

UTS series IP68 / IP69K Plastic Connectors

Part of the TRIM TRIO® interconnect system



Rapid

Secure

High Performance

Company Profile

SOURIAU

The extreme environment interconnect specialist «from deep sea to deep space»

The company designs, manufactures and markets high performance interconnect solutions for severe environments from industrial broadline and universal ranges to complex system with integrated functions: filtering, high speed data transmission, hermetic seal, separation mechanism, remote handling, underwater mating, ...



Industrial



Aeronautical



Equipment & System

The dedicated end markets for SOURIAU's products are aeronautical, defense-space and industrial



Manufacturing environment Instrumentation Automation & process Motorsport

Weapon delivery system Avionics

Satellites Launcher & missile

SOURIAU was established in 1917 and has been created by successive acquisitions of the industrial, aeronautical, defense and space activities of SOURIAU, JUPITER and BURNDY.

The Group's products are engineered and manufactured in the USA and Dominican Republic, Europe and Morocco, Japan and India, and sold by a worldwide sales and marketing organization, and in addition to SOURIAU's offices, a large network of licensed distibutors and agents.

SOURIAU complies with most of national and international Quality Assurance Standards, production unit with ISO 14001

Quality Certificate Management System Environment Certificate Management System

Quality Certificate Management System

ISO 9001

ISO 14001

Aeronautic Industry : EN 9100

Content

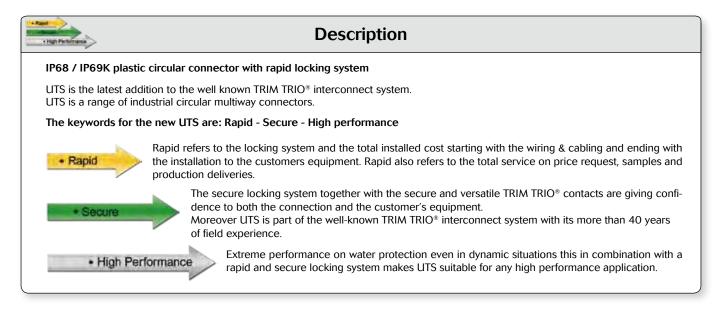


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Overview

SEALED

UNIATED



UTS

page 11-18



UTS screw termination contacts - page 63-66



UTS discrete wire sealing *page 19-24*







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UTS Hi seal

page 55-62

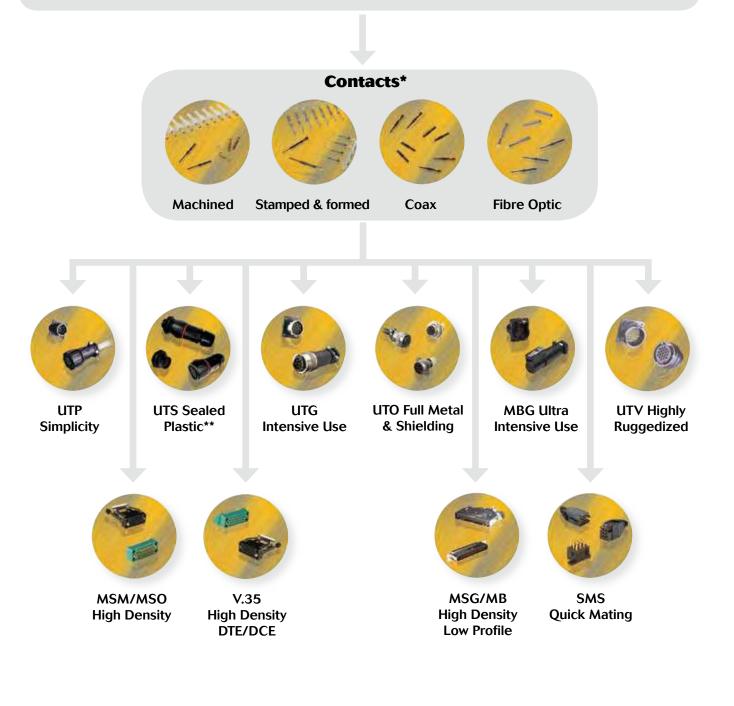
UTS provides a connection that performs faster, easier, safer and more reliable, it makes : UTS : Your first choice in waterproof connectors !

Overview



UTS, part of the TRIM TRIO® interconnect system

Any TRIM TRIO® contact can be used in any combination in any connector style

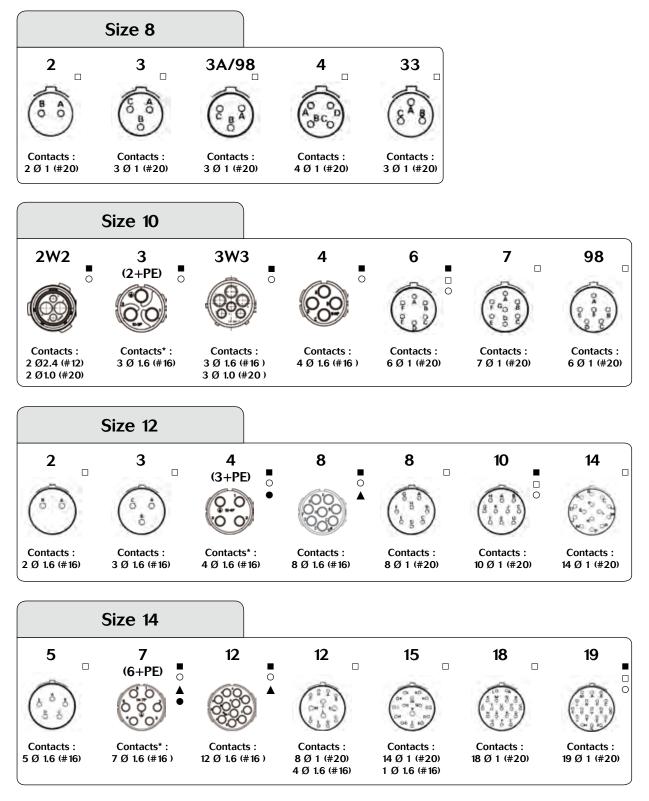


* Only valid for contact #16 / **Except pre-equiped connectors

Overview

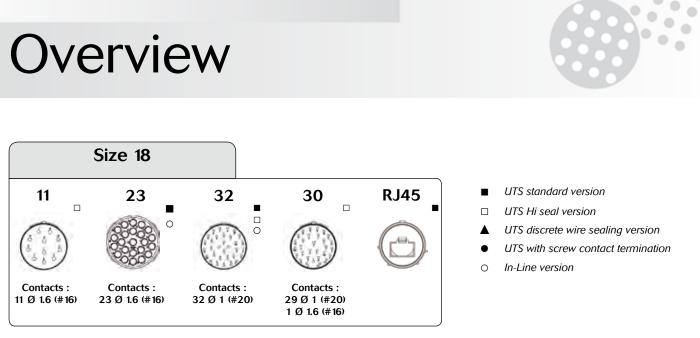


UTS contact arrangements

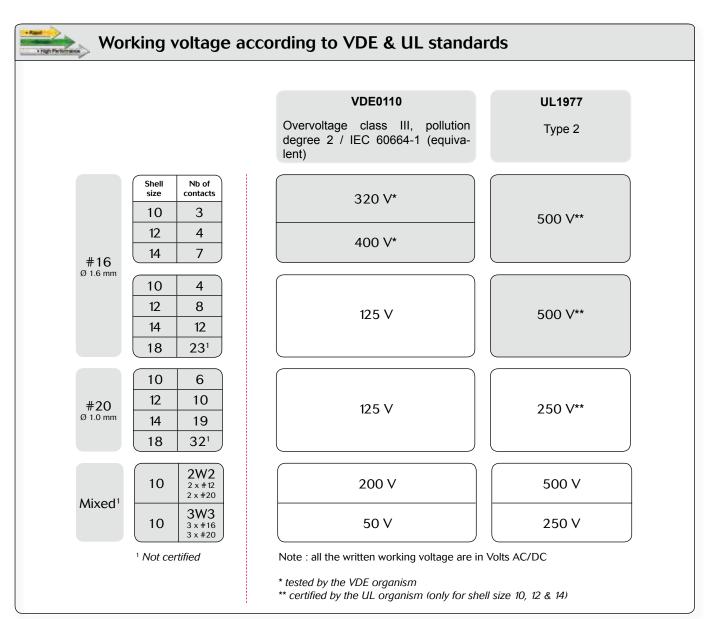


* Arrangements with advanced grounding cavity (For other arrangements, First Mate, Last Break contacts are availble - see from page 27)

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For specific arrangements, please consult us

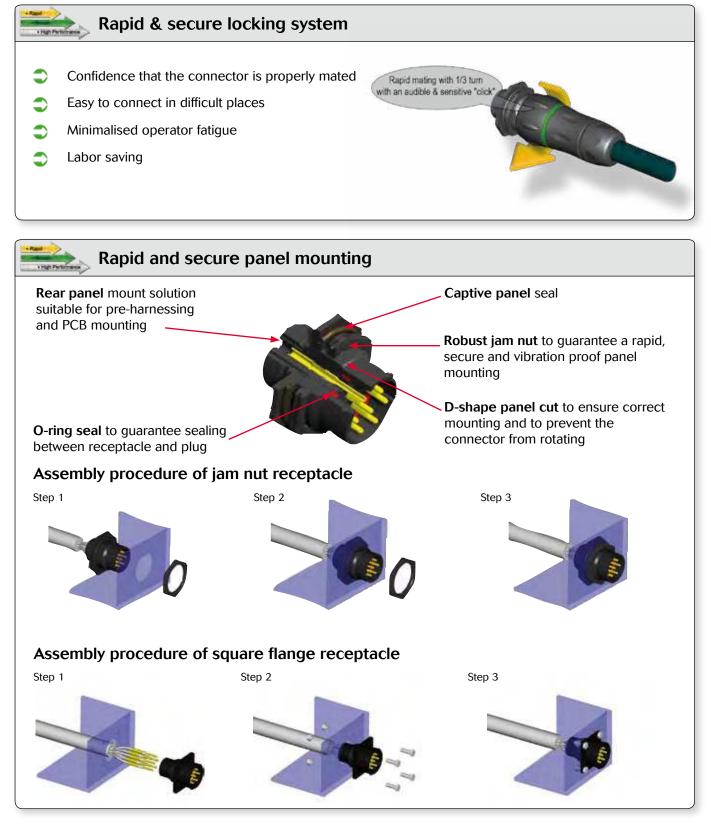


UTS : Your first choice in waterproof connectors !

