

# Programmable NiCd/NiMH Fast-Charge Management Device

# **Features**

- Safe management of fast charge for NiCd and NiMH battery packs.
- High-frequency switching controller for efficient and simple charger design
- Pre-charge qualification for detecting shorted, damaged, or overheated cells
- > Fast-charge termination by peak voltahge (PVD), maximum temperature, and maximum charge time
- Selectable top-off mode for achieving maximum capacity in NiMH batteries
- Programmable trickle-charge mode for reviving deeply discharged batteries and for postcharge maintenance
- Built-in battery removal and insertion detection
- Sleep mode for low power consumption

# **General Description**

The bq24400 is a programmable, monolithic IC for fast-charge management of nickel cadmium (NiCd) and nickel metal-hydride (NiMH) batteries.

The bq24400 provides a number of charge termination criteria:

- Peak voltage, PVD (for NiCd and NiMH)
- Maximum temperature
- · Maximum charge time

For safety, the bq24400 inhibits fast charge until the battery voltage and temperature are within user-defined limits. If the battery voltage is below the low-voltage threshold, the bq24400 uses trickle-charge to condition the battery. For NiMH batteries, the bq24400 provides an optional top-off charge to maximize the battery capacity.

The integrated high-frequency comparator allows the bq24400 to be the basis for a complete, high-efficiency power-conversion circuit.

# **Pin Connections**

# SNS 1 8 MOD VSS 2 7 VCC LED 3 6 RC BAT 4 5 TS 8-Pin DIP or Narrow SOIC or TSSOP PN-2000.eps

SLUS498 -SEPTEMBER 2001

# **Pin Names**

SNS	Current-sense input	TS	Temperature-sense input
$rac{ m V_{SS}}{ m LED}$	System ground Charge-status	RC	Timer-program input
LED	output	$V_{\rm CC}$	Supply-voltage input
BAT	Battery-voltage input	MOD	Modulation-control output

# **Pin Descriptions**

# SNS Current-sense input

Enables the bq24400 to sense the battery current via the voltage developed on this pin by an external sense-resistor connected in series with the battery pack.

# V<sub>SS</sub> System Ground

#### **LED** Charge-status output

Open-drain output that indicates the charging status by turning on, turning off, or flashing an external LED.

# BAT Battery-voltage input

Battery-voltage sense input. A simple resistive divider, across the battery terminals, generates this input.

# TS Temperature-sense input

Input for an external battery-temperature monitoring circuit. An external resistive divider network with a negative temperature-coefficient thermistor sets the lower and upper temperature thresholds.

# RC Timer-program input

RC input used to program the maximum charge-time, hold-off period, and trickle rate during the charge cycle, and to disable or enable top-off charge.

#### V<sub>CC</sub> Supply-voltage input

#### MOD Modulation-control output

Push-pull output that controls the charging current to the battery. MOD switches high to enable charging current to flow and low to inhibit charging-current flow.

# **Functional Description**

The bq24400 is a versatile, NiCd, NiMH battery-charge control device. See Figure 1 for a functional block diagram and Figure 2 for the state diagram.

