

Aluminum electrolytic capacitors

Capacitors with screw terminals

 Series/Type:
 B43742, B43762

 Date:
 December 2019

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Capacitors with screw terminals

105 °C

Long-life grade capacitors

Applications

- Power electronics
- Traction
- Professional power supplies

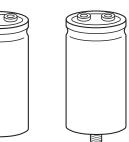
Features

- Outstanding reliability
- Good thermal characteristics
- Wide temperature range
- All-welded construction ensures reliable electrical contact
- PAPR terminals available (Protection Against Polarity Reversal)
- Version available with an optimized base cooling design (heat sink mounting) and featuring up to 2 times the ripple current capability
- RoHS-compatible

Construction

- Charge-discharge proof, polar
- Aluminum case, insulated with PET sleeve
- Version with PVC insulation available upon request
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- Types with threaded stud are available with or without insulated base

Page 2 of 31



B43742, B43762

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105 °C

Specifications and characteristics in brief

	I							
Rated voltage V _R	350 500 V DC							
Surge voltage V _S	1.10 · V _R							
Rated capacitance C_R		820 22000 μF						
Capacitance tolerance	±20% ≙ M							
Dissipation factor tan δ (20 °C, 120 Hz)	≤ 0.20							
Leakage current I _{leak} (20 °C, 5 min)	$I_{leak} \leq 0.018 \ \mu A$ -	$\left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right)^{0.}$	⁸⁵ + 4 μΑ					
Self-inductance ESL	d = 51.6 mm: appr							
	d ≥ 64.3 mm: appr	ox. 20 nH						
Useful life ¹⁾		Requirem	ents:					
105 °C; V _B ; I _{AC B}	> 5000 h		\leq 15% of initial	value				
AU,n		· ·	≤ 1.75 times ini		d limit			
			≤ initial specifie	•				
Voltage endurance test		Post test requirements:						
105 °C; V _B	2000 h		$\leq 10\%$ of initial	valuo				
105 O, $v_{\rm R}$	2000 11	· ·	\leq 1.3 times initi		limit			
				•	mm			
			≤ initial specifie					
Vibration resistance test	To IEC 60068-2-6		diaplacement	omplitudo ()	75 mm			
	Frequency range ⁻ acceleration max.		•		.75 mm,			
	Capacitor mounted	•		v clamped t	o the work			
	surface.		y which ic rigid	y clamped i				
Characteristics at low	Max. impedance							
temperature	ratio at 100 Hz	V _R	350 V	400 V	≥ 450 V			
·····		Z _{-25°C} / Z ₂	o°c 2	3	3			
		Z _{-40°C} / Z ₂		14	10			
IEC climatic category	To IEC 60068-1:							
<u> </u>	$V_{B} = 350 \text{ V DC}, V_{F}$	a ≥ 450 V D	C: 40/105/56 (-	-40 °C/+10	5 °C/56 days			
	damp heat test)		,		2			
	$V_{\rm B} = 400 \text{ V DC}: 25/105/56 (-25 °C/+105 °C/56 days damp heat test)$							
	The capacitors car			-				
	+105 °C but the im	•	•	•				
	consideration.				-			
Sectional specification	IEC 60384-4							
· · · · · · · · · · · · · · · · · · ·								

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





Ripple current capability

Due to the ripple current capability of the capacitor contact elements, the following current upper limits must not be exceeded in case of the absence of any forced cooling around the capacitor and its contact elements:

Capacitor diameter	51.6 mm	64.3 mm	76.9 mm	90 mm
I _{AC,max}	45 A	66 A	74 A	89 A

In the event of the availability of cooling (e.g. forced air around the capacitor body, forced air around the contact elements, capacitor base cooling by a heat sink) however above limits may be exceeded depending on the cooling conditions. For details please contact our sales offices.

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 I_2

Threaded stud mounting

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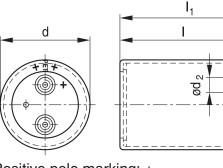
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KAL1710-5

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Dimensional drawings

B43742 Ring clip/clamp mounting



Positive pole marking: +

For standard types with threaded stud the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals – accessories" on page 18.

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Screw terminals with UNF threads are available upon request.

For information regarding dimensions and weights, packing, special designs and design options, refer to chapter "Capacitors with screw terminals – general information" on page 11.



105 °C

Overview of available types

The capacitance and voltage ratings listed below are available in different case sizes upon request. Other voltage and capacitance ratings are also available upon request.

V _R (V DC)	350	400	450	500
	Case dimensions	s d × l (mm)		
C _R (μF)				
820				51.6× 80.7
1000			51.6× 80.7	51.6× 96.7
1200			51.6× 96.7	51.6 × 105.7
				64.3×80.7
1500		51.6× 80.7	51.6 × 105.7	51.6 × 130.7
			64.3×80.7	64.3×96.7
1800	51.6× 80.7	51.6× 96.7	51.6 × 130.7	64.3×105.7
2200	51.6× 96.7	51.6 × 105.7	64.3× 96.7	64.3 × 118.2
		64.3×80.7		76.9×96.7
2700	51.6 × 105.7	51.6 × 118.2	64.3×118.2	64.3 × 143.2
	64.3× 80.7		76.9×96.7	$\textbf{76.9} \times \textbf{118.2}$
				90.0× 97.0
3300	51.6 × 118.2	64.3×96.7	64.3×143.2	$\textbf{76.9} \times \textbf{130.7}$
			76.9×105.7	
			90.0 × 97.0	
3900	64.3× 96.7	64.3 × 118.2	76.9 × 118.2	76.9 imes 143.2
		76.9 × 96.7		90.0 × 120.0
4700	64.3 × 118.2	64.3 × 130.7	76.9 × 143.2	76.9 imes 168.7
		76.9 × 105.7	90.0 × 120.0	90.0 × 144.5
5600	64.3 × 130.7	64.3 × 143.2	76.9 × 156.2	76.9 imes 190.7
	76.9×96.7	76.9 × 118.2		90.0 × 170.0
		90.0 × 97.0		
6800	64.3 × 143.2	76.9 × 130.7	76.9 × 190.7	76.9 × 220.7
	76.9 × 118.2		90.0 × 144.5	90.0 × 191.0
0000	90.0 × 97.0	70.0	70.0	00.0001.0
8200	76.9 × 130.7	76.9 × 156.2	76.9 × 220.7	90.0 × 221.0
10000	70.0 150.0	90.0 × 120.0	90.0 × 170.0	
10000	76.9 × 156.2	76.9 × 190.7	90.0 × 197.0	
10000	90.0 × 120.0	90.0 × 144.5		
12000	76.9 × 190.7	76.9 × 220.7		
15000	90.0 × 144.5	90.0 × 170.0		
15000	76.9×220.7	90.0 × 191.0		
10000	90.0 × 170.0	00.0001.0		
18000	90.0 × 191.0	90.0 × 221.0		
22000	90.0 × 221.0			





105 °C

Technical data and ordering codes

<u> </u>	0.000			7	1		1	
C _R	Case	ESR _{typ}	ESR _{typ}	Z _{max}	AC,max	AC,max	I _{AC,R}	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d×l	20 °C	60 °C	20 °C	60 °C	85 °C	105 °C	below)
μF	mm	mΩ	mΩ	mΩ	А	А	А	
$V_{R} = 350$	V DC							
1800	51.6× 80.7	45	15.0	70	15.8	11.7	6.44	B437*2A4188M6##
2200	51.6× 96.7	38	12.0	55	18.5	13.8	7.58	B437*2A4228M6##
2700	51.6 × 105.7	32	9.9	45	21.3	15.8	8.68	B437*2A4278M6##
2700	64.3× 80.7	32	10.0	50	21.5	16.0	8.79	B437*2B4278M6##
3300	51.6 × 118.2	26	8.3	38	24.5	18.2	10.0	B437*2A4338M6##
3900	64.3× 96.7	22	7.4	34	27.1	20.1	11.0	B437*2A4398M6##
4700	64.3 × 118.2	18	6.1	28	30.8	22.9	12.5	B437*2A4478M6##
5600	64.3 × 130.7	15	5.3	24	34.6	25.7	14.1	B437*2A4568M6##
5600	76.9× 96.7	16	5.9	24	35.1	26.0	14.2	B437*2B4568M6##
6800	64.3 × 143.2	13	4.6	20	39.8	29.3	16.0	B437*2A4688M6##
6800	76.9 × 118.2	13	4.7	20	40.0	29.7	16.2	B437*2B4688M6##
6800	90.0 × 97.0	13	4.6	20	43.0	31.9	17.4	B437*2C4688M6##
8200	76.9 × 130.7	11	4.1	17	44.9	33.3	18.2	B437*2A4828M6##
10000	76.9 × 156.2	8.9	3.4	14	51.3	38.1	20.9	B437*2A4109M6##
10000	90.0 × 120.0	9.0	3.4	14	53.9	40.0	22.6	B437*2B4109M6##
12000	76.9 × 190.7	7.4	2.8	12	58.3	43.3	24.6	B437*2A4129M6##
12000	90.0 × 144.5	7.4	2.8	12	60.6	45.0	25.5	B437*2B4129M6##
15000	76.9 × 220.7	6.1	2.4	9.9	68.0	50.5	28.7	B437*2A4159M6##
15000	90.0 × 170.0	6.0	2.3	9.8	69.8	51.8	29.4	B437*2B4159M6##
18000	90.0 × 191.0	5.1	2.1	8.6	78.5	58.3	33.0	B437*2A4189M6##
22000	90.0 × 221.0	4.2	1.8	7.6	89.0	66.8	37.9	B437*2A4229M6##

Composition of ordering code

- * = Mounting style
 - 4 = for capacitors with ring clip/clamp mounting
 - 6 = for capacitors with threaded stud

= Design

- 00 = standard
- 07 = heat sink mounting
- 08 = insulated base
- 50 = PAPR terminal style
- 57 = PAPR with heat sink mounting
- 58 = PAPR with insulated base

For details refer to "Design options" on page 14.