UTS series



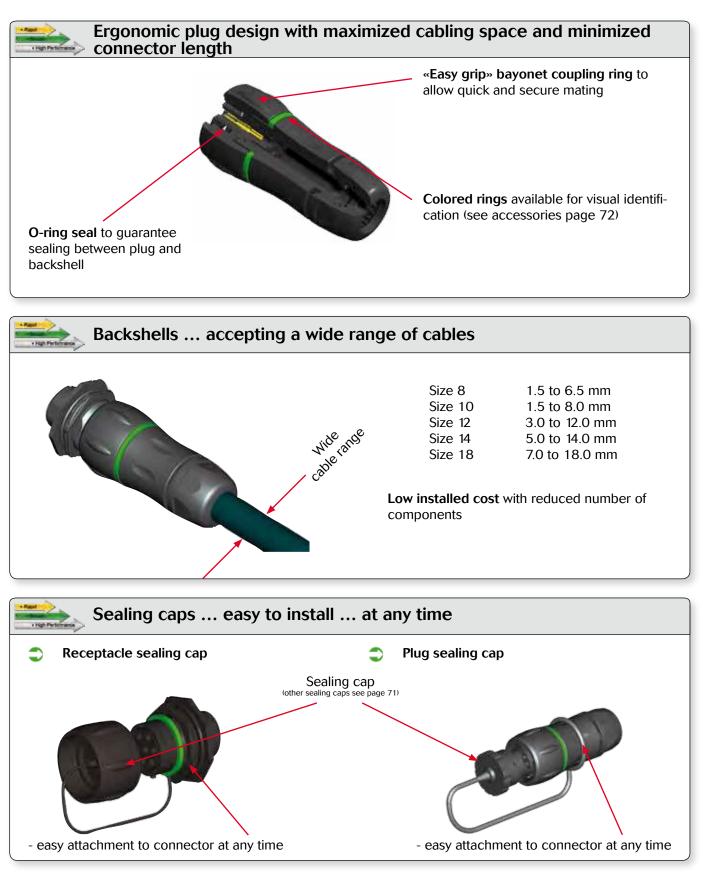
Major features & benefits



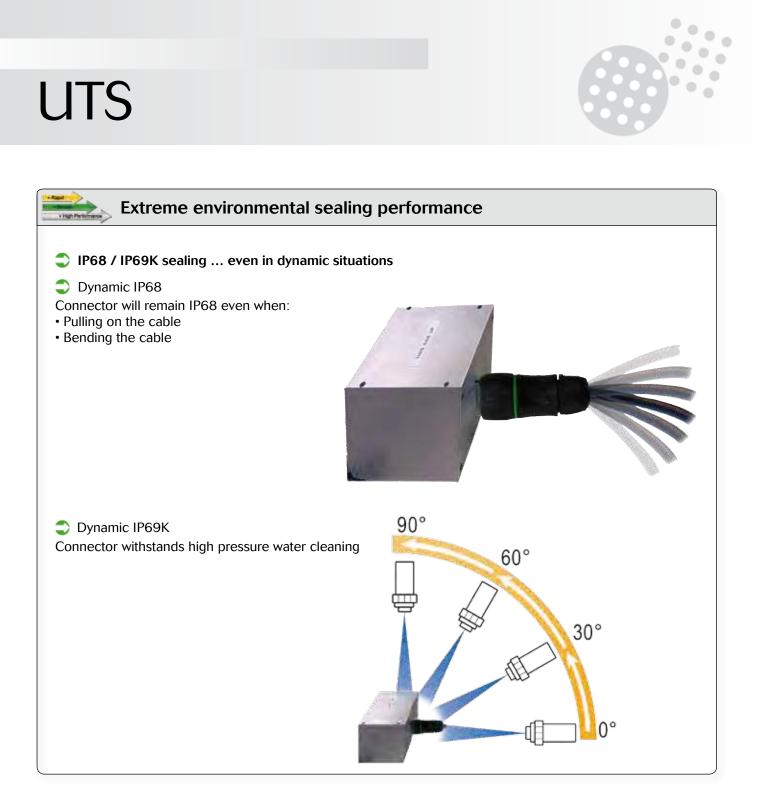
UTS : Your first choice in waterproof connectors !

UTS series





UTS : Your first choice in waterproof connectors !









Description

IP68/IP69K - Plastic connector

□ UTS series is a range of industrial plastic circular connectors offering IP68/IP69K water protection.

4 shell sizes - up to 32 contact positions - are available with different contact styles in size 16 & size 20:

- Machined contacts
- Stamped & formed contacts
- Coax contacts
- Fibre optic contacts

□ Other typical UTS features are:

- Rapid & secure locking system
- Extreme environmental sealing performances
- Easy visual identification
- Rapid wiring, cabling & installation
- Suitable for a wide range of industrial applications



Thermoplastic



Technical characteristics

Mechanical

Thermal shock:

Durability:Vibration resistance:

250 matings & unmatings Sinusoidal vibrations per CEI 60512-4 - from 10 to 2000 Hz 5 cycles 30 min. from -40°C to 105°C per MIL-STD 1344 method 1003

- **Electrical**
- Current per contact max.: Size 16: 13A Size 20: 7.5A - machined contact 5A - stamped & formed contact
- Insulation resistance:
- Test potential:

Working voltage:

≥ 5000 MΩ 2000 VAC - #16 contact 1500 VAC - #20 contact up to 400 V class III, PD 2 as per VDE up to 500 V as per UL1977 see page 7 for more details

Environmental

- Operating temperature:
- Flammability rating:
- Salt spray:
- UL94-V0 500 hours

-40°C to + 105°C

- Sealing (mated):
 Dynamic IP68 10 m und
 - Dynamic IP68 10 m under water for 1 week per IEC60529 Dynamic IP69K per DIN40050
- UV resistant:

No mechanical degradation or important variation of color after 5 years of exposure in natural environment (equivalence exposure to sun and moisture as per ISO4892)

Ordering information

Туре UTS JC 12 10 S 6 UTS 7 12 10 Ρ JC UTS 1 12 10 S Connector type 0 Square flange receptacle 6 Cable plug Jam nut receptacle 7 1 In-line receptacle Rear of the connector JC Backshell (only for plug & In-line version) Shell size 10 - 12 - 14 - 18 Number of contacts - see next page **Contact Gender** P: Pin contacts / S: Socket contacts

UTS : Your first choice in waterproof connectors !

Material

Connectors + Backshell:

Contact accomodation

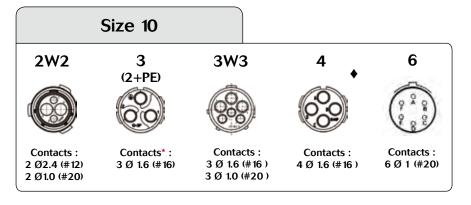
- UTS connectors accept TRIM TRIO[®] size 16 or size 20 (depending on arrangement) removable snap-lock contacts
- \bullet Contacts to be ordered separately (except PCB versions) see from page 25 to 54

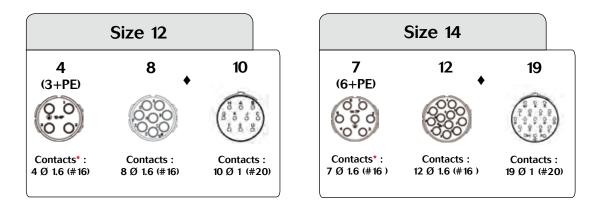
In accordance with UL requirements (UL ECBT2.E169916 and CSA ECBT8.E169916)

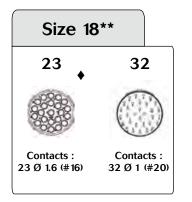




UTS contact arrangements





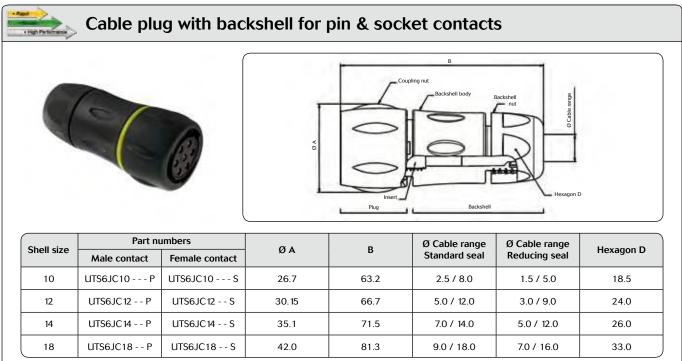


* Arrangements with advanced grounding cavity ** For In-line version shell size 18, please consult us

All arrangements are available in plug and jam nut versions.

Arrangements marked with \blacklozenge are available in square flange version as well.





Coloured ring supplied as optional extra (see page 72).

Each plug has 2 seals to cover the specified cable range (see table).

The standard seal is preassembled. The second seal is supplied as loose piece together with a plug.

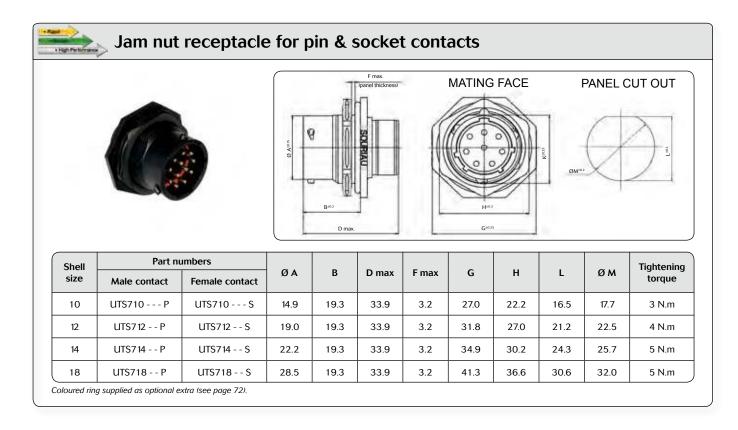




Image: Second problem Image: Second problem <td< th=""></td<>												
				-		E max.	-	Insert	J.			
	Part n	umbers				H.		Insert	1	max		
Shell size	Part nu Male contact	umbers Female contact	ØA	L min.	B max	E max. Ø Cable range Standard seal	Ø Cable range Reducing seal	Insert Hexagon D	1	max Female		
			Ø A 14.9	L min. 70.0	B max 26.7	∞ Ø Cable range			E	1		
size	Male contact	Female contact				Ø Cable range Standard seal	Reducing seal	Hexagon D	E I Male	Female		
size 10	Male contact UTS1JC10P	Female contact	14.9	70.0	26.7	Ø Cable range Standard seal 2.5/8.0	Reducing seal	Hexagon D 18.5	E 1 Male 31.0	Female 38.0		

oured ring suppl onal extra (see page 72). ea as op

Square flange receptacle D В PANEL CUT OUT Е Thread 8 ЧØ Øp 00 ф⁶ O'seal C max. PANEL CUT OUT Part numbers C max. Shell Ø H^{±0.15} **A**^{±0.25} $\mathsf{D}^{\pm 0.2}$ **E**^{±0.15} Thread size **B**^{±0.25} Ø P^{±0.1} Ø G^{±0.1} Male contact Socket Female contact Pin 9/16 24 UNEF Class 2A 10 UTS0104P UTS0104S 23.8 15.0 18.3 15.1 11/16 24 UNEF 12 UTS0128P UTS0128S 26.2 2.3 19.0 20.6 18.2 Class 2A 31.7 24.3 11.35 3.2 13/16 20 UNEF Class 2A

Coloured ring supplied as optional extra (see page 72).

