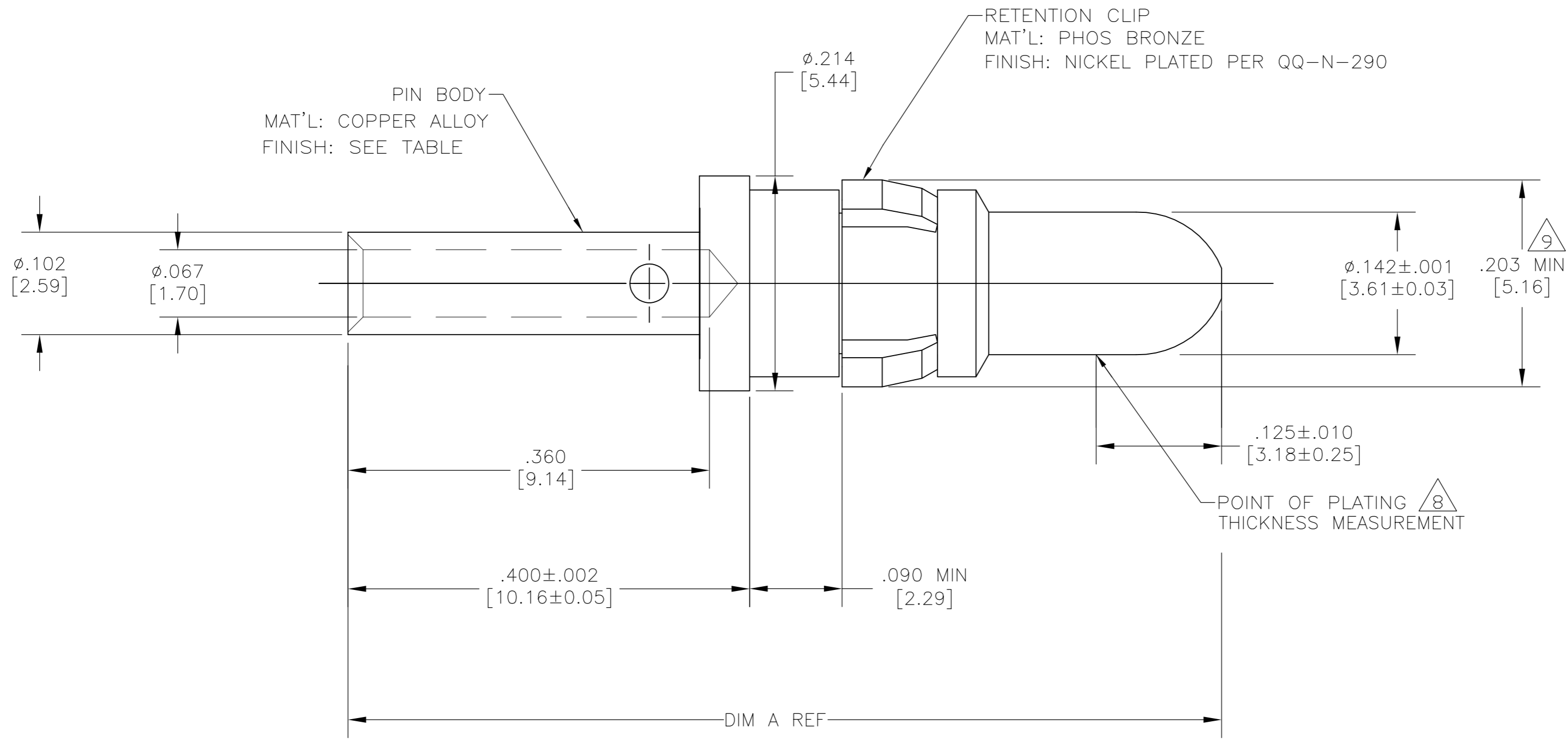


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
	L	REV PER ECO 15-000491		4-24-15	CT	CD	



1. THIS PART CONFORMS TO REQUIREMENTS FOR DANIELS CRIMP TOOL NO. FT8, WITH DANIELS POSITIONER PART NO. TP731, STRIP LENGTH .375, #16 AWG SETTING 8, #18 AWG SETTING 6.
2. MATES WITH 212014-1 IN AMPLIMITE CONNECTOR ASSEMBLIES ONLY.
3. FINISH: PLATED GOLD .000050 [0.00127] MIN THK PER ASTM-B-488 OVER NICKEL .000050 [0.00127] MIN THK PER QQ-N-290.
4. FINISH: PLATED GOLD .000030 [0.00076] MIN THK PER ASTM-B-488 OVER NICKEL .000050 [0.00127] MIN THK PER QQ-N-290.
5. WIRE BARREL WILL ACCEPT #16-#18 AWG WIRE.
6. NOT FOR GENERAL DISTRIBUTION; ONLY TO BE USED IN IBM BLUE GENE CONNECTOR ASSEMBLIES.
7. RESTRICTED PART NUMBER.
8. FINISH:
MATING AREA: GOLD PER ASTM-B-488 (TYPE II) OVER NICKEL PER AMS-QQ-N-290
NON-MATING AREA: GOLD STRIKE PER ASTM-B-488 OVER NICKEL PER AMS-QQ-N-290
9. DIMENSION MUST BE MEASURED USING A RING GAGE.

PRELIMINARY- NOT RELEASED FOR PRODUCTION	.948 [24.08]	6	3	1-212013-1
PRELIMINARY- NOT RELEASED FOR PRODUCTION	.870 [22.10]	2	4	212013-3
	.870 [22.10]	2	8	212013-2
				212013-1
	DIM A	REMARKS	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	C.C.THOMAS	11/10/00			
DIMENSIONS: INCHES		CHK	D.MILLER	11/10/00			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	D.MILLER	11/10/00			
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 [0.13] 4 PLC ± - ANGLES ± -		PRODUCT SPEC	108-10045				
MATERIAL: SEE CALLOUTS		FINISH	SEE TABLE		APPLICATION SPEC	114-10014	
		WEIGHT	-		SIZE	A2	
		CUSTOMER DRAWING		SCALE	10:1	SHEET	1 of 1
				RESTRICTED TO	-		