Film Capacitors – AC Capacitors

Metallized Polypropylene Film Capacitors (MKP)

Series/Type: **B32354S**
Ordering code: **B32354S***

Date: May 2022
Version: 2

Typical applications
- Output AC filtering for power converters, UPS, motor drives

Climatic
- Max. operating temperature: +85 °C
- Climatic category (IEC 60068-1:2013): 40/085/21

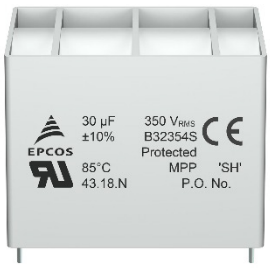
Construction
- Dielectric: polypropylene (PP)
- Electrode: metallized segmented film
- Dry type capacitor
- Plastic case (UL 94 V-0)
- Epoxy resin sealing (UL 94 V-0)

Features
- Humidity protected: +85°C / 85% rel. humidity (RH) at V_{RMS} for 1000 hour
- THB Grade III Test B
  (Refer to IEC60384-14:2013/AMD1:2016)
- Optimized AC voltage performance
- High ripple current/frequency handling capability
- Highest safety level 10000 AFC to UL 810
- For PCB mounting

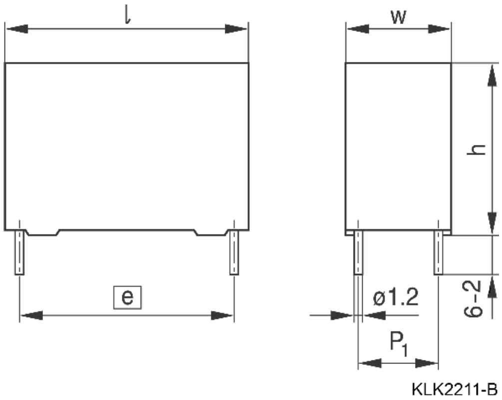
Terminals
- Parallel wire leads, lead-free tinned
- 4 pins version
- Special lead lengths available on request

Marking/Approval
- See picture
- CE compliance to LV directive 2014/35/EU
- UL approved (UL File E238746)

Delivery mode
- Bulk (untapped, lead length 6-2mm)



Dimensional drawing



Dimensions (in mm)

Version	Lead space (*e*±0.4)	Lead diameter *d1*±0.05	Type
4 pins	52.5	1.0[1)] / 1.2	B32354S

1) for B32354S2106K010 and B32354S3106K010

Ordering code examples

B	32354	S	3	106	K	01
Components class	Series	Special construction	Rated voltage	Rated capacitance	Capacitance tolerance	Lead Space (mm)
Passive components	MKP Segmented	Segmented	3 = 350 V AC 2 = 275 V AC	106 = 10 µF	K = ±10%	01 = 52.5 11 = 37.5

Voltage ratings

V_{NDC}	400 V DC	500 V DC
V_{NAC}	380 V AC	480 V AC
V_{RMS}	275 V AC	350 V AC

Note: V_{NAC} is maximum operating peak recurrent voltage of either polarity of a reversing type waveform, not an r.m.s value.

Overview available types

Lead spacing	52.5 mm	
Type	B32754S	
V_{NDC} (V DC)	400	500
V_{RMS} (V AC)	275	350
C_R (µF)		
10		
15		
20		
25		
30		
35		
40		

May 2022

Ordering codes and packing units for lead spacing 52.5 mm

V_{RMS} V AC	V_{NDC} V DC	C_R µF	Ordering code	Nom. dimensions w x h x l tolerance ± 1mm mm	P1 mm	$I_{max\ RMS}$ 1) 85 °C hotspot 10 kHz A	I_{peak} A	ESR typ. 10 kHz mΩ	Packing units pcs
275	400	10	B32354S2106K010	25.5 x 32.0 x 57.5	10.2	7.0	300	16.5	42
		15	B32354S2156K010	28.0 x 35.0 x 57.5	10.2	8.5	450	12.5	33
		20	B32354S2206K010	30.0 x 38.0 x 57.5	20.3	11.0	600	8.5	36
		25	B32354S2256K010	35.0 x 45.0 x 57.5	20.3	12.0	700	8.0	27
		30	B32354S2306K010	40.0 x 50.0 x 57.5	20.3	14.0	900	7.5	24
		35	B32354S2356K010	40.0 x 50.0 x 57.5	20.3	15.0	1000	6.5	24
		40	B32354S2406K010	40.0 x 50.0 x 57.5	20.3	15.5	1100	6.0	24
350	500	10	B32354S3106K010	28.0 x 35.0 x 57.5	10.2	7	300	14	33
		15	B32354S3156K010	35.0 x 45.0 x 57.5	20.3	11	450	11	27
		20	B32354S3206K010	35.0 x 45.0 x 57.5	20.3	11	600	8	27
		25	B32354S3256K010	40.0 x 50.0 x 57.5	20.3	14	700	8	24
		30	B32354S3306K010	45.0 x 50.0 x 57.5	20.3	14	900	8	21
		35	B32354S3356K010	50.0 x 55.0 x 57.5	20.3	17	1000	6	18
		40	B32354S3406K010	50.0 x 55.0 x 57.5	20.3	17	1100	6	18