UTS01412P

UTS01823P

UTS01412S

UTS01823S

28.6

33.3

TS : Your first choice in waterproof connectors ! L

22.2

28.5

2.5

1"1/16 18 UNEF Class 2A

23.0

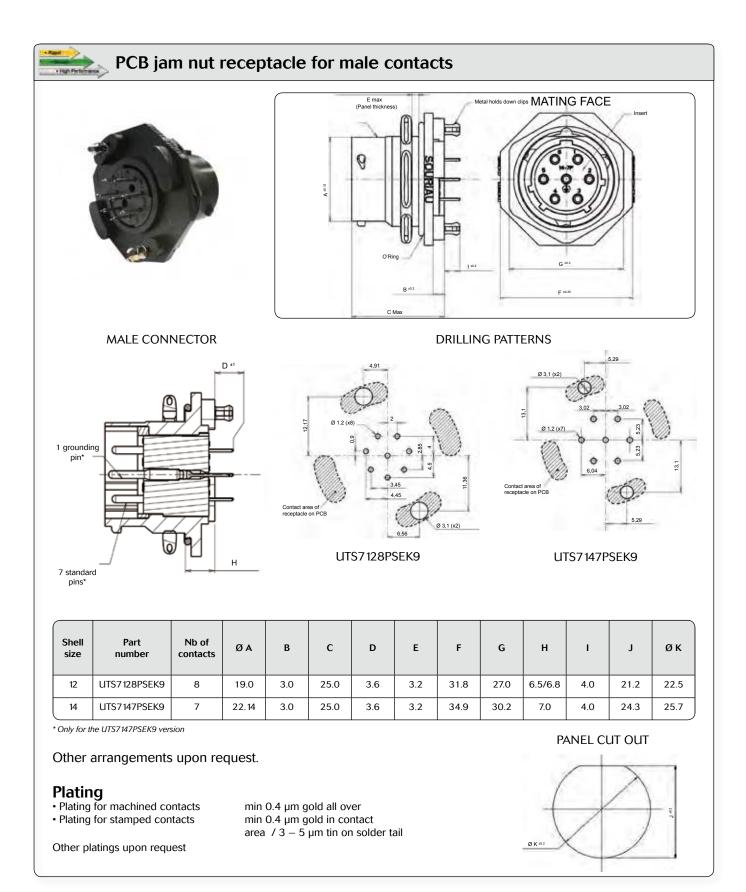
27.0

21.4

27.8

14

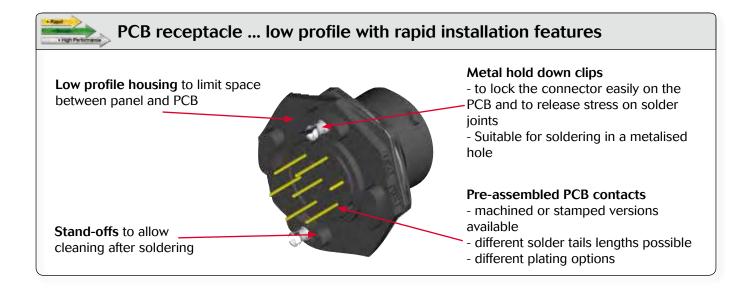




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Notes

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Description

Using proven grommet technology from SOURIAU's extensive knowledge of harsh environments, the UTS connector with grommet garanties a discrete wire sealing rated to IP67 (up to IP68 / IP69k for the easy handling version - with ergonomic backshell.

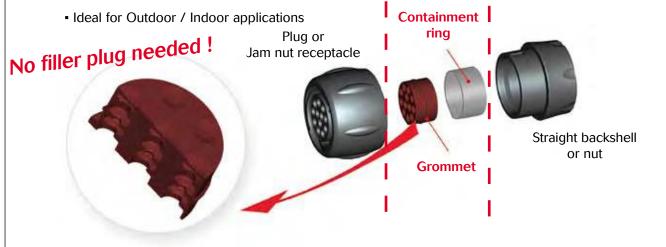
□ UTS version with grommet is a range of connectors offering IP67/69K water protection thanks to the three sealing barriers where membranes are pierced when a termination wire is loaded. Sealing level can reach IP68 / IP69K with a backshell.

 $\hfill\square$ UTS with grommet is available :

- In 3 shell sizes up to 12 contact positions
- With female plug & male receptacle

□ Major benefits for the UTS version with grommet are :

- A discrete sealing solution
- Easy to assemble





Thermoplastic



Technical characteristics

Mechanical

- Durability:
- Vibration resistance:
- Thermal shock:
- Wire insulation:

Electrical

- Current per contact max.:
- Insulation resistance:
- Test potential:

Working voltage:

13A ≥ 5000 MΩ 2000 VAC up to 400V class III, PD 2 as per VDE up to 500V as per UL1977 see page 7 for more details

250 matings & unmatings

CEI 60512-4 - from 10 to 2000 Hz

5 cycles 30 min. from -40°C to 105°C

per MIL-STD 1344 method 1003

Sinusoidal vibrations per

Ø from 1.7 to 3.0 mm

-40°C to + 105°C

Environmental

- Operating temperature:
- Flammability rating:
- Salt spray:Sealing (mated):
- UL94-V0 500 hours
- IP67/69K (up to IP68/69K with the easy handling backshell) • UV resistant:

No mechanical degradation or important variation of color after 5 years of exposure in natural environment (equivalence exposure to sun and moisture as per ISO4892)

Material

• Connectors + Backshell:

Contact accomodation

- UTS connectors accept TRIM TRIO[®] size 16 or size 20
- (depending on arrangement) removable snap-lock contacts
- Contacts to be ordered separately see from page 25 to 54

In accordance with UL requirements (UL ECBT2.E169916 and CSA ECBT8.E169916)

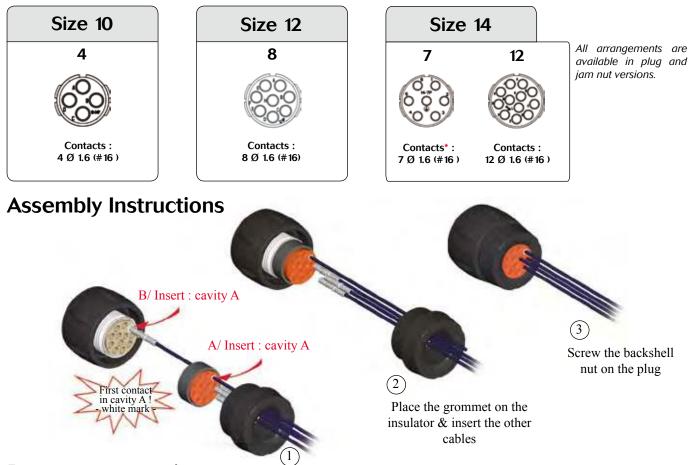


Ordering information

Туре	UTS UTS UTS	6 7 1	G G G	JC N N	14 14 14	12 12 12	S P P
Connector type1In-line receptacle6Cable plug7Jam nut receptacle							
Grommet							
Rear of the connector JC Backshell N Nut							
Insert arrangements 10 12 14							
Number of contacts 4 8 7 - 12							
Contact Gender P Pin contacts - only for receptacle S Socket contacts - only for cable plug							



UTS discrete wire sealing contacts arrangements

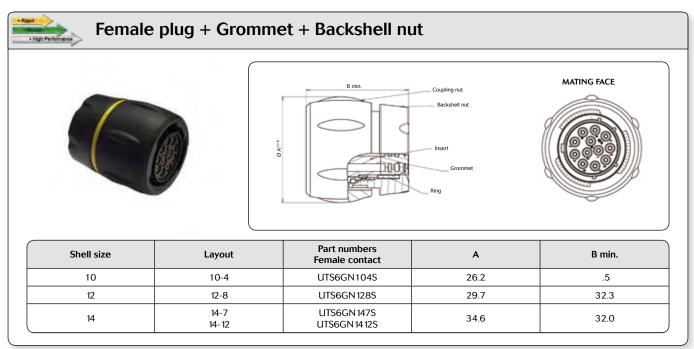


Range presentation

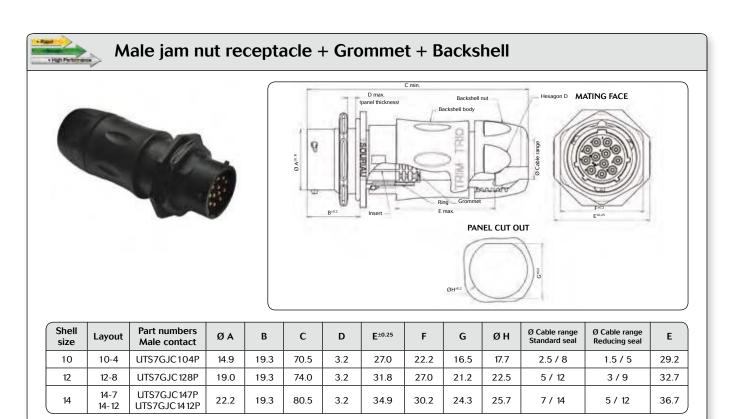
Female plug + Grommet + Backshell												
Brin. Backshell nut Hexagon D Backshell hoty Backshell hoty												
Shell size	Layout	Part numbers Female contact	A	B min.	Ø Cable range Standard seal	Ø Cable range Reducing seal	Hexagon D					
10	10-4	UTS6GJC104S	26.2	61.5	2.5/8.0	1.5/5.0	18.5					
12	12-8	UTS6GJC128S	29.7	64.5	5.0/12.0	3.0/9.0	24.0					
14 14-7 14-12 UTS6GJC 147S UTS6GJC 1412S 34.6 70.0 7.0/14.0 5.0/12.0 26.0												

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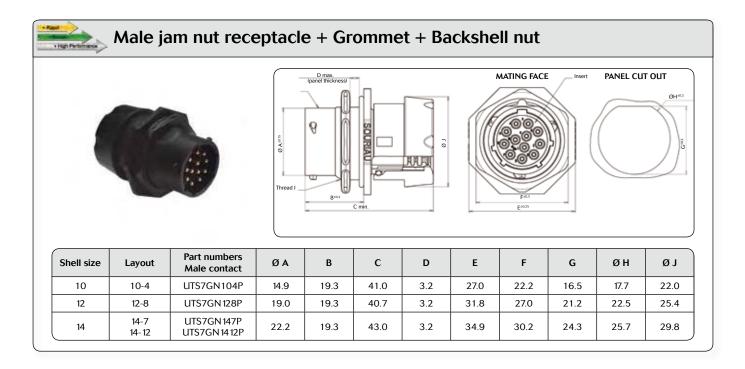


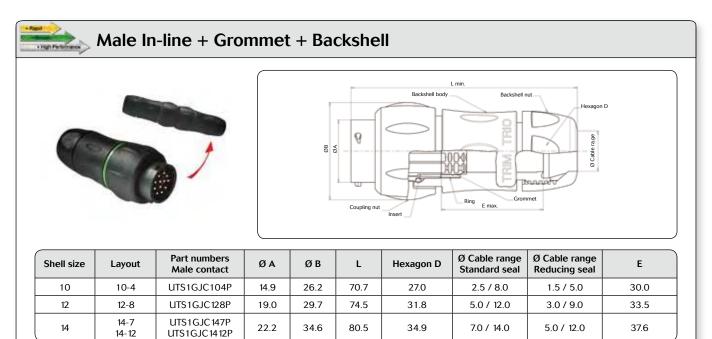


Coloured ring supplied as optional extra (see page 72).







