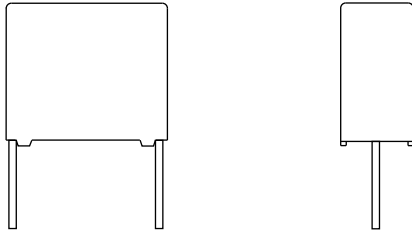




Interference Suppression Film Capacitors - Class X2 Radial MKP 300 V_{AC} - Standard Across The Line X2



FEATURES

- Compliant with IEC 60381-14: AMD1 THB grade IA
- 7 A max. I_{RMS} at 10 µF
- Self-healing properties
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912



RoHS COMPLIANT

APPLICATIONS

For across the line X2 applications.

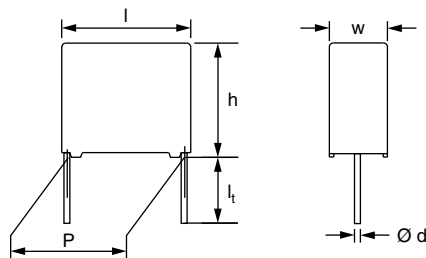
Please see section application notes in this specification and especially www.vishay.com/doc?28153.

QUICK REFERENCE DATA	
Capacitance range (E12 series)	0.01 µF to 10 µF (preferred values according to E6)
Capacitance tolerance	± 20 %, ± 10 %
Rated AC voltage	300 V _{AC} ; 50 Hz to 60 Hz
Permissible DC voltage	800 V _{DC} at 85 °C 630 V _{DC} at 110 °C
Climatic testing class according to IEC 60068-1	55/105/56/C for product volumes ≤ 1750 mm ³ 55/105/56/B for product volumes > 1750 mm ³
Rated temperature	105 °C
Maximum application temperature	105 °C
Reference standards	IEC 60384-14:2013 IEC 60384-14:2013 / AMD1:2016 EN 60384-14:2013 + AMD1:2016 IEC 60065 pass. flamm. class B for volumes > 1750 mm ³ ENEC; UL 60384-14
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Mono construction
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals

Note

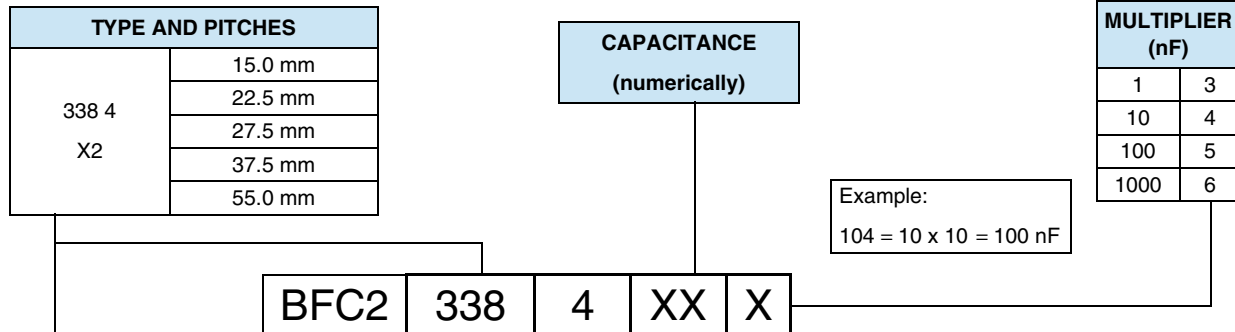
- For more detailed data and test requirements, contact rfi@vishay.com

