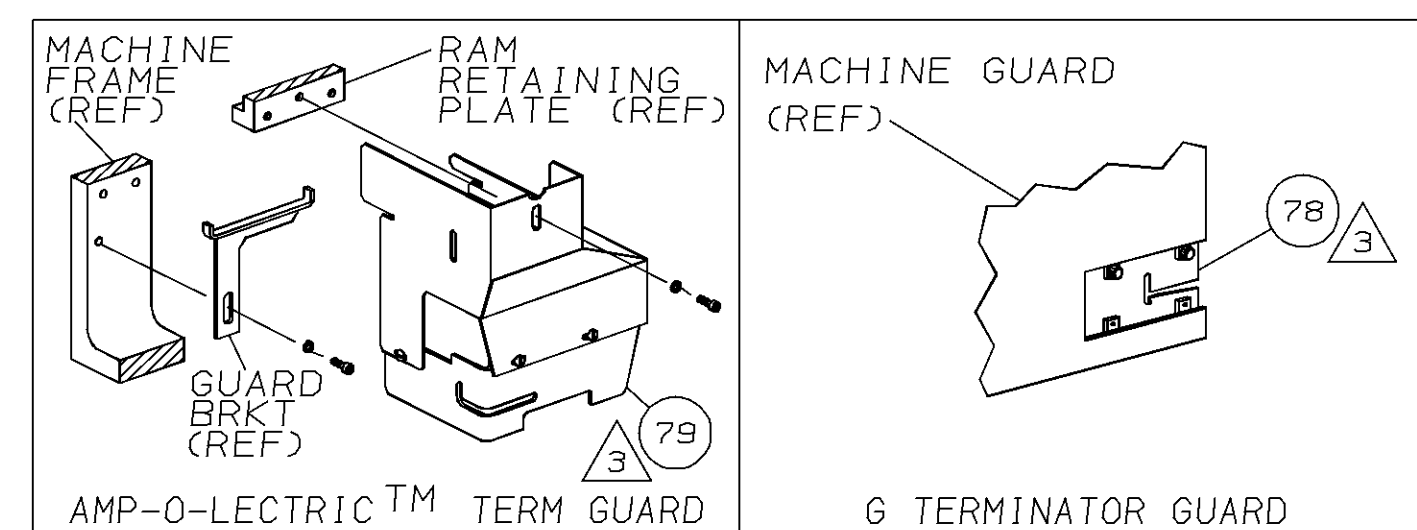
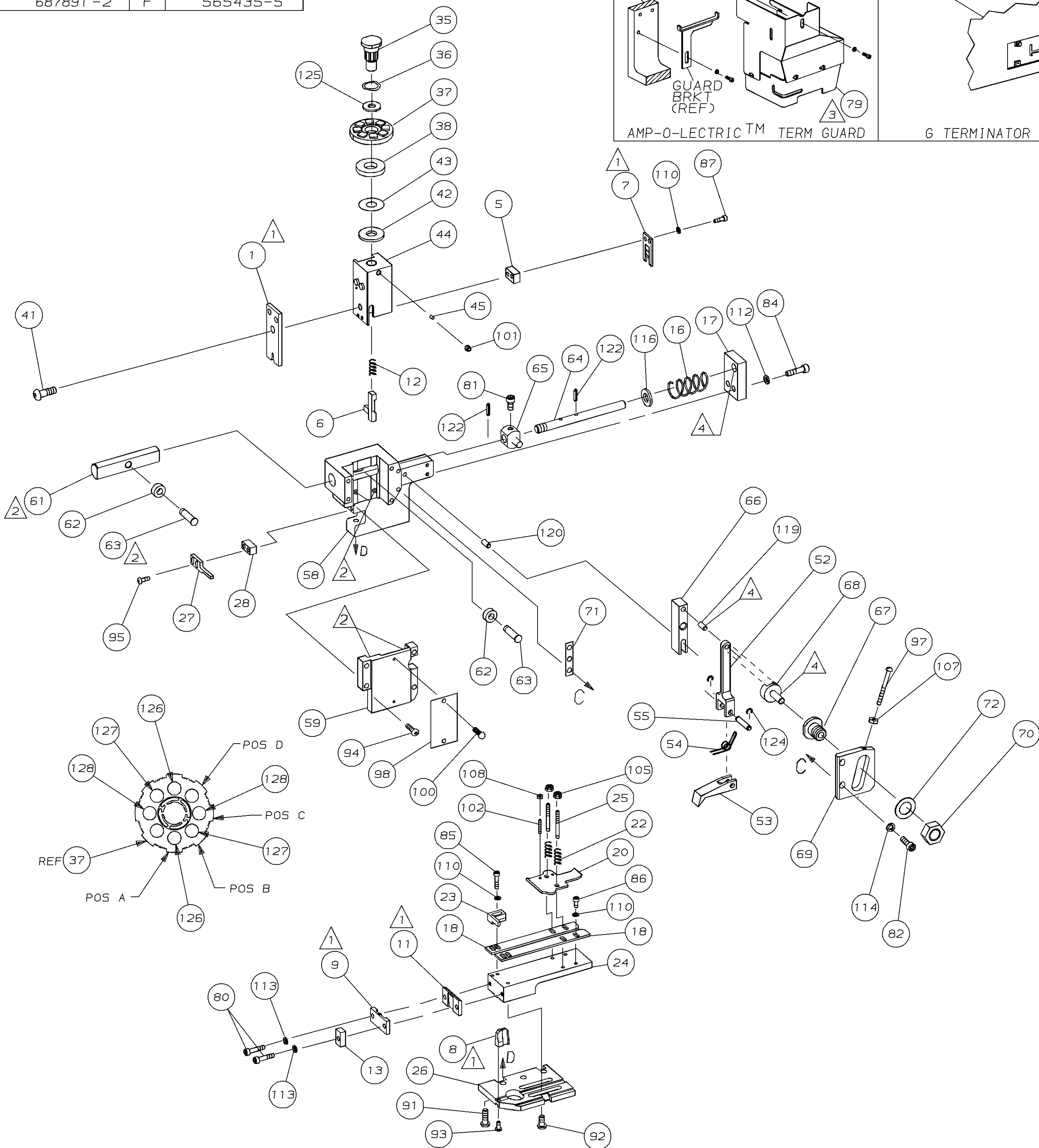