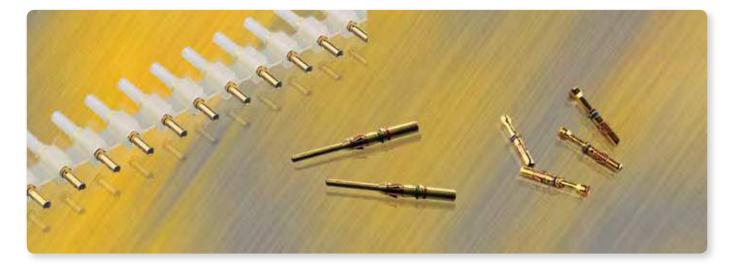


Coloured ring supplied as optional extra (see page 72).



Male In-line + Grommet + Backshell nut												
		Part numbers										
Shell size	Layout	Male contact	ØA	Ø B	L							
Shell size	10-4	Male contact UTS1GN104P	Ø A 14.9	Ø B 26.2	L 40.9							
					L 40.9 40.9							

Coloured ring supplied as optional extra (see page 72).



Description

Size 16 machined contacts for TRIM TRIO[®] connectors

Size 16 RM/RC .0625" (1.6mm) diameter contacts are precision machined crimp snap-in pins and sockets for heavy duty top performance requirements. The socket inner spring supplies high contact pressure to ensure low resistance contact between pin and socket. The socket contact features closed entry to prevent probe damage. Crimp barrels have insulation grips for vibration support and are provided with a wire stop and inspection hole.

Typical benefits are :

- Easy mounting & dismounting
- · Excellent cable retention as well as contact retention in the cavity
- Easy wire identification with color coding



Technical characteristics

3.5 N max.

0.55 N min

Electrical

- Current per contact max.:
- 13 A according to SAE 39029 15 A according to NFF61030 ≤ 3 MΩ 110 N min.
- Contact retention in body: • Individual insertion force:
- Individual withdrawal force:

Construction

Contact resistance:

• Contact body:

High conductive copper alloy

Plating indication Min. 0.4µm gold all over, over nickel

• K (std) • 1

• N

- Gold flash all over, over nickel
- Min. 0.75µm gold all over, over nickel

Other plating, on request

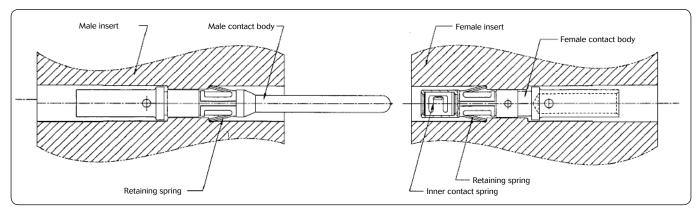
Connector accomodation

• TRIM TRIO[®] RC/RM machined contact size 16 can be used in any contact position in any connector from the TRIM TRIO® interconnection system - UTP, UTS, UTG, UTO, MBG, MS-M, MSG / MB, SMS, UTV - as well as in VGE1 and 838 connectors

Ordering information

Type RM Male contact bulk packing RC Female contact bulk packing KRM Male contact on plastic carrier strip KRC Female contact on plastic carrier strip Wire size : 14, 16, 20, 24, 28	(K)RM (K)RC	16 16	M M	23 23	(GE1) (GE7)	K K	:
Contact size 16 : .0625" (1.6mm) diameter contacts							
Design variation : Crimp barrel							
Types of contact No digit Standard contact GE1 Longer contact GE3 Shorter contact (only male contact) GE7 Shorter contact (only female contact)							
Plating : See plating indication							
Packing quantity No digit (std) 50 pcs bulk packing (RM/RC) 2000 pcs on reel (KRM/KRC) 1000 1000 pcs bulk packing (RM/RC)							

The RM/RC contact principle



Standard RM/RC crimp contacts: Contact size 16 - Pin Ø1.6mm (.063")

FIG.1	FIG.2	FIG.3	FIG.4	FIG.5	FIG.6	FIG.7	FIG.8	FIG.9	FIG.10
	0.0.					OD		the second secon	

Dimensional table - Standard RM/RC contacts

	Part numbers					Max.	Max.	Wire strip O.D.**		L1	L2
Male contact	Fig.	Female contact	Fig.	AWG	mm ²	wire Ø	insul. Ø	length			
RM28M1(*)	1	RC28M1(*)	6	30-28	0.05-0.08	0.55	1.1		1.90		
RM24M9(*)	2	RC24M9(*)	7	26-24	0.13-0.20	0.8	1.6	- 4.8	2.55	1	
RM20M13(*)		RC20M13(*)	0	22.20	0.00.050	1.10	1.8		2.92	26.2	18.2
RM20M12(*)	3	RC20M12(*)	8	22-20	0.32-0.52	1.18	2.2		2.92		
RM16M23(*)	4	RC16M23(*)	9	20-16	0.52-1.50	1.80			2.55	1	
RM14M50(*)	5	RC14M50(*)	10	16-14	1.5-2.5	2.05	3.2	7.1	3.10	26.2	10.0
RM 14M30(*)	5	RC14M30(*)	10	16-14	1.5-2.5	2.28			3.10	26.2	18.2

* Plating : See plating indication

For machined contacts reeled on plastic carrier: put «K» in front of part number e.g. KRM16M13K

Dimensional table - Crimp RM/RC contacts

Comparison with standard RM / RC contacts

	GE1	GE3	GE7
RM contact (male contact)	+ 1 mm	-1 mm	-
RC contact (female contact)	+ 1.5 mm	-	-0.6 mm

Contact selector guide

	Standard RC contact	RM*GE1	RC*GE7
Standard RC contact	\triangleright		
Standard RM contact			Last Mate, First Break
RM*GE1	First Mate, Last Break	\ge	



First Mate, Last Break contact can be used as grounding contact.

Longer RM/RC contacts

	Part numbers					Max.	Max.	Wire strip	0.D.**	L1	L2		
Male contact	Fig.	Female contact	Fig.	AWG	mm ²	wire Ø	insul. Ø	length					
RM28M1GE1(*)	1	RC28M1GE1(*)	6	30-28	0.05-0.08	0.55	1.1		1.90				
RM24M9GE1(*)	2	RC24M9GE1(*)	7	26-24	0.13-0.20	0.8	1.6	4.8	4.8	48	2.55		
RM20M13GE1(*)	2	RC20M13GE1(*		22.20	0 22 0 52	1 10	1.8			2.02			
RM20M12GE1(*)	3	RC20M12GE1(*	8	22-20	0.32-0.52	1.18	2.2		2.92	27.2	19.7		
RM16M23GE1(*)	4	RC16M23GE1(*)	9	20-16	0.52-1.50	1.80			2.55				
RM14M50GE1(*)	5	RC14M50GE1(*)	10	10.14	15.05	2.05	3.2	7.1	2.10				
RM14M30GE1(*)	5			16-14	1.5-2.5	2.28			3.10				

* Plating : See plating indication

Shorter RM/RC contacts

Part numbers		Wire	size	Max. wire Ø	Max. insul. Ø	Wire strip	0.D.**	L1	
Male contact	contact Fig. AWG mm ²					length			
RM28M1GE3*	1 30-28 0.05-0.08		0.05-0.08	0.55	1.1		1.90		
RM24M9GE3*	2	26-24	0.13-0.20	0.8	1.6	4.8	2.55		
RM20M13GE3*	3 22-20		0.00.0.50	1.10	1.8	4.8	2.02		
RM20M12GE3*	3	22-20	0.32-0.52	1.18	2.2		2.92	25.2	
RM16M23GE3*	4	20-16 0.52-1.50 1.80			2.55				
RM14M50GE3*	5	10.14	15.25	2.05	3.2	7.1	2.10		
RM14M30GE3*	5	16-14	1.5-2.5	2.28	1		3.10		

* Plating : See plating indication

Part numbers		Wire	size	Max. wire Ø	Max. insul. Ø	Wire strip	O.D.**	L2
Female contact				length				
RC28M1GE7*	6	30-28 0.05-0.08 0.55		1.1		1.90		
RC24M9GE7*	7	26-24 0.13-0.20		0.8	1.6	4.0	2.55	
RC20M13GE7*	8 22-20		0.00.0.50	1.10	1.8	4.8	2.02	
RC20M12GE7*		22-20	0.32-0.52	1.18	2.2		2.92	17.6
RC16M23GE7*	9	20-16	0.52-1.50	1.80			2.55	
RC14M50GE7*	10	10.14	15.25	2.05	3.2	7.1	2.10	
RC14M30GE7*	10	16-14	1.5-2.5	2.28			3.10	J

* Plating : See plating indication

Dimensional table - Handsolder RM/RC contacts

Part nu	umbers	Wire	size
Male contact	Female contact	AWG	mm ²
RM16SEO(*)	RC16SE4(*)	16-20	1.50-0.52

