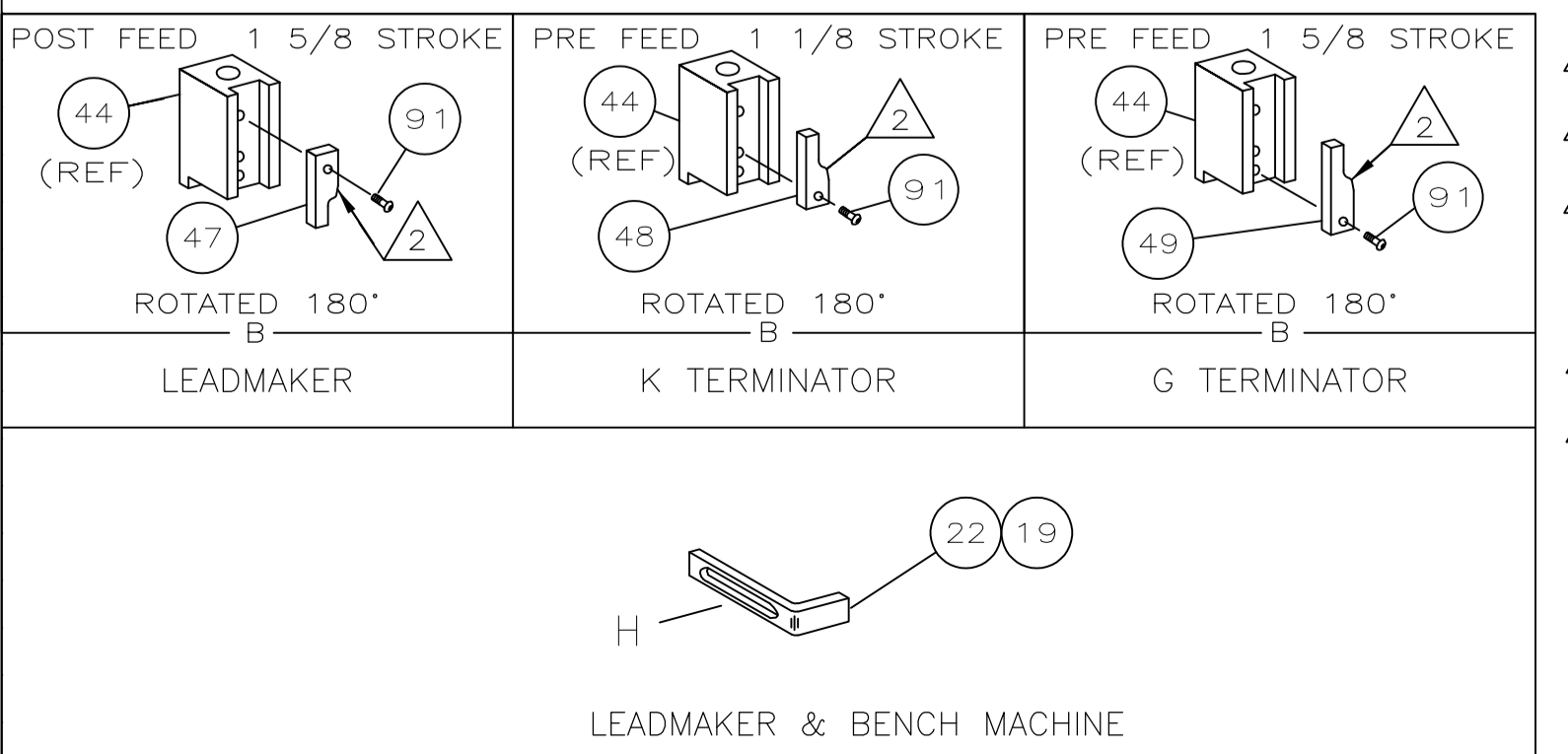
