

42V Load Dump Tolerant, 3A, Ultra-Compact, Low Quiescent Current, Synchronous Step-Down Converter, AEC-Q100 Qualified

DESCRIPTION

The MPQ4323 is a frequency-configurable (350kHz to 2.5MHz), synchronous, step-down switching regulator with integrated internal high-side and low-side power MOSFETs. The device provides 3A of highly efficient output current with peak current mode control.

The wide 3.3V to 36V input voltage range and 42V load dump tolerance accommodates a variety of step-down applications in automotive input environments. A $1\mu A$ shutdown current (I_{SD}) allows the device to be used in battery-powered applications.

High power conversion efficiency across a wide load range is achieved by scaling down the switching frequency under light-load conditions to reduce the switching and gate driving losses.

An open drain power good signal indicates that the output is within 94.5% to 105.5% of its nominal voltage.

Frequency foldback helps prevent inductor current runaway during start-up. Thermal shutdown provides reliable, fault-tolerant operation.

A high duty cycle and low-dropout mode are provided for automotive cold-crank conditions.

The MPQ4323 is available in QFN-12 (2mmx3mm) and QFN-12 (3mmx4mm) packages.

FEATURES

- Designed for Automotive Applications:
 - Survives 42V Load Dump
 - Supports 3.1V Cold Crank
 - 3A Continuous Output Current
 - Wide 3V to 36V Operating V_{IN} Range
 - -40°C to +150°C Operating Junction
 Temperature Range (150°C Maximum)
- Increases Battery Life:
 - 1µA Shutdown Current (I_{SD})
 - o 20µA Sleep Mode Quiescent Current
 - Advanced Asynchronous Modulation (AAM) Mode Increases Efficiency under Light Loads
- High Performance for Improved Thermals:
 - o Integrated 70m Ω High-Side and 50m Ω Low-Side MOSFETs
 - 65ns Minimum On Time and 50ns Minimum Off Time
- Optimized for EMC/EMI Reduction:
 - Frequency Spread Spectrum (FSS) Modulation
 - Symmetric VIN Pinout
 - CISPR25 Class 5 Compliant
 - 350kHz to 2.5MHz Configurable Switching Frequency (f_{SW})
 - MeshConnect™ Flip-Chip Package
- Additional Features:
 - Power Good (PG) Output
 - Low-Dropout (LDO) Mode
 - Over-Current Protection (OCP) with Hiccup Mode
 - Available in a QFN-12 (2mmx3mm)
 Package or a QFN-12 (3mmx4mm)
 Package
 - Available in a Wettable Flank Package
 - Available in AEC-Q100 Grade 1

APPLICATIONS

- Automotive Infotainment Systems
- Automotive Clusters
- Advanced Driver Assistance Systems
- Industrial Power Systems

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TYPICAL APPLICATION

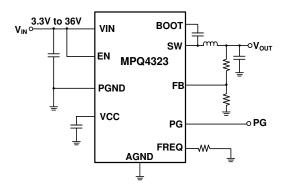


Figure 1: Typical Application (Adjustable Output)

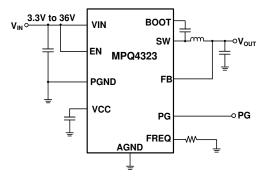
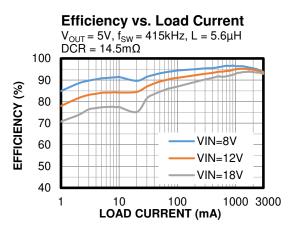


Figure 2: Typical Application (Fixed Output)





ORDERING INFORMATION

Part Number (1)*	Package	Top Marking	MSL Rating**
MPQ4323GDE-AEC1 ***	QFN-12 (2mmx3mm)	See Below	1
MPQ4323GDE-33-AEC1***	QFN-12 (2mmx3mm)	See Below	1
MPQ4323GDE-38-AEC1***	QFN-12 (2mmx3mm)	See Below	1
MPQ4323GDE-5-AEC1***	QFN-12 (2mmx3mm)	See Below	1
MPQ4323GLE-AEC1***	QFN-12 (3mmx4mm)	See Below	1

^{*} For Tape & Reel, add suffix -Z (e.g. MPQ4323GDE-AEC1-Z).

**Moisture Sensitivity Level Rating

Note:

1) Contact MPS for the details regarding fixed output versions.

TOP MARKING (MPQ4323GDE-AEC1, MPQ4323GDE-33-AEC1, MPQ4323GDE-38-AEC1 and MPQ4323GDE-5-AEC1)

BPN YWW

BPN: Production code

Y: Year code WW: Week code LLLL: Lot number

TOP MARKING (MPQ4323GLE-AEC1)

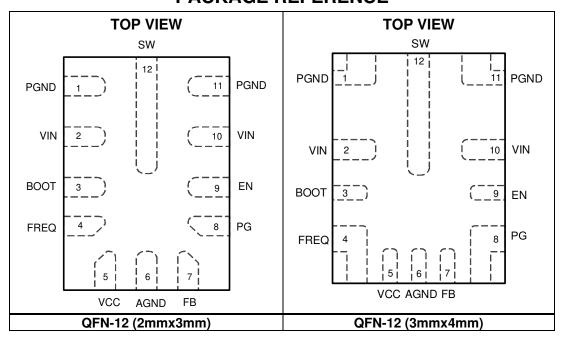
MPYW 4323 LLL E

MP: MPS prefix Y: Year code W: Week code 4323: Part number LLL: Lot number E: Wettable flank

^{***}Wettable flank



PACKAGE REFERENCE





PIN FUNCTIONS

Pin#	Name	Description
1, 11	PGND	Power ground.
2, 10	VIN	Input supply. VIN supplies power to all the internal control circuitry and the power switch connected to SW. The two VIN pins are connected internally. Connect a decoupling capacitor from VIN to ground (and close to each VIN pin) to minimize switching spikes.
3	BOOT	Bootstrap. BOOT is the positive power supply for the high-side MOSFET driver connected to SW. Connect a bypass capacitor between BOOT and SW.
4	FREQ	Switching frequency configuration. Connect a resistor from the FREQ pin to ground to set the switching frequency.
5	VCC	Bias supply. VCC is the output of the internal regulator that supplies power to the internal control circuit and gate drivers. Connect a minimum 1µF decoupling capacitor from VCC to ground, and place it as close as possible to the VCC pin.
6	AGND	Analog ground.
7	FB	Feedback input. FB is the negative input of the error amplifier, and its typical value is 0.8V. For a fixed output, connect this pin directly to the output voltage. For an adjustable output, connect this pin to the middle point of the external feedback divider, between the output and AGND. This sets the output voltage.
8	PG	Power good output. The output of PG is an open drain. If PG is used, it must be connected to a power source through a pull-up resistor. PG goes high if the output voltage is within 94.5% to 105.5% of the nominal voltage; PG goes low if the output voltage is above 107% or below 93% of the nominal voltage. Float the PG pin if it is not used.
9	EN	Enable. Pull the EN pin below the specified threshold (about 0.85V) to shut down the chip. Pull EN above the specified threshold (about 1.02V) to enable the chip. The EN pin does not require an internal pull-up or pull-down resistor. Do not float the EN pin.
12	SW	Switch node. SW is the source of the high-side MOSFET and the drain of the low-side MOSFET.

1/10/2022



ABSOLUTE MAXIMUM RATINGS (2) VIN, EN...... 42V for automotive load dump (3) VIN, EN.....-0.3V to +40V SW......-0.3V to $V_{IN(MAX)} + 0.3V$ BOOT......V_{SW} + 5.5V FREQ. VCC......5.5V All other pins.....-0.3V to +6V Continuous power dissipation $(T_A = 25^{\circ}C)^{(4)}$ QFN-12 (3mmx4mm) 3.6W (9) Operating junction temperature.....+150°C Lead temperature.....+260°C Storage temperature.....-65°C to +150°C ESD Ratings Human body model (HBM)Class 2 (5) Charged device model (CDM)......Class C2b (6) Recommended Operating Conditions

Supply voltage (V_{IN})3.3V to 36V

Minimum V_{IN} after start-up3.1V

Output voltage (V_{OUT})......0.8V to 0.95 x V_{IN}

Operating junction temp (T_J) ... -40°C to +150°C

Thermal Resistance	$oldsymbol{ heta}_{JA}$	$oldsymbol{ heta}$ JC	
QFN-12 (2mmx3mm) JESD51-7 ⁽⁷⁾	60	7.3	°C/W
EVQ4323-D-00A ⁽⁸⁾ QFN-12 (3mmx4mm)			
JESD51-7 ⁽⁷⁾ EVQ4323-L-00A ⁽⁹⁾			

Notes:

- Absolute maximum ratings are rated under room temperature, unless otherwise noted. Exceeding these ratings may damage the device.
- 3) Refer to ISO16750.
- 4) The maximum allowable power dissipation is a function of the maximum junction temperature, T_J (MAX), the junction-to-ambient thermal resistance, θ_{JA} , and the ambient temperature, T_A . The maximum allowable continuous power dissipation at any ambient temperature is calculated by P_D (MAX) = $(T_J$ (MAX) T_A) / θ_{JA} . Exceeding the maximum allowable power dissipation can cause excessive die temperature, and the device may go into thermal shutdown. Internal thermal shutdown circuitry protects the device from permanent damage.
- 5) Per AEC-Q100-002.
- 6) Per AEC-Q100-011.
- 7) Measured on JESD51-7, 4-layer PCB. The values given in this table are only valid for comparison with other packages and cannot be used for design purposes. These values were calculated in accordance with JESD51-7, and simulated on a specified JEDEC board. They do not represent the performance obtained in an actual application.
- 8) Measured on MPS MPQ4323GDE standard EVB, 8.3cmx8.3cm, 2oz copper thickness, 4-layer PCB.
- 9) Measured on MPS MPQ4323GLÉ standard EVB, 8.3cmx8.3cm, 2oz copper thickness, 4-layer PCB.

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ELECTRICAL CHARACTERISTICS

 $V_{IN} = 12V$, $V_{EN} = 2V$, $T_J = -40$ °C to +150°C, typical values are at $T_J = 25$ °C, unless otherwise noted.

Parameter	Symbol	Condition	Min	Тур	Max	Units
Input Supply	-				<u> </u>	1
VIN under-voltage lockout rising threshold	VINuvlo_rising		3.4	3.65	3.9	V
VIN under-voltage lockout falling threshold	VINUVLO_FALLING		2.6	2.9	3.1	V
VIN under-voltage lockout hysteresis	VIN _{UVLO_HYS}			750		mV
		$V_{FB} = 0.85V$, no load, $T_J = 25$ °C		20	28	μΑ
VIN quiescent current	ΙQ	$V_{FB} = 0.85V$, no load, $T_{J} = -40$ °C to $+125$ °C $^{(10)}$			34	μΑ
		$V_{FB} = 0.85V$, no load, $T_J = -40$ °C to $+150$ °C			80	μΑ
VIN quiescent current (switching) (10)	IQ_SWITCHING	Switching, $R_{FB1} = 1M\Omega$, $R_{FB2} = 191k\Omega$, no load		25		μΑ
VIN shutdown current	Ishdn	$V_{EN} = 0V$		1	10	μΑ
VIN over-voltage protection rising threshold	VIN _{OVP_RISING}		35.5	37.5	40	V
VIN over-voltage protection falling threshold	VIN _{OVP_FALLING}		34.5	36.5	39	V
VIN over-voltage protection hysteresis	VIN _{OVP_HYS}			1		٧
Switching Frequency (fsw	v)					
		$R_{FREQ} = 86.6k\Omega$, without FSS	332	415	498	kHz
Switching frequency	f_{SW}	$R_{FREQ} = 34.8k\Omega$, without FSS	900	1000	1100	kHz
		$R_{FREQ} = 15k\Omega$, without FSS	1980	2200	2420	kHz
Frequency spread spectrum (FSS) span				±10		%
FSS modulation frequency				15		kHz
Minimum on time (10)	ton_min			65	80	ns
Minimum off time (10)	toff_min			50	70	ns
Maximum duty cycle	D _{MAX}		98	99.5		%
Switch leakage current	Isw_lkg	$ \begin{aligned} V_{SW} &= V_{BOOT} = 0V \text{ or } V_{IN}, \\ V_{EN} &= 0V, \ T_J = 25^{\circ}C \end{aligned} $		0.01	1	μΑ
Gwiton leanage current	15W_LKG	V _{SW} = V _{BOOT} = 0V or V _{IN} , V _{EN} = 0V, T _J = -40°C to +150°C		0.01	5	μΑ
High-side MOSFET (HS- FET) on resistance	Ron_Hs	V _{BOOT} - V _{SW} = 5V		70	130	mΩ
Low-side MOSFET (LS-FET) on resistance	Ron_ls	Vcc = 5V		50	90	mΩ



ELECTRICAL CHARACTERISTICS (continued)

 V_{IN} = 12V, V_{EN} = 2V, T_J = -40°C to +150°C, typical values are at T_J = 25°C, unless otherwise noted.

Parameter	Symbol	Condition	Min	Тур	Max	Units
Output and Regulation	•					•
		T _J = 25°C, adjustable output	0.794	8.0	0.806	V
Feedback (FB) voltage V _{FB}		T _J = -40°C to +150°C, adjustable output	0.790	0.8	0.810	V
FB input current	I _{FB}	Adjustable output		0	100	nA
Vout discharge current	Idischarge	V _{EN} = 0V, V _{OUT} = 0.3V	2	4		mA
Bootstrap (BOOT)						
BOOT - SW refresh rising	V _{BOOT_RISING}			2.5	2.9	V
BOOT - SW refresh falling	VBOOT_FALLING			2.3	2.7	V
BOOT - SW refresh hysteresis	V _{BOOT_HYS}			0.2		V
Enable (EN)	•					
EN rising threshold	V _{EN_RISING}		0.97	1.02	1.07	V
EN falling threshold	V _{EN_FALLING}		0.8	0.85	0.9	V
EN threshold hysteresis	V _{EN_HYS}			170		mV
Soft Start (SS) and VCC	ı			l.	Į.	
Soft-start time	tss	EN high to SS is complete	3	5	7	ms
VCC voltage	Vcc	Ivcc = 0A	4.7	5	5.3	V
VCC regulation		I _{VCC} = 30mA		1		%
VCC current Limit	ILIMIT_VCC	Vcc = 4V	50	70		mA
Power Good (PG)	1		•			1
DC rising threshold	DC:	Vout rising, V _{FB} / V _{REF}	93	94.5	96	% of
PG rising threshold	PGvth_rising	Vout falling, VFB / VREF	104	105.5	107	V_{REF}
PG falling threshold	PG	V _{OUT} falling, V _{FB} / V _{REF}	91.5	93	94.5	% of
ra failing threshold	PG _{VTH_FALLING}	Vout rising, V _{FB} / V _{REF}	105.5	107	108.5	V_{REF}
PG threshold hysteresis	PGvth_Hys	V _{FB} / V _{REF}		1.5		% of V _{REF}
PG output voltage low	V_{PG_LOW}	Isink = 1mA		0.1	0.3	V
PG rising deglitch time	t _{PG_R}			70		μs
PG falling deglitch time	t _{PG_F}			60		μs
Protections						
HS peak current limit	ILIMIT_HS	30% duty cycle	4.3	5.8	7.3	Α
LS valley current limit	ILIMIT_LS		3	4.4	5.7	Α
ZCD current	Izco		-0.05	0.05	+0.15	Α
Thermal shutdown (10)	T _{SD}		160	175	185	°C
Thermal shutdown hysteresis (10)	T _{SD_HYS}			20		°C

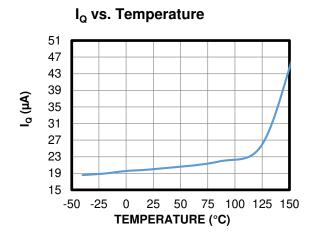
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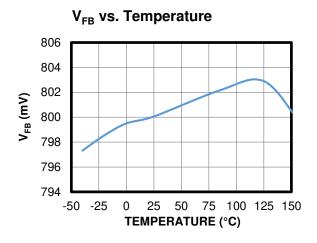
10) Guaranteed by design and characterization. Not tested in production.

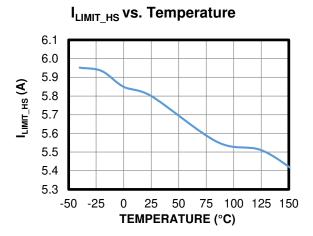


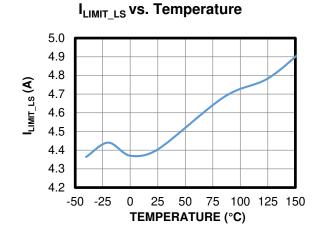
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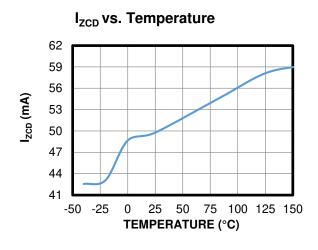
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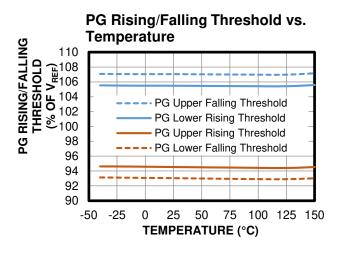








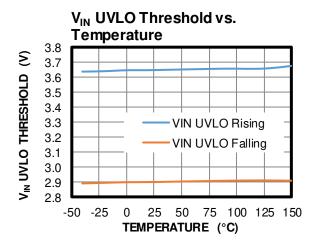


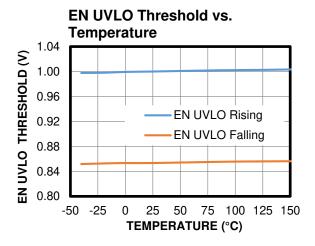


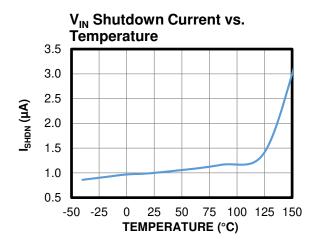


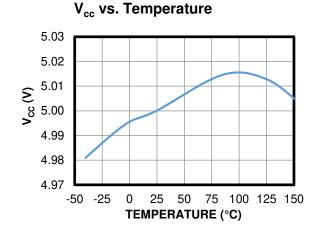
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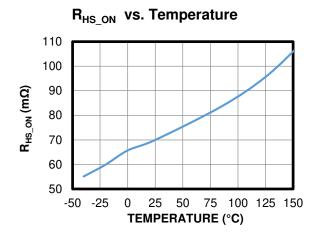
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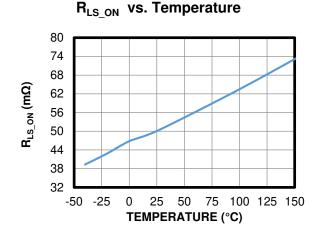








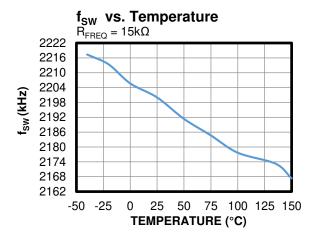


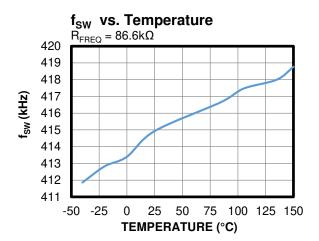




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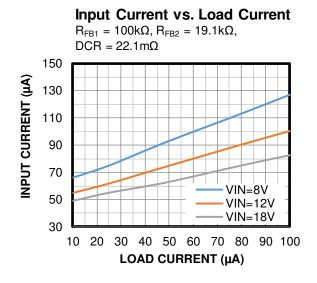
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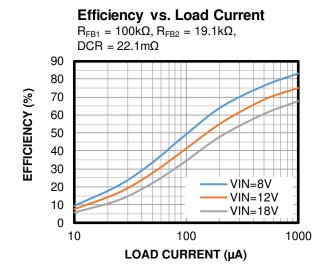


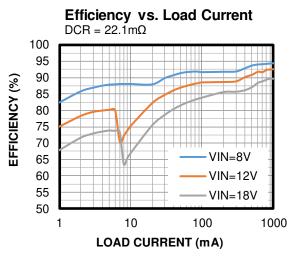


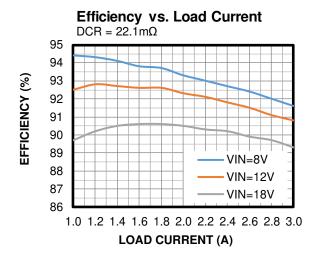


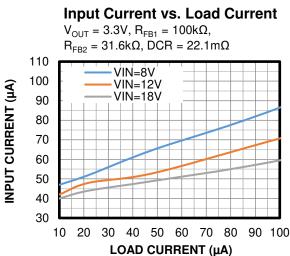
TYPICAL PERFORMANCE CHARACTERISTICS

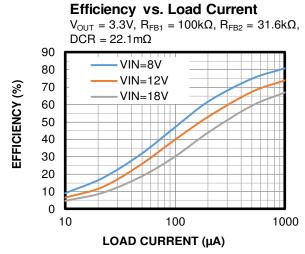






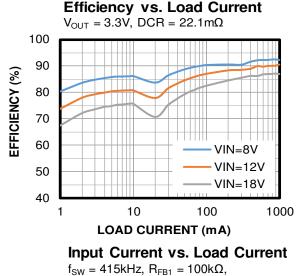


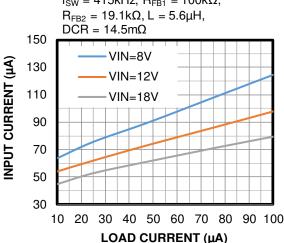




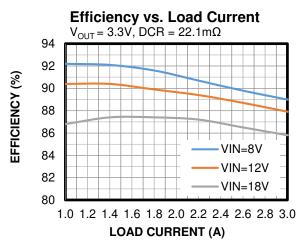


 V_{IN} = 12V, V_{OUT} = 5V, f_{SW} = 2.2MHz, L = 2.2 μ H, C_{OUT} = 22 μ F x 2, T_A = 25°C, unless otherwise noted.

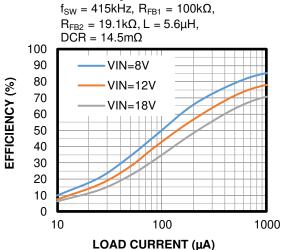


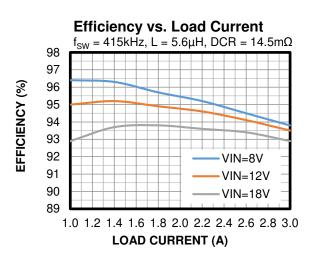


Efficiency vs. Load Current $f_{SW} = 415kHz$, L = 5.6 μ H, DCR = 14.5 $m\Omega$ 100 90 **EFFICIENCY (%)** 80 70 VIN=8V 60 VIN=12V 50 VIN=18V 40 100 1000 10 1 LOAD CURRENT (mA)



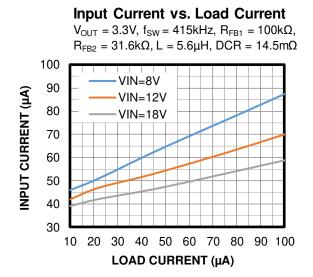
Efficiency vs. Load Current





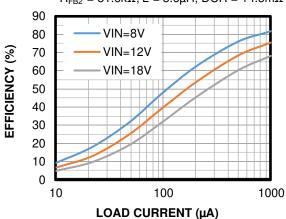


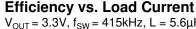
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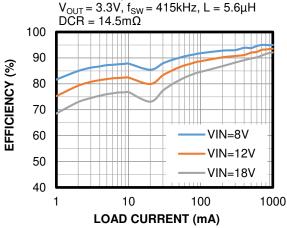


Efficiency vs. Load Current

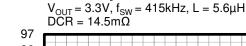
 $V_{OUT} = 3.3V$, $f_{SW} = 415kHz$, $R_{FB1} = 100k\Omega$, $R_{EB2} = 31.6k\Omega$, L = 5.6µH, DCR = 14.5m Ω

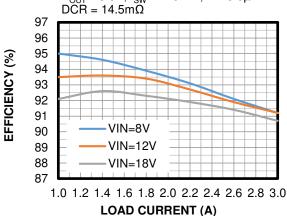




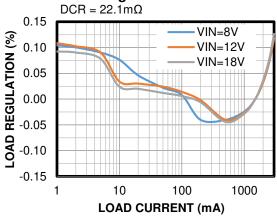


Efficiency vs. Load Current

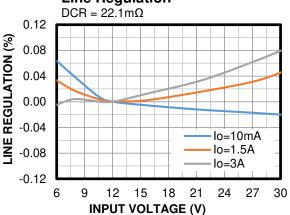




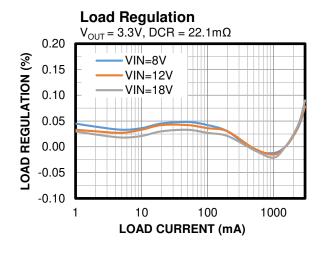
Load Regulation

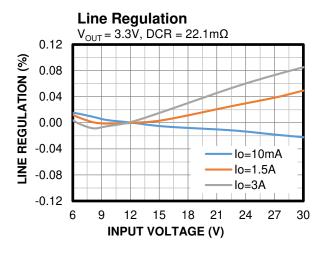


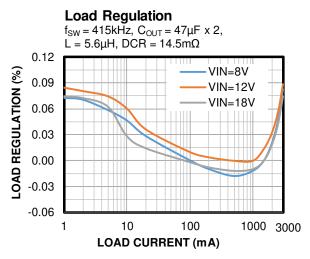
Line Regulation

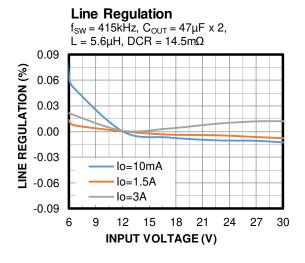


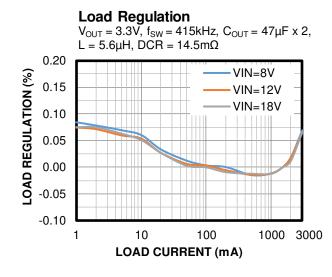


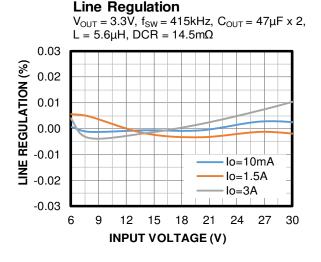






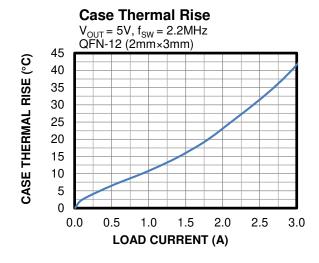


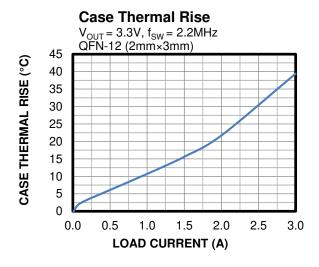


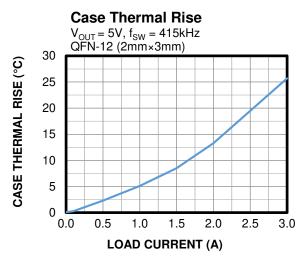


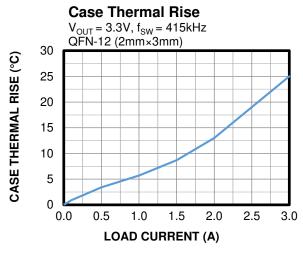


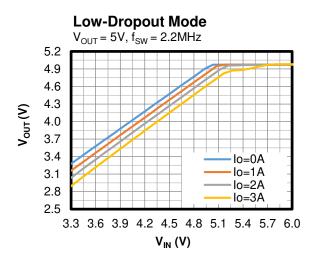
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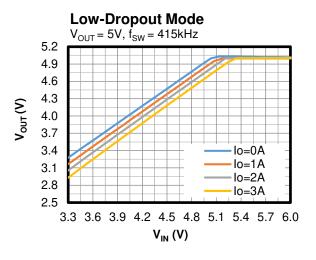






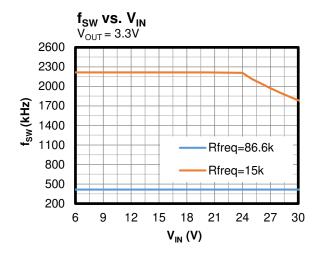


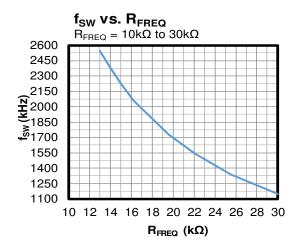


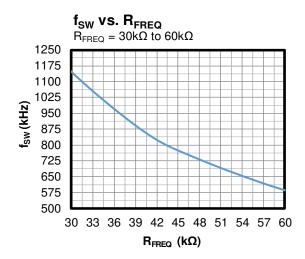


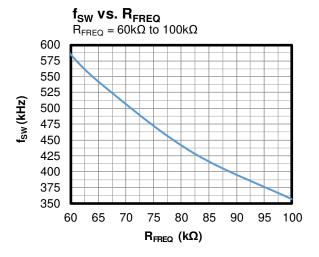
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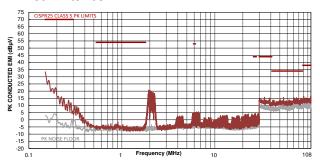