* Plating : See plating indication

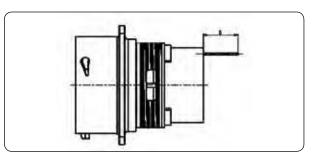
Crimptooling table

	Hand c	imp tooling for loose o	contacts	Automatic crimp too str		
Size	Hand tools	мн	860	P107 I	Press	Extraction tools
	die set included	Positioner	Locator setting	Left side applicator KRM/KRC	Stripper unit	
	included	(not incl.)		(not incl.)	(not incl.)	
R*28M1			4/6	-		
R*24M9	V16RCM	MH86164G	5/6	MLSP2763	SC11	
R*20M12/13	yTOKCM	//////040	5/7	MLSP2764	3011	
R*16M23			6/8	MLSP2765		
R*14M50	*	_	-	-	-	
R*14M30		_	-	-		
R*28M1GE1			4/6	-	-	
R*24M1GE1	V16RCM	MH861686	5/6	-	-	
R*20*GE1	yTOKCM	Mi 100 1000	5/7	-	-	
R*16M23GE1			6/8	-	-	
R*14*GE1	*	-	-	-	-	RX2025GE1
RM28M1GE3			4/6	-		
RM24M1GE3	V16RCM	*	5/6	MLSP2763	SC11	
RM20*GE3	yTOKCM		5/7	MLSP2764	3011	
RM16M23GE3			6/8	MLSP2765		
RM14*GE3	*	-	-	-	-	
RC28M1GE7			4/6	-		
RC24M1GE7	V16RCM	*	5/6	MLSP2763		
RC20*GE7	y TOICOM		5/7	MLSP2764	SC11	
RC16M23GE7			6/8	MLSP2765		
RC14*GE7	*	-	-	-		

* Consult factory

Nominal length (dim G) of dipsolder contacts out of connector

(contacts to be ordered separately)



UTSO wall mounting receptacles

Connector	Male c	ontacts		Female contacts	
sizes	RM20M12E8*	RM20M12E8* RM20M12E83*		RC20M12E83*	RC20M12E84*
All sizes	5.2	10.3	5.2	10.4	13.9

* Plating : See plating indication

UTS7 jam nut receptacles

Connector	Male c	ontacts	Female contacts								
sizes	RM20M12E8*	RM20M12E83*	RC20M12E84*	RC20M12E85*	RC20M12E86*						
10	4.1	9.2	4.65	7.15	7.95						
12	4.1	9.2	4.65	7.15	7.95						
14	4.1	9.2	5.35	7.85	8.65						
16	4.1	9.2	4.65	7.15	7.95						
18	4.1	9.2	4.65	7.15	7.95						
20		4.85		3.4	4.2						
22		4.85		2.7	3.5						
24		3.35		1.3	2.1						

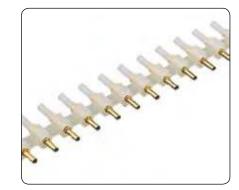
For recommended PC-Board hole layout, please consult factory * Plating : See plating indication

The RM/RC contact packing



50 pcs bulk packing (standard)

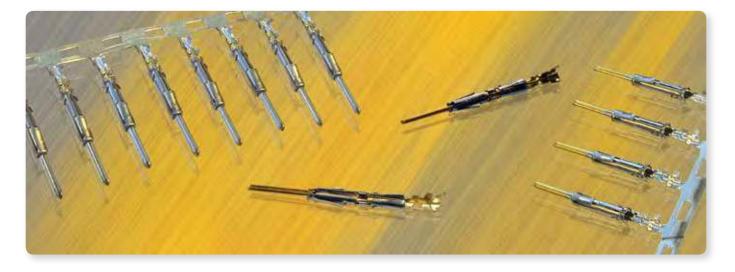




1000 pcs bulk packing

Reeled contacts on plastic carrier (qty 2000 pcs)

SC/SM Stamped & formed contacts size 16



Description

Size 16 stamped and formed contacts for TRIM TRIO® connectors

Size 16 SM/SC .0625" (1.6mm) diameter contacts are two piece strip formed crimp snap-in pin and sockets. These contacts consist of a crimp body made of high conductive copper alloy, and a stainless steel retaining spring featuring retention in the housing cavity and a closed entry socket to prevent probe damage.

The contact with open barrel is standard available on strip and packaged with 3000 pcs on reel. This reel packaging combined with semi or even full automatic crimp tooling provides the added advantage of a lower installed cost.

Typical features and benefits are :

- Made from high conductive copper alloy with gold or tin over nickel plate finish.
- Two piece construction with dual purpose spring which serves for contact retention and protects the body against damage.
- Contacts available on reel (standard) and in bulk packing (100 pcs).
- Suitable for automatic crimping thus lower installation cost.

SC/SM Stamped & formed contacts size 16

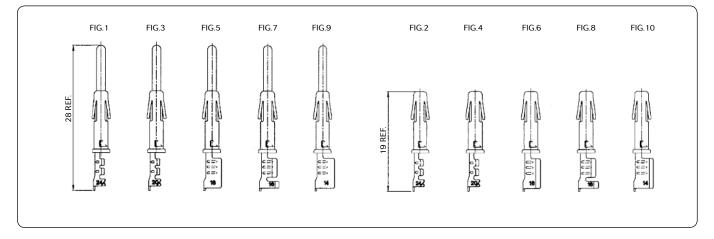
Electrical		Plating i	indication
Current per contact max.:Contact resistance:	13A ≤ 6 MΩ	• S6	0.75 µm gold min. in contact area, flash on crimp barrel over nickel
 Contact retention in body: 	65 N min.	• D70 (std)	Gold flash all over, over nickel (standard)
 Individual insertion force: 	3.5 N max.	• TK6	Preplated tin all over
 Individual withdrawal force: 	0.55 N min		
Construction • Contact body: High conductiv	ve copper alloy	• Any TRIM position in a	tor accomodation TRIO [®] size 16 contact can be used in any contact ny connector in the TRIM TRIO [®] size 16 intercon- em : UTP, UTS, UTG, UTO, MBG, MS-M, MSG / MB,

Ordering information

Туре	SM SC	16 16	M M	(L) (L)	1	S6 S6
SM Male contact SC Female contact						
AWG size : 14, 16, 20, 24						
Type of crimp barrel : American crimp barrel						
Packing No digit Contacts on strip (qty 3000 per reel) L Preformed loose piece contact						
 Design variation 1 Only wire crimp for size 14 and 16 1 Wire + insulation crimp for sizes 20 and 24 11 Wire + insulation crimp for size 16 						
Plating : See plating indication						

SC/SM Stamped & formed contacts size 16

Standard SM/SC crimp contacts: Contact size 16 - Pin Ø1.6mm (.063")



Dimensional table

Part n		contacts on strip pieces	Wire	size	Insulation diameter	Wire strip	
Male contacts	Fig.	Female contacts	Fig.	AWG	mm²	diameter	length
SM24M1S6 SM24ML1S6	1	SC24M1S6 SC24ML1S6	2	26 - 24	0.13 - 0.25	0.89 - 1.58	4.0
SM20M1S6 SM20ML1S6	3	SC20M1S6 SC20ML1S6	4	22 - 20	0.35 - 0.50	1.17 - 2.08	4.0
SM16M1S6 SM16ML1S6	5	SC16M1S6 SC16ML1S6	6	18 - 16	0.80 - 1.50	3.0	6.35
SM16M11S6 SM16ML11S6	7	SC16M11S6 SC16ML11S6	8	18 - 16	0.80 - 1.50	2.0 - 3.0	4.65
SM14M1S6 SM14ML1S6	9	SC14M1S6 SC14ML1S6	10	14	2.0	3.2	6.35

For other platings : See plating indication

Crimptooling table

	Hand crimp tooling for loose contacts	Automatic crimp toolir	ng for contacts on strip	
Size	Y14MTV / Y16SCM2 die set included	P107 Press Mini applicator (not incl.)	(Stripper - crimper)	Extraction tools
24		MLS0318B		
20	Y 14MTV	MLS0555A		
16M(L)11	or	MLS0356A	SC11	RX2025GE1
16M(L)1	V16SCM2	MLS 1579		
14	,	MLS1047		

For detailed information on crimp tooling: See crimp tooling section



Notes

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Multipiece coaxial contacts size 16



Description

Size 16 Multipiece COAXIAL contacts for TRIM TRIO® connectors

Size 16 RMDX/RCDX Multipiece .0625" (1.6mm) diameter contacts are subminiature coaxial contacts to cover a wide range of subminiature coaxial and twisted pair cables.

They are suitable in applications where a mix of signal, power and coaxial cable terminations for low frequency, shielded signal and high frequency applications are needed.

The contact consists of an inner pin/socket and an outer male/female body.

The thermoplastic insulating bushing in the outer body is designed to accept and permanently retain the inner contact.

The outer ferrule hold the outer braid to the outer contact and act as an insulating support to ensure against bending and vibrating stresses.

The inner and the outer conductors are crimped individually, thereby enabling inspection of both critical crimp points.

Typical features and benefits are :

- The inner and outer conductors are crimped individually.
- The thermoplastic insulating bushing in the outer body is designed to accept and permanently retain the inner contact.
- Outer ferrule hold the outer braid to the outer contact and act as an insulating support to ensure against bending and vibration.

Multipiece coaxial contacts size16



Technical characteristics

Electrical

- · Operating voltage between inner / outer contact:
- Test potential between inner / outer contact:
- 230 VDC 750 VAC 1 min. 65 N min.

140 db.

- Contact retention in body:
- Contact voltage drop at 1A: 25m V max.
- Isolation at 30 MHZ:

• Insulating bushing:

Construction

• Inner and outer contacts: High conductive copper alloy Thermoplastic

Environmental

• Operating temperature: -55°C to +125°C

Plating indication

 Retaining spring: • Inner and outer contacts: Nickel spring D28: 0.75µm gold min. over nickel

Connector accomodation

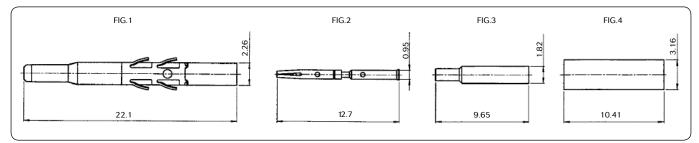
• Any TRIM TRIO® size 16 contact can be used in any contact position in any connector in the TRIM TRIO® size 16 interconnection system : UTP, UTS, UTG, UTO, MS-M, MSG / MB, SMS

Ordering information

Type Contact ty RMDX RCDX	r pe Male subminiature coax Female subminiature coax	RMDX RCDX	K10 K1	D28 D28
Multipiece K 10 K 1	e coax kit Kit male coax Kit female coax			
Plating	See plating indication			

Multipiece coaxial contacts size 16

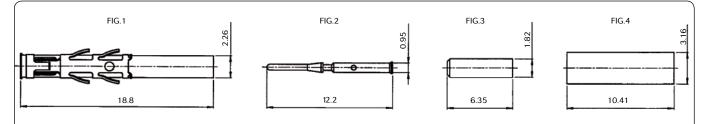
MULTIPIECE Subminiature coax - Male contact for coaxial cable



	Conta	oct for inn	er conducto	r			Contact for oute	er braid			
Type of	Inner female c	ontact	Crimp to	ol M10S1	Outer male co	ontact	Hyring		Crimp to	ol M10S1	Extraction tool
coaxial cable	Part number	Fig.	Die set	Stop bushing	Part number	Fig.	Part number	Fig.	Die set	Stop bushing	
RG161U											
RG179A/U			60000								
RG179B/U			\$23D2				N/00074				
RG187U		2		01.400.0	DUDYCOODOO	1	YOC074	4	600.4	01.47.4	
RG188/U	RFD26L1D28	2	62652	SL46D2	RMDX602D28				S22-1	SL47-1	RX2025GE1
RG174/U			S26D2								
RG178A/U			62202				YOC074 +	4			
RG 196U			S23D2				RMDXB0553	3			

Kit reference RMDXK10D28 includes RMDX602D28 + RFD26L1D28 + YOC074 + RMDXB0553 and are packed in plastic bag.