DIMENSIONS





COMPOSITION OF CATALOG NUMBER



TYPE	PACKAGING	STANDARD DIMENSIONS	C-TOL.	PREFERRED TYPES
338 4 X2	Loose in box	Lead length 3.5 mm ± 0.3 mm	± 20 %	BFC2 338 44 ...
		Lead length 5.0 mm ± 1.0 mm		BFC2 338 40 ...
		Lead length 25.0 mm ± 2.0 mm		BFC2 338 41 ...
	Taped ⁽¹⁾⁽²⁾	15.0 mm		BFC2 338 4. ...
	PACKAGING	ALTERNATIVE PITCH SIZES	C-TOL.	ON REQUEST
	Loose in box	Lead length 3.5 mm ± 0.3 mm	± 20 %	See tables for details
		Lead length 5.0 mm ± 1.0 mm		
		Lead length 25.0 mm ± 2.0 mm		
	PACKAGING	ALTERNATIVE TAPED VERSION	C-TOL.	ON REQUEST
	Taped ⁽¹⁾⁽²⁾	H = 18.5 mm; for P ₀ = 12.7 mm	± 20 %	See tables for details
	PACKAGING	ALTERNATIVE C-TOL.	C-TOL.	ON REQUEST
	Loose in box	Lead length 3.5 mm ± 0.3 mm	± 10 %	See tables for details
Lead length 5.0 mm ± 1.0 mm				
Lead length 25.0 mm ± 2.0 mm				
Taped ⁽¹⁾⁽²⁾		15.0 mm		
	H = 18.5 mm; P ₀ = 12.7 mm			

Notes

- (1) For detailed tape specification refer to packaging information: www.vishay.com/doc?28139
- (2) Tape on reel pitch = 27.5 mm is not available

SPECIFIC REFERENCE DATA			
DESCRIPTION	VALUE		
	at 1 kHz	at 10 kHz	at 100 kHz
Tangent of loss angle:			
Pitch = 15 mm; 22.5 mm and 27.5 mm for C ≤ 470 nF	≤ 10 x 10 ⁻⁴	≤ 20 x 10 ⁻⁴	≤ 100 x 10 ⁻⁴
Pitch = 15 mm; 22.5 mm and 27.5 mm for 470 nF < C ≤ 1 μF	≤ 20 x 10 ⁻⁴	≤ 70 x 10 ⁻⁴	-
Pitch = 15 mm; 22.5 mm and 27.5 mm for 1 μF < C ≤ 3.3 μF	≤ 30 x 10 ⁻⁴	-	-
Pitch = 37.5 mm and 55 mm for 2.2 μF < C ≤ 4.7 μF	≤ 50 x 10 ⁻⁴	-	-
Pitch = 37.5 mm and 55 mm for 4.7 μF < C ≤ 10 μF	≤ 100 x 10 ⁻⁴	-	-
Rated voltage pulse slope (dU/dt) _R at 420 V _{DC}	100 V/μs		
R between leads, for C ≤ 0.33 μF at 100 V; 1 min	> 15 000 MΩ		
RC between leads, for C > 0.33 μF at 100 V; 1 min	> 5000 s		
R between leads and case; 100 V; 1 min	> 30 000 MΩ		
Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time ≤ 1000 V/s:			
C ≤ 1 μF	2200 V; 1 min		
1 μF < C ≤ 3.3 μF (not pitch = 37.5 mm)	1850 V; 1 min		
Pitch = 37.5 mm and 55 mm	1400 V; 1 min		
Withstanding (AC) voltage between leads and case	2200 V; 1 min		