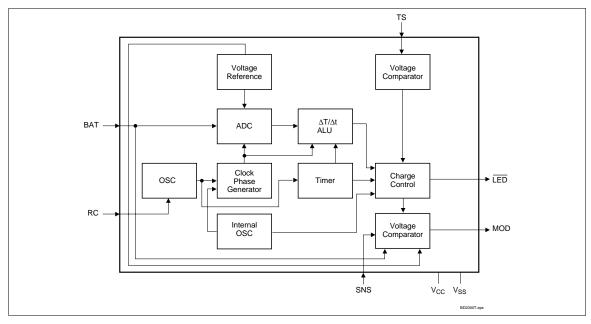


Figure 1. Functional Block Diagram

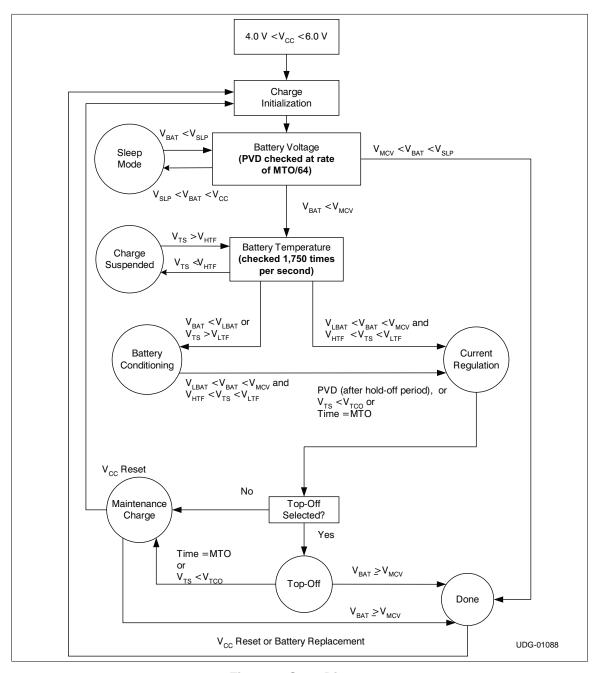


Figure 2. State Diagram

# bq24400

# **Initiation and Charge Qualification**

The bq24400 initiates a charge cycle when it detects

- Application of power to V<sub>CC</sub>
- · Battery replacement
- Exit from sleep mode

Immediately following initiation, the IC enters a charge-qualification mode. The bq24400 charge qualification is based on battery voltage and temperature. If voltage on pin BAT is less than the internal threshold,  $V_{\rm LBAT},$  the bq24400 enters the charge-pending state. This condition indicates the possibility of a defective or shorted battery pack. In an attempt to revive a fully depleted pack, the bq24400 enables the MOD pin to trickle-charge at a rate of once every 1.0s. As explained in the section "Top-Off and Pulse-Trickle Charge," the trickle pulse-width is user-selectable and is set by the value of the resistance connected to pin RC.

During this period, the  $\overline{\text{LED}}$  pin blinks at a 1Hz rate, indicating the pending status of the charger.

Similarly, the bq24400 suspends fast charge if the battery temperature is outside the  $V_{\rm LTF}$  to  $V_{\rm HTF}$  range. (See Table 4.) For safety reasons, however, it disables the pulse trickle, in the case of a battery over-temperature condition (i.e.,  $V_{\rm TS}$  <  $V_{\rm HTF}$ ). Fast charge begins when the battery temperature and voltage are valid.

#### **NiCd and NiMH Batteries**

Following qualification, the bq24400 fast-charges NiCd or NiMH batteries using a current-limited algorithm. During the fast-charge period, it monitors charge time, temperature, and voltage for adherence to the termination criteria. This monitoring is further explained in later sections. Following fast charge, the battery is topped off, if top-off is selected. The charging cycle ends with a trickle maintenance-charge that continues as long as the voltage on pin BAT remains below  $V_{\rm MCV}$ .

# **Charge Termination**

# **Maximum Charge Time**

The bq24400 sets the maximum charge-time through pin RC. With the proper selection of external resistor and capacitor, various time-out values may be achieved. Figure 3 shows a typical connection.

The following equation shows the relationship between the  $R_{MTO}$  and  $C_{MTO}$  values and the maximum charge time (MTO) for the bq24400:

$$\mathrm{MTO} = \mathrm{R}_{\mathrm{MTO}} * \mathrm{C}_{\mathrm{MTO}} * 35{,}988$$

MTO is measured in minutes,  $R_{MTO}$  in ohms, and  $C_{MTO}$  in farads. (**Note:**  $R_{MTO}$  and  $C_{MTO}$  values also determine other features of the device. See Tables 2 and 3 for details.)

# **Maximum Temperature**

A negative-coefficient thermistor, referenced to Vss and placed in thermal contact with the battery, may be used as a temperature-sensing device. Figure 4 shows a typical temperature-sensing circuit.

During fast charge, the bq24400 compares the battery temperature to an internal high-temperature cutoff threshold,  $V_{\rm TCO}$ . As shown in Table 4, high-temperature termination occurs when voltage at pin TS is less than this threshold.

#### **Peak Voltage**

The bq24400 uses a peak-voltage detection (PVD) scheme to terminate fast charge for NiCd and NiMH batteries. The bq24400 continuously samples the voltage on the BAT pin, representing the battery voltage, and triggers the peak detection feature if this value falls below the maximum sampled value by as much as 3.8 mV (PVD). As shown in figure 5, a resistor voltage-divider between the battery pack's positive terminal and  $V_{\rm SS}$  scales the battery voltage measured at pin BAT.