1) Imax – Maximum RMS current for continuous operation defined for a hotspot of ≤ 85ºC, case temperature of ≤ 80ºC, at frequency of 10 kHz

Technical data

Reference standard: IEC 61071:2017, all data given at T = +20 ºC unless otherwise specified.

Upper category temperature T_{max}	+85 °C
Rated temperature T_R	+85 °C
Lower category temperature T_{min}	-40 °C
Dissipation factor tan δ (in 10^{-3}) at +20 °C and 1 kHz (upper limit values)	1.5
Insulation resistance R_{ins} after 1 min, given as time constant $\tau = C_R \cdot R_{ins}$, (Minimum as-delivered values with rel. humidity ≤ 65%) Measuring voltage: 100 V DC	10000 s
AC testing voltage between terminals	$1.65 \cdot V_{NAC}$ for 2 s
Testing voltage between terminal to case	2000 V AC at 50/60 Hz, 60 s (typical test)
Maximum peak current (A)	$I_{P,max}=C_R \cdot dv/dt$
Reliability: Failure rate λ Service life t_{SL} Failure criteria Total failure Failure due to variation of parameters	 5 fit (≤ $5 \cdot 10^{-9}$/h) at $0.5 \cdot V_{RMS}$, +40 ºC ≥ 100 000 h at V_{RMS} (50/60 Hz) at 60 °C Confidence level of 98% For conversion to other operating conditions, refer to chapter “Quality, 2 Reliability” Short circuit or open circuit Capacitance change $\|\Delta C/C_0\|$ ≥ 10% Dissipation factor Δtanδ > 4 upper limit values Insulation resistance R_{ins} or time constant $\tau = C_R \cdot R_{ins}$ < 500 s

Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in V/µs.

Note:

The values of dV/dt and k0 provided below must not be exceeded in order to avoid damaging the capacitor. These parameters are given for isolated pulses in such a way that the heat generated by one pulse will be completely dissipated before applying the next pulse. For a train of pulses, please refer to the curves of permissible AC voltage-current versus frequency

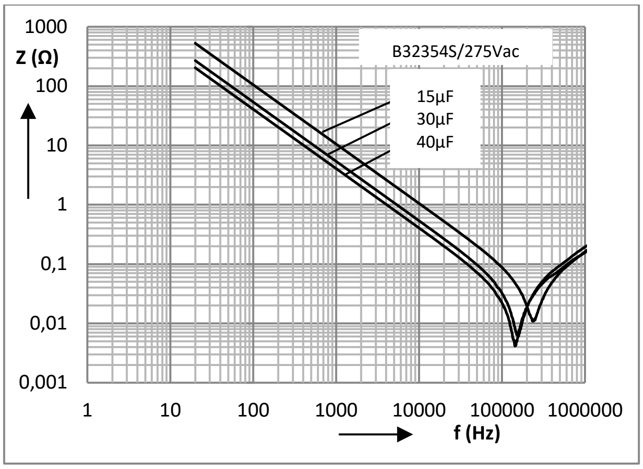
dV/dt values

Lead spacing		52.5 mm
V_{RMS} V AC	V_{NDC} V DC	dV/dt in V/µs
275	400	30
350	500	30

Impedance Z versus frequency f

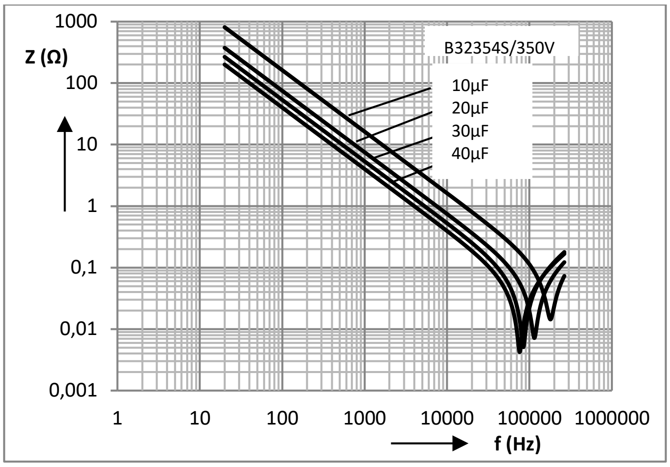
275 V AC (typical values)