MULTIPIECE Subminiature coax - Female contact for coaxial cable

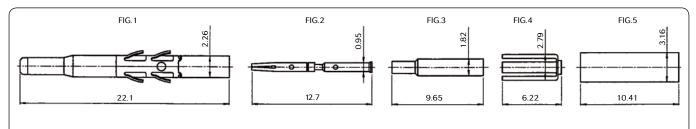


	Conta	act for inn	er conducto	r			Contact for oute	er braid			
Type of	Inner male co	ontact	Crimp to	ol M10S1	Outer female	contact	Hyring		Crimp to	ol M10S1	Extraction tool
coaxial cable	Part number	Fig.	Die set	Stop bushing	Part number	Fig.	Part number	Fig.	Die set	Stop bushing	
RG161 U			S23D2								
RG179A/U							NOC074				
RG179B/U							YOC074	4			
RG187U			S26D2								
RG174/U	RMD26L1D28	2	52602	SL46D2	RCDX602D28	1			S22-1	SL47-1	RX2025GE1
RG188/U							YOC074	4			
RG174/U											
RG178A/U			\$23D2				YOC074 +	4			
RG196U			523DZ				RCDXB0551	3			

Kit reference RCDXK1D28 includes RCDX602D28 + RMD26L1D28 + YOC074 + RCDXB0551 and are packed in plastic bag.

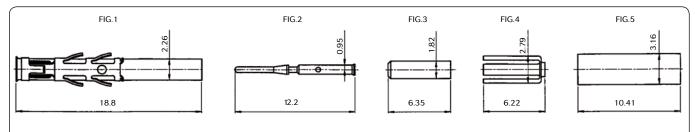
Multipiece coaxial contacts size16

MULTIPIECE Subminiature coax - Male contact for coaxial cable



	Conta	ect for inn	er conducto	r	Contact for outer braid						
Type of coaxial cable	Inner female c	ontact	Crimp to	ol M10S1	Outer male o	ontact	Hyring		Crimp to	ol M10S1	Extraction tool
	Part number	Fig.	Die set	Stop bushing	Part number	Fig.	Part number	Fig.	Die set	Stop bushing	
2 #24 stranded MIL-W-16878 Type B							YOC074 RMDXB0554 YORX090	5 3 4			
2 #24 solid MIL-W-76 Type LW		_	S26D2						S221		
2 #26 stranded MIL-W-76 Type LW or MIL-W16878 type B & E	RFD26L1D28	2		SL46D2	RMDX602D28	1	YOC074 RMDXB0553 YORX090	5 3 4		SL471	RX2025GE1
2 #28 solid MIL-W-81822/3			S46						S47		

MULTIPIECE Subminiature coax - Female contact for coaxial cable



	Conta	ict for inn	er conducto	r			Contact for oute	er braid			
Type of	Inner male co	ontact	Crimp to	ol M10S1	Outer female	contact	Hyring		Crimp to	ol M10S1	Extraction tool
coaxial cable	Part number	Fig.	Die set	Stop bushing	Part number	Fig.	Part number	Fig.	Die set	Stop bushing	
2 #24 stranded MIL-W-16878 Type B							YOC074 RCDXB0552 YORX090	5 3 4			
2 #24 solid MIL-W-76 Type LW			\$26D2						S221		
2 #26 stranded MIL-W-76 Type LW or MIL-W16878 type B & E	RMD26L1D28	2		SL46D2	RCDX602D28	1	YOC074 RMDXB0551 YORX090	5 3 4		SL471	RX2025GE1
2 #28 solid MIL-W-81822/3			S46						S47		

Monocrimp coaxial contacts size16



Description

Size 16 Monocrimp COAXIAL contacts for TRIM TRIO® connectors

Size 16 RMDX/RCDX Monocrimp .0625" (1.6mm) diameter contacts are one-piece monocrimp subminiature coaxial contacts to cover a wide range of subminiature coaxial and twisted pair cables.

They provide cost effective solutions in applications where a mix of signal, power and coaxial cable terminations for low frequency, shielded signal and high frequency applications are needed.

Monocrimp one-piece coaxial contacts offer high reliability plus the economic advantage of a 95% reduction in installation time over conventional assembly methods currently in use.

Typical features and benefits are :

- The monocrimp one-piece coaxial contacts offer high reliability plus the economic advantage of a 95% reduction in installation time over conventional assembly methods.
- This economy is achieved by simultaneously crimping of both the inner and outer conductor.

Monocrimp coaxial contacts size 16



Technical characteristics

Electrical

- Operating voltage between inner / outer contact:
- Test potential between inner / outer contact:
- 230 VDC 450 VAC 1 min. 65 N min.

140 db.

- Contact retention in body: 65
- Contact voltage drop at 1A: 30m V max.
- Isolation at 30 MHZ:

Construction

- Inner and outer contacts:Insulating bushing:
- High conductive copper alloy Thermoplastic

Environmental

• Operating temperature: -55°C to +125°C

Plating indication

- Retaining spring:
- Inner and outer contacts:

Nickel D28: 0.75µm gold min. over nickel

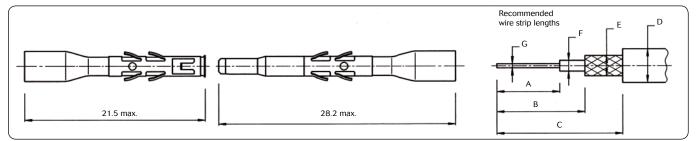
Connector accomodation

• Any TRIM TRIO[®] size 16 contact can be used in any contact position in any connector in the TRIM TRIO[®] size 16 interconnection system : UTP, UTS, UTG, UTO, MS-M, MSG / MB, SMS

Ordering information

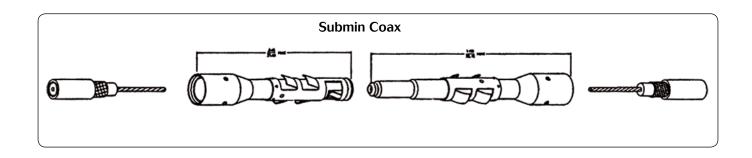
Туре		RMDX60 RCDX60	36 36	D28 D28
Contact ty RMDX RCDX	pe Male subminiature coax Female subminiature coax			
Monocrim	p design variation			
Plating	See plating indication			

MONOCRIMP Subminiature coax

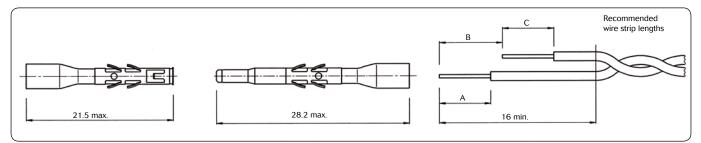


Part numbers	AWG			Coax dir	nensions		Co	ax strip leng	ths	Crimp to	ol M10S1	
Male Female	inner conduct.	Cable type	D max.	E	F	G	A	В	с	Die set not incl.	Stop bushing not incl.	Extraction tool
RMDX6050D28 RCDX6050D28	30	-	2.64	2.11	1.70	0.30	5.1	6.35	8.9	S80		
RMDX6050D28 RCDX6050D28	30	-	2.29	1.63	1.22	0.30	4.2	5.97	8.5	S87		
RMDX6032D28 RCDX6032D28	28	-	2.90	1.29	1.91	0.38			11.7	S80		
RMDX6024D28 RCDX6024D28		-	1.78	1.37	0.96	0.48			8.9	S82	SL105	RX2025GE1
RMDX6032D28 RCDX6032D28		RG 174/U	2.92	2.24	1.52	0.48		0.05	11.7	S80	SL105	KX2025GE1
RMDX6026D28 RCDX6026D28	26	-	3.05	2.44	1.96	0.41	5.1	6.35	8.9	S82		
RMDX6036D28 RCDX6036D28		RG188A/U	2.79	1.98	1.52	0.51			11.7	S80		
RMDX6036D28 RCDX6036D28		RG316/U	2.72	1.98	1.52	0.51			11.7	580		

* M10SG8 consists of die set, stop bushing and M10S1 tool

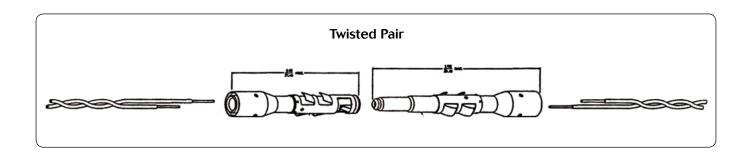


MONOCRIMP Twisted pair



Part number				Cable strip lengths	;	Crimp to	ol M10S1	
Male	AWG	Dia. outer		В	6	Die set	Stop bushing	Extraction tool
Female	conduct.		A	в	С	not incl.	not incl.	
RMDX6019D28	26 (19 x 0.10)	1.25				M10SG8*		
RCDX6019D28	24 (7 x 0.20) 24 (19 x 0.13)	1.25 1.45	4.7	6.0	4.0		ing kit	RX2025GE1
RMDX6031D28 RCDX6031D28	26 (7 x 0.16)	0.70		0.0	1.0	S80	SL105	10120200E1

* M10SG8 consists of die set, stop bushing and M10S1 tool



Fibre optic contacts size 16



Description

Size 16 Fibre optic contacts for TRIM TRIO® connectors

Size 16 Fibre optic contacts are optical contacts designed for the integration of optical links in all TRIM TRIO[®] cable connectors.