PART NUMBER	REV	FIRST USED
687891-1	F	854400-1
687891-2	F	565435-5



TERMINAL NAME:		CRIMPING DATA	
.110 FASTON™ RECP		PAD LTR	CRIMP HEIGHT
	40898	A	.059 ±.002
	40963	B	.049 ±.002
	41500	C	.045 ±.002
	41960	D	NOT USED
	61457	CRIMP	SIZE TYPE RANGE
	63471	WIRE	.070 F 20-16
		INSUL	- - -
		FEED	APPL INST SET UP GAGE LAYOUT
		.579	408-8039 458638-1 216
TERM APPL SPEC	-	WIRE STRIP LENGTH	-

REV	LEADMAKER & BENCH MODEL	MECH POST FEED
-1	LEADMAKER & BENCH MODEL G	MECH POST FEED
-2	BENCH MODEL K	MECH-POST FEED



QTY	REV	REF	DESCRIPTION	ITEM NO
2	2	-	C 3-354779-2	PIN, WIRE DISC (.3150)C 129
2	2	-	C 2-354779-4	PIN, WIRE DISC (.3110)B 128
2	2	-	C 354779-4	PIN, WIRE DISC (.3010)A 126
1	1	-	A 986950-1	WASHER, FLAT PRECISION 125
REF	REF	-	A 21045-3	RING, RET "C" (Ø.187)FD PIN 124
REF	REF	-	A 5-21028-1	PIN, STD SPRING (Ø.12)FD ADJ ROD 123
REF	REF	-	A 1-21030-7	PIN, DOWEL (Ø.187x1.50)HSG 122
REF	REF	-	A 1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER 121
REF	REF	-	A 21899-4	WASHER, FLAT (Ø5/16)SCR ADJ 119
REF	REF	-	A 21024-5	WASHER, LOCK (NO.10)FD ADJ PL 118
2	2	-	A 21024-5	WASHER, LOCK (NO.10)SHEAR PL 117
REF	REF	-	A 21024-5	WASHER, LOCK (NO.10)FD ROD GDE 116
7	7	-	A 21024-4	WASHER, LOCK (NO.8)SHEAR BL 115
2	2	-	A 21018-4	NUT, HEX (4-40)DRAG 114
REF	REF	-	A 21018-5	NUT, HEX (6-32)FD ADJ PL 113
2	2	-	A 21022-2	NUT, HEX SL (8-32)DRAG STUD 112
2	2	-	A 4-21078-8	SKT SKT SET (4-40x.75)DRAG 111
1	1	-	A 21009-2	SCR, SKT SET (1/4-20x.25)RAM 110
2	2	-	A 21017-2	SCR, DRIVE (#2x.19)ID PLATE 109
1	1	-	A 1-21002-7	SCR, BHC (6-32x.38)CAM 108
1	1	-	B 461264-1	PLATE, IDENTIFICATION 107
REF	REF	-	A 6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ 106
2	2	-	A 2-21002-2	SCR, BHC (8-32x.50)STRIPPER 105
REF	REF	-	A 2-21002-9	SCR, BHC (10-32x.75)HSG CAP 104
1	1	-	A 22733-8	SCR, BHC (8-32x.38 LW)ANVIL 103
4	4	-	A 3-21002-3	SCR, BHC (1/4-20x.50)ST ØD PL 102
REF	REF	-	A 2-22733-8	SCR, BHC (1/4-20x.62)BASE PL 101
2	2	-	A 2-21000-6	SCR, SHC (8-32x.38)SLUG BLADE 100
3	3	-	A 7-21000-4	SCR, SHC (8-32x.31)STRIP GUIDE 99
2	2	-	A 2-21000-8	SCR, SHC (8-32x.62)R STRIP GUIDE 98
REF	REF	-	A 3-21000-7	SCR, SKT CAP (10-32x.75)FD GDE 97
REF	REF	-	A 3-21000-6	SCR, SKT CAP (10-32x.62)FD ADJ P 96
REF	REF	-	A 3-21000-4	SCR, SKT CAP (10-32x.38)PIVOT BL 95
2	2	-	A 3-21000-8	SCR, SKT CAP (10-32x.88)SH PL 94
REF	-	-	A 455745-1	GUARD, WINDOW 93
-	REF	-	A 679532-1	INSERT, GUARD 92
REF	REF	-	A 458109-1	WASHER, FLAT (SPECIAL) 91
REF	REF	-	A 690517-1	SPACER 90
-2	-1	U/M	DWG SIZE	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

