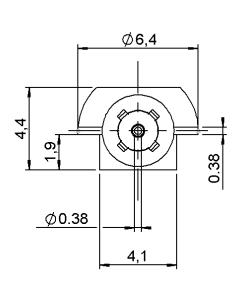
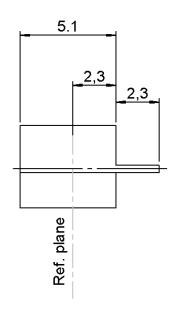


# **Technical Data Sheet**

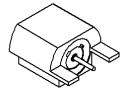
MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

PAGE 1/4 ISSUE **04-01-17E** SERIES **SMP** PART NUMBER **R222423320** 





Scale: 1/1



All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (μm)
Body Center contact Outer contact Insulator	STAINLESS STEEL BERYLLIUM COPPER - PTFE	GOLD 1.3 OVER NICKEL2 GOLD 1.27 OVER NICKEL 1.27
Gasket		
Others parts		
-	-	-
-	-	-



# **Technical Data Sheet**

MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

PAGE 2/4 ISSUE 04-01-17E SERIES SMP PART NUMBER R222423320	PART NUMBER <b>R222423320</b>	SERIES SMP	ISSUE <b>04-01-17E</b>	PAGE <b>2/4</b>
--	-------------------------------	------------	------------------------	-----------------

#### **PACKAGING**

Standard	Unit	Other
100	Contact us	Contact us

### **ELECTRICAL CHARACTERISTICS**

Impedance 50  $\Omega$  Frequency 0-40\* GHz

1.5\*\* x F(GHz) Maxi √F(GHz) dB Maxi VSWR 0,0000 Insertion loss 0.12\* NA - F(GHz)) dB Maxi RF leakage - ( Voltage rating 335 Veff Maxi Dielectric withstanding voltage 500 Veff mini 5000 Insulation resistance  $M\Omega$  mini

### **MECHANICAL CHARACTERISTICS**

Center contact retention

Axial force – Mating End
Axial force – Opposite end
Torque

6.8 N mini
6.8 N mini
N mini
N mini
N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm

Mating life 500 Cycles mini Weight 0,6600 g

### **ENVIRONMENTAL**

Operating temperature -65/+165 °C
Hermetic seal NA Atm.cm3/s
Panel leakage NA

### **SPECIFICATION**

#### **OTHER CHARACTERISTICS**

Assembly instruction:

Others:

- \*Coaxial transmission line only
- \*\*DC-18 Ghz
- \*\*Performance strongly depends on layout and PCB material





MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

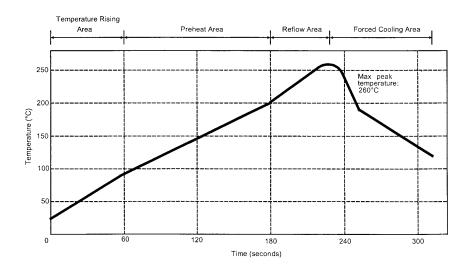
PAGE <b>3</b> / <b>4</b>	ISSUE <b>04-01-17E</b>	SERIES <b>SMP</b>	PART NUMBER <b>R222423320</b>
--------------------------	------------------------	-------------------	-------------------------------

### **SOLDER PROCEDURE**

- 1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
  - We advise a thickness of 150 microns ( .5.9 microinch ). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
  - Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- 3. Soldering by infra-red reflow.

  Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

# **TEMPERATURE PROFILE**



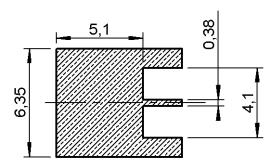
Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec



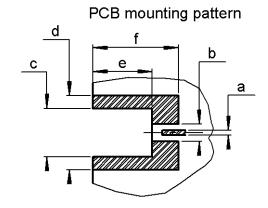


MALE STRAIGHT RECEPTACLE SMT TYPE - EDGE CARD - LIMITED DETENT

PAGE 4/4 ISSUE **04-01-17E** SERIES **SMP** PART NUMBER **R222423320** 



Shadow of receptacle for video camera



а	0,48
b	1,5
С	4,18 - 4,32
d	6,5
е	4,95 - 5,45
f	7,52