DRAWING MADE IN THIRD ANGLE PROJECTION

567948 ⇨ 567948

PART NUMBER	REV	FIRST USED
567948-1	D	854040-3

TERMINAL NAME: TAB

		286552	
AMP		MFG	
286552		12110502	

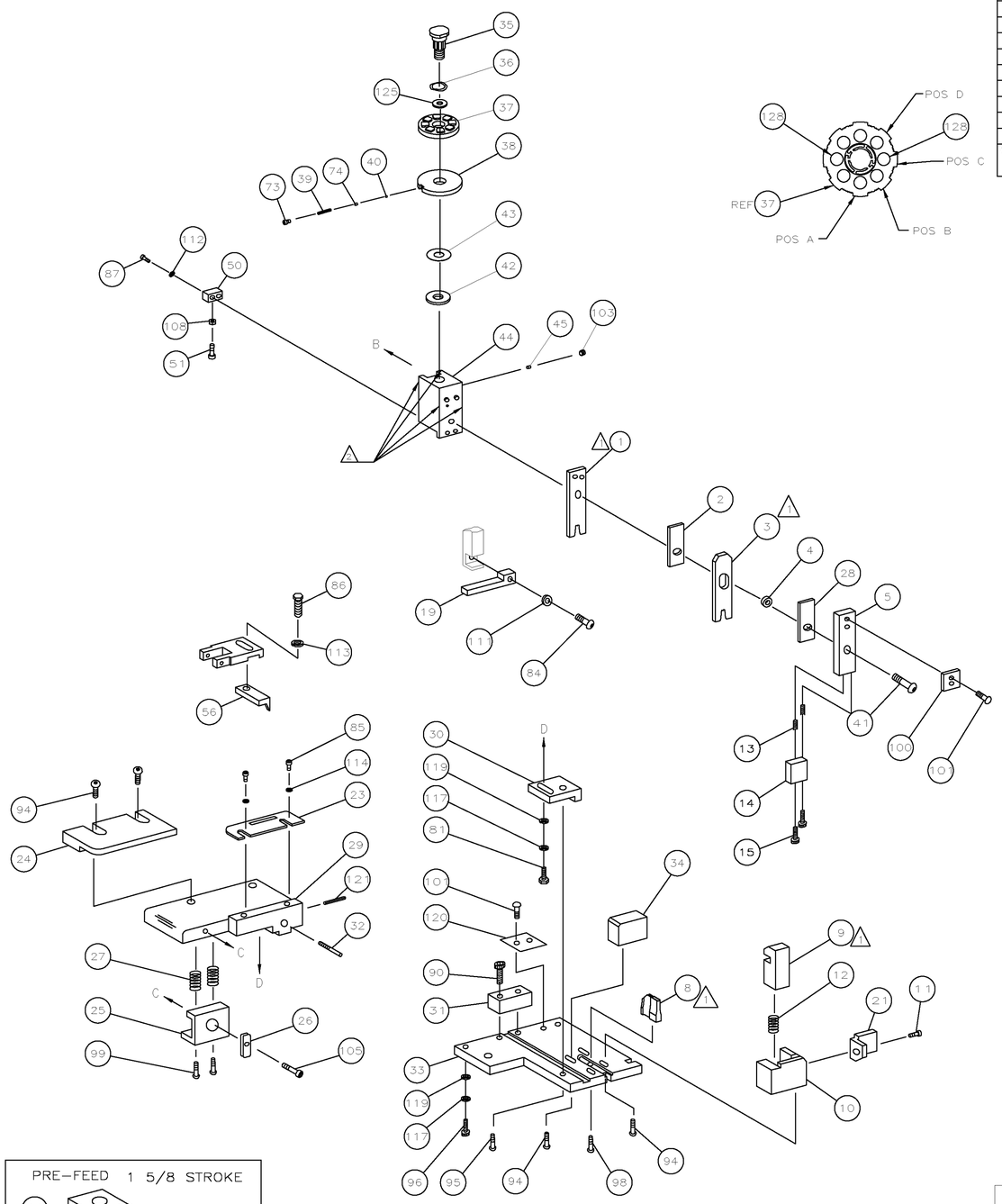
VISIBLE CRIMP DATA (NON-AMP TERM-CUST SPEC)

PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	.051 ±002 [1.30 ±0.05mm]	0.8mm²
B	NOT	USED
C	NOT	USED
D	NOT	USED

CRIMP	SIZE	TYPE	RANGE
WIRE	.096 [2.44mm]	F	0.8mm²
INSUL	.096 [2.44mm]	F	Ø2.29mm MAX

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.209-.260	5	.376	SEE CUSTOMER MANUAL	NONE	L1879

SIM TO HDM NONE



ITEM NO	DWG SIZE	U/M	— 1	PART NO	DESCRIPTION	QTY REQD PER ASSY
129						
128	C	—	2	1-354779-8	PIN, WIRE DISC (.3080)C	
127						
126						
125	A	—	1	986950-1	WASHER, FLAT PRECISION	
124	A	—	1	217238-3	GENERAL INSTRUCTION PACKAGE	
123						
122						
121	A	—	1	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	
120	B	—	1	690701-2	PLATE, SERIAL NO.	
119	A	—	2	21899-2	WASHER,FLAT(#10)S G ADJ BLK	
118						
117	A	—	2	21024-5	WASHER, LOCK(#10)ADJ BLOCK	
116						
115						
114	A	—	2	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	
113	A	—	REF	21024-4	WASHER,LOCK(#8)FEED FINGER	
112	A	—	2	21024-4	WASHER,LOCK(#8)DEP-HOLD	
111	A	—	REF	21024-4	WASHER,LOCK(#8)STRIPPER	
110						
109						
108	A	—	1	21018-5	NUT,HEX(#6)HOLD DOWN	
107						
106						
105	A	—	1	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	
104						
103	A	—	1	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	
102						
101	A	—	4	21017-2	SCR,DRIVE(#2x.19)ID PLATE	
100	B	—	1	819347-1	PLATE, IDENTIFICATION	
99	A	—	2	3-21002-0	SCR,BHC(10-32x.88)DRAG	
98	A	—	1	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	
97						
96	A	—	1	3-21000-8	SCR,SHC(10-32x.88)MOUNTING	
95	A	—	1	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	
94	A	—	6	2-21002-2	SCR,BHC(8-32x.50)SHEAR-TERM SUP	
93						
92						
91	A	—	1	1-21002-7	SCR,SHC(6-32x.50)CAM	
90	A	—	2	2-21000-7	SCR,SHC(8-32x.50)SCR BLK	
89						
88						
87	A	—	2	2-21000-7	SCR,SHC(8-32x.48)DEP-HOLD DOWN	
86	A	—	REF	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	
85	A	—	2	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	
84	A	—	REF	22733-9	SCR,BHC(8-32x.50 SL)STRIPPER	
83						
82						
81	A	—	1	3-22603-1	SCR,HEX(10-32x.38)SG ADJ BL	
80						
79						
78						
77	B	—	2	463310-4	BLADE, STRIPPING (#18)	
76						
75						
74	A	—	1	690603-1	SPRING, ASSIST	
73	A	—	1	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	
72						
71						

ITEM NO	DWG SIZE	U/M	— 1	PART NO	DESCRIPTION	QTY REQD PER ASSY
70						
69						
68						
67						
66						
65						
64						
63						
62						
61						
60						
59						
58						
57						
56	B	—	REF	694433-8	PAWL, FEED	
55						
54						
53						
52						
51	A	—	1	811242-7	BUMPER, HOLDDOWN	
50	A	—	1	690753-1	SPACER, TONKER	
49						
48	A	—	1	690602-6	CAM, PRE-FEED 1.62 STROKE	
47						
46						
45	A	—	1	690191-1	PLUG, NYLON	
44	C	—	1	455673-1	RAM	
43	A	—	1	690125-1	WASHER, LAMINATED	
42	A	—	1	690124-9	WASHER, RAM	
41	A	—	1	690686-2	BOLT, CRIMPER(5/16x1.00)	
40	A	—	1	23241-6	BALL, STEEL	
39	A	—	1	690170-1	SPRING, COMPRESSION	
38	C	—	1	690142-1	DISC, INSULATION	
37	D	—	1	354777-1	WIRE DISC, PLASTIC	
36	A	—	1	22480-5	WASHER, SPRING	
35	B	—	1	690212-1	POST, RAM	
34	B	—	1	690786-3	SUPPORT, TERMINAL	
33	C	—	1	462544-1	PLATE, BASE SPECIAL	
32	A	—	1	690432-3	SCREW, ADJUSTMENT	
31	B	—	1	462543-1	BLOCK, SCREW SPECIAL	
30	B	—	1	455689-1	BLOCK, STRIP GUIDE ADJ	
29	C	—	1	458144-1	PLATE, STRIP GUIDE	
28	C	—	1	1-455888-6	SPACER, FRONT SHEAR DEP	
27	A	—	2	1-22284-0	SPRING, DRAG	
26	B	—	1	240793-1	LEVER, DRAG RELEASE	
25	B	—	1	240792-1	DRAG, TERMINAL	
24	D	—	1	6-690504-8	GUIDE, STRIP (REAR)	
23	A	—	1	690438-1	GUIDE, STRIP (FRONT)	
22						
21	A	—	1	463756-1	GUIDE, SCRAP	
20						
19	C	—	1	462615-8	STRIPPER	
18	B	—	1	904225-1	JAW ASSY	
17						
16						
15	A	—	2	1-21989-4	SCR, SHLD	
14	B	—	1	904274-1	DEPRESSOR	
13	A	—	2	6-22281-3	SPRING, DEPRESSOR	
12	A	—	1	5-22280-0	SPRING, SHEAR	
11	B	—	1	690461-2	STOP, SHEAR (FRONT)	
10	B	—	1	462548-1	HOLDER, SHEAR (FRONT) SP	
9	B	—	1	462547-2	SHEAR, FLOAT (FRONT) SP	
8	C	—	1	1424534-2	ANVIL	
7						
6						
5	A	—	1	904273-1	DEPRESSOR, SHEAR (FRONT) SP	
4	B	—	1	1-238011-0	SPACER, BLOCK CRIMPER	
3	C	—	1	6-456134-3	CRIMPER, INSULATION	
2	C	—	1	455888-6	SPACER, CRIMPER	
1	C	—	1	7-458141-7	CRIMPER, WIRE	

ITEM NO	DWG SIZE	U/M	— 1	PART NO	DESCRIPTION	QTY REQD PER ASSY

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

PARTS LIST

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. ITEM NOT SHOWN
4. CUT TO LENGTH AT ASSY
5. APPLY TERMINAL PER TRW SAFETY SYSTEMS SPEC TRWFS000067
6. ON THE STRIPPER CRIMPER MACHINE, POSITION THE FRONT METAL GUARD ON THE FRONT SIDE OF THE LEXAN DOOR

P F	LTR	REVISION RECORD	APP	DATE
	D	ECR-10-006073	S.X	10MAR2010
	C1	ECN 0150-0178-04	TE	2-04
	C	0150-0308-01	TE	MAR01
	B	0150-0127-01	CE	FEB01
	A1	0150-9352-99	PM	5-99
	A	RELEASED	CE	4-98

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±-, 3 PLC DEC ±-, 4 PLC DEC ±-, ANGLES ±-, SURF TEXTURE: √, REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL — | HT TR — — | FIN — —

DR 05FEB98 C.ERISMAN | APP 05FEB98 T.ELBIN | CHK 05FEB98 C.ERISMAN | REL — —

AMP Incorporated Harrisburg, PA 17105-3608

NAME STRIPPER CRIMPER APPLICATOR | MACHINE REF STRIPPER CRIMPER

SCALE — | D | DWG NO 567948 | SHEET 1 OF 1 | REV D

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO —

LOC A | DIST 66

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