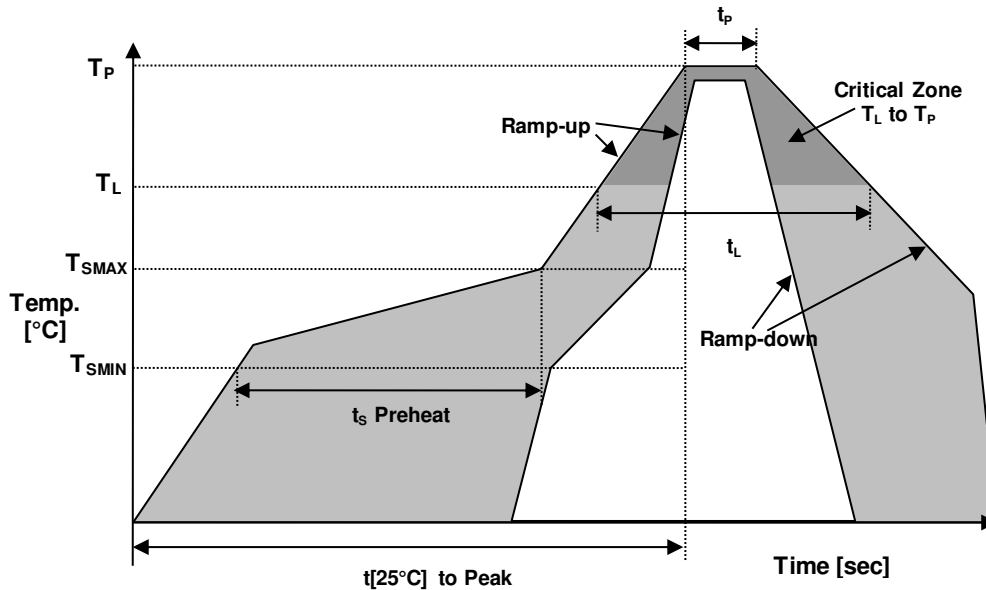


REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	T_{SMIN}	150°C
Temperature Max Preheat	T_{SMAX}	200°C
Time (T_{SMIN} to T_{SMAX})	t_s	60-180 sec.
Temperature	T_L	217°C
Peak Temperature	T_P	260°C
Ramp-up rate	R_{UP}	3°C/sec max.
Ramp-down rate	R_{DOWN}	6°C/sec max.
Time within 5°C of Peak Temperature	t_p	10 sec.
Time $t[25°C]$ to Peak Temperature	$t[25°C]$ to Peak	480 sec.
Time	t_L	60-150 sec.

ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS	Compliant
REACH-SVHC	Compliant
HALOGEN-FREE	Compliant
TERMINATION FINISH	Au



MARKING

Rx32.00
•33BEyw

x – 1 or 2 digits as Internal Production ID code
y – Year code
w – Week code

YEAR CODE	
Year	Code
2018	8
2019	9
2020	0
2021	1
2022	2
2023	3
2024	4
2025	5
2026	6
2027	7
2028	8
2029	9

ALPHA WEEK CODE TABLE					
Week	Code	Week	Code	Week	Code
1	a	19	s	37	K
2	b	20	t	38	L
3	c	21	u	39	M
4	d	22	v	40	N
5	e	23	w	41	O
6	f	24	x	42	P
7	g	25	y	43	Q
8	h	26	z	44	R
9	i	27	A	45	S
10	j	28	B	46	T
11	k	29	C	47	U
12	l	30	D	48	V
13	m	31	E	49	W
14	n	32	F	50	X
15	o	33	G	51	Y
16	p	34	H	52	Z
17	q	35	I		
18	r	36	J		

APPROVAL

RALTRON	
DRAWN BY:	YLi, June 4, 2020
APPROVED BY:	JL, March 27, 2020
REVISION:	A, Initial Release

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