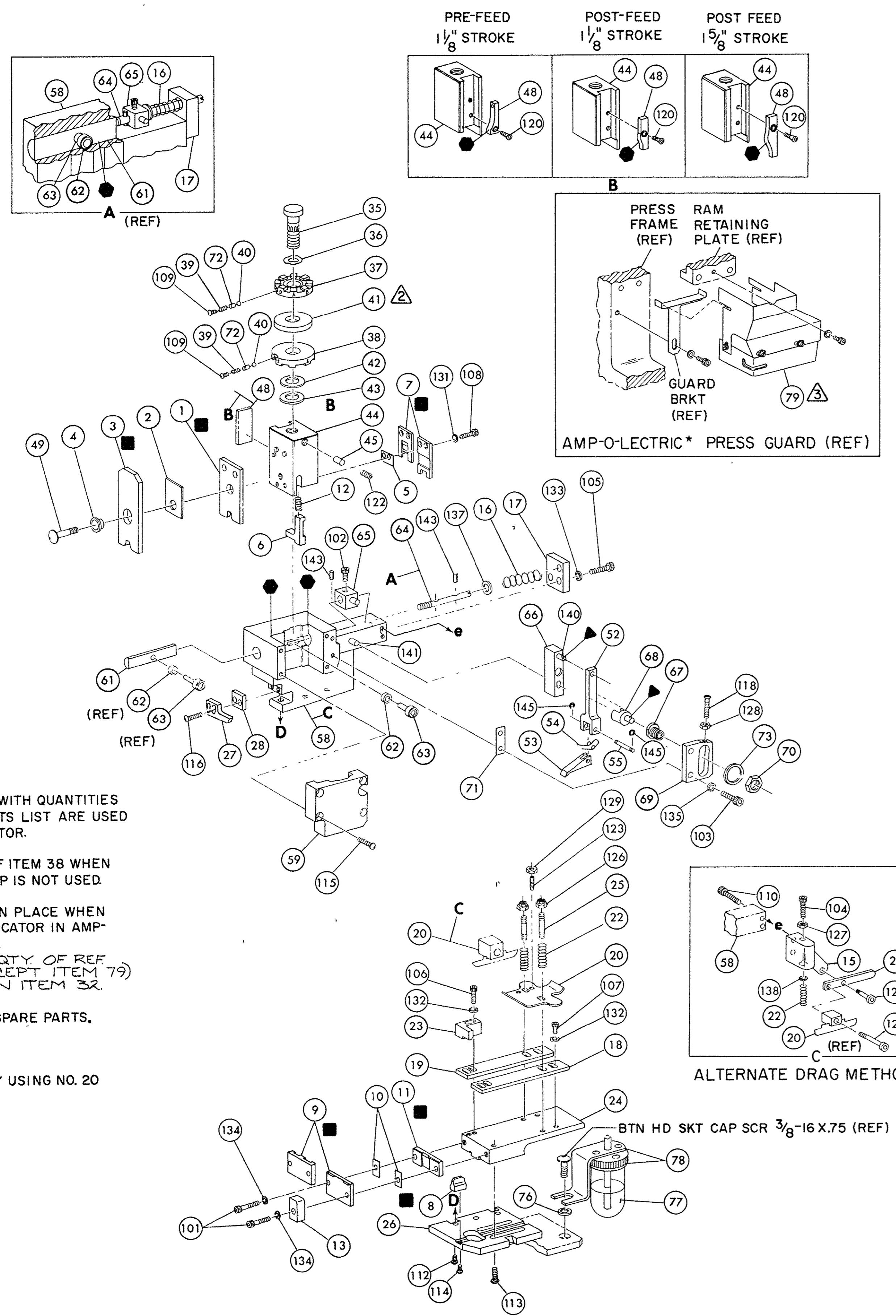


THIS IS A CONTROLLED DOCUMENT



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
  - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
  - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
  - 4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
  - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
  - GREASE LIGHTLY.

REF.	QTY	PART NO	DESCRIPTION	ITEM NO
REF.		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF.		5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
REF.		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
REF.		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
REF.		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
REF.		21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
REF.		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	136
REF.	2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134
REF.		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
REF.		21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132
REF.	2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131
REF.	2	21018-4	NUT, HEX MACH (4-40) DRAG	130
REF.		21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	129
REF.		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
REF.	2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126
REF.		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
REF.		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
REF.	2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
REF.	1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
REF.		1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120
REF.		6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118
REF.	2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
REF.		2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
REF.	1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
REF.	4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
REF.		17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112
REF.		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	111
REF.	2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
REF.	2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE	108
REF.	3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107
REF.	1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106
REF.		3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
REF.		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
REF.		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
REF.		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
REF.	2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
REF.		455745-1	GUARD, WINDOW	79
REF.		465184-9	LUBRICATOR ASSY	78
REF.		455985-1	OIL, LUBRICATING	77
REF.		454406-1	SPACER, LUB BRACKET	76
REF.		458109-1	WASHER, FLAT (SPECIAL)	75
REF.	1	690603-1	SPRING, ASSIST	74
REF.		690517-1	SPACER	71
REF.		22594-8	NUT, HEX	70
REF.		240628-1	PLATE, ADJ	69
REF.		240626-1	SHAFT, PIVOT	68
REF.		240633-1	BUSHING	67
REF.		455680-1	LEVER, INTERMEDIATE	66
REF.		240629-1	BLOCK, PIVOT	65
REF.		240632-2	SCREW, ADJ	64
REF.		240659-3	PIN, CAM ROLLER	63
REF.		240658-1	CAM, ROLLER	62
REF.		454398-1	ROD, FEED	61
REF.				60

CRIMPING DATA				APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH	
A	.169	8	.219-.249	42673
B	.151	10	.219-.249	
C	NOT USED			
D	NOT USED			

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	210 "F"		.852	A18039
INSUL	77			

WIRE RANGE #10-#8 INSULATION RANGE PRESS NO 565435-5

REMARKS: AMP-O-LECTRIC POST-FEED

ID. PLATE (REF.) 461264-1

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY