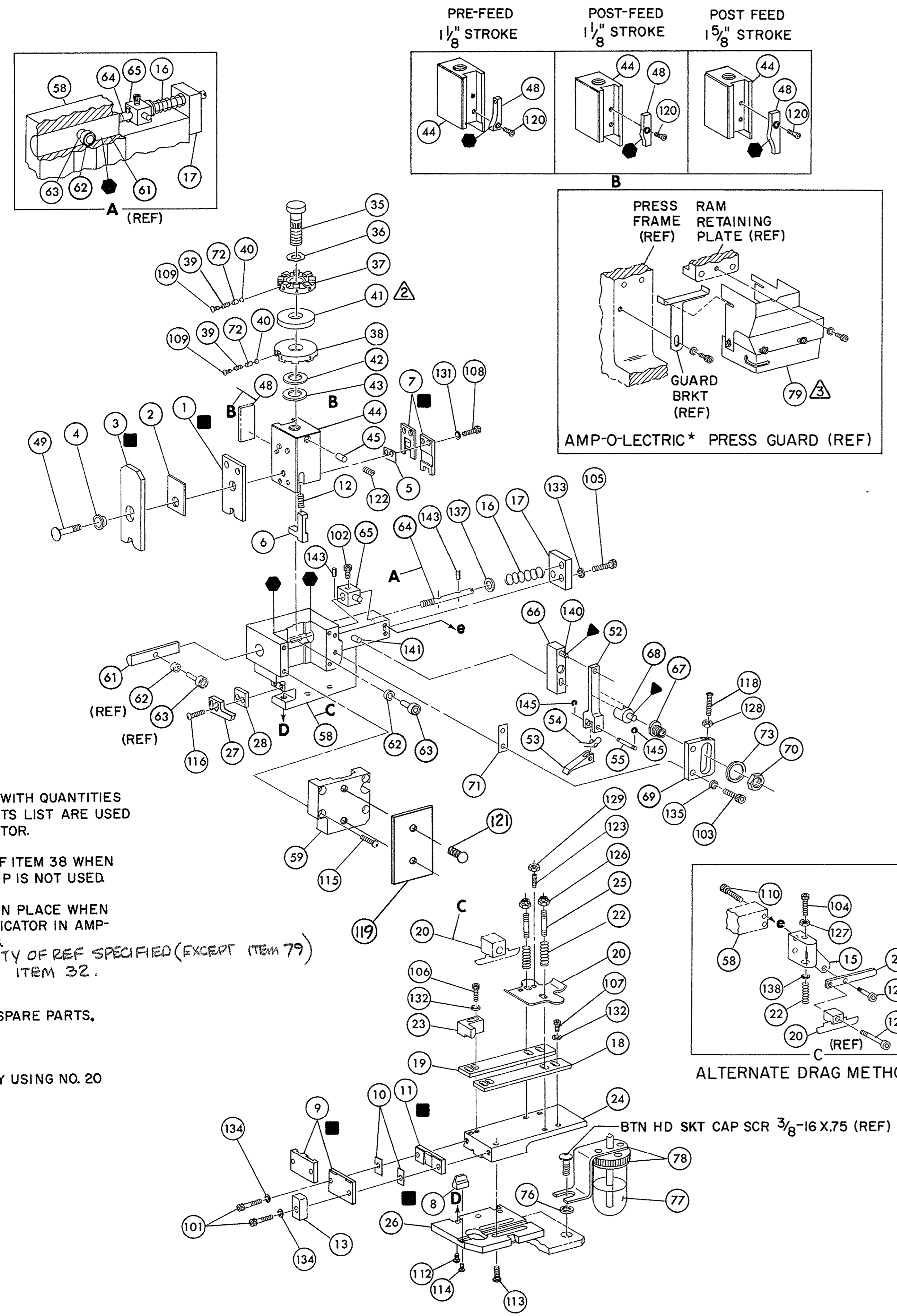


THIS DRAWING IS A CONTROL LED DOCUMENT



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59
			144	REF	453736-1	HOUSING	58
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54
			139	REF	240635-1	FINGER, FEED	53
			138	REF	240634-1	LEVER, TERMINAL	52
			137				51
			136				50
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/8 STROKE	48
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-1	RAM	44
REF	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
			127	1	690223-1	SPACER, DISC	41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	1	23241-6	BALL, STEEL	40
			125	1	690170-1	SPRING, COMPRESSION	39
			124			DISC, INSULATION	38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	9-692155-3	DISC, WIRE	37
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	36
2	21017-2	SCR, DRIVE #2 X .19	121	1	690212-1	POST, RAM	35
1	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120				34
1	461264-1	PLATE, IDENTIFICATION	119				33
REF	6-23715-5	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
			117				31
			116				30
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	115				29
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114	1	3-690451-2	SPACER, STRIPPER	28
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	113	1	240639-1	STRIPPER	27
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112	REF	455676-1	PLATE, BASE	26
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	111	2	22354-8	DRAG, STUD	25
			110	1	455678-2	PLATE, STRIP GUIDE	24
			109			PLATE, STRIP HOLD	23
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	108	2	4-22281-1	SPRING, DRAG	22
2	2-21000-6	SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	107		240636-1	LEVER, DRAG	21
3	2-21000-5	SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	20
1	2-21000-5	SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE	105	1	458030-7	GUIDE, STRIP (REAR)	19
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	104	1	458031-7	GUIDE, STRIP (FRONT)	18