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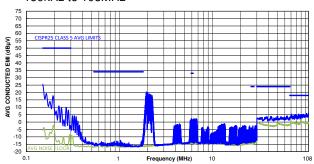
CISPR25 Class 5 Peak Conducted Emissions

150kHz to 108MHz



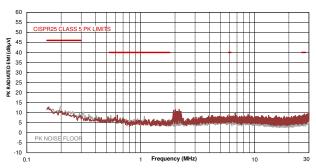
CISPR25 Class 5 Average Conducted Emissions

150kHz to 108MHz



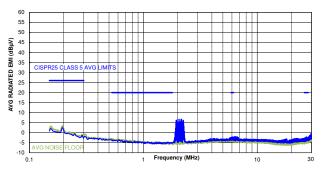
CISPR25 Class 5 Peak Radiated Emissions

150kHz to 30MHz



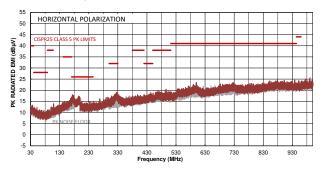
CISPR25 Class 5 Average Radiated Emissions

150kHz to 30MHz



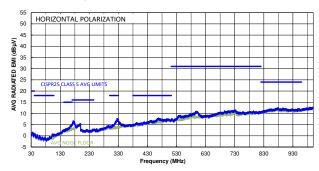
CISPR25 Class 5 Peak Radiated Emissions

Horizontal, 30MHz to 1GHz



CISPR25 Class 5 Average Radiated Emissions

Horizontal, 30MHz to 1GHz

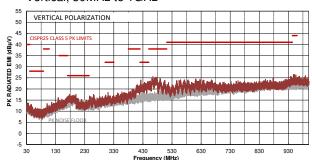




 $V_{IN} = 12V$, $V_{OUT} = 5V$, $f_{SW} = 2.2MHz$, $L = 2.2\mu H$, $C_{OUT} = 22\mu F$ x 2, $T_A = 25^{\circ}C$, unless otherwise noted. (11)

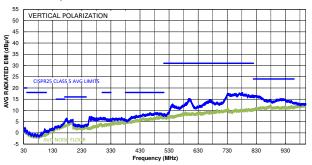
CISPR25 Class 5 Peak Radiated Emissions

Vertical, 30MHz to 1GHz



CISPR25 Class 5 Average Radiated Emissions

Vertical, 30MHz to 1GHz



Note:

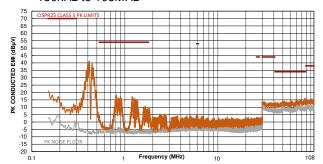
11) The EMC test results are based on the application circuit with EMI filters (see Figure 16 on page 39).



 $V_{IN} = 12V$, $V_{OUT} = 5V$, $f_{SW} = 415$ kHz, $L = 5.6\mu$ H, $C_{OUT} = 47\mu$ F x 2, $T_A = 25$ °C, unless otherwise noted. (12)

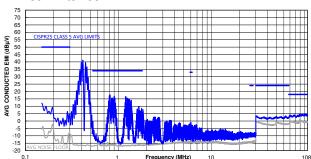
CISPR25 Class 5 Peak Conducted Emissions

150kHz to 108MHz



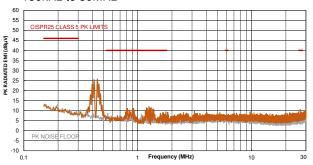
CISPR25 Class 5 Average Conducted Emissions

150kHz to 108MHz



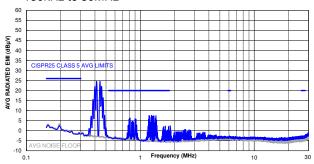
CISPR25 Class 5 Peak Radiated Emissions

150kHz to 30MHz



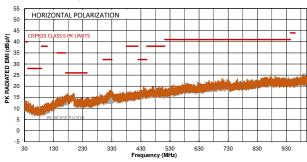
CISPR25 Class 5 Average Radiated Emissions

150kHz to 30MHz



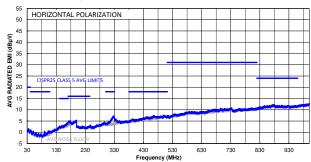
CISPR25 Class 5 Peak Radiated Emissions

Horizontal, 30MHz to 1GHz



CISPR25 Class 5 Average Radiated Emissions

Horizontal, 30MHz to 1GHz

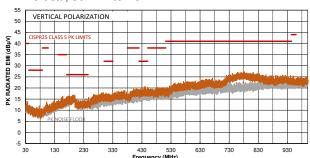




 $V_{IN} = 12V$, $V_{OUT} = 5V$, $f_{SW} = 415$ kHz, L = 5.6µH, $C_{OUT} = 47$ µF x 2, $T_A = 25$ °C, unless otherwise noted. (12)

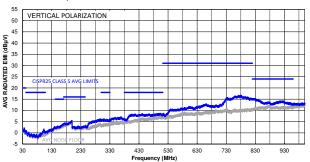
CISPR25 Class 5 Peak Radiated Emissions

Vertical, 30MHz to 1GHz



CISPR25 Class 5 Average Radiated Emissions

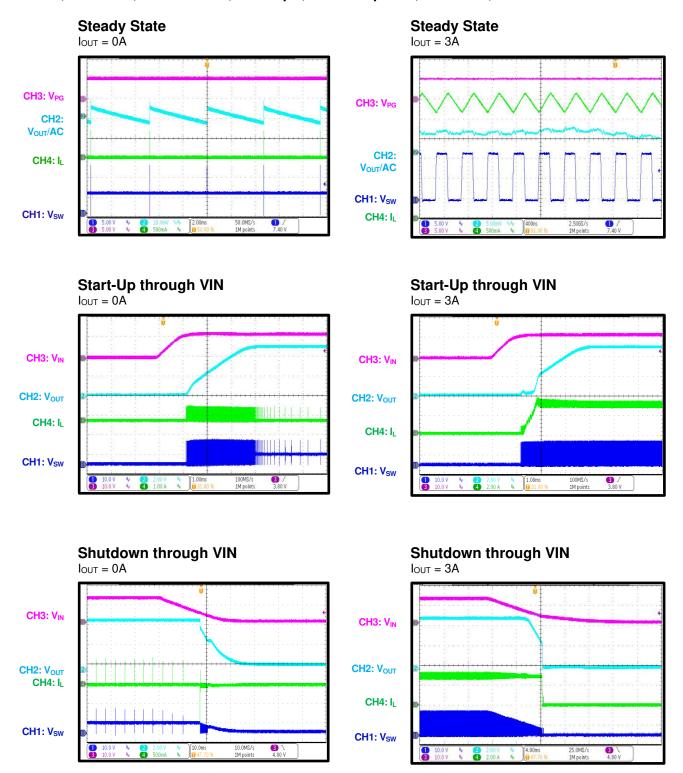
Vertical, 30MHz to 1GHz



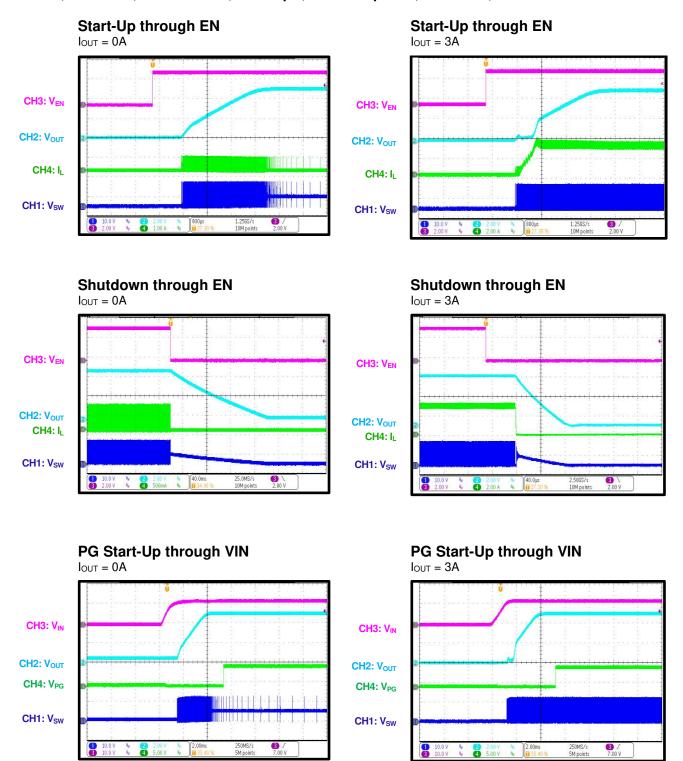
Note:

12) The EMC test results are based on the application circuit with EMI filters (see Figure 17 on page 40).

