# Thermal Conductive GEL **Taica**

# **Taica**

http://www.taica.co.jp/gel-english/

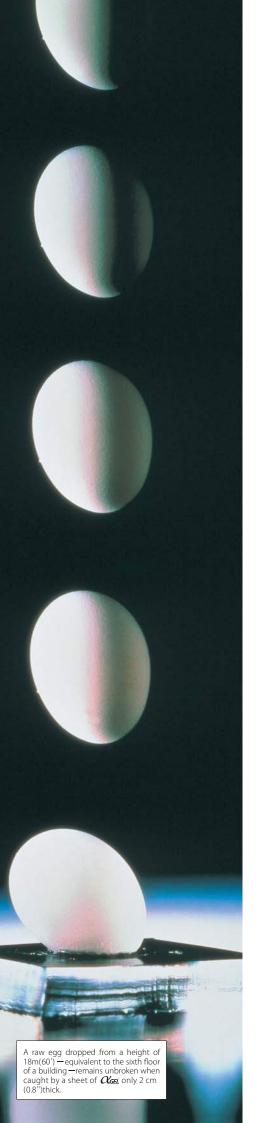
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# Excellent Cushioning and Vibration Damping Performance

### **Shock Absorption & Vibration Damping**

**CGEL**'s (Alpha GEL) softness allows for deflection required for shock absorption and vibration damping, providing excellent cushioning and vibration damping performance.

## **Superior Durability**

### Durability

**CGEL** is highly resistant to ozone, UV rays and chemicals, making it possible to use in a variety of locations. In addition, its performance is maintained even after repeated compression.

### Stable Performance Even In a Harsh Environment

### **Stability**

**CIGEL**'s properties show little change in the -40°C(-40°F) to 200°C (392°F) range, providing stable performance.

# Outstanding Platform for Additional Functions and Enhanced Performance

### Function

On top of the unique combination of excellent features, *QGEL* also works as a reliable foundation for additional functions and for enhancing performance without compromising the merits softness brings.

## **Extremely High Safety**

### Safety

**CGEL**'s composition makes it harmless to the human body and to the environment, causing no allergies when touched, and emitting no harmful gases when burned.



### Taica's Know-how

### Engineering & Know-How

You can count on us for enhanced cushioning, vibration damping, tender feel, and more

Years of accumulated expertise and know-how, mastery of fine-tuning softness, designing and making optimum gel parts --- together all of these help cope with a variety of changing environments and needs of customers around the globe.



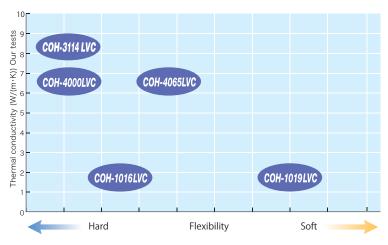




### Features

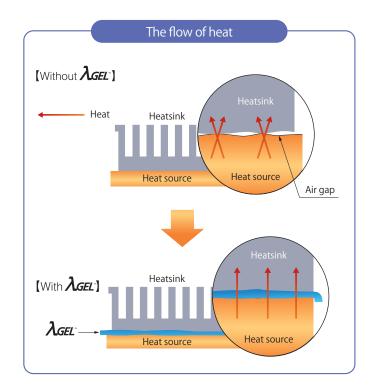
- Offers outstanding thermal conductivity and excellent heat dissipation.
- Adhere to rough surfaces and push out all air gaps.
- Good electrical insulators and flame retardant.

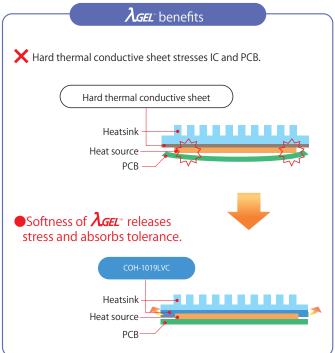
### [Thermal Conductivity and Flexibility]



### **General Properties**

Grade		COH-1016LVC	COH-1019LVC	COH-4000LVC	COH-4065LVC	COH-3114LVC		
Characteristics		Few low molecular weight Siloxane	High damping	Few low molecular weight Siloxane	High thermal conductivity+High damping	High thermal conductivity	Remark	
Thermal	Our tests	1.9	1.9	6.5	6.5	8.2	_	
conductivity (W/(m•K))	Hot Wire (881) Method	1.2	1.2	2.1	2.1	3.1	JIS R 2616	
	Needlepenetration (1/10mm)	60	90	45	65	_	JIS K 2207	
Hardness	Asker C	_	_	_	_	40	JIS K 7312	
Appearance		White	Blue	Gray	Reddish brown	Gray	-	
Specific gravity		1.7	1.7	2.9	2.8	3.0	JIS K 6249	
Tensile strength (MPa)		0.21	0.14	0.35	0.10	0.69	JIS K 6249	
Volume resistivity (Ω • cm)		6.1×10 <sup>13</sup>	3.1×10 <sup>13</sup>	7.1×10 <sup>13</sup>	4.4×10 <sup>12</sup>	1.2×10 <sup>12</sup>	JIS K 6249	
Dielectric breakdown strength (kV/mm)		18.8	16.5	12.5	13.6	11.3	JIS K 6249	
Elongation (%)		205	480	68	132	35	JIS K 6249	
Compression set (%)		15	51	72	75	63	JIS K 6249	
Dielectric constant	⟨50Hz⟩	4.8	4.6	5.6	6.8	8.4	JIS K 6249	
	⟨1kHz⟩	4.3	4.2	5.0	6.5	7.3	JIS K 6249	
	⟨1MHz⟩	4.0	3.9	5.5	6.0	6.5	JIS K 6249	
Dielectric dissipation factor	⟨50Hz⟩	0.071	0.055	0.006	0.058	0.171	JIS K 6249	
	⟨1kHz⟩	0.046	0.034	0.002	0.041	0.060	JIS K 6249	
	⟨1MHz⟩	0.007	0.006	0.0004	0.011	0.0151	JIS K 6249	
RoHS controlled substances (#2)		Not detected	Not detected	Not detected	Not detected	Not detected	-	
Temperature range (℃)		-40~150	-40~150	-40~150	-40~150	-40~150	_	
One side non tacky type		0	0	0	0	0		
		Older Older Older	Nee Olse Olse Ols	Char Char Char Ch	g Open Open Open	er Oter Oter Oter O		