Lead spacing 52.5 mm



350 V AC (typical values)

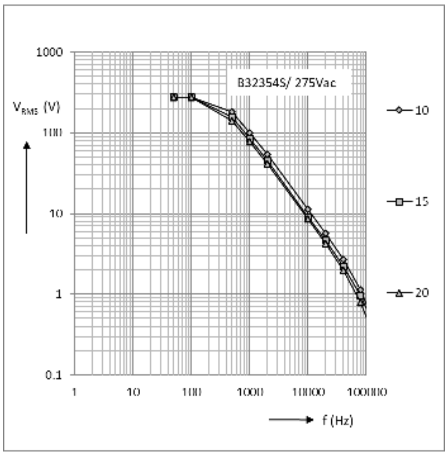
Lead spacing 52.5 mm

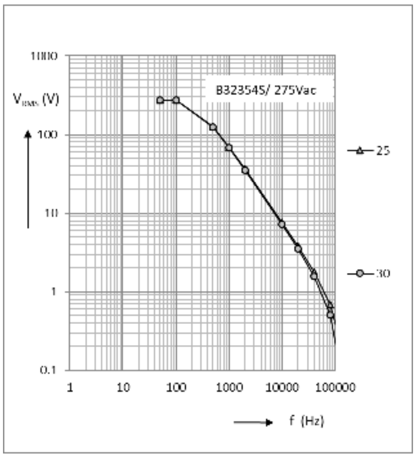


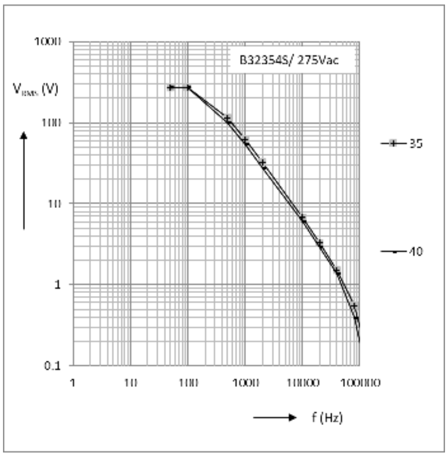
Permissible AC voltage V_{RMS} versus frequency f (for sinusoidal waveforms, $T_{case} \leq +80$ ºC)

For $T_{case} > +80$ ºC, please refer to de-rating factor F_T.