105 °C

Technical data and ordering codes

				_				
C _R	Case	ESR _{typ}	ESR_{typ}	Z _{max}	I _{AC,max}	I _{AC,max}	I _{AC,R}	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d × l	20 °C	60 °C	20 °C	60 °C	85 °C	105 °C	below)
μF	mm	mΩ	mΩ	mΩ	А	А	А	
$V_{R} = 400$	V DC							
1500	51.6× 80.7	70	20	110	14.1	10.5	5.78	B437*2A9158M6##
1800	51.6× 96.7	60	17	90	16.4	12.2	6.72	B437*2A9188M6##
2200	51.6 × 105.7	50	14	75	18.8	14.0	7.69	B437*2A9228M6##
2200	64.3× 80.7	50	14	75	19.1	14.2	7.82	B437*2B9228M6##
2700	51.6 × 118.2	40	12	65	21.7	16.2	8.88	B437*2A9278M6##
3300	64.3× 96.7	32	10	55	24.6	18.3	10.0	B437*2A9338M6##
3900	64.3×118.2	28	8.3	45	27.7	20.6	11.3	B437*2A9398M6##
3900	76.9× 96.7	28	8.6	45	28.8	21.4	11.7	B437*2B9398M6##
4700	64.3×130.7	24	7.1	36	31.4	23.4	12.8	B437*2A9478M6##
4700	76.9×105.7	24	7.3	36	32.3	24.0	13.1	B437*2B9478M6##
5600	64.3×143.2	20	6.2	32	35.5	26.4	14.4	B437*2A9568M6##
5600	76.9 × 118.2	20	6.2	32	36.0	26.8	14.7	B437*2B9568M6##
5600	90.0 × 97.0	20	6.2	32	38.7	28.8	15.7	B437*2C9568M6##
6800	76.9 × 130.7	16	5.3	26	40.7	30.3	16.6	B437*2A9688M6##
8200	76.9 × 156.2	14	4.4	22	46.2	34.3	18.8	B437*2A9828M6##
8200	90.0 × 120.0	14	4.5	22	48.6	36.1	20.5	B437*2B9828M6##
10000	76.9×190.7	11	3.7	18	53.0	39.4	22.4	B437*2A9109M6##
10000	90.0×144.5	11	3.7	18	55.1	41.0	23.3	B437*2B9109M6##
12000	76.9 × 220.7	9.4	3.2	16	60.2	44.8	25.5	B437*2A9129M6##
12000	90.0 × 170.0	9.4	3.1	16	61.9	46.1	26.1	B437*2B9129M6##
15000	90.0 × 191.0	7.6	2.6	13	71.7	53.3	30.2	B437*2A9159M6##
18000	90.0×221.0	6.4	2.2	11	81.2	60.4	34.3	B437*2B9189M6##

Composition of ordering code

- * = Mounting style
 - 4 = for capacitors with ring clip/clamp mounting
 - 6 = for capacitors with threaded stud

= Design

- 00 = standard
- 07 = heat sink mounting
- 08 = insulated base
- 50 = PAPR terminal style
- 57 = PAPR with heat sink mounting
- 58 = PAPR with insulated base

For details refer to "Design options" on page 14.





105 °C

Technical data and ordering codes

C _R	Case	ESR_{typ}	ESR_{typ}	Z _{max}	I _{AC,max}	I _{AC,max}	I _{AC,R}	Ordering code
100 Hz	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C	d×l	20 °C	60 °C	20 °C	60 °C	85 °C	105 °C	below)
μF	mm	mΩ	mΩ	mΩ	А	А	А	
$V_{R} = 450$	V DC							
1000	51.6× 80.7	95	26	140	11.8	8.86	4.86	B437*2A5108M6##
1200	51.6× 96.7	80	22	120	13.7	10.2	5.62	B437*2A5128M6##
1500	51.6 × 105.7	65	18	95	16.0	11.9	6.56	B437*2A5158M6##
1500	64.3× 80.7	65	18	95	16.3	12.1	6.68	B437*2B5158M6##
1800	51.6 × 130.7	50	15	80	18.2	13.6	7.48	B437*2A5188M6##
2200	64.3× 96.7	45	12	65	20.9	15.5	8.53	B437*2A5228M6##
2700	64.3 × 118.2	36	10	55	24.0	17.8	9.80	B437*2A5278M6##
2700	76.9 × 96.7	36	10	55	25.1	18.7	10.2	B437*2B5278M6##
3300	64.3 × 143.2	28	8.5	45	27.6	20.5	11.2	B437*2A5338M6##
3300	76.9×105.7	30	8.8	45	28.4	21.1	11.6	B437*2B5338M6##
3300	90.0 × 97.0	28	8.5	45	30.8	22.9	12.5	B437*2C5338M6##
3900	76.9 × 118.2	24	7.5	38	31.6	23.5	12.9	B437*2A5398M6##
4700	76.9 × 143.2	20	6.2	32	35.6	26.5	14.5	B437*2A5478M6##
4700	90.0 × 120.0	20	6.1	32	37.9	28.2	16.0	B437*2B5478M6##
5600	76.9 × 156.2	17	5.4	28	40.2	29.9	16.4	B437*2A5568M6##
6800	76.9 × 190.7	14	4.5	22	45.9	34.2	19.4	B437*2A5688M6##
6800	90.0×144.5	14	4.0	22	47.8	35.6	20.2	B437*2B5688M6##
8200	76.9 × 220.7	12	3.8	19	52.5	39.1	22.2	B437*2A5828M6##
8200	90.0 × 170.0	12	3.8	19	53.9	40.1	22.8	B437*2B5828M6##
10000	90.0×197.0	9.8	3.2	16	61.5	45.8	26.0	B437*2A5109M6##

Composition of ordering code

- * = Mounting style
 - 4 = for capacitors with ring clip/clamp mounting
 - 6 = for capacitors with threaded stud
- ## = Design
 - 00 = standard
 - 07 = heat sink mounting
 - 08 = insulated base
 - 50 = PAPR terminal style
 - 57 = PAPR with heat sink mounting
 - 58 = PAPR with insulated base
 - For details refer to "Design options" on page 14.



105 °C

Technical data and ordering codes

	Case	ESR _{typ}						
			ESR _{typ}	Z _{max}	I _{AC,max}	I _{AC,max}	I _{AC,R}	Ordering code
100 Hz d	dimensions	100 Hz	300 Hz	10 kHz	100 Hz	100 Hz	100 Hz	(composition see
20 °C d	l × l	20 °C	60 °C	20 °C	60 °C	85 °C	105 °C	below)
μF n	nm	mΩ	mΩ	mΩ	А	А	А	
$V_{R} = 500 V$	/ DC							
820 5	51.6× 80.7	95	28	140	9.71	8.23	4.32	B437*2A6827M6##
1000 5	51.6× 96.7	80	24	110	11.8	9.40	4.94	B437*2A6108M6##
1200 5	51.6 imes 105.7	65	19	95	14.2	10.6	5.61	B437*2A6128M6##
1200 6	64.3× 80.7	65	20	95	13.1	10.8	5.71	B437*2B6128M6##
1500 5	51.6 imes 130.7	55	16	75	16.8	12.5	6.60	B437*2A6158M6##
1500 6	64.3× 96.7	55	16	75	16.4	12.5	6.59	B437*2B6158M6##
1800 6	64.3×105.7	45	13	65	19.0	14.1	7.44	B437*2A6188M6##
2200 6	64.3×118.2	36	11	55	21.8	16.2	8.52	B437*2A6228M6##
2200 7	76.9× 96.7	36	11	55	22.7	16.9	8.89	B437*2B6228M6##
2700 6	64.3×143.2	30	9.1	45	25.1	18.7	9.84	B437*2A6278M6##
2700 7	76.9 × 118.2	30	9.1	45	25.8	19.2	10.1	B437*2B6278M6##
2700 9	90.0×97.0	30	9.1	45	27.9	20.7	10.9	B437*2C6278M6##
3300 7	76.9 imes 130.7	24	7.6	36	29.4	21.9	11.5	B437*2A6338M6##
3900 7	76.9 × 143.2	20	6.6	30	32.9	24.4	12.8	B437*2A6398M6##
3900 9	90.0×120.0	20	6.5	30	34.9	25.9	14.1	B437*2B6398M6##
4700 7	76.9 imes 168.7	17	5.5	26	37.3	27.8	15.1	B437*2A6478M6##
4700 9	90.0×144.5	17	5.4	24	38.9	29.0	15.8	B437*2B6478M6##
5600 7	76.9 × 190.7	15	4.7	22	42.3	31.4	17.1	B437*2A6568M6##
5600 9	90.0×170.0	14	4.5	22	43.3	32.8	17.6	B437*2B6568M6##
6800 7	76.9 × 220.7	12	4.0	18	48.8	36.3	19.7	B437*2A6688M6##
6800 9	90.0 × 191.0	12	3.8	18	49.3	36.7	20.0	B437*2B6688M6##
8200 9	90.0×221.0	10	3.3	15	55.9	41.7	22.7	B437*2A6828M6##

Composition of ordering code

- * = Mounting style
 - 4 = for capacitors with ring clip/clamp mounting
 - 6 = for capacitors with threaded stud

= Design

- 00 = standard
- 07 = heat sink mounting
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- 50 = PAPR terminal style
- 57 = PAPR with heat sink mounting
- 58 = PAPR with insulated base

For details refer to "Design options" on page 14.





Useful life¹⁾

For useful life calculations, please use our web-based "AlCap Useful Life Calculation Tool", which can be found on the Internet under the following link:

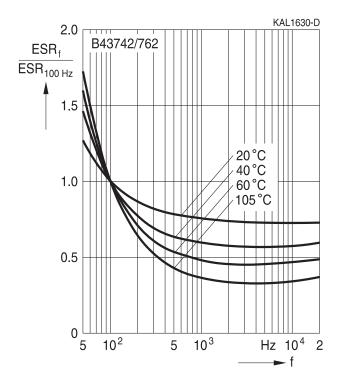
www.tdk-electronics.tdk.com/alcap

The AlCap Useful Life Calculation Tool provides calculations of useful life as well as additional data for selected capacitor types under operating conditions defined by the user.

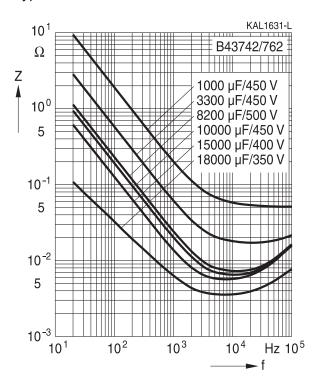
In addition, it is possible to calculate useful life expectancies based on temperatures measured by the user in the application.

Frequency characteristics of ESR

Typical behavior



Impedance Z versus frequency f Typical behavior at 20 °C



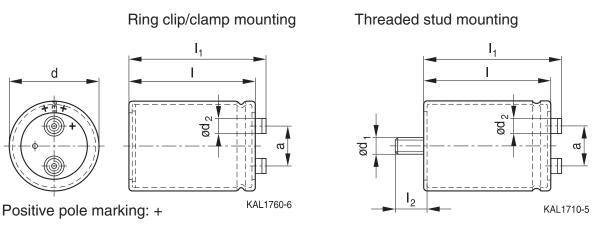
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



B43742, B43762 105 °C

Capacitors with screw terminals – general information

1 Dimensional drawings



For standard types with threaded stud the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals – accessories" on page 18. Screw terminals with UNF threads are available upon request.

2 **Dimensions and weights** (Standard capacitors, without heat sink, M600)

Ter-	Dimensions (n	nm) with	insulating	g sleeve				Approx.
minal	d	l ±1	I ₁ ± 1	I ₂ +0/-1	d ₁	d ₂ max.	a +0.2/-0.4	weight (g)
M5	51.6 +0.5/-1	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0.5/-1	96.7	103.2	17	M12	10.2	22.2	250
M5	51.6 +0.5/-1	105.7	112.2	17	M12	10.2	22.2	280
M5	51.6 +0.5/-1	118.2	124.7	17	M12	10.2	22.2	320
M5	51.6 +0.5/-1	130.7	137.2	17	M12	10.2	22.2	350
M5	64.3 +0.5/-1	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	103.2	17	M12	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0.5/-1	118.2	124.7	17	M12	13.2	28.5	510
M5	64.3 +0.5/-1	130.7	137.2	17	M12	13.2	28.5	600
M5	64.3 +0.5/-1	143.2	149.7	17	M12	13.2	28.5	630
M5	76.9 +0.5/-1	96.7	103.2	17	M12	13.2	31.7	570
M5	76.9 +0.5/-1	105.7	112.2	17	M12	13.2	31.7	620
M5	76.9 +0.5/-1	130.7	137.2	17	M12	13.2	31.7	800
M5	76.9 +0.5/-1	156.2	162.7	17	M12	13.2	31.7	920
M5	76.9 +0.5/-1	168.7	175.2	17	M12	13.2	31.7	1000
M5	76.9 +0.5/-1	190.7	197.2	17	M12	13.2	31.7	1150

2.1 Capacitors with screw terminals series B43701, B43721

Min. reach of screw = 9.5 mm

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5: 6H

- Stud thread M12: 6g



105 °C

2.2 Capacitors with screw terminals series

Ter-	Dimensions (mr	n) with in	sulating s	sleeve				Approx.
minal	d	l ±1	I ₁ ±1	$I_2 + 0/-1$	d ₁	d ₂ max.	a +0.2/-0.4	weight (g)
M5	51.6 +0.5/-1	80.7	87.2	17	M12	10.2	22.2	220
M5	51.6 +0.5/-1	96.7	103.2	17	M12	10.2	22.2	250
M5	51.6 +0.5/-1	105.7	112.2	17	M12	10.2	22.2	280
M5	51.6 +0.5/-1	118.2	124.7	17	M12	10.2	22.2	320
M5	51.6 +0.5/-1	130.7	137.2	17	M12	10.2	22.2	350
M5	64.3 +0.5/-1	80.7	87.2	17	M12	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	103.2	17	M12	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	112.2	17	M12	13.2	28.5	440
M5	64.3 +0.5/-1	118.2	124.7	17	M12	13.2	28.5	510
M5	64.3 +0.5/-1	130.7	137.2	17	M12	13.2	28.5	600
M5	64.3 +0.5/-1	143.2	149.7	17	M12	13.2	28.5	630
M6	76.9 +0.5/-1	96.7	102.5	17	M12	17.7	31.7	570
M6	76.9 +0.5/-1	105.7	111.5	17	M12	17.7	31.7	620
M6	76.9 +0.5/-1	118.2	124.0	17	M12	17.7	31.7	700
M6	76.9 +0.5/-1	130.7	136.5	17	M12	17.7	31.7	800
M6	76.9 +0.5/-1	143.2	149.0	17	M12	17.7	31.7	840
M6	76.9 +0.5/-1	156.2	162.0	17	M12	17.7	31.7	920
M6	76.9 +0.5/-1	168.7	174.5	17	M12	17.7	31.7	1000
M6	76.9 +0.5/-1	190.7	196.5	17	M12	17.7	31.7	1150
M6	76.9 +0.5/-1	220.7	226.5	17	M12	17.7	31.7	1300
M6	90.0 +0.5/-1.5	97.0	102.3	17	M12	17.7	31.7	770
M6	90.0 +0.5/-1.5	120.0	125.3	17	M12	17.7	31.7	1000
M6	90.0 +0.5/-1.5	144.5	149.8	17	M12	17.7	31.7	1200
M6	90.0 +0.5/-1.5	170.0	175.3	17	M12	17.7	31.7	1400
M6	90.0 +0.5/-1.5	191.0	196.3	17	M12	17.7	31.7	1650
M6	90.0 +0.5/-1.5	197.0	202.3	17	M12	17.7	31.7	1700
M6	90.0 +0.5/-1.5	221.0	226.3	17	M12	17.7	31.7	1900

For low-inductance design the following deviation applies:

 $d = 64.3 \text{ mm}: I_1 - 0.7 \text{ mm}$

 $d = 90.0 \text{ mm}: I_1 - 1.7 \text{ mm}$

M5: Min. reach of screw = 9.5 mm

9 mm for low inductance design

M6: Min. reach of screw = 12.0 mm

9.5 mm for low inductance design

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5 and M6: 6H

Stud thread M12: 6g



105 °C

3 Accessories

All accessories for connecting (screws M5 and M6) as well as for mounting the capacitors must be ordered separately. For details refer to chapter "Capacitors with screw terminals – accessories" on page 18.

Item	Туре
Screws M5 and M6	B44020
Ring clips	B44030
Clamps for capacitors with $d \ge 64.3 \text{ mm}$	B44030
Insulating parts	B44020

4 Packing

Capacitor diameter d (mm)	Length I (mm)	Packing units (pcs.)
51.6	all	36
64.3	all	25
76.9	≤168.7	16
	>168.7	12
90.0	all	9



For ecological reasons the packing is pure cardboard.







5 Special designs

5.1 Design options

Design options	Identification in third	Remark
	block of ordering code	
Standard	M600	Standard version without threaded stud: fully insulated with PET Standard version with threaded stud: insulated with PET sleeve, base not insulated
Low inductance (13 nH)	M603	For capacitors with diameter $d \ge 64.3 \text{ mm}$
Heat sink mounting	M607	For capacitors with diameter $d \ge 64.3$ mm and without threaded stud
Insulated base	M608	For capacitors with threaded stud, fully insulated with PET sleeve and PP disk
PAPR terminal style	M650	Not for low inductance
PAPR with heat sink mounting	M657	For capacitors with diameter $d \ge 64.3 \text{ mm}$ and without threaded stud, not for low inductance
PAPR with insulated base	M658	For capacitors with threaded stud, fully insulated with PET sleeve and PP disk, not for low inductance

Version with low inductance (13 nH) in combination with insulated base (threaded stud) available upon request.

Please note that there are design options which might not be available for each series. For further information refer to series data sheets.

5.2 Low-inductance design (M603)

Low-inductance aluminum electrolytic capacitors offer numerous advantages for frequency converter design:

- Voltage peaks caused by steep-edged pulses are significantly reduced.
- Power semiconductors of a lower voltage class can be used.
- Capacitor banks require fewer capacitors, which reduces the cost, weight and space requirements of frequency converters accordingly.