The Fibre optic contacts are designed to accommodate:

Plastic Optical Fibre (POF)

1 mm core and 2.2 mm jacket

Plastic Clad Fibre (PCF)

 $230 \mu m$ core and $2.2\ mm$ jacket

Multimode Silica Fibre

62.5/125µm type 2.0 mm max. jacket

Singlemode Silica Fibre
 9/125µm type 2.0 mm jacket

Typical features and benefits are :

- Socket contact is spring loaded to avoid any air gap between the two optical faces.
- Low insertion loss is provided by high precision pieces.
- Single jumpers, multiway harness and active device housings can be supplied regarding customer requirement.

Fibre optic contacts size 16

Performance Fibre type:	POF/PCF	Multimode	Singlemode
		62.5/125µm	9/125µm
Wave length:	650 nm	1300 nm	1310 nm
Optical insertion loss (typ.):	2 dB max.	< 0.5 dB	< 0.35 dB
Jacketed external diameter:	2.2mm	2.0mm max.	2.0mm max.
Temperature range:	-25°C to +70°C	-25°C to +70°C	-25°C to +70°C
Cable retention:	49N		
Mating cycles without cleaning:	50		
Max. mating cycles:	500		
Construction			
Contact body:	Copper alloy		
^onno stor o sono muso da			
Connector accommoda	ation		

Ordering information

POF Contacts (Plastic Optical Fibre)

RMPOF1000 Male contact Female contact RCPOF1000B

Male contact

Tooling kit

+ High Per

Silica Contacts - Multimode

Silica Contacts - Monomode

Male contact Female contact

Male contact

Female contact

RMMMOFA **RCMMOFA**

RMSMOFA

RCSMOFA

PCF Contacts (Plastic Clad Fibre) RMPCF230

Female contact

POF Contact (Plastic Optical Fibre)

STANDARD TOOLING KIT - P/N 80MS0004

The standard tooling kit is made of the part numbers below that can be ordered separately as well.

RCPOF230B

Part numbers	Descriptions
80WD005	Stripping tool
80WD0025	Automatic stripping tool for Ø 0.5 mm, 0.6 mm, 0.7 mm & 3.8 mm
80WM0006	Ruler
80WP0005	Polishing plate
80WP0013	Non slip base (to hold the polishing plate)
80WP0014	Polishing disk (grain size 9µm)
80WP0018	Polishing tool
80WP0019	Polishing disk (grain size 30µm)
80WS0002	Crimping plier

SPECIFIC TOOLING LIST - can be ordered only separately

Part numbers	Descriptions
80WG0010	Needle
80WG0015	Capsule
80WG0016	Syringe
80WN0005	Dry air spray
80WN0006	Optical paper
80WN0012	Dropping bottle
80WN0008	Wiping solvent

Fibre optic contacts size 16

PCF Contact (Plastic Clad Fibre)

STANDARD TOOLING KIT - P/N 80MG0039

Descriptions
Stripping tool for Ø 2.2 mm
Kevlar scissors
Stripping tool for Ø 0.25 mm
Alumina blade
Polishing tool
Press fit tool
Microscope

Descriptions	
Polishing disk (grain size 9µm)	
Polishing disk (grain size 0.3µm)	
Curing oven	
Polishing plate	
Non slip base (to hold the polishing plate)	

Glue

+ Read

Multimode Contact - Silica

STANDARD TOOLING KIT - P/N 80MG0027

The *standard tooling kit* is made of the part numbers below that can be ordered separately as well.

Part numbers	Descriptions
80WC0001	Aramid yarn scissors
80WC0003	Cutter
80WC0004	Alumina blade
80WD0008	Stripping tool for Ø 0.20 mm
80WD0010	Stripping tool for Ø 0.25 mm
80WD0014	Stripping tool for Ø 0.60 mm
80WD0025	Automatic stripping tool for Ø 0.5 mm, 0.6 mm, 0.7 mm & 3.8 mm
80WM0006	Ruler
80WP0005	Polishing plate
80WP0013	Non slip base (to hold the polishing plate)
80WT0008	Curing oven
80WT0009	Protective tube

Part numbers	Descriptions
80WD0036	Stripping tool for \emptyset 0.9 mm & 0.25 mm
80WD0005	Stripping tool for Ø 2.2 mm & 1.5 mm
80WL0001	Microscope x400
80WL0008	Microscope adaptor
80WP0025	Polishing tool
80WS0002	Crimping tool
80WT0005	Contact support for polymerisation
80WG0010	Needle
80WG0014	Glue
80WG0015	Capsule
80WG0016	Syringe
80WN0005	Dry air spray
80WN0006	Optical paper
80WN0012	Dropping bottle
80WP0014	Polishing disk (grain size 9µm)
80WP0015	Polishing disk (grain size 0.3µm)

SPECIFIC TOOLING LIST - can be ordered only separately



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Machined / Stamped & formed contacts size 20



Description

Size 20 contacts for TRIM TRIO[®] connectors

Size 20 contacts with a .040" (1.0mm) pin diameter are two piece crimp snap-in contacts in pin and socket version available in:

- Machined version
- Stamped and formed version
- Machined dip solder contacts
 - 50A7
 - 5016

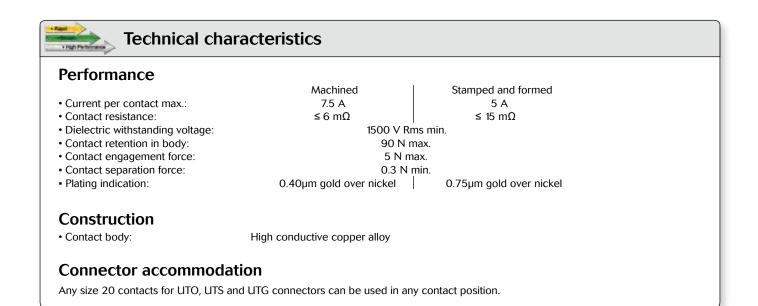
and designed for heavy duty top performance requirements. These contacts consist of a crimp/solder body made of high conductive copper alloy, and a stainless steel retaining spring featuring retention in the housing cavity and a closed entry socket to prevent probe damage.

Crimp contacts accommodate AWG20 through AWG26 wire and the crimp barrels.

Typical features and benefits are :

- Made from high conductive copper alloy with gold plate finish.
- Two piece construction with dual purpose spring which serves for contact retention and protects the body against damage.
- Stamped and formed contacts packaging: on reel: 3000 pcs / in bulk packing: 100 pcs in plastic bag.
- Machined crimp and dip solder contacts packaging: 50 pcs in plastic box.

Machined / Stamped & formed contacts size 20



Ordering information

	Contact type		Part numbers	AWG	Section mm ²	Insulation diameter			
	10		RM24W3K	26 - 24	0.13 - 0.20	1.58 max.			
imp		Pin	RM20W3K	22 -20	0.32 - 0.52	1.58 max.			
Machined crimp	- 1		RM18W3K	20 - 18	0.50 - 0.93	2.10 max.			
hine	775		RC24W3K	26 - 24	0.13 - 0.20	1.58 max.			
Mac		Socket	RC20W3K	22 - 20	0.32 - 0.52	1.58 max.			
	. 3		RC18W3K	20 - 18	0.50 - 0.93	2.10 max			
0	28.5	Reeled	SM24W3S26	26 - 24	0.13 - 0.25	0.89 - 1.58			
in in its in the second s		loose piece	SM24WL3S26	26 - 24	0.13 - 0.25	0.89 - 1.58			
led o		Reeled	SM20W3S26	22 - 20	0.35 - 0.50	1.7.000			
Stamped and formed crimp	4	loose piece	SM20WL3S26	22 - 20	0.35 - 0.50	1.17 - 2.08			
and	<u> </u>	Reeled	SC24W3S25	26 - 24	0.13 - 0.25	0.89 - 1.58			
ped		loose piece Socket	SC24WL3S25	26 - 24	0.13 - 0.25	0.89 - 1.58			
tam		Reeled	SC20W3S25	22 - 20	0.35 - 0.50	1.17 - 2.08			
S	U.	loose piece	SC20WL3S25	22 - 20	0.35 - 0.50	1.17 - 2.08			
	· · ·	Pin 50A7	RMW50A7K						
olde		5016	RMW5016K	For					
Machined Dip solder		50A7 Socket	RCW507AK	For solder tail details see next page					
< 🗆		5016	RCW5016K						

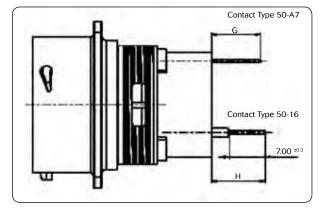
Machined / Stamped & formed contacts size 20

Crimptooling table

	Hand cr	imp tooling for loose c	ontacts		oling for contacts on rip	
Size	y14MTV / y16SCM2	MH	860	P107	Press	Extraction tools
	die set included	Positioner (not incl.)	Locator setting	Left side applicator KRM/KRC (not incl.)	Stripper unit (not incl.)	
RM24W3K			5/6			
RM20W3K	Y16RCM		5/7			
RM18W3K	or	MH86301	6/8			
RC24W3K		MI 186501	5/6	-	-	
RC20W3K	AF8 + TP 120		4/7			
RC18W3K			6/8			
SM24W3S26 SM24WL3S26				MLS0318B		
SM20W3S26 SM20WL3S26	V 14MTV			MLS0555A	SC11	RX20D44
SC24W3S25 SC24WL3S25	y 14/011 v	-	-	MLS0318B	50 11	
SC20W3S25 SC20WL3S25				MLS0555A		
RMW50A7K						
RMW5016K						
RCW507AK		FUI	solder tail details, see be	510 11		
RCW5016K						

Nominal length (dim G) of dipsolder contacts out of connector

(contacts to be ordered separately)



UTS7 jam nut receptacle connectors

Size	Male c	ontact	Female contact						
0.20	RMW50A7K	RMW5016K	RCW50A7K	RCW5016K					
10									
12									
14	9.51	10.41	2.4	3.04					
16									
18									
20	5	<u> </u>							
22	Э	6	-	-					
24	3.6	4.6		, ,					

* Plating : see plating indication / Note : all dimensions are in mm



Notes

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Power contacts





Description

TRIM TRIO[®] connectors also offer possibilities to use or combine power contacts with the standard size 16 signal contacts into the same housing.

It offers customers to reduce the number of connectors when combining signal and high current applications into one connector.

The signal cavities accept the full range of TRIM TRIO®:

- Size 16 contacts for applications up till 13 A
- Size 20 contacts for applications up till 7.5 A

Power cavities will either accept:

- Size 12 contacts for applications up till 26A
- Size 8 contacts for applications up till 44A

Pin and socket contacts are machined crimp snap-in and sockets for heavy duty top performance requirements.

