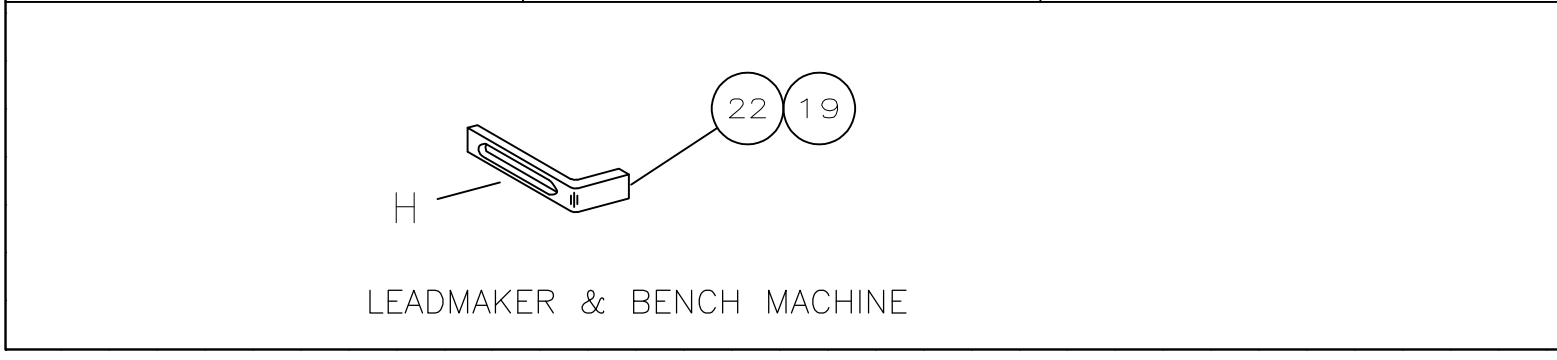
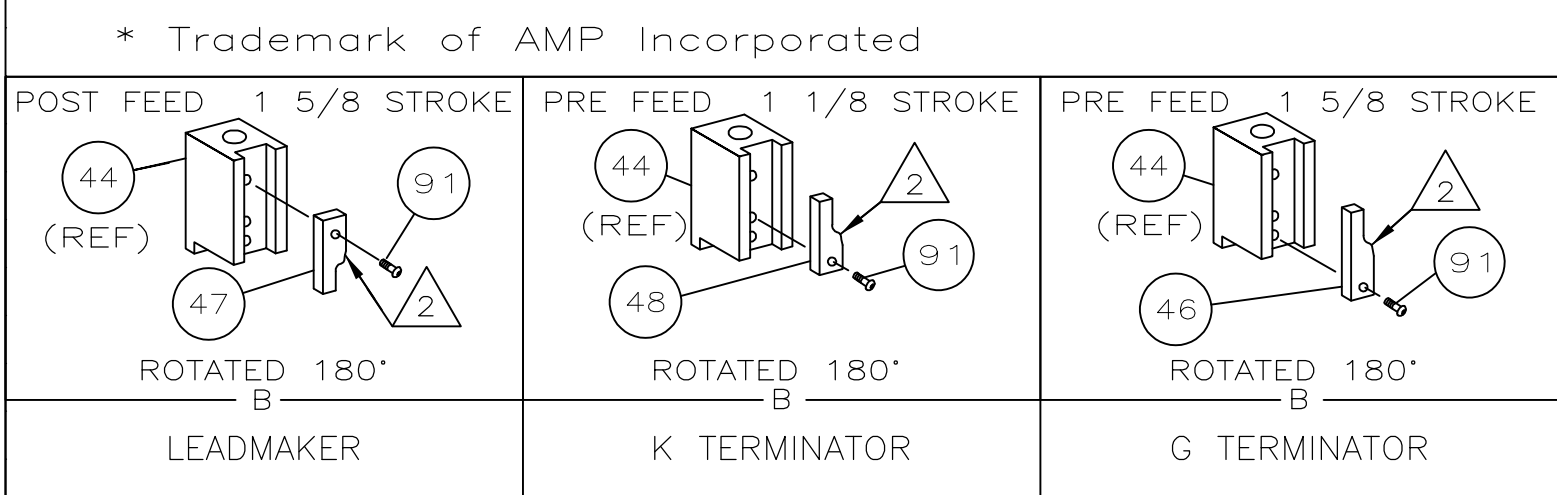