The low inductance of the aluminum electrolytic capacitor with screw terminals is the result of various design improvements.





Many of the data book types with diameter \ge 64.3 mm can be ordered in low-inductance design with inductance approx. L = 13 nH.

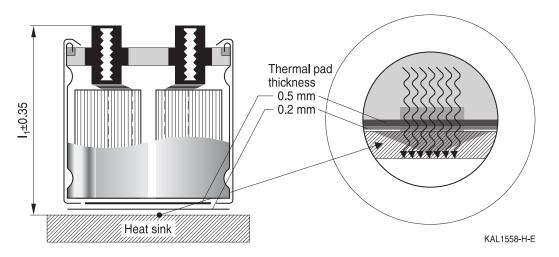
For low-inductance design the following deviation regarding case dimensions applies:

d = 64.3 mm: $I_1 - 0.7$ mm d = 90.0 mm: $I_1 - 1.7$ mm M5: Min. reach of screw = 9.0 mm M6: Min. reach of screw = 9.5 mm

5.3 Capacitors with heat sink mounting (M607, M657)

As a large amount of heat is dissipated through the base of the case, the use of a heat sink connected to the capacitor base is the most efficient cooling method. For heat-sink mounting we offer a special optimized version of high-voltage capacitors with screw terminals in order to ensure an optimal heat transfer between the base of the case and the heat sink. The special design comprises:

- Two thermal pads at the base. The first one (thickness 0.5 mm) closes the air gap at the base in the area which is not covered by the insulating sleeve and the second one (thickness 0.2 mm) ensures the electrical insulation of the case.
- Minimized tolerance (±0.35 mm) of the overall length l₁ of the capacitor to avoid unwanted mechanical forces on the terminals particularly when several capacitors are mounted between heat sink and bus bar.
- Case with extra groove near the base for ring clamp mounting (recommended accessory B44030A0165-A0190B). The clamp ensures an optimal pressing of the case to the heat sink.
- Most of the high-voltage data book types without threaded stud and for diameters ≥ 64.3 mm can be ordered in heat-sink mounting design.



Please refer to chapter "General technical information, 5.2.2 Base cooling with heat sink". Regarding ripple current and useful life, please refer to chapter "General technical information, 5 Useful life".





B43742, B43762 105 °C

Dimensions and weights for heat sink mounting:

Terminal	Dimensions (mm		Approx. weight			
	d	l ±1	I ₁ ±0.35	d ₂ max.	a +0.2/-0.4	g
M5	64.3 +0.5/-1	80.7	86.3	13.2	28.5	370
M5	64.3 +0.5/-1	96.7	102.3	13.2	28.5	400
M5	64.3 +0.5/-1	105.7	111.3	13.2	28.5	440
M6	76.9 +0.5/-1	96.7	101.6	17.7	31.7	570
M6	76.9 +0.5/-1	105.7	110.6	17.7	31.7	620
M6	76.9 +0.5/-1	118.2	123.1	17.7	31.7	700
M6	90.0 +0.5/-1.5	97.0	101.4	17.7	31.7	770
M6	90.0 +0.5/-1.5	120.0	124.4	17.7	31.7	1000
M6	90.0 +0.5/-1.5	144.5	148.9	17.7	31.7	1200

M5: Min. reach of screw = 7.5 mm

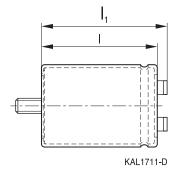
M6: Min. reach of screw = 10.0 mm

Tolerances of terminal thread M5 and M6: 6H

Dimensions for other sizes are available upon request.

5.4 Insulated base (M608, M658)

Length I and I_1 increase by +0.5 mm for types with threaded stud and insulated base. All other dimensions of the capacitor are identical with those of standard capacitors. Please refer to the table "Dimensions and weights".





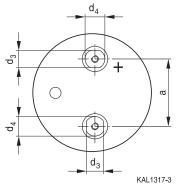
B43742, B43762 105 °C

5.5 PAPR terminal style (M650, M657, M658)

An aluminum electrolytic capacitor is a polar component that needs strictly to be mounted under correct polarity. With our PAPR terminal style (**P**rotection **A**gainst **P**olarity **R**eversal) we offer an optional mechanical feature in addition to the visual polarity marking on the cover disk and the sleeve, which prevents from mounting in reverse polarity.

The non-circular shape of the terminals and their arrangement perpendicular to each other enables the user to definitely prevent wrong mounting with respect to polarity (Poka Yoke).

Dimensional drawing of PAPR terminal configuration:



Dimensions for PAPR terminal style (mm):

Capacitor diameter d	Terminal	d ₃ ±0.1	d ₄ ±0.1	a +0.2/-0.4
51.6	M5	10	13	22.2
64.3	M5	13	15	28.5
76.9	M6	13	15	31.7
90.0	M6	13	15	31.7

M5: Min. reach of screw = 9.5 mm

M6: Min. reach of screw = 12.0 mm

Tolerances of terminal thread M5 and M6: 6H

All other dimensions of the capacitor such as diameter d, case length I and overall length I_1 are identical with those of standard capacitors of this series. Please refer to the tables "Dimensions and weights" (standard types) on page 12 and "Dimensions and weights for heat sink mounting" (special designs) on page 16.





Capacitors with screw terminals - accessories

Basic accessories

One packing unit contains accessories for 16 capacitors.

