

# SPECIFICATION CONTROL DRAWING

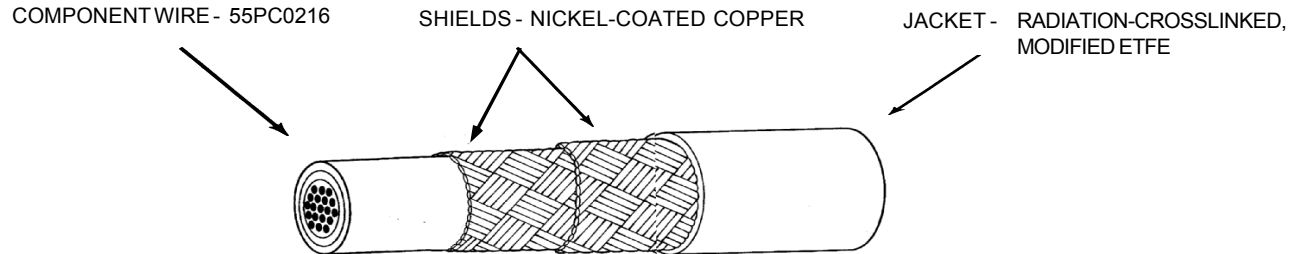
**55PC6177**

TITLE ONE CONDUCTOR CABLE, DOUBLE SHIELDED,  
JACKETED, 600 VOLT

Date 04-05-01

Revision

This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



### CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	INNER SHIELD SIZE (AWG)	OUTER SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
				LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC6177-24-*	24	38	38	.0050	.0060	.083	.087	.091	8.95	9.33
55PC6177-22-*	22	38	38	.0050	.0060	.089	.093	.097	10.56	10.97
55PC6177-20-*	20	38	38	.0050	.0060	.097	.101	.105	13.03	13.47
55PC6177-18-*	18	38	38	.0050	.0060	.107	.111	.115	16.35	16.89
55PC6177-16-*	16	38	38	.0050	.0065	.115	.119	.123	19.13	19.71

### CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C  
 Maximum continuous conductor temperature  
 VOLTAGE RATING: 600 volts (rms)  
 DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz  
 CROSSLINKING PROOF TEST: 300 ± 3°C for 1 hour  
 JACKET COLOR: White preferred  
 JACKET ELONGATION AND TENSILE STRENGTH:  
 Elongation, 50% (minimum)  
 Tensile Strength, 5000 lbf/in<sup>2</sup> (minimum)  
 JACKET FLAWS:  
 Spark Test, 1000 volts (rms), 100% test  
 Impulse Dielectric Test, 6.0 kV (peak), 100% test  
 SHIELD COVERAGE: 85% (minimum) (each)

VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):  
 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:  
 The "\*" in the part numbers above shall be replaced by color code designators with a dash separating the component wire color from the jacket color.  
 Example: AWG 24, red component wire;  
 white jacket: 55PC6177-24-2-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.