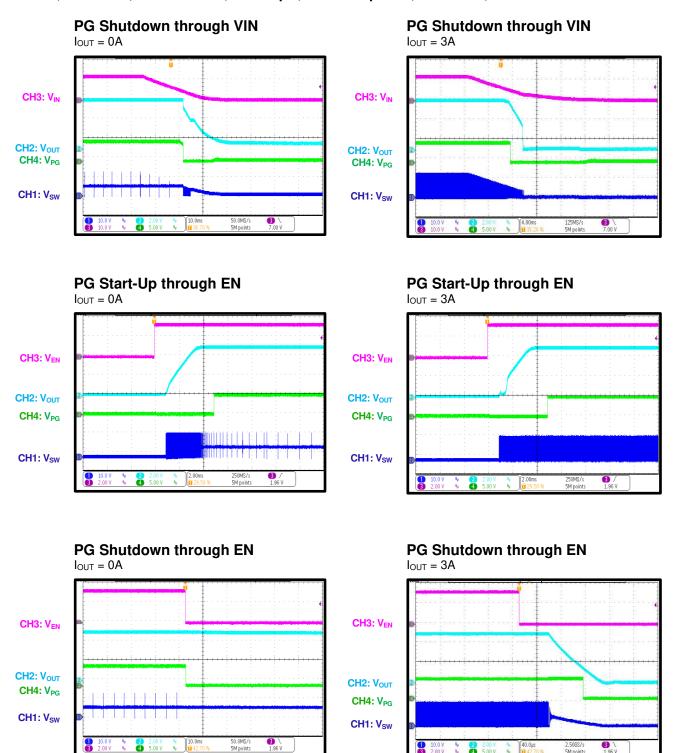




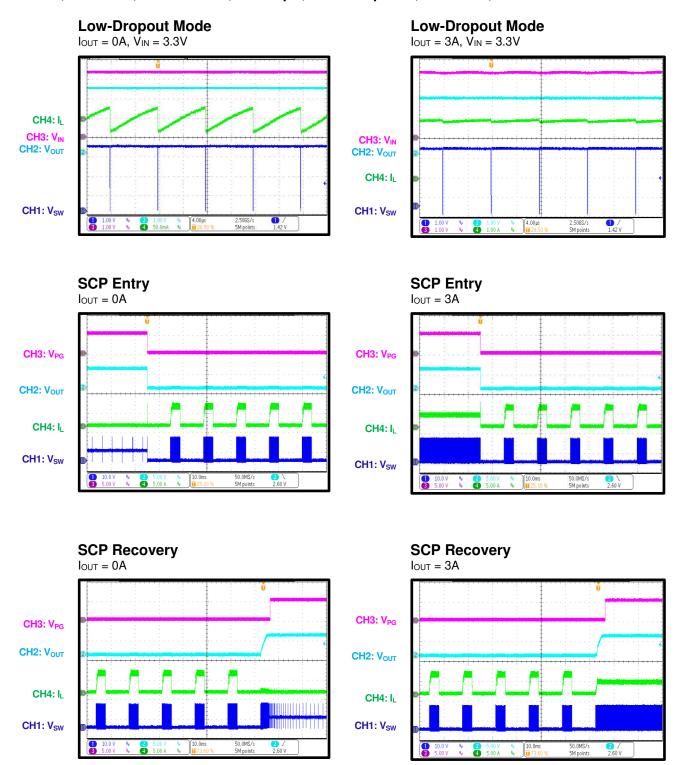




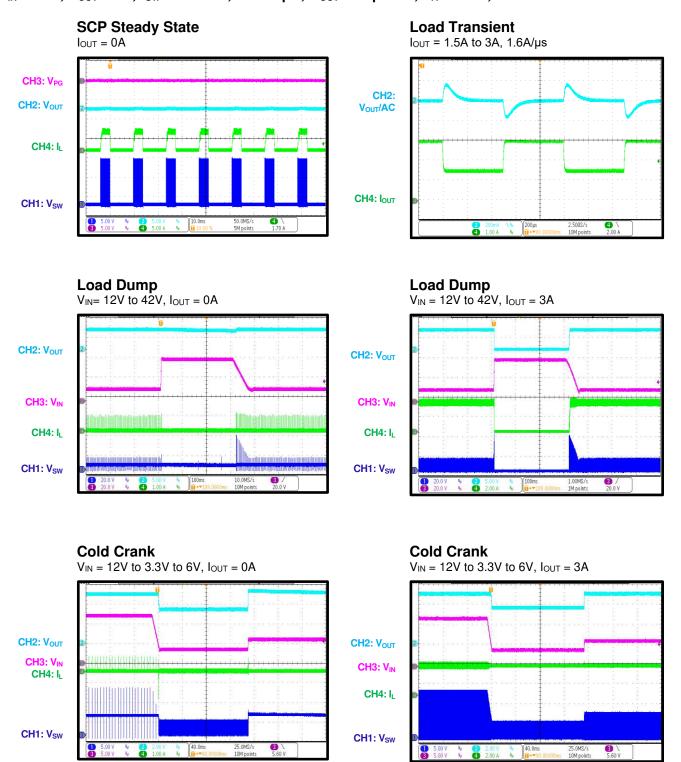




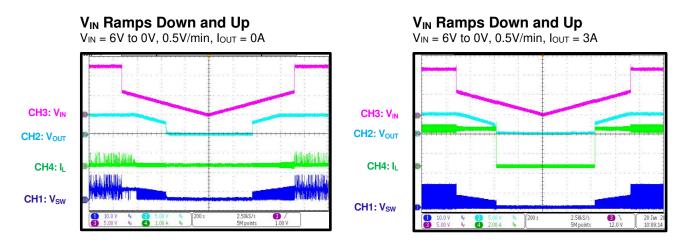














FUNCTIONAL BLOCK DIAGRAMS

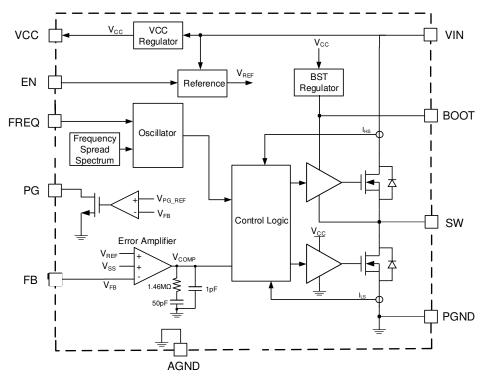


Figure 3: Functional Block Diagram (Adjustable Output)

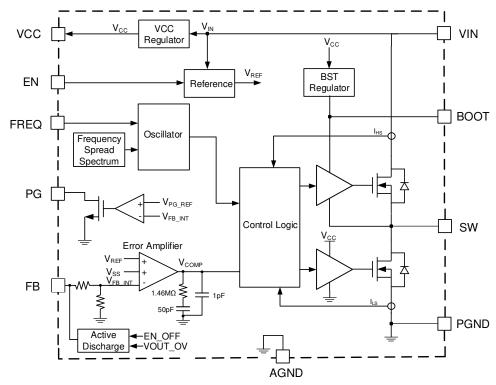


Figure 4: Functional Block Diagram (Fixed Output)

OPERATION

The MPQ4323 is a synchronous, step-down switching regulator with integrated internal high-side and low-side power MOSFETs. The device provides 3A of highly efficient output current with peak current mode control.

The device features a wide input voltage range, configurable 350kHz to 2.5MHz switching frequency, internal soft start, and precision current limit. The MPQ4323's low operational quiescent current makes it well-suited for battery-powered applications.

Pulse-Width Modulation (PWM) Control

At moderate to high output currents, the MPQ4323 operates with fixed-frequency, peak current mode control to regulate the output voltage. A PWM cycle is initiated by the internal clock. At the rising edge of the clock, the high-side power MOSFET (HS-FET) turns on and remains on until the control signal reaches the value set by the internal COMP voltage (V_{COMP}).

When the HS-FET is off, the low-side power MOSFET (LS-FET) turns on immediately, and stays on until the next cycle starts or the inductor current (I_L) drops below the zero current detection (ZCD) threshold. The LS-FET remains off for at least the minimum off time before the next cycle starts.

If the current in the HS-FET cannot reach the value set by COMP within one PWM period, the HS-FET remains on and skips a turn-off operation. The HS-FET is forced off until it reached the value set by COMP, or its $7\mu s$ maximum on time is reached. This operation mode extends the duty cycle, which achieves a low dropout when V_{IN} is almost equal to the output voltage (V_{OUT}).

Light-Load Operation

The MPQ4323 works in advanced asynchronous mode (AAM) to optimize efficiency under lightload and no-load conditions.

When the inductor current approaches 0A under light loads, the MPQ4323 first initiates asynchronous operation. If the load is further decreased, and V_{COMP} drops below the set value, the MPQ4323 enters AAM (see Figure 5).

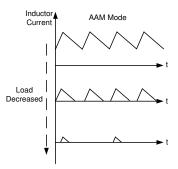


Figure 5: AAM Operation

In AAM, the internal clock is reset every time V_{COMP} crosses over the set value, and the crossover time is used as a benchmark for the next clock. When the load increases and V_{COMP} exceeds the set value, the device operates in continuous conduction mode (CCM) or discontinuous conduction mode (DCM) with a constant switching frequency.

Error Amplifier (EA)

The error amplifier compares the FB pin's voltage (V_{FB}) with the internal reference (0.8V) and outputs a current proportional to the difference between the two values. This output current is then used to charge the compensation network to form V_{COMP} , which provides the error that controls the power MOSFET's duty cycle.

During normal operation, the minimum V_{COMP} is clamped to 0.9V, and the maximum V_{COMP} is clamped to 2.0V. COMP is internally pulled down to GND in shutdown mode.

Frequency Spread Spectrum (FSS)

The MPQ4323 uses a 15kHz modulation frequency with a maximum 128-step triangular profile to spread the internal oscillator frequency across a 20% (±10%) window. The steps vary with the set oscillator frequency to ensure that the exact switching frequency steps cycle by cycle (see Figure 6).

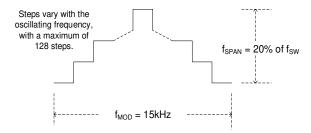


Figure 6: Frequency Spread Spectrum



Side bands are created by modulating the switching frequency with the triangle modulation waveform. The emission power of the fundamental switching frequency and its harmonics is reduced. This significantly reduces the peak EMI noise.

Soft Start (SS)

Soft start is implemented to prevent the converter output voltage from overshooting during start-up. The soft-start time is fixed internally.

When the soft-start period starts, the soft-start voltage (V_{SS}) rises from 0V to 1.2V with a specific slew rate. When V_{SS} is lower than the internal 0.8V reference voltage (V_{REF}), V_{SS} overrides V_{REF} , and the error amplifier uses V_{SS} as the reference. When V_{SS} exceeds V_{REF} , the error amplifier uses V_{REF} as the reference.

Pre-Biased Start-Up

If V_{FB} exceeds V_{SS} during start-up, this means that the output has a pre-biased voltage. Neither the HS-FET nor LS-FET turn on until V_{SS} exceeds V_{FB} .

Thermal Shutdown

Thermal shutdown is implemented to prevent the chip from thermal runaway. If the silicon die

temperature rises above its upper threshold (about 175°C), the device shuts down the power MOSFETs. If the temperature drops below its lower threshold (about 155°C), the thermal shutdown condition is removed, and the chip is enabled again.