Note

- (1) See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169



ELECTRICAL DATA AND ORDERING INFORMATION										
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS ⁽³⁾ (g)	CATALOG NUMBER BFC2 338 AND PACKAGING						
				LOOSE IN BOX					REEL ⁽¹⁾⁽²⁾	
				SHORT LEADS			LONG LEADS		Ø = 500 mm H = 18.5 mm; P ₀ = 12.7 mm	
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ		SPQ
300	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-TOL. = ± 20 %									
	0.010	5.0 x 11.0 x 17.5	1.0	44103	40103	1000	41103	1000	48127	1000
	0.015			44153	40153		41153		48128	
	0.022			44223	40223		41223		48129	
	0.033			44333	40333		41333		48131	
	0.047			44473	40473		41473		48132	
	0.068			44683	40683		41683		48133	
	0.10	6.0 x 12.0 x 17.5	1.4	44104	40104	1000	41104	1000	48134	1000
	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 %									
	0.15	7.0 x 13.5 x 17.5	1.8	44154	40154	750	41154	500	48135	500
	0.22	8.5 x 15.0 x 17.5	2.4	44224	40224	750	41224	500	48136	500
	0.33	10.0 x 16.5 x 17.5	3.0	44334	40334	500	41334	450	48137	600
	PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 %									
	0.22	7.0 x 16.5 x 26.0	2.9	48101	48109	200	48118	250	-	-
	0.33			48103	48112		48121			
	0.47	8.5 x 18.0 x 26.0	3.8	44474	40474	200	41474	250		
	0.68	10.0 x 19.5 x 26.0	6.8	44684	40684	200	41684	200		
	1.0	12.0 x 22.0 x 26.0	7.8	44105	40105	150	41105	200		
	PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 20 %									
	0.47	9.0 x 19.0 x 31.0	5.5	48104	48113	100	48122	150	-	-
	0.68	11.0 x 21.0 x 31.0	7.4	48106	48115	100	48124	150		
	1.0			48108	48117		48126			
	1.5	15.0 x 25.0 x 31.0	12.3	44155	40155	100	41155	125		
	2.2	18.0 x 28.0 x 31.0	16.1	44225	40225	100	41225	100		
3.3	21.0 x 31.0 x 31.0	20.3	44335	40335	50	41335	75			
PITCH = 37.5 mm ± 0.7 mm; d _t = 1.0 mm ± 0.1 mm; C-TOL. = ± 20 %										
4.7	18.5 x 35.5 x 43.0	29.0	-	40475	105	41475	105	-	-	
6.8	21.5 x 38.5 x 43.0	35.0		40685	91	41685	91			
10	30.0 x 46.0 x 44.0	55.0		48159	63	48161	63			
PITCH = 55.0 mm ± 1.0 mm; d _t = 1.0 mm ± 0.1 mm; C-TOL. = ± 20 %										
10	21.5 x 38.5 x 61.0	50.0	-	40106	65	41106	65	-	-	
300	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.60 mm ± 0.06 mm; C-TOL. = ± 10 %									
	0.010	5.0 x 11.0 x 17.5	1.0	45103	42103	1000	43103	1000	48138	1000
	0.015			45153	42153		43153		48141	
	0.022			45223	42223		43223		48143	
	0.033			45333	42333		43333		48145	
	0.047			45473	42473		43473		48147	
	0.068			45683	42683		43683		48149	
	0.10	6.0 x 12.0 x 17.5	1.4	45104	42104	1000	43104	1000	48153	1000



ELECTRICAL DATA AND ORDERING INFORMATION													
U _{RAC} (V)	CAP. (μF)	DIMENSIONS w x h x l (mm)	MASS ⁽³⁾ (g)	CATALOG NUMBER BFC2 338 AND PACKAGING									
				LOOSE IN BOX					REEL ⁽¹⁾⁽²⁾				
				SHORT LEADS			LONG LEADS		Ø = 500 mm H = 18.5 mm; P ₀ = 12.7 mm				
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ		SPQ			
300	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %												
	0.12	7.0 x 13.5 x 17.5	1.8	45124	42124	750	43124	500	48154	500			
	0.15			45154	42154		43154		48155				
	0.18	8.5 x 15.0 x 17.5	2.4	45184	42184	750	43184	500	48156	500			
	0.22			45224	42224		43224		48157				
	0.27	10.0 x 16.5 x 17.5	3.0	45274	42274	500	43274	450	48158	600			
	PITCH = 22.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %												
	0.33	8.5 x 18.0 x 26.0	3.8	45334	42334	200	43334	250	-	-			
	0.47	10.0 x 19.5 x 26.0	6.8	45474	42474	200	43474	200					
	0.68	12.0 x 22.0 x 26.0	7.8	45684	42684	150	43684	200					
	PITCH = 27.5 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %												
	1.0	13.0 x 23.0 x 31.0	9.2	45105	42105	100	43105	125	-	-			
	1.5	15.0 x 25.0 x 31.0	12.3	45155	42155	100	43155	125					
	2.2	21.0 x 31.0 x 31.0	20.3	45225	42225	50	43225	75					
	PITCH = 37.5 mm ± 0.7 mm; d _t = 1.0 mm ± 0.1 mm; C-TOL. = ± 10 %												
	3.3	18.5 x 35.5 x 43.0	32.0	-	42335	105	43335	105	-	-			
	3.9				42395		43395						
	4.7	21.5 x 38.5 x 43.0	39.0		42475	91	43475	91					
	5.6				42565		43565						
	6.8	30.0 x 46.0 x 44.0	55.0		48162	63	48165	63					
	8.2				48163		48166						
	10	30.0 x 46.0 x 44.0	65.0		48164	48167							
	PITCH = 55.0 mm ± 1.0 mm; d _t = 1.0 mm ± 0.1 mm; C-TOL. = ± 10 %												
	6.8	21.5 x 38.5 x 61.0	50.0		-	42685	65	43685			65	-	-
8.2	42825					43825							
10	42106			43106									

