D Sub Plug Connector, Discrete Wire Termination



Physical

Insulation Material: Thermoplastic Glass Filled Polyester Flammability: UL 94V-0 Color: Black Contact Material: Copper Alloy Plating Underplate: $50 \mu'' (1.27 \mu m)$ Nickel — QQ-N-290, Class 2 Wiping Area: Gold — MIL-G-45204, Type II, Grade C (See ordering information) Shell Material: Steel Plating: Tin Wire Accommodation: See ordering Information Marking: Contact Position Numbers

Electrical

Current Rating: 20 AWG–7.0 Amps / 22 AWG–5.3 Amps Cable Rating: 115°C minimum 24 AWG-4.0 Amps / 26 AWG-2.9 Amps Cable Rating: 80°C minimum 28 AWG-2.0 Amps / 30 AWG-1.0 Amps Cable Rating: 80°C minimum **Insulation Resistance:** $> 1 \times 10^9 \Omega$ at 500 VDC Withstanding Voltage: 1000 Vrms at Sea Level

Environmental

Temperature Rating: -65° to $+105^{\circ}$

UL File No.: E68080

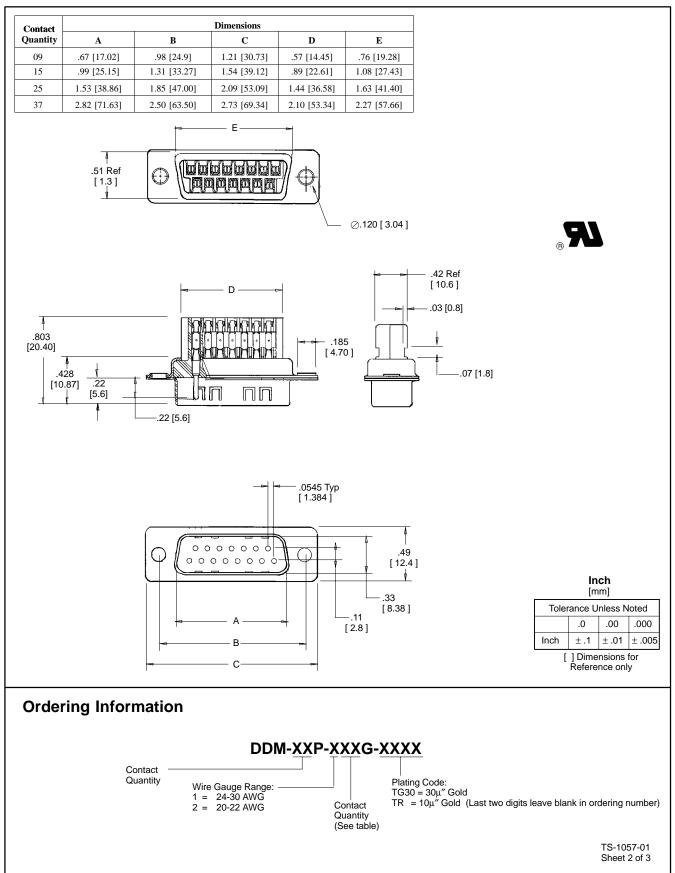
3M Interconnect Solutions Division 6801 River Place Blvd. Austin, TX 78726-9000

- #20-30 AWG discrete wire capability
- Tin plated steel shells for electrical grounding and shielding capability

Date Modified: February 11, 2002

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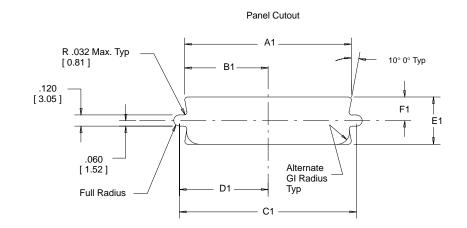


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Mounting Method*	Contact Quantity	Dimensions						
		A1	B1	C1	D1	E1	F1	G1
Front	9	.87 [22.0]	.44 [11.2]	.98 [24.9]	.49 [12.5]	51 [13.0]	.26 [6.6]	.12 [3.1]
	15	1.20 [30.5]	.60 [15.2]	1.31 [33.3]	.66 [16.8]			
	25	1.74 [44.2]	.87 [22.1]	1.85 [47.0]	.93 [23.6]			
	37	2.39 [60.7]	1.20 [30.5]	2.50 [63.5]	1.25 [31.8]			
Rear	9	0.81 [20.6]	.40 [10.2]	.98 [25.0]	.49 [12.5]	0.45 [11.4]	0.22	.12 [3.1]
	15	1.13 [28.7]	.57 [14.5]	1.31 [33.3]	.66 [16.8]			
	25	1.67 [42.4]	.84 [21.3]	1.85 [47.0]	.93 [23.6]			
	37	2.33 [59.2]	1.16 [29.5]	2.50 [63.5]	1.25 [31.8]			

* Front Mount—The connector is mounted in front of the panel.

Rear Mount—The connector is mounted behind the panel.



Tooling required to assemble the DDM socket and Plug connector						
Bench Termination Method	Manual Arbor Press	CT-20				
	Tooling Nest	DDM-MTT-1				
	Platten	DDM-MTT-1P				
Hand Termination Method	Ratcheting hand tool	DDM-HTT-R1				

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