Lead spacing 52.5 mm 275 V AC

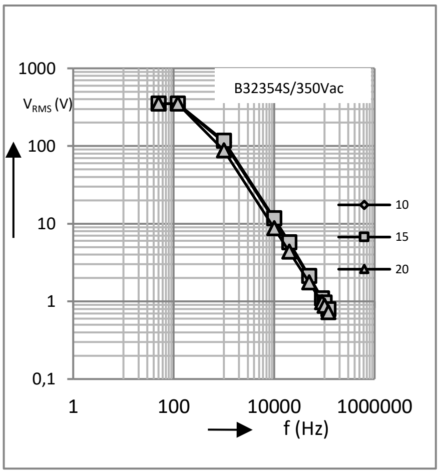


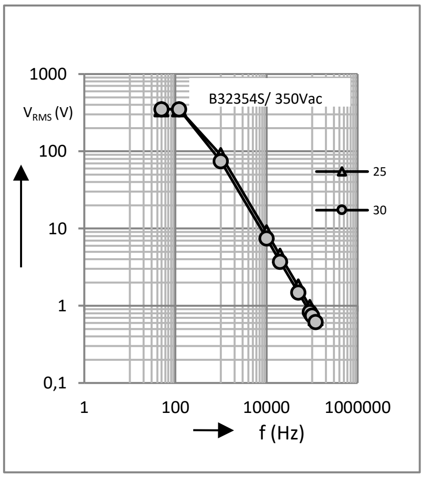


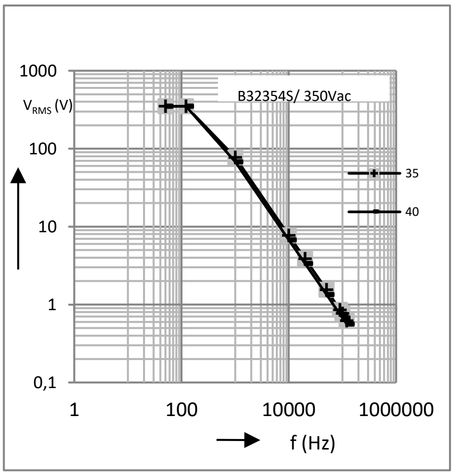


May 2022

Lead spacing 52.5 mm 350 V AC



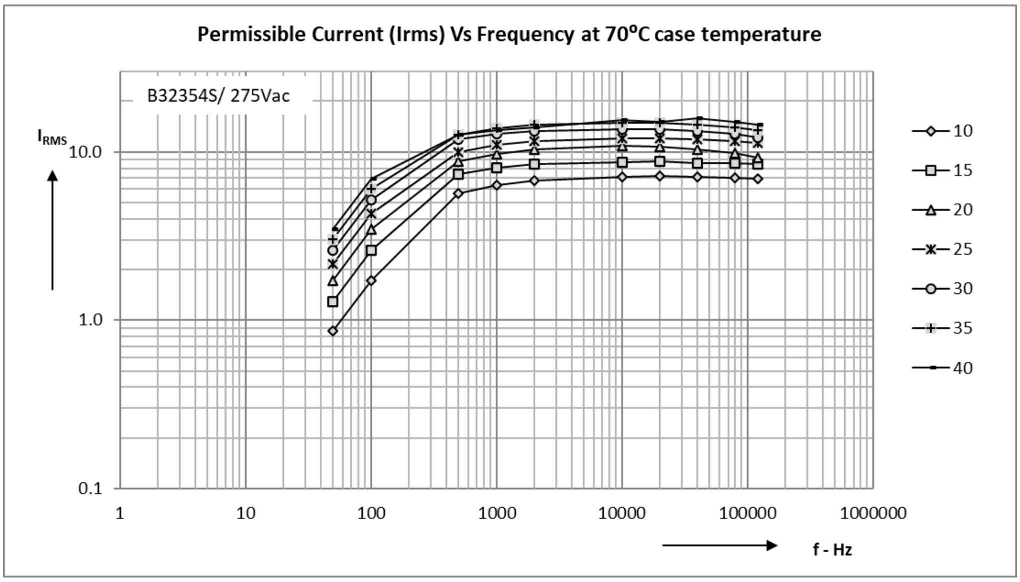




Perrmissible current I_{RMS} versus frequency f (for sinusoidal waveforms, T_{case} ≤ +80 ºC)

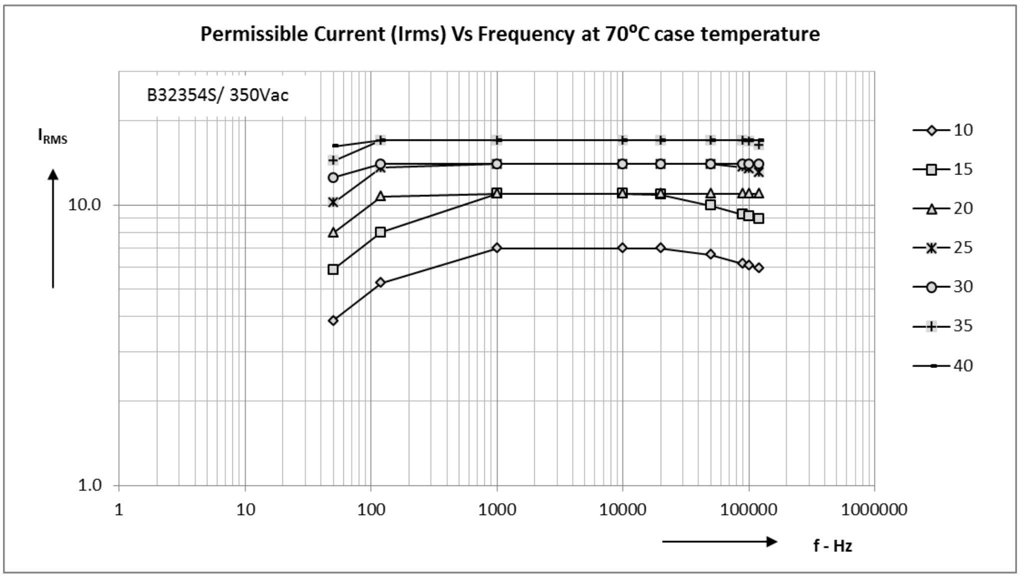
For T_{case} > +80 ºC, please refer to de-rating curve.