Notes

- SPQ = Standard Packing Quantity

(1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: www.vishay.com/doc?28139

(2) Reel diameter = 356 mm is available on request

(3) Weight for short lead product only

APPROVALS				
SAFETY APPROVALS X2	VOLTAGE	VALUE	FILE NUMBERS	LINK
EN 60384-14 (ENEC) (= IEC 60384-14 ed-4 (2013))	300 V _{AC}	10 nF to 10 μF	ENEC16/FI/21/01063	www.vishay.com/doc?28208
UL 60384-14	300 V _{AC}	10 nF to 10 μF	E354331	www.vishay.com/doc?28187
CSA-E384-14	300 V _{AC}	10 nF to 10 μF	E354331	
CB-test certificate	300 V _{AC}	10 nF to 10 μF	FI-39830/A1	www.vishay.com/doc?28207
The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland; and United Kingdom.				

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

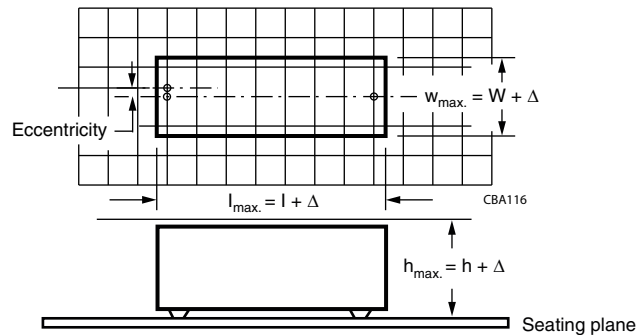
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed Circuit Board

The maximum space for length ($l_{max.}$), width ($w_{max.}$) and height ($h_{max.}$) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm $<$ pitch ≤ 27.5 mm, $\Delta w = \Delta l = 0.5$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm $<$ pitch ≤ 37.5 mm, $\Delta w = \Delta l = 0.7$ mm; $\Delta h = 0.5$ mm
- For products with 15 mm $<$ pitch ≤ 52.5 mm, $\Delta w = \Delta l = 1.0$ mm; $\Delta h = 0.5$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

Storage Temperature

$T_{stg} = -25$ °C to $+35$ °C with RH maximum 75 % without condensation

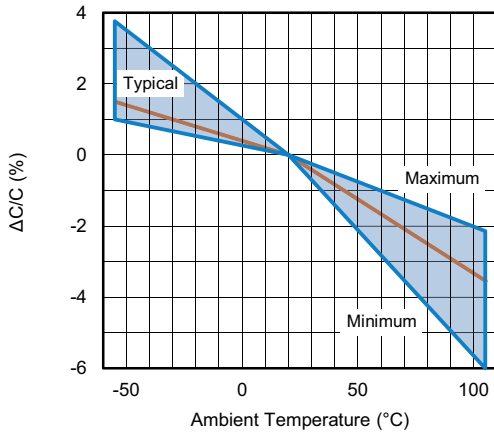
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

