

NOTES:

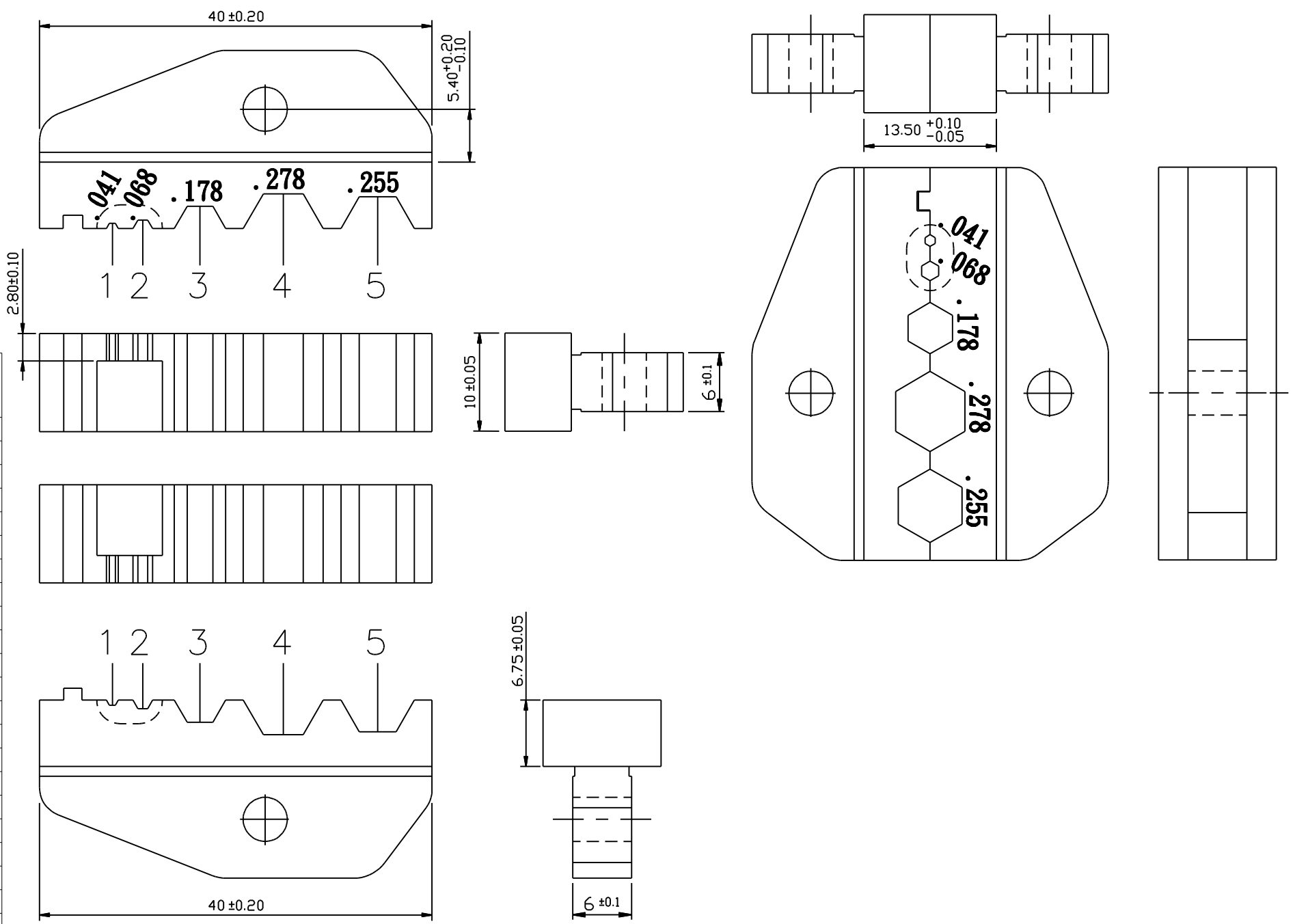
- INITIAL TOOL SETTING REQUIREMENTS:
WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MOUNTING SURFACES,
CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 25-35 LBS, HAND FORCE
THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES).
THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE
CENTER INDENT (+/- ONE INDENT POSITION)
- DO NOT SCALE THIS DRAWING.
- REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS
0.005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
- UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.
- PACKAGING:
A. QUANTITY: SINGLE PACK
B. PACKAGE MARKING: AMPHENOL RF
47-2XXXX (SEE TABLE)
DATE CODE

THIRD ANGLE PROJ.

REVISIONS

REV	DESCRIPTION	DATE	ECO	APPR
A	RELEASE TO MFG.	18-Dec-14	2809	CL/BCG

DIE SET PART NUMBER	DIE SET OPENINGS IN INCHES (MM)				
	(UNLESS OTHERWISE NOTED, ALL OPENINGS ARE HEXAGONAL)				
47-20000	0.068(1.73)	0.213(5.41)	0.255(6.48)	-	-
47-20004	0.068(1.73)	0.128(3.25)	0.178(4.52)	-	-
47-20008	0.151(3.83)	0.178(4.52)	0.213(5.41)	-	-
47-20003	0.080(2.03)	0.100(2.54)	0.429(10.90)	-	-
47-20029	0.100(2.54)	0.429(10.90)	0.213(5.41)	-	-
47-20001	0.042(1.07)	0.068(1.73)	0.255(6.48)	0.324(8.23)	-
47-20002	0.042(1.07)	0.068(1.73)	0.178(4.52)	0.213(5.40)	-
47-20245	0.042(1.07)	0.068(1.73)	0.190(4.82)	0.213(5.40)	-
47-20026	0.255(6.48)	0.320(8.13)	0.350(8.88)	-	-
47-20025	0.052(1.32)	0.068(1.73)	0.100(2.54)	0.213(5.41)	0.255(6.48)
47-20024	0.178(4.52)	0.324(8.23)	0.068(1.73)	-	-
47-20027	0.116(2.95)	0.429(10.90)	-	-	-
47-20028	0.178(4.52)	0.255(6.48)	0.052(1.32)	0.068(1.73)	-
47-20030	0.042(1.07)	0.068(1.73)	0.255(6.48)	0.278(7.08)	-
47-20247	0.106(2.70)	0.114(2.90)	0.130(3.30)	-	-
47-20249	0.068(1.73)	0.100(2.54)	0.429(10.90)	-	-
47-20250	0.042(1.07)	0.068(1.73)	0.128(3.25)	0.178(4.52)	-
47-20251	0.052(1.32)	0.263(6.68)	-	-	-
47-20252	0.052(1.32)	0.278(7.06)	-	-	-
47-20253	0.042 (1.07) SQ.	0.068(1.73)	0.178(4.52)	0.278(7.06)	0.255(6.48)
47-20254	0.178(4.52)	0.187(4.75)	0.042(1.07)	-	-
-	0.324(8.23)	0.319(8.10)	0.255(6.48)	0.042(1.07)	-
47-20255	0.052(1.32)	0.068(1.73)	0.255(6.48)	0.324(8.23)	-
47-20256	0.429(10.90)	0.075(1.90)	0.075(1.90)	-	-
47-20257	0.105(2.67)	0.128(3.25)	0.151(3.84)	-	-



CUSTOMER OUTLINE DRAWING
ALL OTHER SHEETS ARE FOR INTERNAL USE ONLY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:
 < 0.5mm ± 0.05mm 0.5 - 6mm ± 0.1mm 6 - 30mm ± 0.2mm 30 - 120mm ± 0.3mm ANGLES ± 1°
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MATERIAL
 DRAWN CLEMENT
 ENGINEER B.C. GLEISSNER
 APPROVED B.C. GLEISSNER
 CAD FILE
 REFERENCE EAR # 6228
 CONFIGURATION LEVEL: In Work
 FINISH

DATE 12-Dec-14
 DATE 12-Dec-14
 DATE 18-Dec-14

TITLE DIE SETS
 SCALE: NTS SHEET 2 OF 2
 DWG SIZE B REV A

Amphenol RF
 www.amphenolrf.com
 DRAWING NO. 47-2XXXX
 ITEM NO. 47-2XXXX
 PART NO. 47-2XXXX