Lead spacing 52.5 mm 275 V AC



May 2022

Lead spacing 52.5 mm 350 V AC

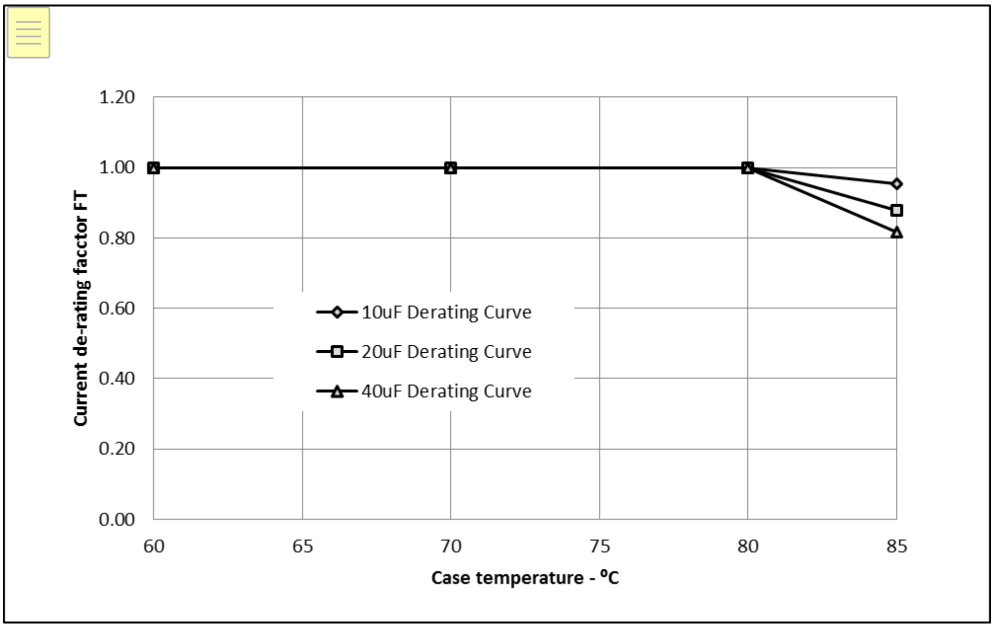


Maximum AC current (I_{RMS}) vs. temperature for T_{case} > +80 °C

The graphs described in the previous section for the permissible AC voltage (V_{RMS}) or current (I_{RMS}) vs. frequency (f > 50/60 Hz) are given for a maximum case temperature T_{case} ≤ +80 °C. In case of higher capacitor surface temperatures (T_{case}), to avoid the temperature of the hottest spot above maximum operating temperature, the de-rating factor F_T shall be applied in the following way:

$I_{RMS}(T_{case}) = I_{RMS,T_{case} \leq 80^{o}C} * F_T(T_{case})$

And F_T is given by the following curve:



May 2022

Typical test

<table>
<tr><th>Test description</th><th>Reference</th><th colspan="3">Test conditions</th><th>Performance requirements</th></tr>
<tr><td>Electricity parameters</td><td>IEC 61071: 2017</td><td colspan="3">Voltage between terminals: 1.5 V_{NAC}, 60 s;
Terminals and enclosure: 2000 V AC, 60 s;
Insulation resistance R_{INS}
Capacitance C_R
Dissipation factor tanδ</td><td>Within specified limits
No visible damage
No flashover</td></tr>
<tr><td rowspan="8">1 –Robustness of terminations</td><td rowspan="8">IEC 60068-2-21:2006</td><td colspan="3">Tensile strength (test V_a1)</td><td rowspan="8">Within specified limits</td></tr>
<tr><td>Wire diameter</td><td>Section</td><td>Tensile force</td></tr>
<tr><td>0.5 < d1 ≤ 0.8 mm
0.8 < d1 ≤ 1.25 mm</td><td>≤ 0.5 m^2
≤ 1.2 m^2</td><td>10 N
20 N</td></tr>
<tr><td colspan="3">Duration 10 s +/-1 s</td></tr>
<tr><td colspan="3">Bending V_b method 1</td></tr>
<tr><td>Wire diameter</td><td>Section</td><td>Tensile force</td></tr>
<tr><td>0.5 < d1 ≤ 0.8 mm
0.8 < d1 ≤ 1.25 mm</td><td>≤ 0.5 m^2
≤ 1.2 m^2</td><td>10 N
20 N</td></tr>
<tr><td colspan="3">4 • 90 °C, Duration 2 s to 3 s/bend</td></tr>
<tr><td>2 – Resistance to soldering heat</td><td>IEC 60068-2-20:2008</td><td colspan="3">Solder bath temperature at 260 ± 5 °C, immersion for 10 seconds</td><td>$\lvert \Delta C/C_0 \rvert \le 0.5\%$
Increase of tanδ (10 kHz) ≤ 0.005 compared to initial value</td></tr>
<tr><td>3 - Vibration</td><td>IEC 60068-2-6:2007</td><td colspan="3">10 Hz to 55 Hz
Amplitude ± 0.35mm or acceleration 98 m/s^2
Test duration: 10 frequency cycles, 3 axes offset from each other by 90°
1 octave/min
Visual examination</td><td>No visible damage</td></tr>
<tr><td>4 – Shocks or impact</td><td>IEC 60068-2-6:2007</td><td colspan="3">Pulse shape: half sine
Acceleration: 490 m/s^2
Duration of pulse: 11 ms
Visual examination</td><td>No visible damage
$\lvert \Delta C/C_0 \rvert \le 0.5\%$
Increase of tanδ (10kHz)≤0.005 compared to initial value</td></tr>
<tr><td>5 – THB test (Grade III Test B, high robustness under high humidity)</td><td>IEC 60384-14:2013/AMD1:2016</td><td colspan="3">85 °C/85% relative humidity/V_{RMS} /1000 h</td><td>No visible damage
$\lvert \Delta C/C_0 \rvert \le 10\%$
Δtanδ (1 kHz) ≤ 0.005
R_{INS} ≥ 50% specified limit</td></tr>
</table>

6 – Surge test	IEC 61071: 2017	1.1 • V_{NDC} or $\hat{I}_{test}$ = 1.1 $\hat{I}_{max}$ Number of discharges: 5 Time lapse: every 2 min (10 min total) Within 5 min after the surge discharge test Duration 10 s, 1.5 • V_{NAC} at $T_{amb.}$	No visible damage $\lvert\Delta C/C_0\rvert \leq 1.0\%$ tanδ (10 kHz) ≤ 1.2 initial tanδ +0.0001
9 - Self-healing	IEC 61071: 2017	1.5 • V_{NAC} Duration 10 s Number of clearings ≤ 5 Increase the voltage at 100 V/s till 5 clearings occur with a max. of 2.5 • V_{NAC} for a duration of 10 s	$\lvert\Delta C/C_0\rvert \leq 0.5\%$ tan δ (10 kHz) ≤ 1.2 initial tanδ +0.0001
10 – Environmental	IEC 61071: 2017	Change of temperature acc. to IEC 60068-2-14 Test N_b T_{max}= +105 °C $T_{min.}$ = -40 °C Transition time: 1 h, equivalent to 1 °C/min 5 cycles Damp heat steady state acc. to IEC 60068-2-78 Test C_a T = 40 °C ±2 °C RH = 93% ± 3 % Duration 56 days High voltage between terminal: 1.5 • V_{NDC} at ambient temperature Duration 10 s	No puncturing or flashover Self-healing punctures permitted $\lvert\Delta C/C_0\rvert \leq 2\%$ Increase of tanδ (10 kHz) ≤ 0.015
11 – Thermal stability test under overload conditions	IEC 61071: 2017	Natural cooling Tamb ± 5 °C 1.21 · P_{max}. = (U2/2) • W2 • C · tanδ = 1.21 • ($I2_{max}$./W2 · C) • tanδ2 W2 = 2 x π · f2 Imax. (see specific reference data) f2 = 10 kHz tanδ2= tanδ at 10 kHz Duration 48 h Measure the temperature every 1.5 h during the last 6 h	Temperature rise < 1°C $\lvert\Delta C/C0\rvert \leq 2\%$ Increase of tanδ (10 kHz) ≤ 1.2 initial tanδ (10 kHz)+ 0.015

12 – Endurance test between terminal	IEC 61071: 2017	Sequence 1.25 • V_{RMS} at Tcase = 85 °C Duration 500 h 1000 x discharge cycles at 1.4 · I (maximum repetitive peak current in continuous operation 1.25 · V_{RMS} at Tcase = 85 °C Duration 500 h	I∆C/C0 I ≤ 3% Increase of tanδ (10kHz) ≤ 0.015 compared to initial value

Mounting guidelines

1. Soldering

1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20:2008, test Ta, method 1.