The resistor values  $R_{B1}$  And  $R_{B2}$  are calculated by the following equation:

Table 1. Charge Algorithm

Battery Chemistry	Charge Algorithm
NiCd or NiMH	1. Charge qualification 2. Trickle charge, if required 3. Fast charge (constant current) 4. Charge termination $(\Delta T/\Delta t, time)$ 5. Top-off (optional) 6. Trickle charge

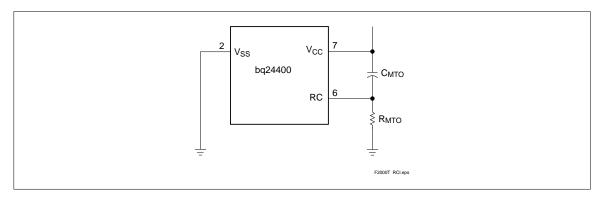
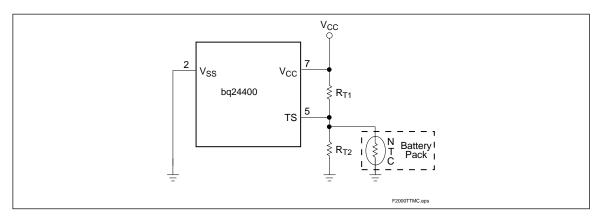


Figure 3. Typical Connection for the RC Input



**Figure 4. Temperature Monitoring Configuration** 

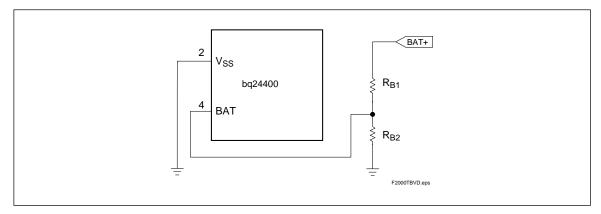


Figure 5. Battery Voltage Divider

Table 2. Summary of NiCd or NiMH Charging Characteristics

Parameter	Value
Maximum cell voltage (V <sub>MCV</sub> )	2V
Minimum pre-charge qualification voltage (V <sub>LBAT</sub> )	950mV
High-temperature cutoff voltage $(V_{TCO})$	$0.225*V_{\rm CC}$
High-temperature fault voltage (V <sub>HTF</sub> )	$0.25*\mathrm{V}_{\mathrm{CC}}$
Low-temperature fault voltage $(V_{LTF})$	$0.5*\mathrm{V}_{\mathrm{CC}}$
bq24400 fast-charge maximum time out (MTO)	R <sub>MTO</sub> * C <sub>MTO</sub> * 35,988
Fast-charge charging current $(I_{MAX})$	$0.05/\mathrm{R}_\mathrm{SNS}$
Hold-off period	MTO/32
Top-off charging current (optional)	$I_{MAX}/16$
Top-off period (optional)	MTO
Trickle-charge frequency	1Hz

**Table 3. Temperature-Monitoring Conditions** 

Temperature	Condition	Action
$V_{\mathrm{TS}} > V_{\mathrm{LTF}}$	Cold battery—checked at all times	Suspends fast charge or top-off and timer Allows trickle charge—LED flashes at 1Hz rate during pre-charge qualification and fast charge
$V_{\rm HTF} < V_{\rm TS} < V_{\rm LTF}$	Optimal operating range	Allows charging
$V_{\mathrm{TS}} < V_{\mathrm{HTF}}$	Hot battery—checked during charge qualification and top-off and trickle-charge	Suspends fast-charge initiation, does not allow trickle charge—LED flashes at 1Hz rate during pre-charge qualification
$V_{\rm TS} < V_{ m TCO}$	Battery exceeding maximum allowable temperature—checked at all times	Terminates fast charge or top-off

$$\frac{R_{_{B1}}}{R_{_{B2}}} = N-1$$

where N is the number of cells in series.

The end-to-end input impedance of this resistive divider network should be at least  $200k\Omega$  and no more than  $1M\Omega.$ 

# **Initial Hold-Off Period**

The values of the external resistor and capacitor connected to pin RC set the initial hold-off period. During this period, the bq24400 avoids early termination by disabling the  $\Delta T/\Delta t$  feature. This period is fixed at the programmed value of the maximum charge time divided by 32.

$$hold\text{-off period} = \frac{\text{maximum time - out}}{32}$$

**Table 4. Charge Status Display** 

Charge Action State	LEDStatus
Battery absent	High impedance
Pre-charge qualification	1Hz flash
Trickle charge (before fast charge)	1Hz flash
Fast charging	Low
Top-off or trickle	High impedance
Charge complete	High impedance
Sleep mode	High impedance
Charge suspended $(V_{TS} > V_{LTF})$	1Hz flash

# **Top-Off and Pulse-Trickle Charge**

Top-off may be desirable on batteries that have a tendency to terminate charge before reaching full capacity. To enable this option, the capacitance value of  $C_{MTO}$  connected to pin RC (Figure 3) should be greater than  $0.13\mu F$ , and the value of the resistor connected to this pin should be less than  $15k\Omega.$  To disable top-off, the capacitance value should be less than  $0.07\mu F$ . The tolerance of the capacitor needs to be taken into account in component selection.

