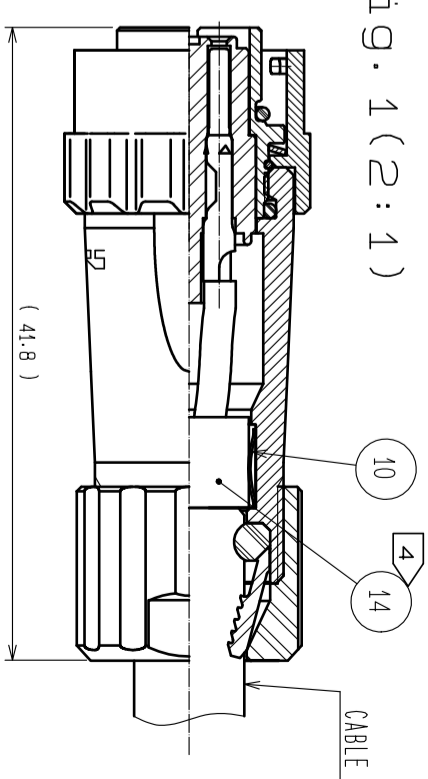


Fig. 1 (2:1)



HRS DRAWING FOR REFERENCE

- NOTES
- 1 PLATING(REF.NO.③)
CONTACT AREA : GOLD 0.2μm min.
OTHERS : GOLD OR NICKEL
UNDER PLATING : NICKEL 2μm min.
 - 2 THE RECOMMENDED CLAMP TORQUE OF REF.NO.⑧ TO BE 1 TO 1.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF.NO.① IS RECOMMENDED TO PREVENT REF.NO.⑧ FROM LOOSING.
RECOMMENDED THREAD LOCKER:LOCTITE 263, HENKEL JAPAN LTD.
 - 3 THE RECOMMENDED CLAMP TORQUE OF REF.NO.③ TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF.NO.⑧ IS RECOMMENDED TO PREVENT REF.NO.③ FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - 4 FASTEN REF.NO.⑭ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF.NO.⑭ CONTACT WITH REF.NO.⑩(REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ETAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)
 - 5 Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - 6 APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BP-101 (CL150-0235-9)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.
ROTATION EXAMPLES OF REF.④, ⑧ AND ⑬ TO ① ARE SHOWN.
 - 7 THE CABLE PULL, TWISTING STRENGTH, WATERPROOF ABILITY AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
7	STAINLESS STEEL			14	BRASS		NICKEL PLATING
6	CHLOROPRENE RUBBER	(BLACK)		13	PPS		(NATURAL, BROWN) UL94V-0
5	STAINLESS STEEL			12	POLYAMIDE		(NATURAL, MILKY WHITE) UL94V-0
4	ZINC ALLOY	NICKEL PLATING		11	CHLOROPRENE RUBBER		(BLACK)
3	COPPER ALLOY	①		10	PHOSPHOR BRONZE		NICKEL PLATING
2	PPS	UL94V-0		9	CHLOROPRENE RUBBER		(BLACK)
1	ZINC ALLOY	NICKEL PLATING		8	ZINC ALLOY		NICKEL PLATING

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	4 : 1					

APPROVED	CHECKED	DESIGNED	DRAWING	PART	CODE
HIROSE ELECTRIC CO., LTD.	HIROSE ELECTRIC CO., LTD.	HIROSE ELECTRIC CO., LTD.	HIROSE ELECTRIC CO., LTD.	HIROSE ELECTRIC CO., LTD.	HIROSE ELECTRIC CO., LTD.
18.02.21	18.02.21	18.02.21	18.02.21	18.02.21	18.02.16
EDC-116728-31-00	LF10WBPD-4S(31)	CL136-0014-3-31			