Start-Up and Shutdown

If both V_{IN} and EN exceeds their appropriate thresholds, the chip starts up. The reference block starts first, generating a stable reference voltage and currents, and then the internal regulator is enabled. The regulator provides a stable supply for the remaining circuitries.

When the internal supply rail is up, the internal circuits start to work. If BOOT does not reach its refresh rising threshold (about 2.5V), the LS-FET turns on to charge BOOT. The HS-FET stays off during this time. When the soft-start block is enabled, V_{OUT} starts to ramp up slowly. V_{OUT} smoothly reaches its target within 5ms.

Three events shut down the chip: EN going low, V_{IN} falling below its UVLO threshold, and thermal shutdown. During shutdown, the signaling path is blocked first to avoid any fault triggering. Then the COMP voltage is pulled down, and the floating driver works to disable the HS-FET.

1/10/2022



APPLICATION INFORMATION

Figure 7 shows the MPQ4323's typical application circuit.

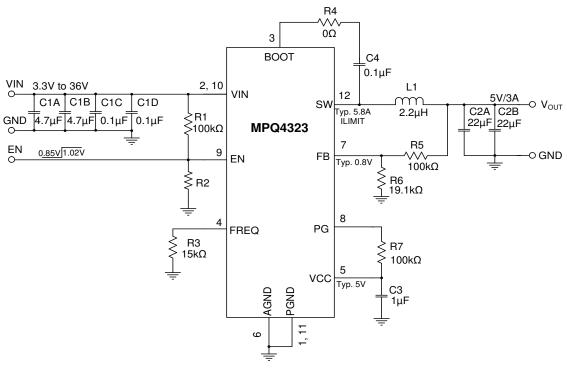


Figure 7: Typical Application Circuit (V_{OUT} = 5V, f_{SW} = 2.2MHz)

Table 1: Design Guide Index

Pin#	Pin Name	Component	Design Guide Index
1, 11	PGND	-	Ground connection (PGND, pin 1, pin 6, and pin 11)
2, 10	VIN	C1A, C1B, C1C, C1D	Selecting the input capacitors (VIN, pin 2, and pin 10)
3	BOOT	R4, C4	Floating driver and bootstrap charging (BOOT, pin 3)
4	FREQ	R3	Setting the switching frequency (FREQ, pin 4)
5	VCC	C3	Setting the internal V _{CC} (VCC, pin 5)
6	AGND	-	Ground connection (AGND, pin 1, pin 6, and pin 11)
7	FB	R5, R6	Feedback (FB, pin 7)
8	PG	R7	Power good indication (PG, pin 8)
9	EN	R1, R2	Enable and configuring UVLO (EN, pin 9)
12	SW	L1, C2A, C2B	Selecting the inductor and output capacitors (SW, pin 12)

Selecting the Input Capacitors (VIN, Pin 2 and Pin 10)

The step-down converter has a discontinuous input current, and requires a capacitor to supply AC current to the converter while maintaining the DC input voltage. For the best performance, use low-ESR capacitors. Ceramic capacitors with X5R or X7R dielectrics are highly recommended because of their low ESR and small temperature coefficients.

For most applications, use a $4.7\mu\text{F}$ to $10\mu\text{F}$ capacitor. It is strongly recommended to use an additional lower-value capacitor (e.g. $0.1\mu\text{F}$) with a small package size (0603) to absorb high-frequency switching noise. Place the smaller capacitor as close to VIN and GND as possible.

Since the input capacitor (C_{IN}) absorbs the input switching current, it requires an adequate ripple current rating. The RMS current in the input capacitor can be estimated with Equation (1):

$$I_{CIN} = I_{LOAD} \times \sqrt{\frac{V_{OUT}}{V_{IN}} \times (1 - \frac{V_{OUT}}{V_{IN}})}$$
 (1)

The worst-case condition occurs at $V_{IN} = 2 \text{ x}$ V_{OUT} , calculated with Equation (2):

$$I_{CIN} = \frac{I_{LOAD}}{2} \tag{2}$$

For simplification, choose an input capacitor with an RMS current rating greater than half of the maximum load current. The input capacitor can be electrolytic, tantalum, or ceramic. When using electrolytic or tantalum capacitors, add a small, high-quality ceramic capacitor (e.g. 0.1µF) as close to the IC as possible. When using ceramic capacitors, ensure that they have enough capacitance to provide a sufficient charge to prevent excessive voltage ripple at the input. The input voltage ripple caused by the capacitance can be estimated with Equation (3):

$$\Delta V_{IN} = \frac{I_{LOAD}}{f_{SW} \times C_{IN}} \times \frac{V_{OUT}}{V_{IN}} \times (1 - \frac{V_{OUT}}{V_{IN}})$$
 (3)

VIN Over-Voltage Protection (OVP)

The MPQ4323 stops switching when V_{IN} rises above its over-voltage rising threshold (typically 37.5V). The device resumes normal regulation and switching when V_{IN} drops below the over-voltage falling threshold (typically 36.5V).

Floating Driver and Bootstrap Charging (BOOT, Pin 3)

The BOOT capacitor (C4) is recommended to be between $0.1\mu F$ to $1\mu F$.

It is not recommended to place a resistor (R_{BOOT}) in series with the BOOT capacitor (C_{BOOT}), unless there is a strict EMI requirement. R_{BOOT} reduces EMI and voltage stress at high input voltages; however, it also generates additional power consumption and reduces efficiency. If necessary, choose R_{BOOT} to be below 4Ω .

The voltage between BOOT and SW ($V_{\text{BOOT-SW}}$) is regulated to about 5V by the dedicated internal bootstrap regulator. When $V_{\text{BOOT-SW}}$ is below its regulated value, a P-channel MOSFET pass transistor connected from VCC to BOOT turns on to charge the bootstrap capacitor (C_{BOOT}). The external circuit should provide enough voltage headroom to facilitate the charging. When the high-side MOSFET (HS-FET) is on, the BOOT voltage exceeds the VCC voltage, so the bootstrap capacitor cannot be charged.

Under conditions with higher duty cycles, the time available for bootstrap charging is shorter, so the bootstrap capacitor may not be charged sufficiently. In this case, the external circuit has insufficient voltage and time to charge the bootstrap capacitor. External circuitry can be used to ensure that the bootstrap voltage remains in the normal operation region.

If the bootstrap voltage reaches its under-voltage lockout (UVLO) threshold, the HS-FET turns off, and the LS-FET turns on with a minimum off time to refresh the bootstrap voltage with the set f_{sw}.

Setting the Switching Frequency (f_{SW}) (FREQ, Pin 4)

A resistor (R3) can set the switching frequency (see Table 2 and the f_{SW} vs. R_{FREQ} curves on page 17).

The MPQ4323 oscillating frequency can be configured by an external resistor (R_{FREQ}) connected from the FREQ pin to ground. The frequency resistor should be located between the FREQ pin and GND, placed as close as possible to the device. Table 2 shows the relationship between the oscillator frequency and R_{FREQ} .

Table	2:	few	VS.	Regeo
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R _{FREQ} (kΩ)	f _{SW} (kHz)	R _{FREQ} (kΩ)	f _{SW} (kHz)
100	355	30.1	1150
93.1	385	26.1	1300
86.6	415	22.6	1450
80.6	450	20.5	1600
75	480	19.6	1750
68.1	520	17.8	1900
59	600	16.2	2050
51.1	700	15	2200
40.2	850	14.3	2350
34.8	1000	13.3	2500

It is not possible to have both a high switching frequency and input voltage due to the HS-FET's limited minimum on time. The MPQ4323 control loop automatically sets the maximum possible f_{SW} to the set frequency, which also reduces excessive power loss. V_{OUT} is regulated by varying the duration of the HS-FET's switch off time, which automatically reduces f_{SW} .

The device is guaranteed to comply with the HS-FET's minimum on time. An advantage of this method is that the device works at the target f_{SW} for as long as possible, and f_{SW} only changes when the device operates at high input voltages. For more details, see the f_{SW} vs. V_{IN} curve on page 17. In this scenario, R_{FREQ} =15k Ω , and V_{OUT} = 3.3V.

Selecting the Internal VCC Capacitor (VCC, Pin 5)

The VCC capacitor (C3) is recommended to be $1\mu F$.

Most of the internal circuitry is powered by the internal 5V VCC regulator. This regulator uses VIN as its input and operates across the full V_{IN} range. When V_{IN} exceeds 5V, VCC is in full regulation. When V_{IN} drops below 5V, the VCC output degrades.

Feedback (FB, Pin 7)

The feedback voltage is typically 0.8V, and its output can be adjusted. The external resistor divider connected to FB sets the output voltage (see Figure 8).

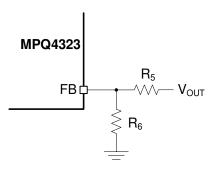


Figure 8: FB Network with Adjustable Output

Calculate R₆ with Equation (4):

$$R_6 = \frac{R_5}{\frac{V_{OUT}}{0.8V} - 1} \tag{4}$$

For a fixed output, the FB resistor divider is integrated internally. This means that FB should be directly connected to the output to set the output voltage. The following fixed outputs can be selected: 1V, 1.8V, 2.5V, 3.0V, 3.3V, 3.8V, and 5V (see Figure 9).

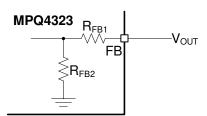


Figure 9: FB Network with Fixed Output

Table 3 shows the relationship between the internal R_{FB} and V_{OUT} .

Table 3: R_{FB} vs. V_{OUT}

V _{OUT} (V)	R _{FB1} (kΩ)	R _{FB2} (kΩ)
1	64	256
1.8	320	256
2.5	544	256
3.0	704	256
3.3	800	256
3.8	960	256
5	1344	256

Power Good Indication (PG, Pin 8)

The PG resistor (R7) should have a resistance (R_{PG}) that is about 100k Ω .

The MPQ4323 includes an open-drain power good (PG) output that indicates whether the regulator output is within the specific window of its nominal value.