Once enabled, the top-off is performed over a period equal to the maximum charge time at a rate of  $\frac{1}{16}$  that of fast charge.

Following top-off, the bq24400 trickle-charges the battery by enabling the MOD to charge at a rate of once every 1.0 second. The trickle pulse-width is user-selectable and is set by the value of the resistor  $R_{MTO}$ , which is on pin RC. Figure 6 shows the relationship between the trickle pulse-width and the value of  $R_{MTO}$ . The typical tolerance of the pulsewidth below  $150 k\Omega$  is  $\pm 10\%$ .

During top-off and trickle-charge, the bq24400 monitors battery voltage and temperature. These functions are suspended if the battery voltage rises above the maximum cell voltage ( $V_{\rm MCV}$ ) or if the temperature exceeds the high-temperature fault threshold ( $V_{\rm HTF}$ ).

# **Charge Current Control**

The bq24400 controls the charge current through the MOD output pin. The current-control circuit supports a switching-current regulator with frequencies up to 500kHz. The bq24400 monitors charge current at the SNS input by the voltage drop across a sense-resistor,  $R_{\rm SNS}$ , in series with the battery pack. See Figure 8 for a typical current-sensing circuit.  $R_{\rm SNS}$  is sized to provide the desired fast-charge current ( $I_{\rm MAX}$ ):

$$I_{MAX} = \frac{0.05}{R_{SNS}}$$

If the voltage at the SNS pin is greater than  $V_{\rm SNSLO}$  or less than  $V_{\rm SNSHI}$ , the bq24400 switches the MOD output high to pass charge current to the battery. When the SNS voltage is less than  $V_{\rm SNSLO}$  or greater than  $V_{\rm SNSHI}$ , the bq24400 switches the MOD output low to shut off charging current to the battery. Figure 7 shows a typical multi-chemistry charge circuit.

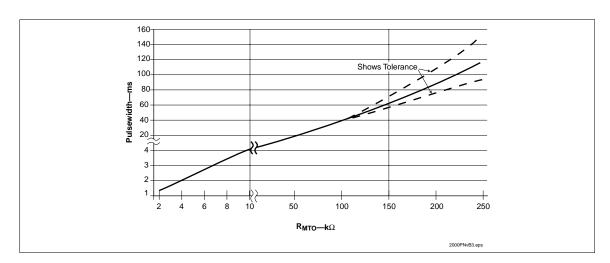


Figure 6. Relationship Between Trickle Pulse-Width and Value of 8

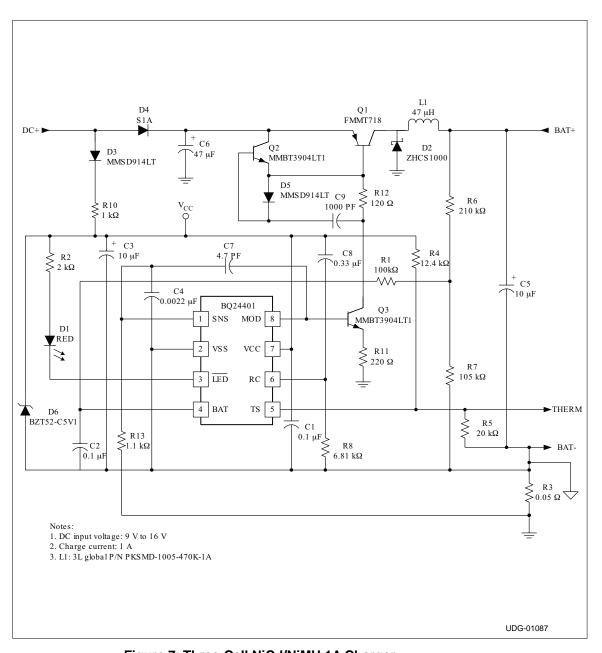


Figure 7. Three-Cell NiCd/NiMH 1A Charger

# **Temperature Monitoring**

The bq24400 measures the temperature by the voltage at the TS pin. This voltage is typically generated by a negative-temperature-coefficient thermistor. The bq24400 compares this voltage against its internal threshold voltages to determine if charging is safe. These thresholds are the following:

- High-temperature cutoff voltage:  $V_{TCO} = 0.225 * V_{CC}$  This voltage corresponds to the maximum temperature (TCO) at which fast charging is allowed. The bq24400 terminates fast charge if the voltage on pin TS falls below  $V_{TCO}$ .
- High-temperature fault voltage:  $V_{HTF} = 0.25 * V_{CC}$  This voltage corresponds to the temperature (HTF) at which fast charging is allowed to begin.
- Low-temperature fault voltage:  $V_{LTF} = 0.5 * V_{CC}$  This voltage corresponds to the minimum temperature (LTF) at which fast charging or top-off is allowed. If the voltage on pin TS rises above  $V_{LTF}$ , the bq24400 suspends fast charge or top-off but does not terminate charge. When the voltage falls back below  $V_{LTF}$ , fast charge or top-off resumes from the point where suspended. Trickle-charge is allowed during this condition.

Table 3 summarizes these various conditions.

# **Charge Status Display**

The charge status is indicated by open-drain output LED. Table 4 summarizes the display output of the bq24400.

# Sleep Mode

The bq24400 features a sleep mode for low power consumption. This mode is enabled when the voltage at pin BAT is above the low-power-mode threshold,  $V_{\rm SLP}.$  During sleep mode, the bq24400 shuts down all internal circuits, drives the LED output to high-impedance state, and drives pin MOD to low. Restoring BAT below the  $V_{\rm MCV}$  threshold initiates the IC and starts a fast-charge cycle.

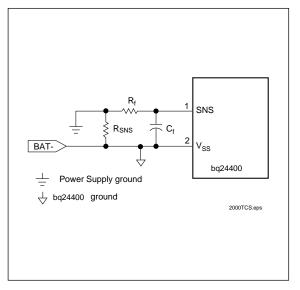


Figure 8. Current-Sensing Circuit

# **Absolute Maximum Ratings**

Symbol	Parameter	Minimum	Maximum	Unit	Notes
$V_{\rm CC}$	$ m V_{CC}$ relative to $ m V_{SS}$	-0.3	+7.0	V	
$V_{\mathrm{T}}$	DC voltage applied on any pin, excluding $V_{\rm CC}$ relative to $V_{\rm SS}$	-0.3	+7.0	V	
TOPR	Operating ambient temperature	-20	+70	$^{\circ}\mathrm{C}$	
$T_{STG}$	Storage temperature	-40	+125	$^{\circ}\mathrm{C}$	
TSOLDER	Soldering temperature	-	+260	$^{\circ}\mathrm{C}$	10s max.

Note:

Permanent device damage may occur if Absolute Maximum Ratings are exceeded. Functional operation should be limited to the Recommended DC Operating Conditions detailed in this data sheet. Exposure to conditions beyond the operational limits for extended periods of time may affect device reliability.

# **DC Thresholds** (TA = $T_{OPR}$ ; $V_{CC} = 5V \pm 20\%$ unless otherwise specified)

Symbol	Parameter	Rating	Tolerance	Unit	Notes
$V_{TCO}$	Temperature cutoff	$0.225*V_{CC}$	±5%	V	Voltage at pin TS
$V_{\mathrm{HTF}}$	High-temperature fault	$0.25*\mathrm{V}_{\mathrm{CC}}$	±5%	V	Voltage at pin TS
$ m V_{LTF}$	Low-temperature fault	$0.5*V_{\rm CC}$	±5%	V	Voltage at pin TS
$V_{MCV}$	Maximum cell voltage	2.00	±2.5%	v	$V_{\rm BAT} > V_{\rm MCV}$ inhibits fast charge
$ m V_{LBAT}$	Minimum cell voltage	950	±5%	mV	Voltage at pin BAT
PVD	BAT input change for PVD detection	3.8	±20%	mV	
$V_{\mathrm{SNSHI}}$	High threshold at SNS, resulting in MOD-low	50	±10	mV	Voltage at pin SNS
$V_{ m SNSLO}$	Low threshold at SNS, resulting in MOD-high	-50	±10	mV	Voltage at pin SNS
$ m V_{SLP}$	Sleep-mode input threshold	V <sub>CC</sub> - 1	±0.5	V	Applied to pin BAT
$V_{ m RCH}$	Recharge threshold	V <sub>MCV</sub> - 0.1	±0.02	V	At pin BAT