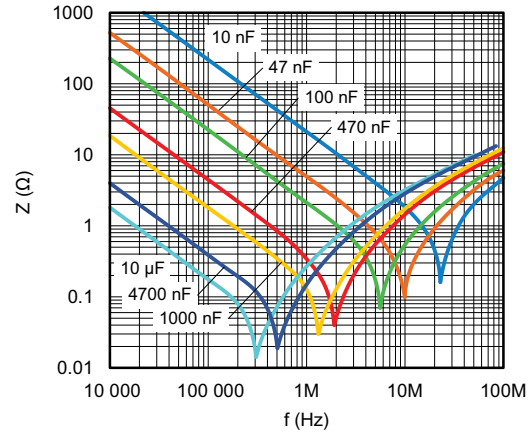
For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



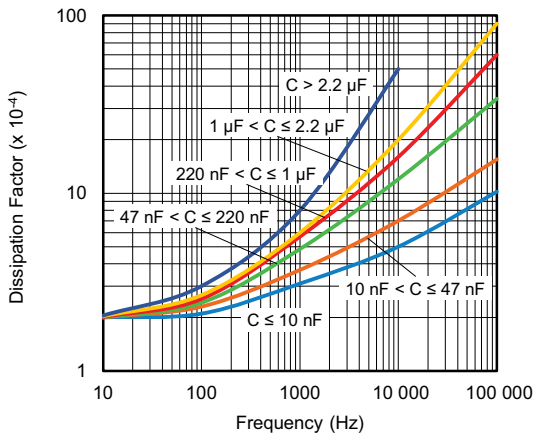
CHARACTERISTICS



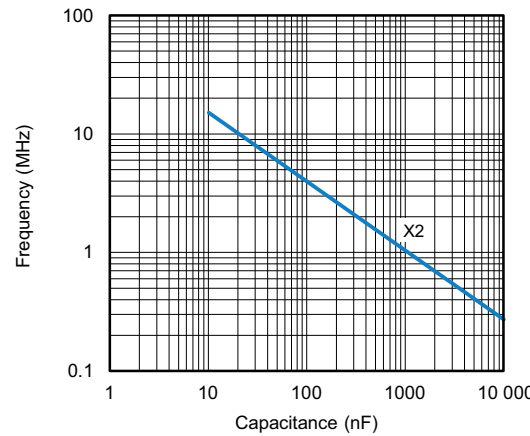
Capacitance as a function of ambient temperature (typical curve)



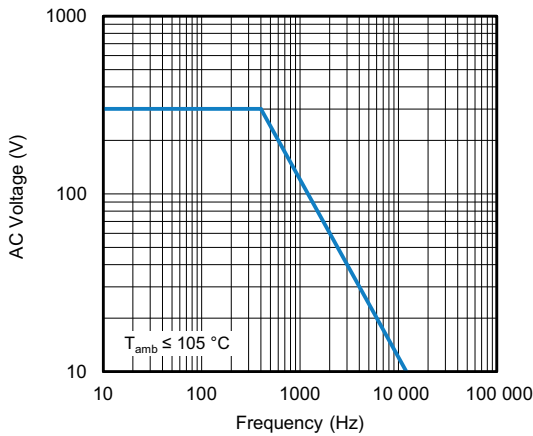
Impedance as a function of frequency (typical curve)