If using PG, connect it to a logic high level power source (e.v. 3.3V) via a pull-up resistor. PG goes high if the output voltage is within 94.5% to 105.5% of the nominal voltage; PG goes low if the output voltage is above 107% or below 93% of the nominal voltage. Float PG if it is not used.

Enable and Under-Voltage Lockout (UVLO) Protection (EN, Pin 9)

EN is a digital control pin that turns the regulator on and off.

Enabled via External Logic High/Low Signal

When the EN voltage reaches 0.7V, BG does not turn on until V_{IN} exceeds 2.7V. BG then provides an accurate reference voltage for the EN threshold. Forcing EN above its rising threshold (about 1.02V) turns the device on. Turn the device off by driving EN below 0.85V. There is no internal pull-up or pull-down resistor connected to the EN pin, so do not float EN. An external pull-up or pull-down resistor is required if the control signal cannot give an accurate high or low logic.

Configurable V_{IN} UVLO Protection

The MPQ4323 has an internal, fixed undervoltage lockout (UVLO) threshold. The rising threshold is 3.65V, while the falling threshold is about 2.9V. For applications that require a higher UVLO point, an external resistor divider can be placed between VIN and EN to achieve a higher equivalent UVLO threshold (see Figure 10).

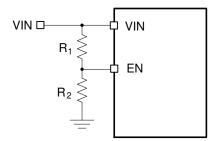


Figure 10: Configurable UVLO via the EN Divider

The UVLO rising threshold can be calculated with Equation (5):

$$INUV_{RISING} = (1 + \frac{R_1}{R_2}) \times V_{EN_RISING}$$
 (5)

Where $V_{EN\ RISING}$ is 1.02V.

The UVLO falling threshold can be calculated with Equation (6):

$$INUV_{FALLING} = (1 + \frac{R_1}{R_2}) \times V_{EN_FALLING}$$
 (6)

Where V_{EN} FALLING is 0.85V.

If EN is not used to control when the device turns on and off, connect EN to a high voltage source (e.g. VIN) to turn the device on by default.

Selecting the Inductor and Output Capacitors (SW, Pin 12)

The inductor (L1) value can be estimated with Equation (7):

$$L_{1} = \frac{V_{OUT}}{f_{SW} \times \Delta I_{L}} \times (1 - \frac{V_{OUT}}{V_{IN}})$$
 (7)

Where ΔI_{L} is the peak-to-peak inductor ripple current.

A 1 μ H to 10 μ H inductor with a DC current rating at least 25% higher than the maximum load current is recommended for most applications. For higher efficiency, choose an inductor with a lower DC resistance. A larger-value inductor results in less ripple current and a lower output ripple voltage, but also has a larger physical size, higher series resistance, and lower saturation current. A good rule to determine the inductor value is to allow the inductor ripple current to be approximately 30% of the maximum load current.

The peak inductor current (I_{LP}) can be calculated with Equation (8)

$$I_{LP} = I_{LOAD} + \frac{V_{OUT}}{2f_{SW} \times L} \times (1 - \frac{V_{OUT}}{V_{IN}})$$
 (8)

Choose an inductor that does not saturate under the peak inductor current.

The output voltage ripple can be estimated with Equation (9):

$$\Delta V_{\text{OUT}} = \frac{V_{\text{OUT}}}{f_{\text{CW}} \times L} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}}) \times (R_{\text{ESR}} + \frac{1}{8f_{\text{CW}} \times C_{\text{OUT}}}) (9)$$

Where L is the inductor value, and R_{ESR} is the output capacitor's equivalent series resistance (ESR). The output capacitor (C_{OUT}) maintains the DC output voltage. Use ceramic, tantalum, or



low-ESR electrolytic capacitors. For the best results, use low-ESR capacitors to keep the output voltage ripple low.

For ceramic capacitors, the capacitance dominates the impedance at the switching frequency and causes the majority of the output voltage ripple. For simplification, the output voltage ripple can be calculated with Equation (10):

$$\Delta V_{\text{OUT}} = \frac{V_{\text{OUT}}}{8 \times f_{\text{SW}}^2 \times L \times C_{\text{OUT}}} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}})$$
 (10)

For tantalum or electrolytic capacitors, the ESR dominates the impedance at the switching frequency. For simplification, the output voltage ripple can be estimated with Equation (11):

$$\Delta V_{\text{OUT}} = \frac{V_{\text{OUT}}}{f_{\text{SW}} \times L} \times (1 - \frac{V_{\text{OUT}}}{V_{\text{IN}}}) \times R_{\text{ESR}}$$
 (11)

When selecting an output capacitor, consider the allowable overshoot in V_{OUT} if the load is suddenly removed. In this scenario, energy stored in the inductor is transferred to C_{OUT} , causing its voltage to rise. To achieve an optimal overshoot relative to the regulated voltage, the output capacitance can be estimated with Equation (12):

$$C_{OUT} = \frac{I_{OUT}^2 \times L}{V_{OUT}^2 \times ((V_{OUTMAX} / V_{OUT})^2 - 1)}$$
(12)

Where $V_{\text{OUTMAX}}/V_{\text{OUT}}$ is the allowable maximum overshoot. After calculating the capacitance that meets both the ripple and overshoot requirements, choose the larger capacitance value

The characteristics of the output capacitor also affect the stability of the regulation system. The MPQ4323 can be optimized for a wide range of capacitance and ESR values.

Peak and Valley Current Limits

Both the HS-FET and LS-FET have cycle-by-cycle current-limit protection. When the inductor current (I_L) reaches the high-side peak current limit (typically 5.8A) while the HS-FET is on, the HS-FET is forced off immediately to prevent the current from rising further.

When the LS-FET is on, the next clock's rising edge is held until I_{L} drops below the low-side valley current limit (typically 4.4A). Then I_{L} can drop to a sufficiently low value when the HS-FET turns on again. This current limit scheme prevents current runaway if an overload or short-circuit event occurs.

Short-Circuit Protection (SCP)

If the output is shorted to ground, and the output voltage drops below 70% of its nominal output, the MPQ4323 shuts down and begins discharging $V_{\rm SS}$. The device restarts with a full soft start when $V_{\rm SS}$ is fully discharged. This hiccup process is repeated until the fault is removed.

Output Over-Voltage Protection (OVP) and Discharge

The MPQ4323 stops switching if the output voltage exceeds 130% of its nominal regulation value. Then an internal 75Ω discharge path from FB to GND is activated to discharge V_{OUT} . This discharge path only can be activated if the output is fixed. The part resumes switching when V_{OUT} drops back to 125% of its nominal value, and then the discharge path is disabled.

For a fixed output, the V_{OUT} discharge path is also activated if an EN shutdown occurs while VCC exceeds its UVLO threshold. When VCC drops to its UVLO threshold, this path is deactivated.

Ground Connection (Pins 1, 6, and 11)

See the PCB Layout Guidelines on page 36 for more details.



PCB Layout Guidelines (13)

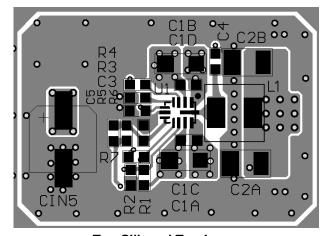
Efficient PCB layout, especially input capacitor placement, is critical for stable operation. A 4-layer layout is strongly recommended to improve thermal performance. For the best results, refer to Figure 11 and follow the guidelines below:

- Place symmetric input capacitors as close to VIN and GND as possible.
- 2. Use a large ground plane to connect directly to PGND.
- 3. Add vias near PGND if the bottom layer is a ground plane.
- 4. Ensure that the high-current paths at GND and VIN have short, direct and wide traces.
- 5. Place the ceramic input capacitor, especially the small package size (0603) input bypass

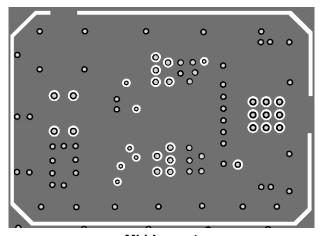
- capacitor, as close to VIN and PGND as possible to minimize high-frequency noise.
- 6. Keep the connection between the input capacitor and VIN as short and wide as possible.
- Place the VCC capacitor as close to VCC and AGND as possible.
- 8. Route SW and BOOT away from sensitive analog areas, such as FB.
- Place the feedback resistors close to the chip to ensure the trace that connects to FB is as short as possible.
- 10. Use multiple vias to connect the power planes to the internal layers.

Note:

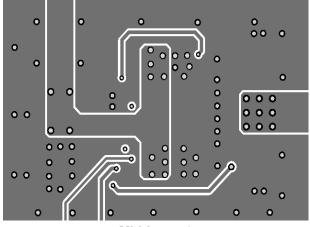
13) The recommended PCB layout is based on Figure 7.