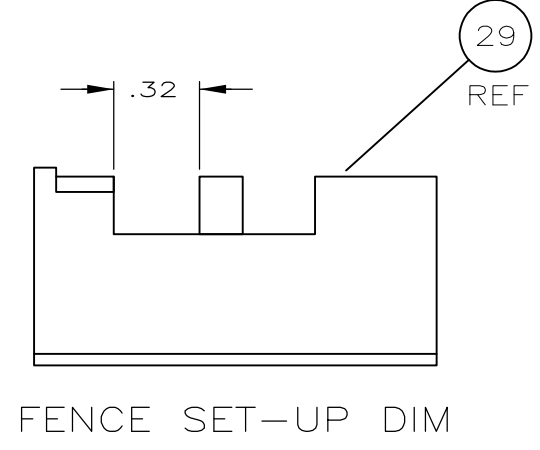
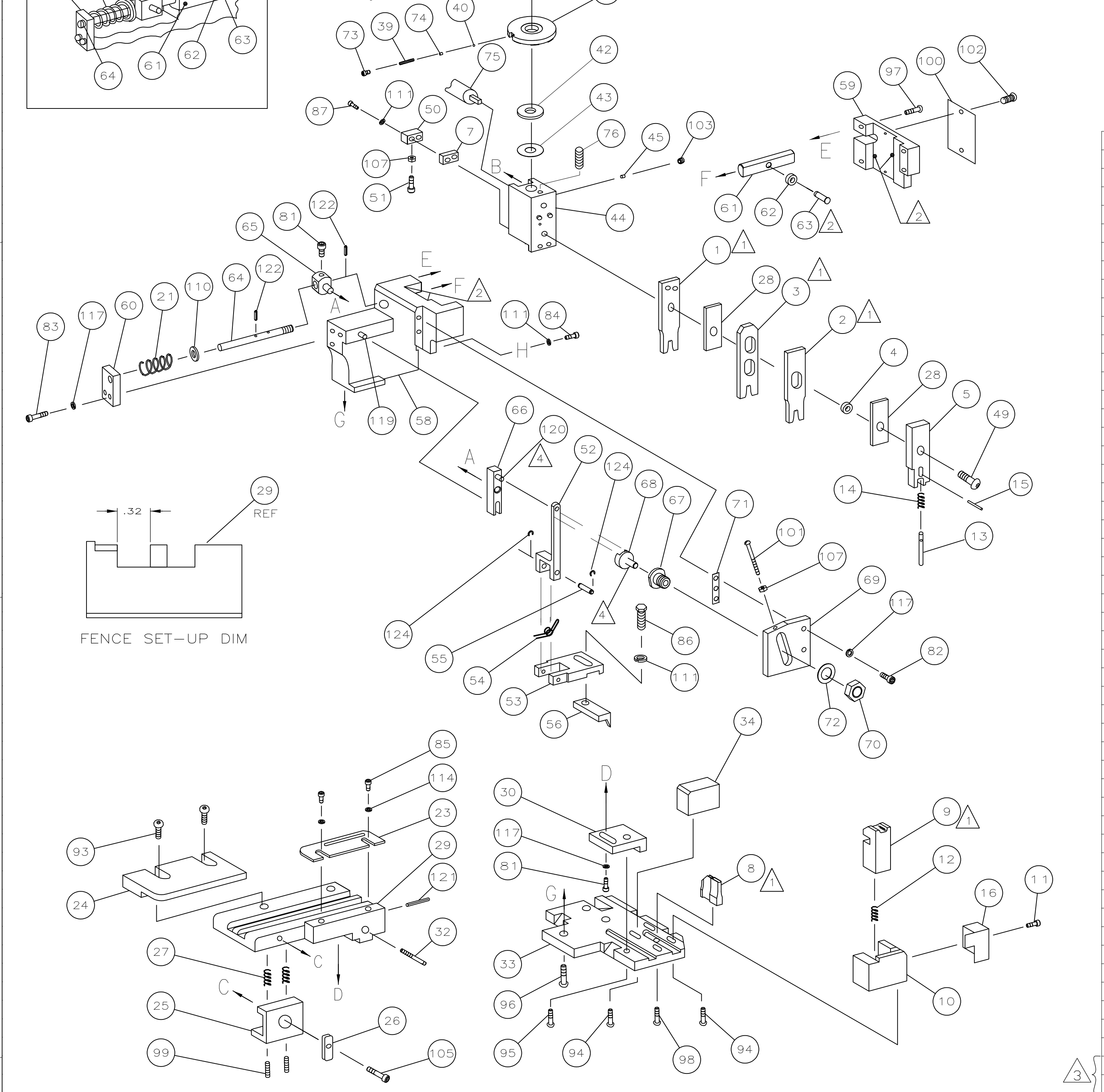
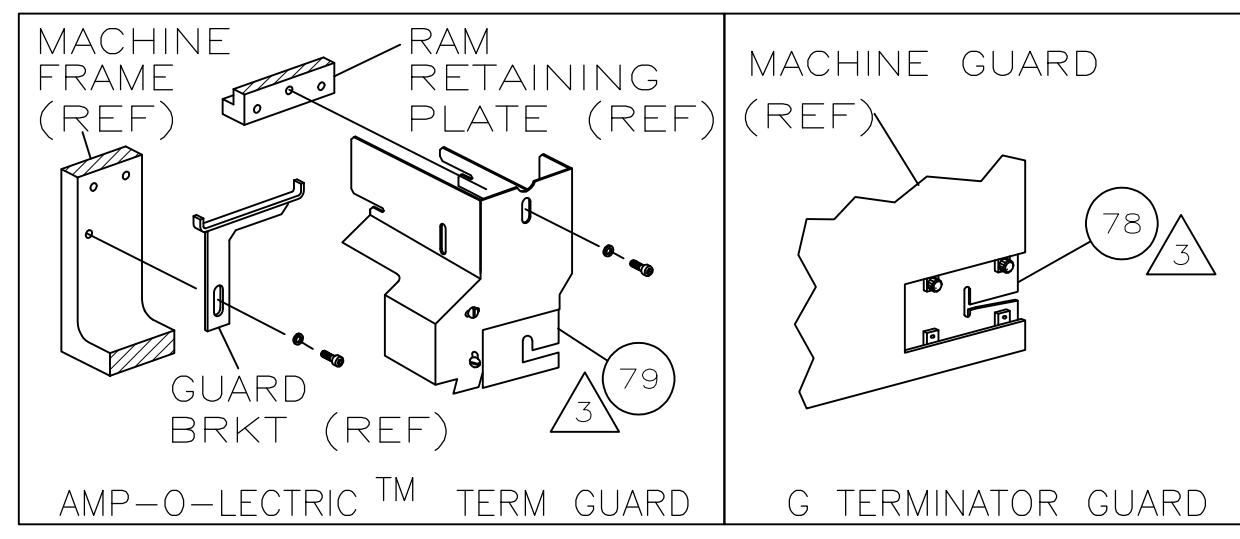