### **Directions**

- lacktriangle Slowly peel off one side of the protective film of  $\lambda_{\it GEL}$ .
- ◆ Carefully place **\( \int GEL** \) sheet on the heat source or heatsink without air gap.
- Peel off the remaining layer from \( \sum\_{\text{GEL}^{\text{`}}}\) with no air gap in between the sheet and heat dissipating device or heat generating device.







### **Delivery Format**

### **[Basic Specifications]**

Sheet size	400×400mm
Sheet thickness	0.5、1.0、2.0、3.0mm

\*\* COH-4065LVC , COH3114LVC 1.0、2.0、3.0mm

### Notes

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- •It is highly recommended that users would not use the products shown in the brochure in medical applications, particularly for implantation use.
- •The users shall be aware of the fact that silicone oil could bleed from silicone-gel. It is therefore that any user should be responsible for conducting reliability test in advance before delivering the products in the market.
- •The silicone-gel contains low molecular siloxane, which could be volatile.
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Fill gaps around the heat source for improving heat dissipation. Eliminate running and vaporization problems. Easily spreads over heat generating devices.



### Features

- Very soft paste-type (grease)GEL with thermal conducting properties.
   Cross-linked particles of \( \frac{\lambda GEL^\* DP}{\text{DP}} \) eliminate running and vaporization problems seen with traditional grease and phase change materials.
- Good electrical insulators.

### **General Properties**

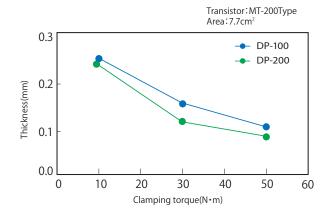
Item	Grade	DP-100	DP-200	Remark
Thermal	Our tests	6.5	4.8	-
conductivity (W/(m•K))	Hot Wire Method (**1)	2.0	1.6	JIS R 2616
Hardness (Cone penetration 1/10mm, not mixed)		51	55	JIS K 6249(1/4cone)
Appearance		Gray	Gray	-
Specific gravity		2.8	2.6	JIS K 6249
Volume resistivity (	Ω·cm)	5.9×10 <sup>13</sup>	7.2×10 <sup>14</sup>	JIS K 6249
Dielectric breakdown strength (kV/mm)		5.0	5.6	JIS K 6249
	⟨50Hz⟩	8.9	7.6	JIS K 6249
Dielectric constant	⟨1kHz⟩	7.8	6.7	JIS K 6249
Constant	⟨1MHz⟩	7.0	6.6	JIS K 6249
	⟨50Hz⟩	0.234	0.017	JIS K 6249
Dielectric dissipation factor	⟨1kHz⟩	0.061	0.007	JIS K 6249
0.55.pation (accor	⟨1MHz⟩	0.015	0.005	JIS K 6249
Low molecular weight Siloxane level	Solvent Extraction Method	Less than 700	Less than 900	-
Σ D4-10 (ppm)	Head Space Method (**2)	Less than 1	Less than 3	-
RoHS controlled sul	ostances	Not detected	Not detected	-
Temperature range	(℃)	-40~200	-40~150	_



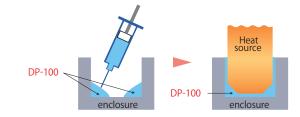
<sup>(%1)</sup> Hot Wire Method: Using the QTM-500 Quick Thermal Conductivity Meter, from Kyoto Electronics Manufacturing Co.,LTD.

<sup>(</sup> $\mbox{\%2}$ ) Head Space Method : at 70 $^{\circ}$ C **%Not Specified Values** 

### 【Clamping Torque Dependency】



### 【Filling Example】 DP-100







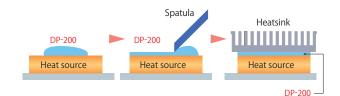
### [Thermal Resistance]

Transistor: MT-200 type Heat input: 20V

	Treat III pat- 201				
Thickness (mm)	0.10	0.15	0.20	0.30	
DP-100	_	0.13	0.15	0.18	
DP-200	0.13	_	0.17	0.22	
				(°C /M/)	

### 【Coating Example】

DP-200





Delivery Format

### [Basic Specifications]

### Notes

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