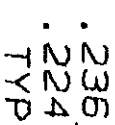


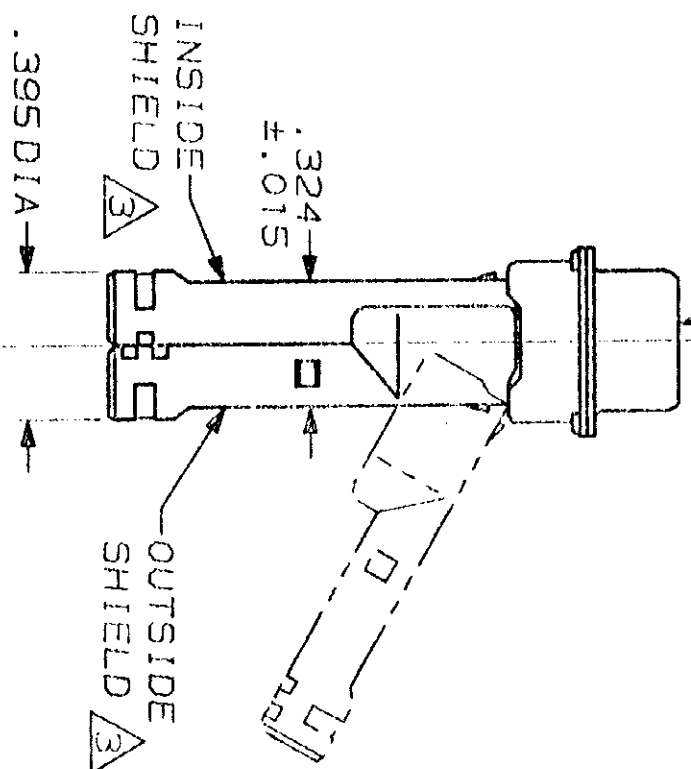
19.

BY AMP INCORPORATED. ALL INTERNATIONAL RIGHTS RESERVED

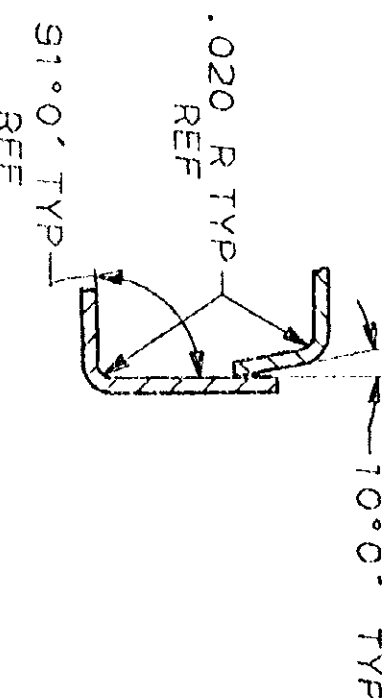
REVISIONS			
P	F	ZONE	DATE
		LTR	AP3D
		C REDRAWN	5-30-50
		D REV PER ECN BD4294	- -
		E OBS -2 PER ECN BD6177	06/24/90
		F ADDED -3 PER NPR 4258	06/18/92
			07/08/92
			58



-GROUND INDENTS
(-1 ONLY)

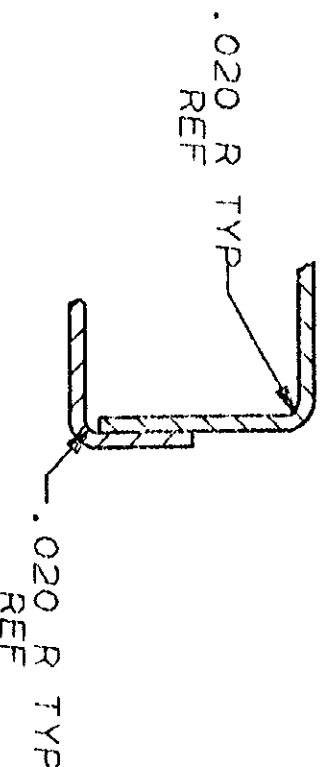


-PLUG CONNECTOR 
 INSERTS: BLACK GLASS-FILLED
 NYLON, 94V-0 RATED.
 SHELLS: STEEL PER ASTM A109,
 BRIGHT TIN PLATED
 PER MIL-T-10727.



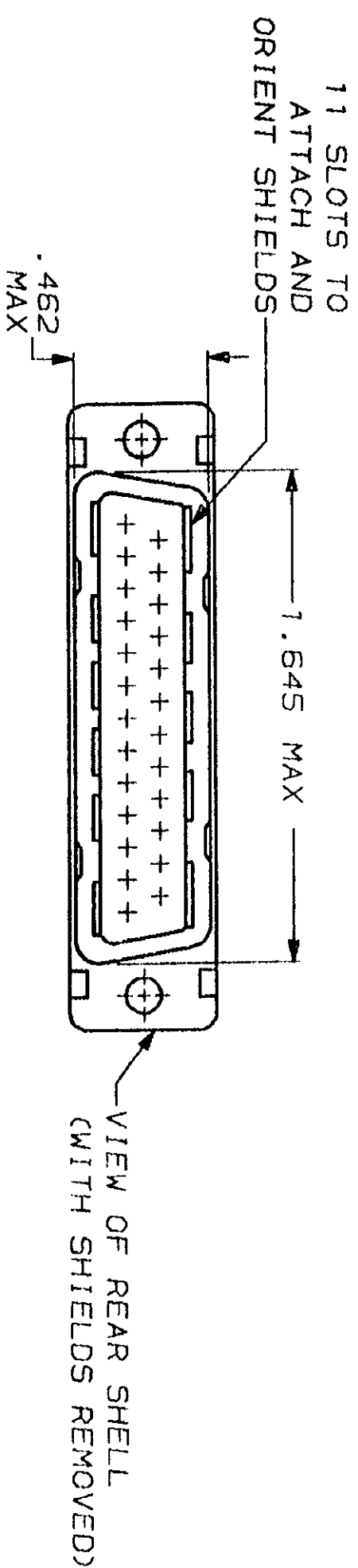
SECTION D-D

SCALE 4:1



SECTION E-E

SCALE 4:1



1. PLUG ACCEPTS SIZE 20 PIN CONTACTS (CONTACTS MUST BE ORDERED SEPARATELY).
2. ALL PARTS SHIPPED UNASSEMBLED, EACH PART INDIVIDUALLY BULK PACKED.
3. SHIELDS: MATERIAL-.020 THICK STEEL, TIN PLATED PER MIL-T-10727.
4. RAISED CAVITY IDENTIFICATION AND AMP TRADEMARK.
5. SEE RESTRICTED CUSTOMER DRAWING 747554-3.

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLG DEC # .005 3 PLG DEC # .005 ANGLES ± 0°30' MATERIAL				DR 5-30-90 J GALLUCCI BG CHK 8-31-90 J. McCLINTON APPD 9-4-90 SOB TAYLOR APPD 9-4-90 J. ASSINI PRODUCT SPEC -			
FINISH SEE CALL OUT & NOTE 				NAME KIT, PLUG, SHIELDING HARDWARE, SIZE 3, 25 POSN, HDP-20, AMPLIMITE™			
APPLICATION SPEC - WEIGHT -				SIZE FSCM NO DRAWING NO C 00779 747554 SCALE 2:1 SHEET 1 OF 1			