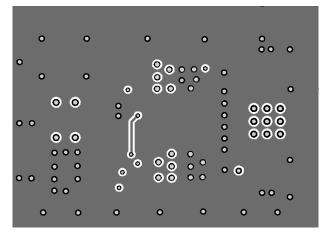
Top Silk and Top Layer



Mid-Layer 1



Mid-Layer 2



Bottom Layer and Bottom Silk

Figure 11: Recommended PCB Layout



TYPICAL APPLICATION CIRCUITS

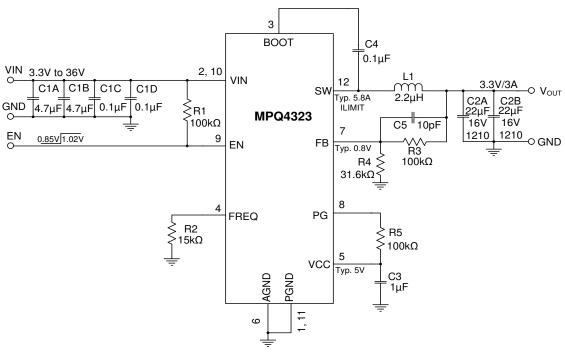


Figure 12: Typical Application Circuit (V_{OUT} = 3.3V, f_{SW} = 2.2MHz)

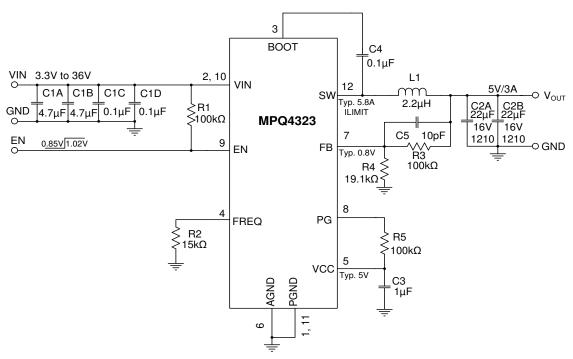


Figure 13: Typical Application Circuit (V_{OUT} = 5V, f_{SW} = 2.2MHz)



TYPICAL APPLICATION CIRCUITS (continued)

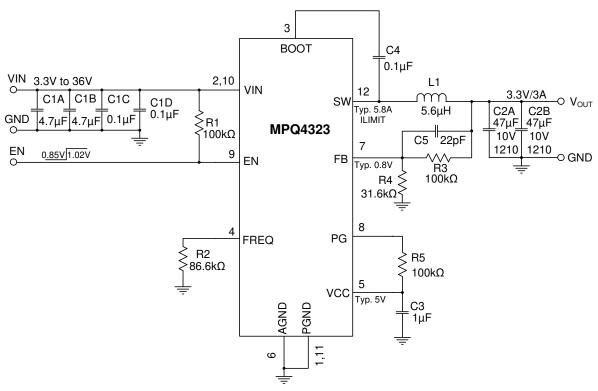


Figure 14: Typical Application Circuit (V_{OUT} = 3.3V, f_{SW} = 415kHz)

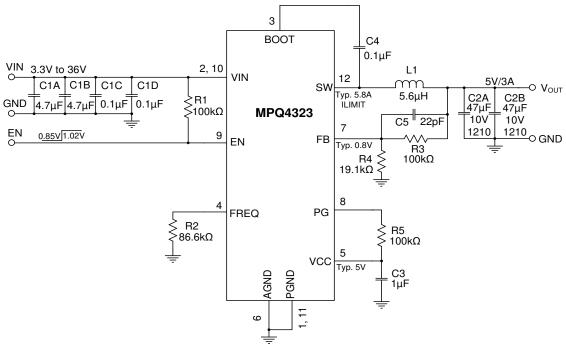


Figure 15: Typical Application Circuit (V_{OUT} = 5V, f_{SW} = 415kHz)



TYPICAL APPLICATION CIRCUITS (continued)

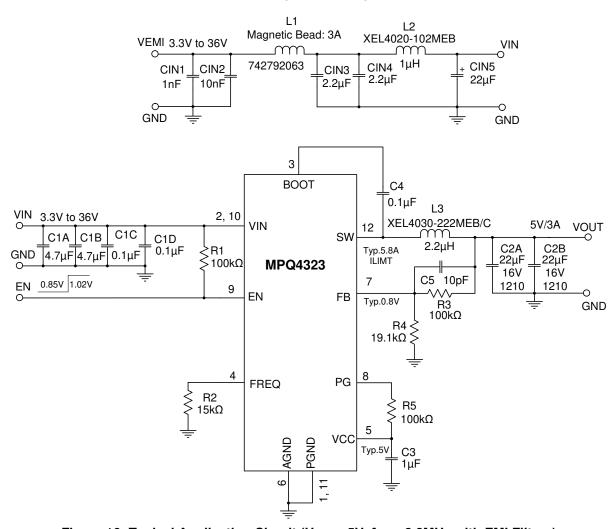


Figure 16: Typical Application Circuit (V_{OUT} = 5V, f_{SW} = 2.2MHz with EMI Filters)



TYPICAL APPLICATION CIRCUITS (continued)

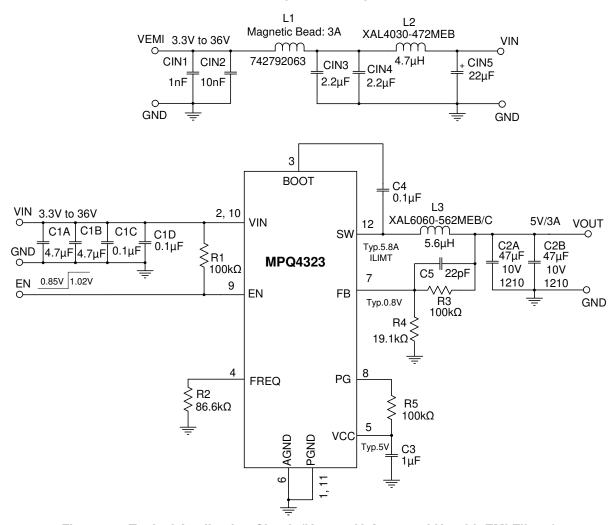
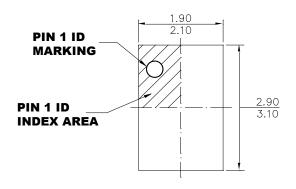


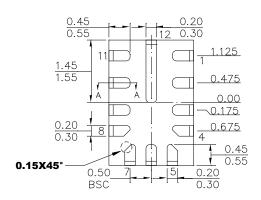
Figure 17: Typical Application Circuit (V_{OUT} = 5V, f_{SW} = 415kHz with EMI Filters)



PACKAGE INFORMATION

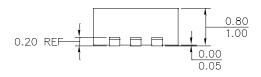
QFN-12 (2mmx3mm) Wettable Flank



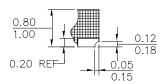


TOP VIEW

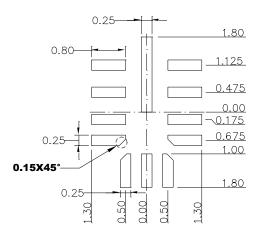
BOTTOM VIEW



SIDE VIEW



SECTION A-A



RECOMMENDED LAND PATTERN

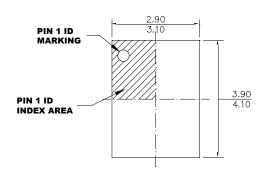
NOTE:

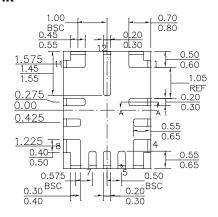
- 1) THE LEAD SIDE IS WETTABLE.
- 2) ALL DIMENSIONS ARE IN MILLIMETERS.
- 3) LEAD COPLANARITY SHALL BE 0.08 MILLIMETERS MAX.
- 4) JEDEC REFERENCE IS MO-220.
- 5) DRAWING IS NOT TO SCALE.



PACKAGE INFORMATION

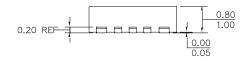
QFN-12 (3mmx4mm) Wettable Flank

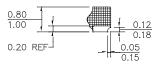




TOP VIEW

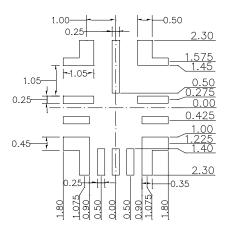
BOTTOM VIEW





SIDE VIEW

SECTION A-A



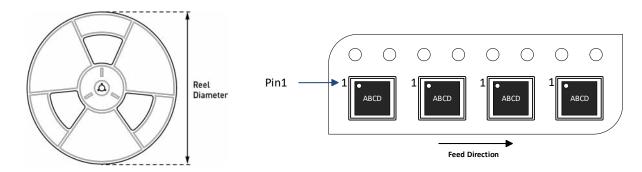
NOTE:

- 1) THE LEAD SIDE IS WETTABLE.
- 2) ALL DIMENSIONS ARE IN MILLIMETERS.
- 3) LEAD COPLANARITY SHALL BE 0.08 **MILLIMETERS MAX.**
- 4) JEDEC REFERENCE IS MO-220.
- 5) DRAWING IS NOT TO SCALE.

RECOMMENDED LAND PATTERN



CARRIER INFORMATION



Part Number	Package Description	Quantity/ Reel	Quantity/ Tube (14)	Quantity/ Tray	Reel Diameter	Carrier Tape Width	Carrier Tape Pitch
MPQ4323GDE- AEC1-Z	QFN-12 (2mmx3mm)	5000	N/A	N/A	13in	12mm	8mm
MPQ4323GDE- 33-AEC1-Z	QFN-12 (2mmx3mm)	5000	N/A	N/A	13in	12mm	8mm
MPQ4323GDE- 38-AEC1-Z	QFN-12 (2mmx3mm)	5000	N/A	N/A	13in	12mm	8mm
MPQ4323GDE- 5-AEC1-Z	QFN-12 (2mmx3mm)	5000	N/A	N/A	13in	12mm	8mm
MPQ4323GLE- AEC1-Z	QFN-12 (3mmx4mm)	5000	N/A	N/A	13in	12mm	8mm

Note:

¹⁴⁾ N/A indicates "not available" in tubes. For 500-piece tape & reel prototype quantities, contact the factory. (Order code for 500-piece partial reel is "-P", tape & reel dimensions remain the same as the full reel.)



REVISION HISTORY

Revision #	Revision Date	Description	Pages Updated
1.0	4/30/2021	Initial Release	-
1.1	5/17/2021	Updated the ESD Ratings section	6
		Updated the maximum input voltage (V _{IN}) from 30V to 36V	1–2, 6, 32, 38–41
		Updated the Ordering Information section to include the new part number (MPQ4323GDE-38-AEC1), updated "–Z" to "-Z"	3
		Updated the ESD Ratings section to include footnotes	6
		Updated the minimum on time and minimum off time parameters in the Electrical Characterictics (EC) section to include footnotes	7
1.2	1/10/2022	Added the peak and valley current limit minimum/maximum values in the EC section; added the PG rising and falling deglitch times in the EC section	8
		Updated the curves in the Typical Chracteristics section	9–11
		Updated the Floating Driver and Bootstrap Charging (BOOT, Pin 3) section to include new information regarding RBOOT	33
		Updated Figure 11	37
		Updated the Carrier Information section to include the new part number (MPQ4323GDE-38-AEC1-Z), updated "-P" to "-P"	43
		Grammar and formatting revisions	All

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