

#### SPECIFICATION AND PERFORMANCE

SERIES: 115H-BA00 Series FILE: 115H-BA00\_spec

DATE:

2013/08/05

### Scope:

This specification covers the requirements for product performance, test methods and quality assurance provisions of 115H-BA00.

### Performance and Descriptions:

The product is designed to meet the electrical, mechanical and environmental performance requirements specification. Unless otherwise specified, all tests are performed at ambient environmental conditions.

#### RoHS:

All material in according with the RoHS environment related substances list controlled.

MATERIAL AND FINISH				
INSULATOR	Material	Housing: LCP UL94 V-0 Black		
CONTACT	Material	Contact: Phosphor Bronze C5210		
	Plating	Contact Area: Gold Flash		
		Tin Plating on Solder Tail		
SHELL OR COVER	Material	Shell: Stainless Steel SUS304		
	Plating	Shell: Nickel Plating		
		Gold Flash Plating on Solder Tail		
RATING	TNG Current Rating: 0.5A			
	Voltage Rating: 100VAC			
	Operating temperature : -40°C to +85°C			
Storage temperature : -40°C to +85°C				



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	ELEC	TRICAL
Item	Requirement	Test Condition
Contact Resistance	30 m Ohm	Subject mated contacts assembled in housing
	Max(Initial)	to 20mV Max open circuit at 100mA Max.
	60 m Ohm Max	EIA-364-6B.
	(Final)	
Insulation Resistance	500 M Ohm Min.	Impressed voltage 500 VDC.
		Test between adjacent circuits of unmated
		connector. EIA-364-21C.
Dielectric No creeping withstanding discharge or		500VAC for 1minute
		Test between adjacent circuits of unmated
Voltage	flashover shall occur.	connector. EIA-364-20B
	Current leakage:	
	1.0 mA Max	

MECHANICAL				
Item	Requirement	Test Condition		
Durability	5000Cycle	Operation Speed: 100 cycle/min.  Durability Cycles: 5,000 Cycles  EIA-364-9C		
Contact Retention Force	200 gf/ Per Pin Min.	Measure the contact retention force with Tensile strength tester.		



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ENVIRONMENTAL				
ltem	Requirement	Test Condition		
Thermal Shock	No Damage	Mated Connector -40+/-3°C(30minutes),		
		+85+/-2°C(30 minutes)Perform this a cycle,		
		repeat 5 cycles		
		EI A-364-32C		
Humidity-Temperature	No Damage	Mated Connector 25~65°C ,90~95% RH,		
Cycle		10 Cycles		
		EIA-364-31B.		
Temperature Life	No Damage	Mated Connector 85℃, 250hours,		
(Heat Aging)		EIA-364-17B.		
Salt Spray	No detrimental	Subject mated connectors to 35+/-2 °C and		
	corrosion allowed	5+/-1% salt condition for 24hours. After		
	in contact area	test, rinse the sample with water and		
	and base metal	recondition the room temperature for 1 hour.		
	exposed.	EI A-364-26B.		

SOLDER ABILITY				
Item	Requirement	Test Condition		
Solder ability	The inspected area	Steam Aging Preconditioning:		
	of each lead must	93+3/-5°C 、100% HR、8hrs.		
	have 95% solder	< J-STD-002 category 3 aging>		
	coverage.	Solder pot temperature: 260±5℃, 3sec		
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