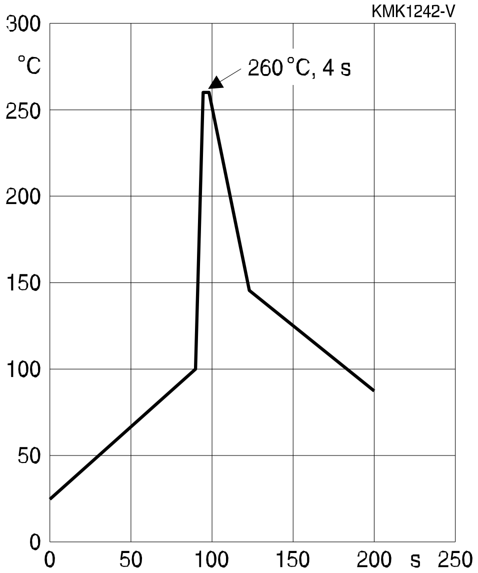
Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2:2007, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

Solder bath temperature	235 ±5 °C
Soldering time	2.0 ±0.5 s
Immersion depth	2.0 +0/-0.5 mm from capacitor body or seating plane
Evaluation criteria: Visual inspection	Wetting of wire surface by new solder ≥ 90%, free-flowing solder

1.2 Resistance to soldering heat

Resistance to soldering heat is tested to IEC 60068-2-20:2008, test Tb, method 1A.
Conditions:

Series	Solder bath temperature	Soldering time
MKT boxed (except 2.5 × 6.5 × 7.2 mm) coated, uncoated (lead spacing > 10 mm)	260 ±5 °C	10 ±1 s
MFP MKP (lead spacing > 7.5 mm)		
MKT boxed (case 2.5 × 6.5 × 7.2 mm)		5 ±1 s
MKP (lead spacing ≤ 7.5 mm) MKT uncoated (lead spacing ≤ 10 mm) insulated (B32559)		< 4 s recommended soldering profile for MKT uncoated (lead spacing ≤ 10 mm) and insulated (B32559)



Immersion depth	2.0 +0/-0.5 mm from capacitor body or seating plane
Shield	Heat-absorbing board, 1.5 ±0.5 mm thick, between capacitor body and liquid solder
Evaluation criteria:	
Visual inspection	No visible damage
$\Delta C/C_0$	2% for MKT/MKP/MFP 5% for EMI suppression capacitors
tan δ	As specified in sectional specification

1.3 General notes on soldering

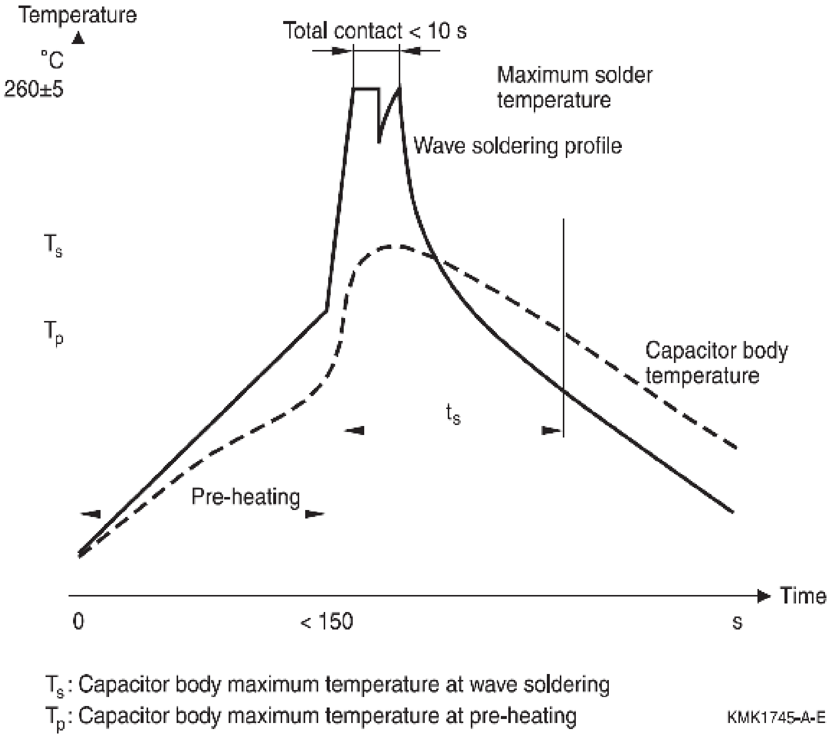
Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature T_{max}. Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