# bq24400

# Recommended DC Operating Conditions = TOPR)

Symbol	Condition	Minimum	Typica	al Maximu	m Uı	nit Notes
$V_{\rm CC}$	Supply voltage	4.0	5.0	6.0	V	
$I_{CC}$	Supply current	-	0.5	1	mA	Exclusive of external loads
$I_{CCS}$	Sleep current	-	-	5	μA	$V_{\rm BAT} = V_{\rm SLP}$
$V_{TS}$	Thermistor input	0.5	-	$V_{\rm CC}$	v	$V_{\rm TS} < 0.5 V$ prohibited
V <sub>OH</sub>	Output high	V <sub>CC</sub> - 0.2	-	-	v	MOD, I <sub>OH</sub> = 20mA
$V_{\mathrm{OL}}$	Output low	-	-	0.2	v	$MOD, LED, I_{OL} = 20mA$
$I_{OZ}$	High-impedance leakage current	-	-	5	μА	LED
$I_{\rm snk}$	Sink current	-	-	20	mA	MOD, LED
R <sub>MTO</sub>	Charge timer resistor	2	-	250	kΩ	
C <sub>MTO</sub>	Charge timer capacitor	0.001	-	1.0	μF	

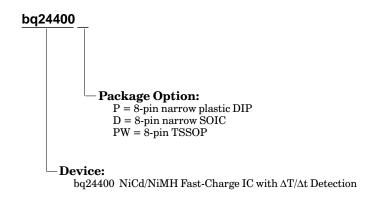
# Impedance

Symbol	Parameter	Minimum	Typical	Maximum	Unit
R <sub>BAT</sub>	Battery input impedance	10	-	-	ΜΩ
R <sub>TS</sub>	TS input impedance	10	-	-	MΩ
$R_{SNS}$	SNS input impedance	10	-	-	ΜΩ

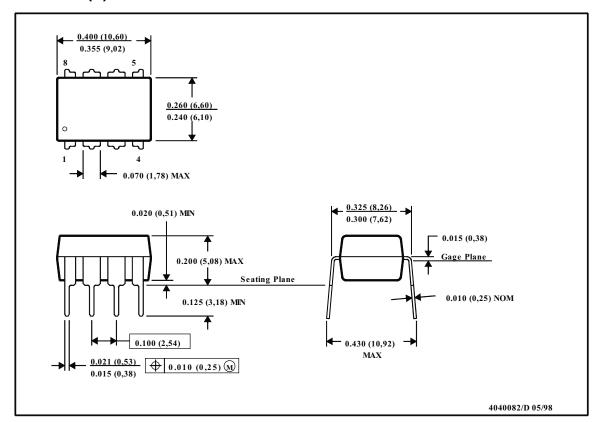
# $\boldsymbol{Timing}$ (TA = TOPR; VCC = 5V $\pm 20\%$ unless otherwise specified)

Symbol	Parameter	Minimum	Typical	Maximum	Unit
d <sub>MTO</sub>	MTO time-base variation	-5	-	+5	%
$f_{\mathrm{TRKL}}$	Pulse-trickle frequency	0.9	1.0	1.1	Hz

# **Ordering Information**

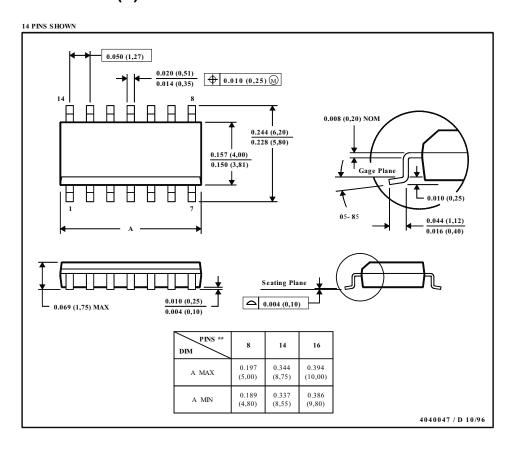


# 8-Pin DIP (P)



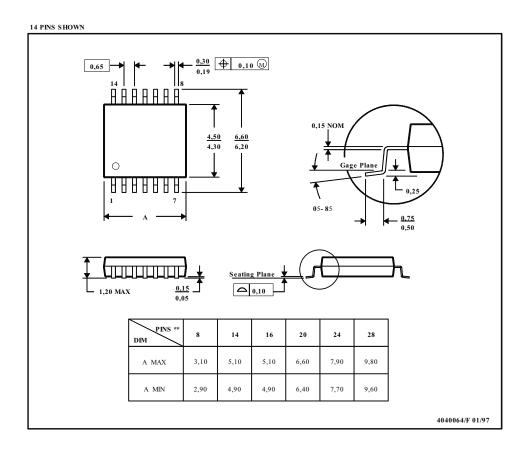
- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Falls within JEDEC MS-001

# 8-Pin SOIC Narrow (D)



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0.006 (0,15).
- D. Falls within JEDEC MS-012

# 8-Pin TSSOP ~ PW Package Suffix



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.
- D. Falls within JEDEC MO-153  $\,$





com 12-Sep-2006

#### PACKAGING INFORMATION

Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan <sup>(2)</sup>	Lead/Ball Finish	MSL Peak Temp <sup>(3)</sup>
BQ24400D	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
BQ24400DG4	ACTIVE	SOIC	D	8	75	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
BQ24400DR	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
BQ24400DRG4	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM
BQ24400PW	ACTIVE	TSSOP	PW	8	150	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
BQ24400PWG4	ACTIVE	TSSOP	PW	8	150	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
BQ24400PWR	ACTIVE	TSSOP	PW	8	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
BQ24400PWRG4	ACTIVE	TSSOP	PW	8	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR

<sup>(1)</sup> The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

**Pb-Free (RoHS Exempt):** This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

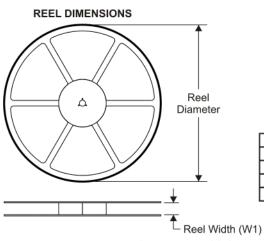
(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

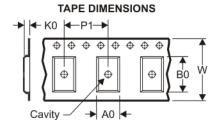
Important Information and Disclaimer: The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.



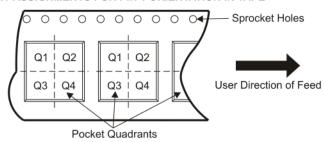
# TAPE AND REEL INFORMATION





_		
		Dimension designed to accommodate the component width
	B0	Dimension designed to accommodate the component length
		Dimension designed to accommodate the component thickness
	W	Overall width of the carrier tape
Γ	P1	Pitch between successive cavity centers

# QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

Device	Package Type	Package Drawing			Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
BQ24400DR	SOIC	D	8	2500	330.0	12.4	6.4	5.2	2.1	8.0	12.0	Q1
BQ24400PWR	TSSOP	PW	8	2000	330.0	12.4	7.0	3.6	1.6	8.0	12.0	Q1



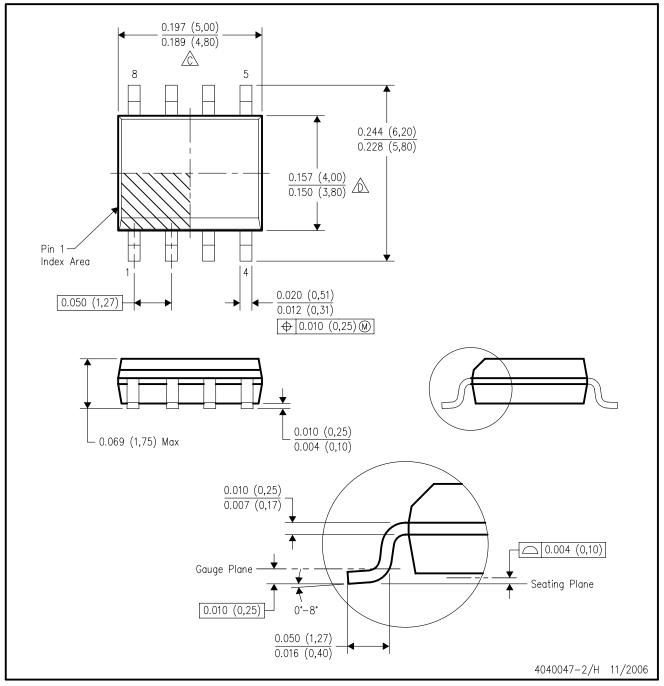


#### \*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
BQ24400DR	SOIC	D	8	2500	346.0	346.0	29.0
BQ24400PWR	TSSOP	PW	8	2000	346.0	346.0	29.0

