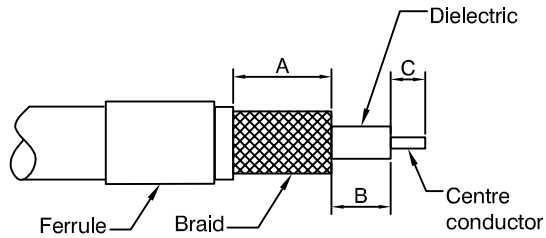


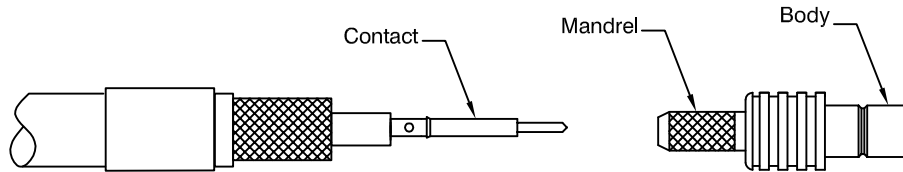
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

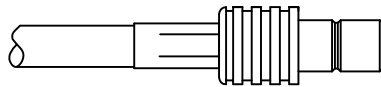
A = 5.5mm
B = 1.5mm
C = 2.5mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that it captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VMB30-2071	N/A	PCC0308	0.72	3.25
VMB30-2081	N/A	PCC0308	0.72	2.67

First Issue	SN	1	26 Sept 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
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Chelmsford
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T: +44 (0) 1245 342060
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

P Couzens

DATE:

26 Sept 01

DESCRIPTION:

Stripping and Assembly
Instructions for SMB Crimp
Jack.

DRAWING NUMBER:

VAIM3101

PAGE: 1 OF 1