For ter	mina	ls	Screw	Washer for screw	
				KAL1712-L-E	
Thread d1	d2 mm	Toothed washers	Screws	Maximum torque	Ordering code
M5	5.3	A 5.1 DIN 6797	DIN 7985/ ISO 7045-M5 x 10-5.6-Z I = 10 mm	2.5 Nm thread depth $t \ge 8 mm$	B44020J0500B000
M6	6.4	A 6.4 DIN 6797	DIN 7985/ ISO 7045-M6 x 12-5.6-Z I = 12 mm	4.0 Nm thread depth $t \ge 9.5$ mm	B44020J0600B000

For threaded stud				Nut	Washe	r for nut	
				M12		2.5 AL1713-U-E	
Thread	For	Toothed		Nuts		Maximum	Ordering code
	terminal	washers				torque	
M12	M5	J 12.5 DI	N 6797	Hex nut BM 12 D	IN 439	10 Nm	B44020J0500B012
M12	M6	J 12.5 DI	N 6797	Hex nut BM 12 D	IN 439	10 Nm	B44020J0600B012

Please read *Cautions and warnings* and *Important notes* at the end of this document.



105 °C



Additional accessories for capacitors with mounting stud on capacitor base

Insulating	Insulating washer made of hostalen					
Capacitor	Thread	Dimensional drawing	Diameter d	Ordering code		
diameter	size		mm			
51.6 mm	M12	1.5±0.1 0.5-0.1	$\begin{array}{l} d_1 - 0.5 = 51 \\ d_2 - 0.5 = 31 \\ d_3 \pm 0.3 = 21.5 \\ d_4 \pm 0.2 = 13 \end{array}$	B44020B0006B051		
64.2 mm	M12	R0.5 d_1 d_2 d_4	$\begin{array}{l} d_1 - 0.5 = 63.5 \\ d_2 - 0.5 = 43.5 \\ d_3 \pm 0.3 = 21.5 \\ d_4 \pm 0.2 = 13 \end{array}$	B44020B0006B064		
76.9 mm	M12	R0.5 d ₃	$\begin{array}{c} d_1 - 0.5 = 76 \\ d_2 - 0.5 = 56 \\ d_3 \pm 0.3 = 21.5 \\ d_4 \pm 0.2 = 13 \end{array}$	B44020B0006B076		
90.0 mm	M12	KAL1549-I	$\begin{array}{c} d_1 - 0.5 = 89 \\ d_2 - 0.5 = 69 \\ d_3 \pm 0.3 = 21.5 \\ d_4 \pm 0.2 = 13 \end{array}$	B44020B0006B090		

Only for capacitors with threaded stud and without insulated base

Reinforced nylon cap nut

neimorce	a nyion cap n		
Capacitor diameter	Thread size	Dimensional drawing	Ordering code
> 40 mm	M12 ¹⁾ width across flats 19 mm	Ø30 V V V V V V V V V V V V V	B44020J0006B012
		2.0- <u>5</u> +1 Ø30±0.3 Ø38 KAL1759-3	B44020J0007B012

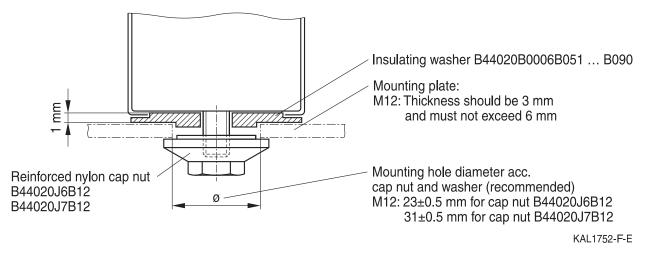
1) Maximum torque M12: 7.0 Nm for mounting thread length \ge 13 mm; 5.0 Nm for mounting thread length \ge 10 mm





Mounting instructions

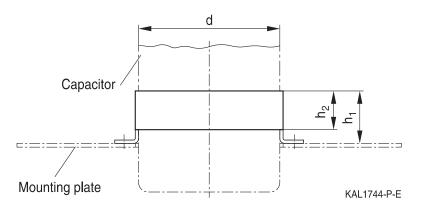
Insulated mounting with washer and cap nut (for capacitors with threaded stud and without insulated base):



Mounting stud has the same potential as the negative terminal. Attention must be paid on any relevant regulations (e.g. VDE, BSA or UL).

Ring clip mounting

Ring clips are primarily used for upright mounting of screw terminal and photoflash capacitors. The ring clips are corrosion protected and are RoHS-compatible.



It is recommended to insert an additional insulating strip between capacitor and ring clip to avoid any risk of damage due to edges from the clip. The strip is included in delivery. For ordering code, see the following table. Attention must be paid to any relevant regulations (e.g. VDE, BSA or UL).



105 °C

d	h₁ mm	h ₂	Ring clip version	Ordering code with insulating strip
51.6	22	15	10.5 120° 120° KAL0345-3	B44030J0051B000 (insulating strip length: 325 mm)
64.3	29	19	10.5 120° 120° КАL0346-В	B44030J0064B000 (insulating strip length: 420 mm)
76.9	29	19	10.5 10.5 120° 120° KAL0347-J	B44030J0075B000 (insulating strip length: 495 mm)





B43742, B43762 105 °C

d	h₁ mm	h ₂	Ring clip version	Ordering code with insulating strip
90.0	29	19	35° 60° 10° 50.8 56.5 KAL1398-Y	B44030J0090B000 (insulating strip length: 585 mm)