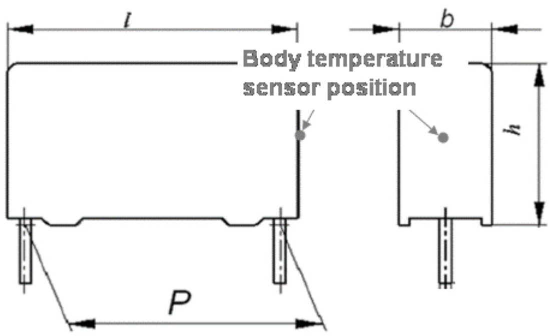
- Pre-heating temperature and time
- Forced cooling immediately after soldering Terminal characteristics:
- diameter, length, thermal resistance, special configurations (e.g. crimping) Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step can't be avoided, an additional or reinforced cooling process may possibly have to be included.

Recommends

As a reference, the recommended wave soldering profile for our film capacitors is as follows:





Body temperature should follow the description below:

- MKP capacitor:

  During pre-heating: $T_p \leq 110$ °C

  During soldering: $T_s \leq 120$ °C, $t_s \leq 45$ s

May 2022

- MKT capacitor:

  During preheating: $T_p \leq 125$ °C

  During soldering: $T_s \leq 160$ °C, $t_s \leq 45$ s

When SMD components are used together with leaded ones, the film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.

Leaded film capacitors are not suitable for reflow soldering.

In order to ensure proper conditions for manual or selective soldering, the body temperature (T_s) must be ≤120°C.

One recommended condition for manual soldering is that the tip of the soldering iron should be < 360 °C and the soldering contact time should be no longer than 3 seconds.

For uncoated MKT capacitors with lead spacing <10 mm (B32560/B32561) the following measures are recommended:

- Pre-heating to not more than 110 °C in the preheater phase

- Rapid cooling after soldering

Please refer to the Film Capacitor Data Book in case more details are needed

Cautions and warnings

- Generally, the mentioned standards refer to the edition applied at the time when the product was evaluated and respectively released. TDK reserves the right at its discretion to implement updates of international standard edition e.g. in the re-qualification without further notice.
- Do not exceed the upper category temperature (UCT).
- Do not apply any mechanical stress to the capacitor terminals.
- Avoid any compressive, tensile or flexural stress.
- Do not move the capacitor after it has been soldered to the PC board. Do not pick up the PC board by the soldered capacitor.
- Do not place the capacitor on a PC board whose PTH hole spacing differs from the specified lead spacing.
- Do not exceed the specified time or temperature limits during soldering. Avoid external energy inputs, such as fire or electricity.
- Avoid overload of the capacitors.
- Component is non-serviceable/non-repairable.

The table below summarizes the safety instructions that must always be observed. A detailed description can be found in the relevant sections of the chapters "General technical information" and "Mounting guidelines".

Topic	Safety information	Reference chapter "General technical information"
Storage conditions	Make sure that capacitors are stored within the specified range of time, temperature and humidity conditions.	4.5 "Storage conditions"
Flammability	Avoid external energy, such as fire or electricity (passive flammability), avoid overload of the capacitors (active flammability) and consider the flammability of materials.	5.3 "Flammability"
Resistance to vibration	Do not exceed the tested ability to withstand vibration. The capacitors are tested to IEC 60068-2-6. We offer film capacitors specially designed for operation under more severe vibration regimes such as those found in automotive applications. Consult our catalog "Film Capacitors for Automotive Electronics".	5.2 "Resistance to vibration"

Topic	Safety information	Reference chapter "Mounting guidelines"
Soldering	Do not exceed the specified time or temperature limits during soldering.	1 "Soldering"
Cleaning	Use only suitable solvents for cleaning capacitors.	2 "Cleaning"
Embedding of capacitors in finished assemblies	When embedding finished circuit assemblies in plastic resins, chemical and thermal influences must be taken into account. Caution: Consult us first, if you also wish to embed other uncoated component types!	3 "Embedding of capacitors in finished assemblies"

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6. Unless otherwise agreed in individual contracts, **all orders are subject to our General Terms and Conditions of Supply.**
7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard.** The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements ("CSR") TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System.** For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.

8. The trade names EPCOS, CarXield, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, ModCap, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap, XieldCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at www.tdk-electronics.tdk.com/trademarks.

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