			103	REF	454178-1	GUIDE, FEED ROD	17
REF	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	102	REF	4-22284-9	SPRING, FEED RETURN	16
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	101			ADAPTER, DRAG	15
REF	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	100				14
REF	455745-1	GUARD WINDOW	99				13
			98			SPACER, HOLD DOWN	12
			97			SPRING, HOLD DOWN	11
			96	1	240644-9	PLATE, REAR SHEAR	10
			95	2	240645-7	SPACER, SHEAR PLATE	9
			94	1	240642-1	PLATE, FRONT SHEAR	8
			93	1	4-240654-2	ANVIL	7
			92	1	1-240651-3	BLADE, SLUG	6
			91			HOLD DOWN, TERMINAL	5
			90	1	240641-6	SPACER, SHEAR BLADE	4
			89			SPACER, TUBULAR	3
			88			CRIMPER, INSULATION	2
			87			SPACER, INSULATION	1
			86	1	459492-2	CRIMPER, WIRE	
			85				
			84				
			83				
			82				
			81				
			80				
			79				
			78				
			77				
			76				
			75				
			74				
			73				
			72				
			71				
			70				
			69				
			68				
			67				
			66				
			65				
			64				
			63				
			62				
			61				
			60				
			59				
			58				
			57				
			56				
			55				
			54				
			53				
			52				
			51				
			50				
			49				
			48				
			47				
			46				
			45				
			44				
			43				
			42				
			41				
			40				
			39				
			38				
			37				
			36				
			35				
			34				
			33				
			32				
			31				
			30				
			29				
			28				
			27				
			26				
			25				
			24				
			23				
			22				
			21				
			20				
			19				
			18				
			17				
			16				
			15				
			14				
			13				
			12				
			11				
			10				
			9				
			8				
			7				
			6				
			5				
			4				
			3				
			2				
			1				

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	CRIMP			61498	
B	UNTIL			62973	
C	TIGHT				
D					
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	070	0	656	A1 8039	
INSUL					
WIRE RANGE	26-22	INSULATION RANGE	035-040	PRESS NO 565435-5	
REMARKS	AMP-O-LECTRIC PRE FEED				

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-2084	
CUSTOMER NAME		DISTRIBUTION	
ADDRESS		ORIGINAL	
CITY		CUSTOMER COPY	
		FIELD ENG COPY	