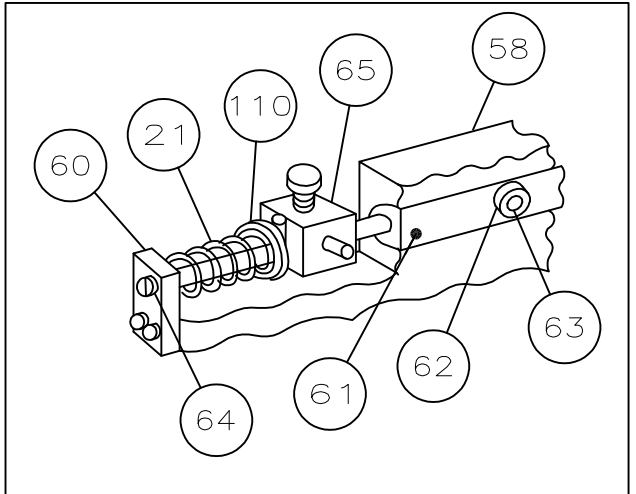
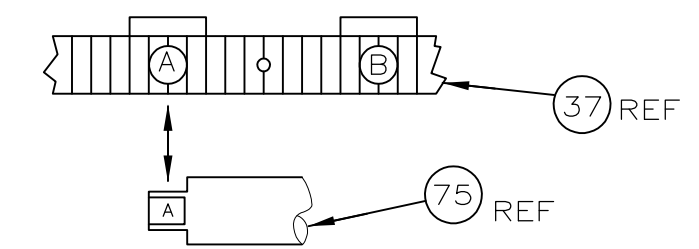