REF	REV	REF	DESCRIPTION	ITEM NO
REF	REF	-	A 22594-8	NUT, HEX 70
REF	REF	-	B 240628-1	PLATE, ADJ 69
REF	REF	-	B 240626-1	SHAFT, PIVOT 68
REF	REF	-	B 240633-1	BUSHING 67
REF	REF	-	A 455680-1	LEVER, INTERMEDIATE 66
REF	REF	-	B 240629-1	BLOCK, PIVOT 65
REF	REF	-	A 240632-2	SCR, ADJ 64
REF	REF	-	B 240659-3	PIN, CAM ROLLER 63
REF	REF	-	B 240658-1	CAM, ROLLER 62
REF	REF	-	B 454398-1	ROD, FEED 61
REF	REF	-	C 454220-1	CAP, RAM 60
REF	REF	-	D 453736-1	HOUSING 59
REF	REF	-	B 240624-1	PIN, FEED FINGER 58
REF	REF	-	B 691499-1	SPRING, FEED FINGER 57
REF	REF	-	B 240635-1	FINGER, FEED 56
REF	REF	-	B 240634-1	LEVER, TERMINAL 55
1	-	-	B 690501-3	CAM, POST FEED 1 1/8 ST 54
-	1	-	B 690501-4	CAM, POST-FEED 1 5/8 ST 53
1	1	-	A 690191-1	PLUG, NYLON 52
1	1	-	C 455674-1	RAM 51
1	1	-	A 690125-1	WASHER, LAMINATED 50
1	1	-	A 690124-1	WASHER, RAM 49
1	1	-	A 7-21002-9	BOLT, CRIMPER (5/16-24x1.00) 48
1	1	-	A 690223-2	SPACER, INSULATION DISC 47
1	1	-	D 354777-1	WIRE DISC, PLASTIC 46
1	1	-	A 22480-5	WASHER, SPRING 45
1	1	-	B 690212-1	POST, RAM 44
1	1	-	D 458980-1	APPLICATOR, BASIC (SUB ASSY) 43
1	1	-	A 3-690451-2	SPACER, STRIPPER 42
1	1	-	A 240639-1	STRIPPER 41
REF	REF	-	C 455676-1	PLATE, BASE 40
2	2	-	A 22354-8	DRAG, STUD 39
1	1	-	B 455678-1	PLATE, STRIP GUIDE 38
1	1	-	C 240825-7	PLATE, STRIP HOLD DOWN 37
2	2	-	A 4-22281-1	SPRING, DRAG 36
1	1	-	A 454177-1	DRAG, STOCK 35
2	2	-	C 454204-1	GUIDE, STRIP (FRONT) 34
REF	REF	-	A 454178-1	GUIDE, FEED ROD 33
REF	REF	-	A 4-22284-9	SPRING, FEED RETURN 32
1	1	-	C 1-690481-3	SPACER, HOLD DOWN 31
1	1	-	A 23846-1	SPRING, HOLD DOWN 30
1	1	-	B 240833-7	PLATE, REAR SHEAR 29
1	1	-	B 1-690482-6	PLATE, FRONT SHEAR 28
1	1	-	D 3-240654-7	ANVIL 27
1	1	-	B 1-690474-3	BLADE, SLUG 26
1	1	-	D 4-455892-3	HOLD DOWN, TERMINAL 25
1	1	-	C 5-240641-9	SPACER, SLUG BLADE 24
1	1	-	C 456404-4	CRIMPER, WIRE 23

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.

LOC	LEADMAKER & BENCH MODEL	K TERMINATOR BENCH MACHINE
A	LEADMAKER & BENCH MODEL G	K TERMINATOR BENCH MACHINE
DIST 66		

QTY REQD PER ASSY	REV	REF	DESCRIPTION	ITEM NO
1	1	-	C 456404-4	CRIMPER, WIRE 1
-2	-1	U/M	DWG SIZE	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.		MATERIAL		FINISH	
DR	11/4/94	APP	11-16-94	T.ELBIN	
CHK	11-16-94	REL	1/3/95	C.ERISMAN	
3	PLC DEC	4	PLC DEC		
4	PLC DEC				
ANGLES ±		SURF TEXTURE: ✓		REMOVE BURRS, BREAK SHARP EDGES R.015 MAX	
SCALE		DWG NO		687891	
MACHINE REF		MINI APPL		SHEET 1 OF 1	
REV		F			

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