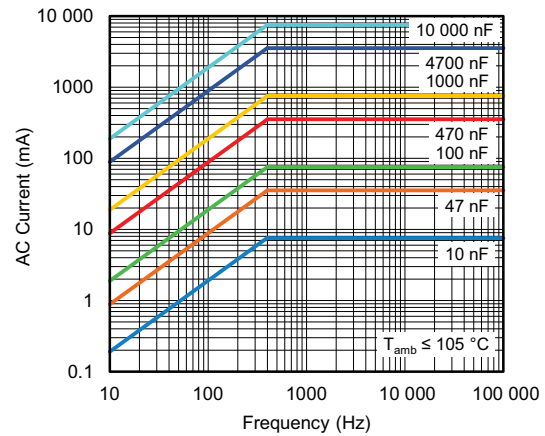
Tangent of loss angle as a function of frequency (typical curve)



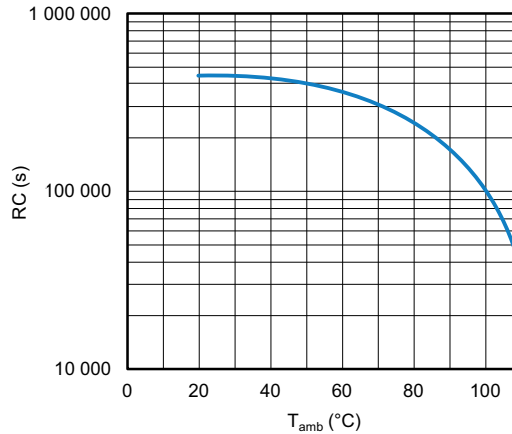
Resonant frequency as a function of capacitance (typical curve)



Max. RMS voltage as a function of frequency



Max. RMS current as a function of frequency



Insulation resistance as a function of ambient temperature

APPLICATION NOTES

- For X2 electromagnetics interference suppression in **standard across the line applications** (50 Hz / 60 Hz) with a maximum mains voltage of 300 V_{AC}
- For series impedance applications we refer to application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used
- The maximum ambient temperature must not exceed 105 °C
- Rated voltage pulse slope:
if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-14 ed-4 (2013) and Specific Reference Data.”

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C-1A PART OF SAMPLE OF SUB-GROUP C-1		
4.1 Dimensions (detail)		As specified in chapters “General data” of this specification
Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.3 Robustness of terminations	Tensile: for wire diameter = 0.6 mm and 0.8 mm: load 10 N; 10 s for wire diameter = 1 mm: load 20 N; 10 s Bending: for wire diameter = 0.6 mm and 0.8 mm: load 5 N; 4 x 90° for wire diameter = 1 mm: load 10 N; 4 x 90°	No visible damage



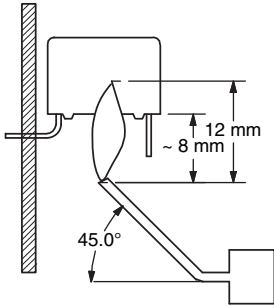
GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1		
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s	
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max 2 h	
4.4.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \leq 5\%$ of the value measured initially
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: $C \leq 1 \mu F$ or ≤ 0.005 for: $C > 1 \mu F$ Compared to values measured initially
	Insulation resistance	As specified in chapters "General data" of this specification
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
Initial measurements	Capacitance Tangent of loss angle: for $C \leq 1 \mu F$ at 10 kHz for $C > 1 \mu F$ at 1 kHz	No visible damage Legible marking
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min. ± 0.5 min	
4.6 Rapid change of temperature	$\theta A = -55\text{ °C}$ $\theta B = +105\text{ °C}$ 5 cycles Duration $t = 30$ min	
4.6.1 Inspection 4.7 Vibration	Visual examination Mounting: see section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	No visible damage
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms	