PART NUMBER	REV	FIRST USED
567489-1	D	854400-1
567489-2	D	565435-5
567489-3	D	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 STABILIZER CRIMPER SHAFT MUST BE TURNED SO THAT LETTER SHOWING (RIGHT SIDE OF RAM) MATCHES WIRE DISC PAD BEING USED (A,B, OR C) AS SHOWN



TERMINAL NAME:  
.070 SERIES TAB CONTACT

PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	.060 ±.002	16
B	.054 ±.002	18
C	.049 ±.002	20
D	NOT USED	

CRIMP SIZE TYPE RANGE

CRIMP	SIZE	TYPE	RANGE
WIRE	.090	F	20-16
INSUL	.102	0	.047-.087

FEED .469 APPL INST A18040 SET UP GAGE 458637-1 LAYOUT L1488

WIRE STRIP LENGTH .110-.130

ITEM NO	DESCRIPTION	ITEM NO
-1	LEADMAKER	MECH-POST FEED
-2	BENCH MODEL K	MECH-PRE FEED
-3	BENCH MODEL G	MECH-PRE FEED

TERM APPL SPEC 114-5157

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
			129
			128
			127
			126
			125
2	21045-3	RING,RET "C"(Ø.187)FD FING PIN	124
			123
2	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	122
1	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
1	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
1	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
			118
5	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
			116
			115
2	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
			113
			112
4	21024-4	WASHER,LOCK(#8)STRIPPER	111
1	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
			109
			108
2	21018-5	NUT,HEX(6-32)FEED ADJ	107
			106
1	22353-8	SCR,SKT SET(1/4-20x.25)DRAG LEVER	105
			104
1	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	461264-1	PLATE, IDENTIFICATION	100
2	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
2	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
1	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
4	2-21002-2	SCR,BHC(8-32x.50)SHEAR	94
2	2-21002-1	SCR,BHC(8-32x.38)R STRIP GUIDE	93
			92
1	1-21002-7	SCR,BHC(6-32x.38)CAM	91
			90
			89
			88
2	2-21000-8	SCR,SHC(8-32x.62)DEP-HOLD	87
1	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
1	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
2	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
2	3-21000-6	SCR,SHC(10-32x.62)FEED ADJ BLK	82
2	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
			80
-	REF	GUARD, WINDOW	79
REF		INSERT, GUARD	78
			77
1	22859-7	PLUNGER, SPRING	76
1	1-453412-0	SHAFT, STABILIZER	75
2	690603-1	SPRING, ASSIST	74
2	23030-1	SCR,SHC(6-32x.25)CP DISC	73
1	458109-1	WASHER, SPECIAL	72
1	690517-1	SPACER	71
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LOC	DIST	REV	DESCRIPTION	DATE	DRN	APVO
A	66	D1	ECR-07-017642	7-2007	MY	GB

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
			70
			69
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THIS DRAWING IS A CONTROLLED DOCUMENT.

DMN P. MATHIAS 2/12/93  
CHK C. ERISMAN 2-17-93  
APRD B. WOLFF 2-18-93

Tyco Electronics Corporation  
Harrisburg, PA 17105-3608

NAME: SIDE FEED HDM APPLICATOR

PRODUCT SPEC: --  
APPLICATION SPEC: --  
WEIGHT: --

SIZE: A1  
CAGE CODE: 00779  
DRAWING NO: 567489

CUSTOMER DRAWING

SCALE: -- SHEET: 1 of 1 REV: D1