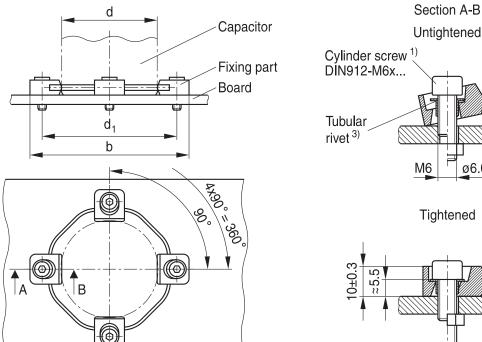


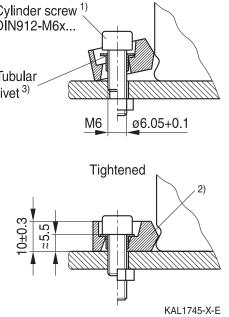
Clamp mounting

Screw terminal capacitors without threaded stud and with a diameter \geq 64.3 mm can also be mounted with ring clamps. Clamp mounting offers the following advantages:

- Optimum heat transfer between capacitor base and board due to pressure contact
- High vibration resistance
- Electrically insulated material

Dimensional drawing





- ¹⁾ Length of screw depends on application.
- ²⁾ The screws have to be tightened uniformly and crosswise until the fixing part rests flatly on the board.
- ³⁾ Tubular rivets included in delivery package.

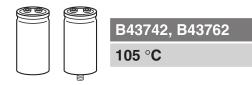
General hints for mounting: If required, the four fixation parts can be cut out from the common carrier ring and mounted separately.

Dimensions and ordering codes

Capacitor diameter d	d ₁ ±0.2	b	Ordering code
mm	mm	mm	
64.3	87.0	104.0	B44030A0165B000
76.9	99.0	116.0	B44030A0175B000
90.0	112.0	130.0	B44030A0190B000

Screws are not included in the delivery package.





Mounting set (ring clamps)

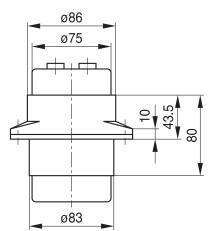
- Protects the capacitor against tilt and the terminals from mechanical stress
- Fits for different capacitor length
- Electrically insulated clamping material

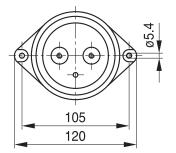
Dimensional drawing

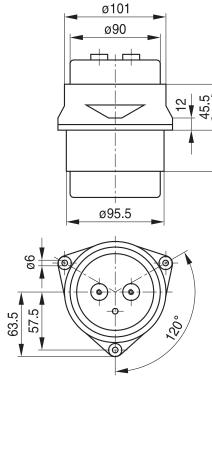
Dimensions and ordering codes

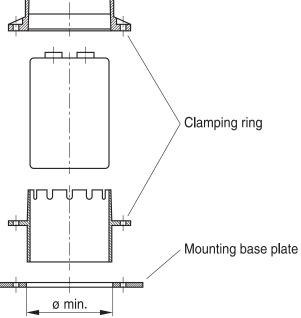
Capacitor diameter d	\emptyset_{min}	Ordering code
76.9 mm	84 mm	B44030A0375B000
90.0 mm	96.5 mm	B44030A0390B000

<u>I</u> %











105 °C

Cautions and warnings

Personal safety

The electrolytes used have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC). Furthermore, some of the high-voltage electrolytes used are self-extinguishing.

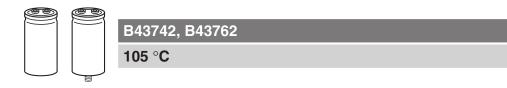
As far as possible, we do not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in our aluminum electrolytic capacitors are continuously adapted in compliance with the TDK Electronics Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on our website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of seperate file chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw- terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors.	11.6 "Cleaning agents"
Upper category temperature	Do not exceed the upper category temperature.	7.2 "Maximum permissible operating temperature"
Passive flammability	Avoid external energy, e.g. fire.	8.1 "Passive flammability"





105 °C

Торіс	Safety information	Reference
		chapter "General
		technical information"
Active	Avoid overload of the capacitors.	8.2
flammability		"Active flammability"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	capacitors.	
	Do not apply excessive mechanical stress to the	
	capacitor terminals when mounting.	
Storage	Do not store capacitors at high temperatures or	7.3
	high humidity. Capacitors should be stored at	"Shelf life and storage
	+5 to +35 °C and a relative humidity of \leq 75%.	conditions"
		Reference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals –
of insulating	when ring clips are used for mounting.	accessories"
sleeves	G F	

Display of ordering codes for TDK Electronics products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications, on the company website, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under

www.tdk-electronics.tdk.com/orderingcodes.





B43742, B43762 105 °C

Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C _R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
C _{S,T}	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C _f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d _{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR_{f}	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_{T}	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I _{AC,f}	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I _{AC,R}	Rated ripple current	Nennwechselstrom
I _{leak}	Leakage current	Reststrom
I _{leak,op}	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
I _{max}	Maximum case length (without	Maximale Gehäuselänge (ohne Anschlüsse
	terminals and mounting stud)	und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T _A	Ambient temperature	Umgebungstemperatur
T _c	Case temperature	Gehäusetemperatur
Τ _B	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
Δt	Period	Zeitraum
t _b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



105 °C



Symbol German English V Voltage Spannung VF Forming voltage Formierspannung V_{op} Operating voltage Betriebsspannung Rated voltage, DC voltage V_{R} Nennspannung, Gleichspannung Vs Surge voltage Spitzenspannung X_C Capacitive reactance Kapazitiver Blindwiderstand XL Inductive reactance Induktiver Blindwiderstand Ζ Impedance Scheinwiderstand Zτ Impedance at temperature T Scheinwiderstand bei Temperatur T $tan \delta$ **Dissipation factor** Verlustfaktor λ Failure rate Ausfallrate Elektrische Feldkonstante Absolute permittivity ε0 Relative permittivity Dielektrizitätszahl ε_r Angular velocity; $2 \cdot \pi \cdot f$ Kreisfrequenz; $2 \cdot \pi \cdot f$ ω

Note

All dimensions are given in mm.



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