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1		
4.9.2 Final measurements	Visual examination Capacitance Tangent of loss angle Insulation resistance	No visible damage $ \Delta C/C \leq 5\%$ of the value measured initially Increase of $\tan \delta$: ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured initially Increase of $\tan \delta \leq 0.008$ Compared to values measured initially As specified in chapters "General data" of this specification
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B		
4.11 Climatic sequence		
4.11.1 Initial measurements	Capacitance: measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B	
4.11.2 Dry heat	Temperature: 105 °C Duration: 16 h	
4.11.3 Damp heat cyclic Test Db First cycle		
4.11.4 Cold	Temperature: -55 °C Duration: 2 h	
4.11.5 Damp heat cyclic Test Db Remaining cycles		
4.11.6 Final measurements	Visual examination Capacitance Tangent of loss angle Voltage proof 1290 V _{DC} ; pitch ≤ 27.5 mm 1320 V _{DC} ; pitch > 27.5 mm 1 min between terminals Insulation resistance	No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.11.1. Increase of $\tan \delta$: ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured in 4.11.1 No permanent breakdown or flash-over $\geq 50\%$ of values specified in chapters "General data" of this specification



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C2		
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH No load	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz	
4.12.3 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \leq 5\%$ of the value measured in 4.12.1.
	Tangent of loss angle	Increase of $\tan \delta$: ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured in 4.12.1
	Voltage proof 1290 V _{DC} ; pitch ≤ 27.5 mm 1320 V _{DC} ; pitch > 27.5 mm 1 min between terminals	No permanent breakdown or flash-over
	Insulation resistance	$\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C3		
4.13.1 Initial measurements	Capacitance Tangent of loss angle: for $C \leq 1 \mu\text{F}$ at 10 kHz for $C > 1 \mu\text{F}$ at 1 kHz	
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X2: 2.5 kV for $C \leq 1 \mu\text{F}$ X2: 2.5 kV for $C > 1 \mu\text{F}$ Max. 24 pulses	No self healing breakdowns or flash-over
4.14 Endurance	Duration: 1000 h 1.25 x U _{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of $47 \Omega \pm 5\%$	
4.14.7 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \leq 10\%$ compared to values measured in 4.13.1.
	Tangent of loss angle	Increase of $\tan \delta$: ≤ 0.008 for: $C \leq 1 \mu\text{F}$ or ≤ 0.005 for: $C > 1 \mu\text{F}$ Compared to values measured in 4.13.1
	Voltage proof 1290 V _{DC} ; pitch ≤ 27.5 mm 1320 V _{DC} ; pitch > 27.5 mm 1 min between terminals 2200 V _{AC} ; 1 min between terminals and case	No permanent breakdown or flash-over
	Insulation resistance	$\geq 50\%$ of values specified in chapters "General data" of this specification

GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C4		
4.15 Charge and discharge	10 000 cycles Charged to 420 V _{DC} Discharge resistance: $R = \frac{420 V_{DC}}{1.5 \times C (dU/dt)}$	
4.15.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz	
4.15.3 Final measurements	Capacitance Tangent of loss angle Insulation resistance	$ \Delta C/C \leq 10\%$ compared to values measured in 4.15.1. Increase of tan δ : ≤ 0.008 for: $C \leq 1 \mu F$ or ≤ 0.005 for: $C > 1 \mu F$ Compared to values measured in 4.15.1 $\geq 50\%$ of values specified in section "Insulation resistance" of this specification
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times value as specified in section "Resonant frequency" of this specification
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: $\varnothing 0.5$ mm Fuel: butane Test duration for actual volume V in mm ³ : V \leq 250: 10 s 250 < V \leq 500: 20 s 500 < V \leq 1750: 30 s V > 1750: 60 s One flame application 	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 4 kV discharges on the test capacitor connected to U _{RAC} .	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.



GROUP C INSPECTION REQUIREMENTS		
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP ADD1		
A.1 Damp heat steady state with voltage	RH: 40 %; temp.: 93 °C, voltage: 300 V _{AC} Duration: 21 days	
A.1.1 Initial measurements	Capacitance Tangent of loss angle: at 10 kHz	
A.1.2 Final measurements	Visual examination	No visible damage Legible marking
	Capacitance	$ \Delta C/C \leq 10\%$ of the value with initial measurement A.1.1
	Tangent of loss angle	Increase of $\tan \delta \leq 0.024$ Compared to values with initial measurement A.1.1
	Insulation resistance	$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification



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