

TECHNICAL DATA SHEET					2/5
SMT RECEPTACLE				R123.427.803	3
REEL 100				Series : QMA	
PACKAGING			SPECIFICATION		
Standard Unit Other		Other			
100	'W' option	Contact us			
ELECTRICAL CHARACTERISTICS			<u>ENVIRONMENTAL</u>		
Impedance Frequency VSWR Insertion loss RF leakage Voltage rating	50 0-6 1.04 + 0,0450 0.05 - (80 500	Ω GHz x F(GHz) Maxi √F(GHz) dB Maxi - F(GHz)) dB Maxi Veff Maxi	Operating temper Hermetic seal Panel leakage	rature -40/+105 °C NA Atm.cm NA	13/s
Dielectric withstanding voltage1000Veff miniInsulation resistance5000MΩ mini		OTHER CHARACTERISTICS			
			Assembly instruc	ction NA	
			Others :		
MECHANICAL CHARACTERISTICS			Intermod.:-120dBc at 1.8GHz(2 x 20W) RF leakage:Interf. only:3 <f<6ghz:>70dB</f<6ghz:>		
Center contact retenti	ion		-		
Axial force – Mating end27N mini		N mini			
Axial force – Oppos Torque	Site end 27 2.8 2.8	N mini N.cm mini			
Recommended torque	e				
Mating NA N.cm					
Panel nut	NA	N.CM			
Mating life Weight	100 1,2180	Cycles mini g			
Issue : 0923 D In the effort to improve our products, we reserve the right to make changes judged to be RADIALLIE					



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SMT RECEPTACLE

REEL 100

R123.427.803 Series : **QMA**

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SOLDER PROCEDURE

Deposit solder paste 'SN62RP11AGS90' on mounting zone by screen printing application. We recommend a low residue flux.

We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.

- 2. Placement of the receptacle on the mounting zone with an automatic 'pick and place' machine. Video camera is preferred to check the positioning of the component (See page 3). Adhesive agents are forbidden on the receptacle.
- Soldering by infra-red reflow. We give under, the typical profile to use.
- 4. Cleaning of the printed circuits board.
- 5. Checking of solder joints and position of the components by visual inspection.



TEMPERATURE PROFIL