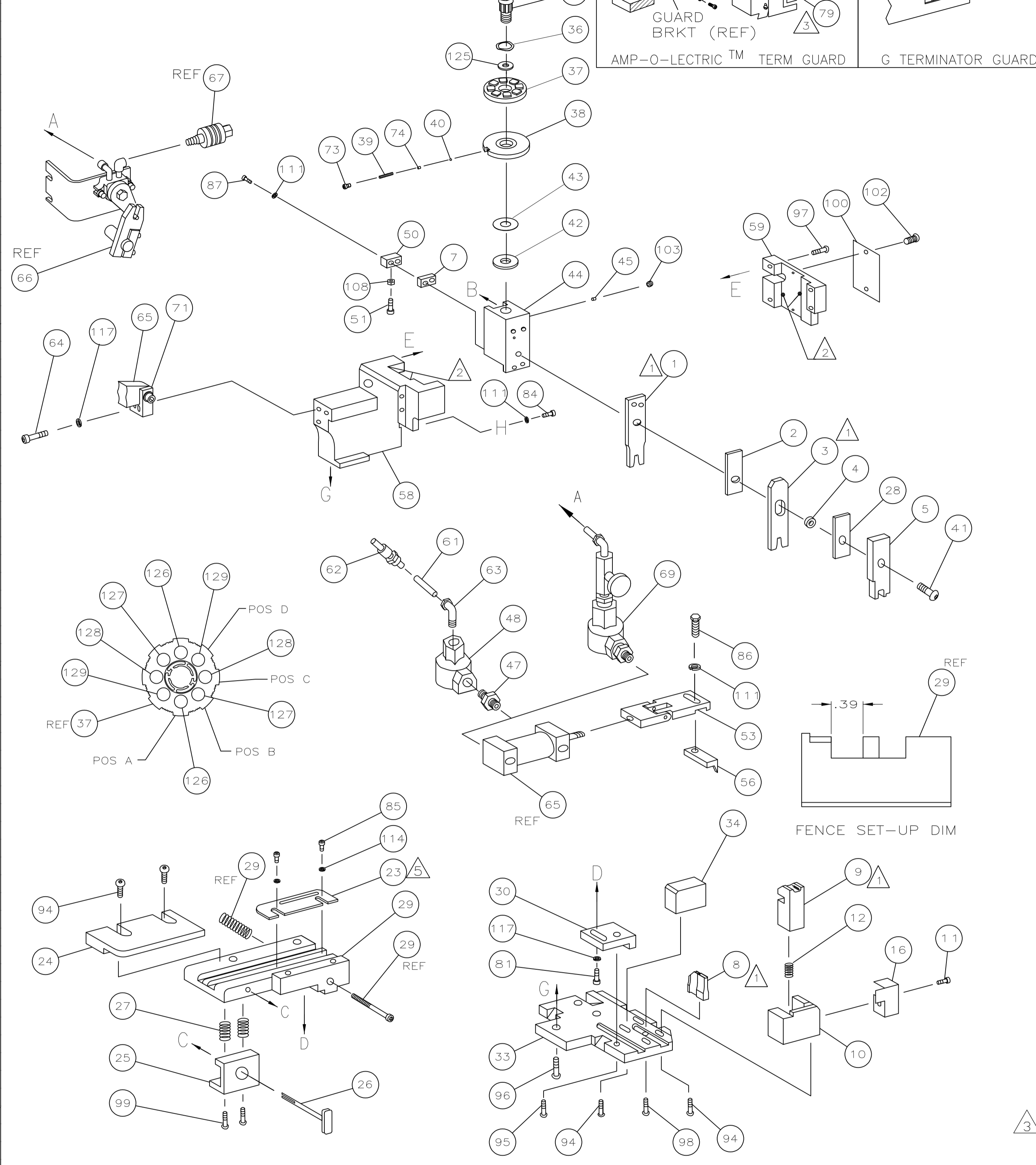


