



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

THIS INFORMATION IS CONFIDENTIAL AND IS TO BE USED ONLY ON THE CONDITION THAT YOU WILL NOT DISCLOSE IT TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP INCORPORATED, HARRISBURG, PA.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	148
REF		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	142
REF		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
REF		21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF		21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF		21018-4	NUT, HEX MACH (4-40) DRAG	129
REF		21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
REF		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF		21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF		4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF		22651-9	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF		21017-2	SCR, DRIVE #2 X .19 10 PLATE	121
REF		1-21002-7	SCR, BUT HD SKT CAP (6-32 X .35) CAM	120
REF		461264-1	PLATE IDENTIFICATION	119
REF		6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118
REF		2-21000-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF		22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF		3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF		17177-1	SCR, BTN HD SKT CAP (1/4-20 X .25) BASE PL	112
REF		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	111
REF		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF		2-21000-8	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE	108
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
REF		2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF		3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF		45574-5	GUARD, WIRE	79
REF		465184-9	LUBRICATOR ASSY	78
REF		455985-1	OIL, LUBRICATING	77
REF		454406-1	SPACER, LUB BRACKET	76
REF		458109-1	WASHER, FLAT (SPECIAL)	75
REF		690603-1	SPRING, ASSIST	74
REF		690517-1	SPACER	73
REF		22594-8	NUT, HEX	72
REF		240628-1	PLATE, ADJ	71
REF		240626-1	SHAFT, PIVOT	70
REF		240633-1	BUSHING	69
REF		455680-1	LEVER, INTERMEDIATE	68
REF		240629-1	BLOCK, PIVOT	67
REF		240632-2	SCREW, ADJ	66
REF		240659-3	PIN, CAM ROLLER	65
REF		240658-1	CAM, ROLLER	64
REF		454398-1	ROD, FEED	63
REF		458109-1	WASHER, FLAT (SPECIAL)	79
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