# D (R-PDSO-G8)

# PLASTIC SMALL-OUTLINE PACKAGE



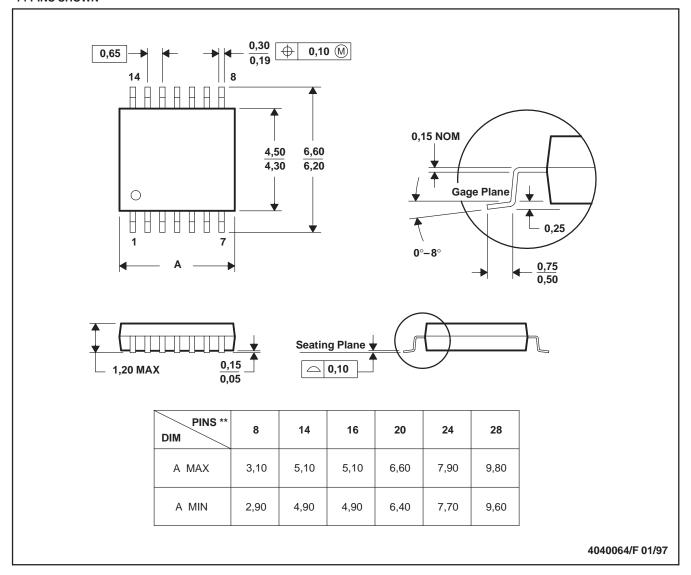
- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 (0,15) per end.
- Body width does not include interlead flash. Interlead flash shall not exceed .017 (0,43) per side.
- E. Reference JEDEC MS-012 variation AA.



# PW (R-PDSO-G\*\*)

# 14 PINS SHOWN

# PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.

D. Falls within JEDEC MO-153

#### **IMPORTANT NOTICE**

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or service without notice. Customers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All products are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its hardware products to the specifications applicable at the time of sale in accordance with TI's standard warranty. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by government requirements, testing of all parameters of each product is not necessarily performed.

TI assumes no liability for applications assistance or customer product design. Customers are responsible for their products and applications using TI components. To minimize the risks associated with customer products and applications, customers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any TI patent right, copyright, mask work right, or other TI intellectual property right relating to any combination, machine, or process in which TI products or services are used. Information published by TI regarding third-party products or services does not constitute a license from TI to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of TI information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. Reproduction of this information with alteration is an unfair and deceptive business practice. TI is not responsible or liable for such altered documentation. Information of third parties may be subject to additional restrictions

Resale of TI products or services with statements different from or beyond the parameters stated by TI for that product or service voids all express and any implied warranties for the associated TI product or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

TI products are not authorized for use in safety-critical applications (such as life support) where a failure of the TI product would reasonably be expected to cause severe personal injury or death, unless officers of the parties have executed an agreement specifically governing such use. Buyers represent that they have all necessary expertise in the safety and regulatory ramifications of their applications, and acknowledge and agree that they are solely responsible for all legal, regulatory and safety-related requirements concerning their products and any use of TI products in such safety-critical applications, notwithstanding any applications-related information or support that may be provided by TI. Further, Buyers must fully indemnify TI and its representatives against any damages arising out of the use of TI products in such safety-critical applications.

TI products are neither designed nor intended for use in military/aerospace applications or environments unless the TI products are specifically designated by TI as military-grade or "enhanced plastic." Only products designated by TI as military-grade meet military specifications. Buyers acknowledge and agree that any such use of TI products which TI has not designated as military-grade is solely at the Buyer's risk, and that they are solely responsible for compliance with all legal and regulatory requirements in connection with such use.

TI products are neither designed nor intended for use in automotive applications or environments unless the specific TI products are designated by TI as compliant with ISO/TS 16949 requirements. Buyers acknowledge and agree that, if they use any non-designated products in automotive applications, TI will not be responsible for any failure to meet such requirements.

Following are URLs where you can obtain information on other Texas Instruments products and application solutions:

#### **Products Amplifiers** amplifier.ti.com Data Converters dataconverter.ti.com DSP dsp.ti.com Clocks and Timers www.ti.com/clocks Interface interface.ti.com Logic logic.ti.com Power Mamt power.ti.com Microcontrollers microcontroller.ti.com www.ti-rfid.com RF/IF and ZigBee® Solutions www.ti.com/lprf

Applications	
Audio	www.ti.com/audio
Automotive	www.ti.com/automotive
Broadband	www.ti.com/broadband
Digital Control	www.ti.com/digitalcontrol
Medical	www.ti.com/medical
Military	www.ti.com/military
Optical Networking	www.ti.com/opticalnetwork
Security	www.ti.com/security
Telephony	www.ti.com/telephony
Video & Imaging	www.ti.com/video
Wireless	www.ti.com/wireless

Mailing Address: Texas Instruments, Post Office Box 655303, Dallas, Texas 75265 Copyright © 2008, Texas Instruments Incorporated