PART NUMBER	REV	FIRST USED
1385440-1	B	122500-1
1385440-2	B	565435-5
1385440-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 REVERSE ITEM 23 AS SHOWN.

TERMINAL NAME: STANDARD-TIMER CONTACT		AMP TERMINAL AMP CRIMP SPECS			
PAD LTR	CRIMP HEIGHT	WIRE SIZE			
A	.054 ±.002 [1.36 ±0.05mm]	1mm ²			
B	.052 ±.002 [1.31 ±0.05mm]	.85mm ²			
C	.050 ±.002 [1.27 ±0.05mm]	.75mm ²			
D	.046 ±.002 [1.18 ±0.05mm]	.5mm ²			
CRIMP	SIZE	TYPE	RANGE		
WIRE	.080 [2.03mm]	F	.5-1mm		
INSUL	.110 [2.79mm]	OV	.055-.091		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.160-.177	114-18080	.800	408-8040	458637-1	L2679

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO	
2	2	3-354779-0	PIN, WIRE DISC (.3140)D	129
2	2	2-354779-2	PIN, WIRE DISC (.3100)C	128
2	2	1-354779-8	PIN, WIRE DISC (.3080)B	127
2	2	1-354779-4	PIN, WIRE DISC (.3060)A	126
1	1	986950-1	WASHER, FLAT PRECISION	125
1	1	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	4088040	SF APPL INST 408-8040	123
				122
				121
				120
				119
				118
3	3	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
				116
				115
2	2	21024-2	WASHER, LOCK(#4)FRONT STP GUIDE	114
				113
				112
4	4	21024-4	WASHER, LOCK(#8)STRIPPER	111
				110
				109
1	1	21018-5	NUT, HEX(NO.6)HOLDDOWN	108
				107
				106
				105
				104
1	1	21009-2	SCR, SKT SET(1/4-20x.25 LW)RAM	103
2	2	21017-2	SCR, DRIVE(#2x.19)ID PLATE	102
				101
1	1	461264-1	PLATE, IDENTIFICATION	100
2	2	3-21002-0	SCR, BHC(10-32x.88)DRAG	99
1	1	22733-8	SCR, BHC(8-32x.38 LW)ANVIL	98
4	4	2-21002-9	SCR, BHC(10-32x.75)CAP	97
3	3	2-22733-8	SCR, BHC(1/4-20x.62)HSG	96
1	1	2-21002-7	SCR, BHC(10-32x.50)SG ADJ BLK	95
6	6	2-21002-2	SCR, BHC(8-32x.50)TERM H DWN	94
				93
				92
				91
				90
				89
				88
				87
2	2	2-21000-8	SCR, SHC(8-32x.62)DEP-HOLD	86
1	1	2-22603-1	SCR, HEX HD(8-32x.38)FEED FINGER	85
2	2	1-21000-3	SCR, SHC(4-40x.25)FR ST GUIDE	84
1	1	2-21000-7	SCR, SHC(8-32x.50)STRIPPER	83
				82
1	1	3-21000-4	SCR, SHC(10-32x.38)SG ADJ BL	81
				80
				79
-	1	462992-7	GUARD ASSY	78
REF	-	679532-1	INSERT, GUARD	77
				76
				75
1	1	690603-1	SPRING, ASSIST	74
1	1	23030-1	SCR, SHC(6-32x.25 SL)INS DISC	73
				72
1	1	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	70
				69
				68
				67
				66
				65
				64
				63
				62
				61
				60
1	1	454220-1	CAP, RAM	59
1	1	454485-1	HOUSING	58
				57
1	1	1-694433-7	PAWL, FEED	56
				55
				54
4	1	461062-1	FEED FINGER ASSY	53
				52
1	1	811242-2	BUMPER, HOLDDOWN	51
1	1	690753-1	SPACER, TONKER	50
				49
1	-	22374-7	VALVE, QUICK EXHAUST	48
1	-	22304-1	NIPPLE, HEX 1/8 NPT	47
				46
1	1	690191-1	PLUG, NYLON	45
1	1	455673-1	RAM	44
1	1	690125-1	WASHER, LAMINATED	43
1	1	690124-1	WASHER, RAM	42
1	1	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	23241-6	BALL, STEEL	40
1	1	690170-1	SPRING, COMPRESSION	39
1	1	690142-1	DISC, INSULATION	38
1	1	354777-1	WIRE DISC, PLASTIC	37
1	1	22480-5	WASHER, SPRING	36
1	1	690212-1	POST, RAM	35
1	1	690786-1	SUPPORT, TERMINAL	34
1	1	455675-1	PLATE, BASE	33
				32
				31
1	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	318042-1	STRIP GUIDE PLATE ASSY	29
1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
2	2	1-22284-0	SPRING, DRAG	27
1	1	690546-1	LEVER, DRAG RELEASE	26
1	1	240792-1	DRAG, TERMINAL	25
1	1	1-90765-3	GUIDE, STRIP (REAR)	24
1	1	690438-1	GUIDE, STRIP (FRONT)	23
-	-	-	1	22
				21
				20
1	1	691353-1	STRIPPER	19
				18
				17
1	1	318563-1	GUARD, CHIP, FRONT	16
				15
				14
				13
1	1	3-22280-3	SPRING, SHEAR	12
1	1	690461-1	STOP, SHEAR	11
1	1	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	1	6-662186-9	ANVIL	8
1	1	240641-7	SPACER, DEPRESSOR (REAR)	7
				6
1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1-854830-5	CRIMPER, INSULATION	3
1	1	455888-5	SPACER, CRIMPER	2
1	1	1-456405-5	CRIMPER, WIRE	1
-3	-2	-1	U/M	

