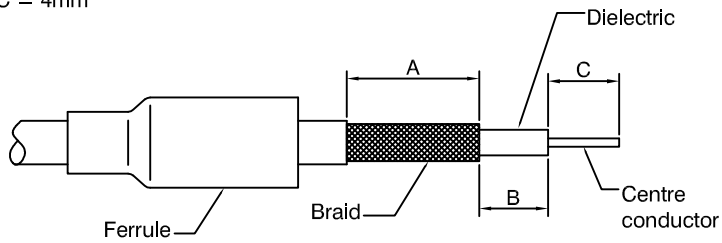


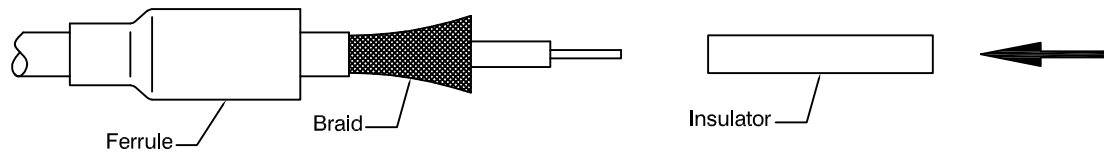
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

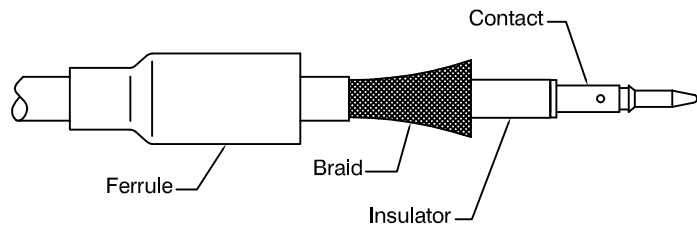
- A = 9.1mm
- B = 3.7mm
- C = 4mm



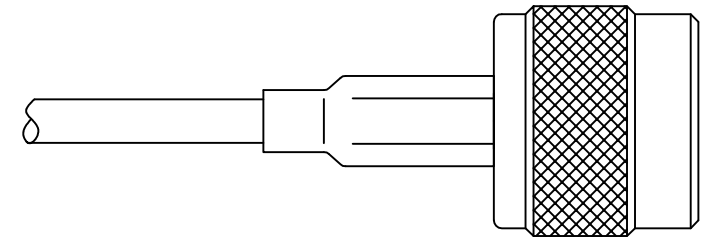
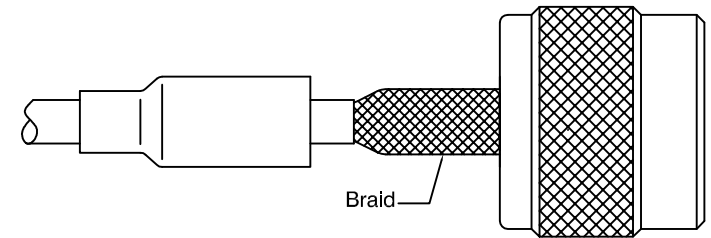
2) Flare out the braid and slide the insulator over the cable dielectric and under the braid.



3) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the pin captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



First Issue	MS	1	11 Feb 13
DESCRIPTION OF REVISION	APPVD	ISS	DATE

VITELEC[®] ELECTRONICS
 Cinch Connectivity Solutions, Ltd
 11 Bilton Road
 Chelmsford
 Essex CM1 2UP, England
 T: +44 (0) 1245 342060
 F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY: M Spooner

CHECKED BY: J Cracknell

APPROVED BY: M Spooner

DATE: 11 Feb 13

DESCRIPTION:
 Stripping and Assembly
 Instructions for TNC Crimp Plug

DRAWING NUMBER:
VAIT1104

PAGE: 1 OF 1