LOC	DIST	REVISIONS			
F	LTR	DESCRIPTION	DATE	DN	APVD
B2	ECR-15-015451		10-2015	JH	GB

REV	DESCRIPTION	ITEM NO
-1	LEADMAKER	AIRFEED
-2	BENCH MODEL K	AIRFEED
-3	BENCH MODEL G	AIRFEED

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO			
			70			
-	1	692655-5	AIR FEED VALVE ASSY	69		
				68		
				67		
-	REF	24042-2	VALVE, SHUT OFF	66		
-	REF	692655-6	AIR FEED VALVE ASSY	65		
1	1	461065-1	AIR FEED ASSY (1 INCH)	64		
2	2	3-21000-7	SCR, SHC(10-32x.75)AIR ASSY	63		
1	-	1	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	62	
1	-	1	23238-1	QUICK DISCONNECT	61	
21.00	-	21.00	IN	27319-4	TUBING, POLY-FLO Ø.25	60
						59
1	1	454220-1	CAP, RAM	58		
1	1	454485-1	HOUSING	57		
						56
1	1	1-694433-7	PAWL, FEED	55		
						54
4	1	461062-1	FEED FINGER ASSY	53		
						52
1	1	811242-2	BUMPER, HOLDDOWN	51		
1	1	690753-1	SPACER, TONKER	50		
						49
1	-	22374-7	VALVE, QUICK EXHAUST	48		
1	-	22304-1	NIPPLE, HEX 1/8 NPT	47		
						46
1	1	690191-1	PLUG, NYLON	45		
1	1	455673-1	RAM	44		
1	1	690125-1	WASHER, LAMINATED	43		
1	1	690124-1	WASHER, RAM	42		
1	1	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41		
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1	1	690142-1	DISC, INSULATION	38		
1	1	354777-1	WIRE DISC, PLASTIC	37		
1	1	22480-5	WASHER, SPRING	36		
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1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5		
1	1	1-238011-0	SPACER, BLOCK CRIMPER	4		
1	1	1-854830-5	CRIMPER, INSULATION	3		
1	1	455888-5	SPACER, CRIMPER	2		
1	1	1-456405-5	CRIMPER, WIRE	1		
-3	-2	-1	U/M			

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± .005	1 PLC ± .002	2 PLC ± .015	3 PLC ± .010	4 PLC ± .010	ANGLES ± .5°
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
			A1	00779	1385440		

CUSTOMER DRAWING SCALE SHEET 1 of 1 REV B2