For any specific power arrangement, please consult us.

Power contacts





Technical characteristics

Performance

- Current per contact max.:
- Contact resistance:

Contacts #12 (Ø2.4) 26 A ≤ 5 mΩ Contacts #8 (Ø3.6) 44A ≤ 5 mΩ

Construction

Contact body:

High conductive copper alloy

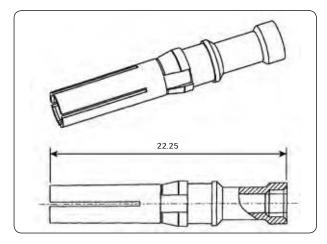
Plating indication

- K 0.4µm gold min. all over, over nickel
- A 3µm silver all over

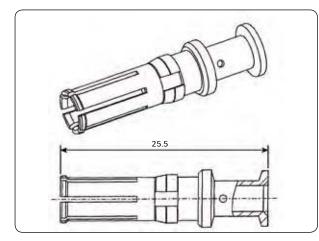
Connector accommodation

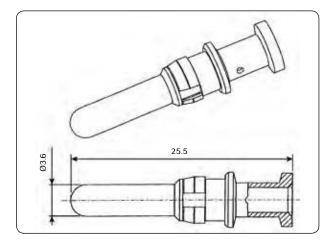
Power contacts can be used in the existing power arrangements of the UTS - see catalog pages 6/7 - UTP, UTG, UTO, UTV and SMS connectors - see pages in the TRIM TRIO[®] catalog.

Contacts #12 (Ø2.4 mm)



Contacts #8 (Ø3.6 mm)





Power contacts



Ordering information

Part nu	mbers	Contact	Contact Ø		Cable	•	Crimp	Locator	Locator	Extraction	
Pin	Socket	size	0	Sec	tion	Insulator Ø	tooling	setting	Locator	tooling	Plating
			mm	mm ²	AWG	mm					
82911459NA	82911458A			0.5	20			2			
82911461NA	82911460A			0.75-1.0	18			2			
82911463NA	82911462A	# 12	2.4	1.5	16	4.9	M317	3	VGE10077A	51060210924	Ag
82911465NA	82911464A			2.5	14			3			
82911467NA	82911466A			4.0	12			4			
82911459NK	82911458K			0.5	20			2			
82911461NK	82911460K			0.75-1.0	18			2			
82911463NK	82911462K	# 12	2.4	1.5	16	4.9	M317	3	VGE10077A	51060210924	Au
82911465NK	82911464K			2.5	14			3			
82911467NK	82911466K	1		4.0	12			4			
82913601A	82913600A			1.5	16			3			
82913603A	82913602A	1		2.5	14			3			
82913605A	82913604A	#8	3.6	4.0	12	6.5	M317	4	VGE10078A	51060210936	Ag
82913607A	82913606A			6.0	10			5			
82913609A	82913608A			10.0	8			6-7			



Notes

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Description

Dynamic IP68/IP69K - Waterproof connectors in mated and unmated condition

□ UTS Hi seal connector is a range of lightweight industrial plastic circular connectors compatible with MIL-DTL-26482 connectors. It offers Dynamic IP68/IP69K water protection in both mated & unmated conditions.

□ Available :

- in 5 shell sizes,
- up to 21 contact positions
- with multiple polarization options.







Major features & benefits



In unmated conditions

Dynamic IP68

Connector will remain IP68 even when:

- Pulling on the cable
- Bending the cable

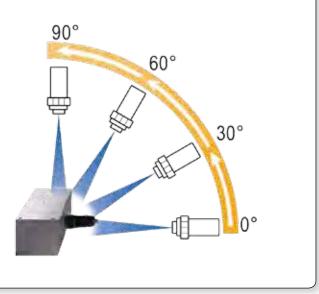
Dynamic IP69K Connector withstands high pressure water cleaning



In mated conditions

- Dynamic IP68
- Connector will remain IP68 even when:
- Pulling on the cable
- · Bending the cable

Dynamic IP69K Connector withstands high pressure water cleaning









Technical characteristics

Mechanical

- Durability:
- Vibration resistance:

Thermal shock:

250 matings & unmatings Sinusoidal vibrations per CEI 60512-4 - from 10 to 2000 Hz 5 cycles 30 min. from -40°C to 105°C per MIL-STD 1344 method 1003

Electrical

- Current per contact max.:
- Insulation resistance:
- Test potential:
- Working voltage:

Size 16: 13A Size 20: 7.5A \geq 5000 M Ω under 500Vcc at 25°C 1500 Veff between contacts size 20 2300 Veff between contacts size 16 according to MIL-DTL-26482 600 V - contacts size 20 1000 V - contacts size 16 according to MIL-DTL-26482

Environmental

- Operating temperature:
- Sealing (mated/unmated):

-40°C to + 105°C Dynamic IP68 - under water for 1 week, 1 bar Dynamic IP69K per DIN 40050 500 hours

- Salt spray:
 BoHS compliant & co
- RoHS compliant & conform to the Chinese standard SJ/T1166-2006 (Chinese RoHS equivalent)

• UV resistant:

No mechanical degradation or important variation of color after 5 years of exposure in natural environment (equivalence exposure to sun and moisture as per ISO4892)

Material

- Housing + Backshell:
- Insert:
- Contacts:

Thermoplastic UL94-V0 Elastomer Copper alloy - gold plated Other platings on request





Ordering information

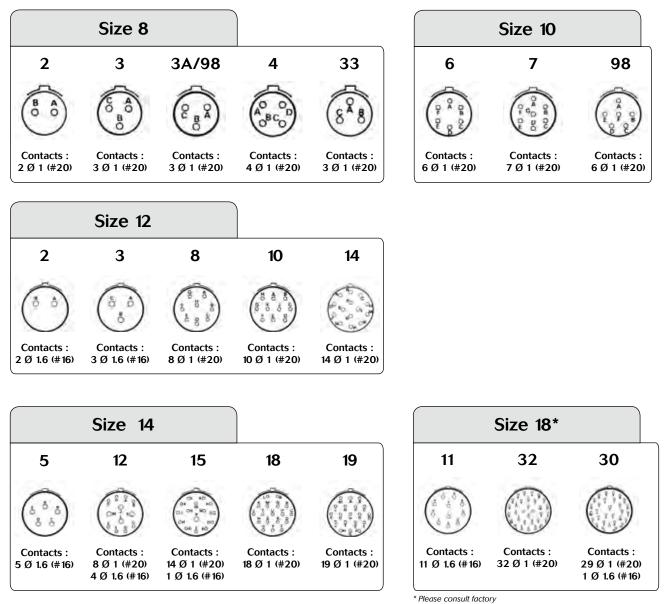
Connector family	UTS UTS	7 6	- JC	8 8	E E	2 2	P S	- -
 Body variation 6 Cable plug + backshell 7 Jam nut receptacle 0 Square flange receptacle 								
Backshell : $JC =$ Backshell (only for plug) / No digit = No backshell (only for plug)								
Shell size : 8, 10, 12, 14, 18								
Contact type $E = Handsolder \text{ contacts } / R = Crimp \text{ contacts}^* / D = PC \text{ tail contacts}^*$								
Insert arrangement - see next page								
Contact gender : P = Pin contacts / S = Socket contacts								
Insert rotation : No digit = Normal / W, X, Y, Z = Different orientations - see page 60								

* Please consult factory





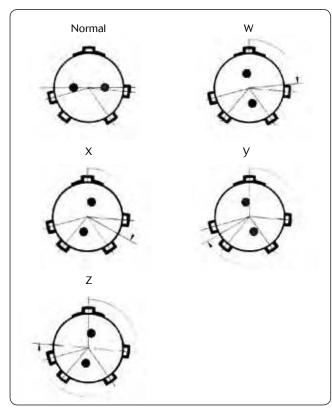
UTS Hi seal contacts arrangements







Insert orientation*



Shell	layouts		angle in	degrees	
sizes	layouts	W	х	у	z
	2	58	122	-	-
	3	60	210	-	-
8	3A (98)*	60	210	-	-
	4	45	-	-	-
	33	90	-	-	-
	6	90	-	-	-
10	7*	90	-	-	-
	98	90	180	240	270
	3	-	-	180	-
	8	90	112	203	292
12	10	60	155	270	295
	2	-	-	-	-
	14*	45			
	5	40	92	184	273
	12	43	90	-	-
14	15	17	110	155	234
	18	15	90	180	270
	19	30	165	3 15	-
	11	62	119	241	340
18	32	85	138	222	265
	30	180	193	285	350

* 8-98 layout, W and X non standard ortientations / 10-7 & 12-14 layouts,

X non standard orientation

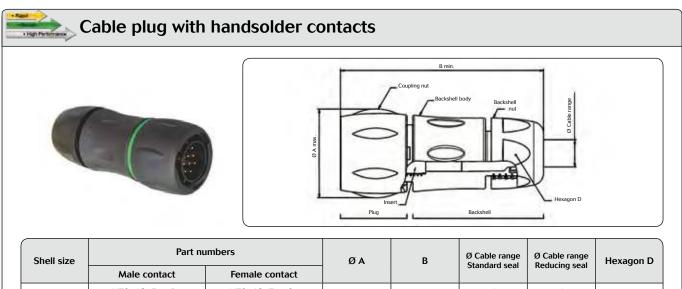
Range presentation

Square flange receptacle with handsolder contacts + High Phril PANEL CUT OUT 8 Part numbers Shell Α В С ØΟ Ε F G Ø١ øј size Male contact Female contact 8 UTS08E - - P -UTS08E - - S -21.5 2.3 11.7 12.0 15.1 21.0 3.2 15.5 12.5 UTS010E - - P -UTS010E - - S -21.5 2.3 11.7 15.0 18.3 23.8 3.2 17.3 15.1 10 UTS012E - - P -UTS012E - - S -2.3 11.7 19.0 20.6 3.2 21.8 18.2 12 21.5 26.2 UTS014E - - P -UTS014E - - S -23.0 28.6 25.0 21.5 14 21.5 2.3 11.7 22.2 3.2 UTS018E - - S -* 27.8 18 UTS018E - - P -* 21.5 2.5 11.7 28.5 27.0 33.3 3.2 31.8





Jam nut receptacle with handsolder contacts + Hat Per PANEL CUT OUT C max. Panel thickness $G^{\pm 0}$ Nut see tightening torque O'Ring Part numbers Shell Tightening С D ØG ØΑ В Ε F torque size Male contact Female contact 8 UTS78E - - P -UTS78E - - S -12.0 19.3 3.2 24.0 19.3 13.75 14.6 2 Nm 10 UTS710E - - P -UTS710E - - S -14.9 19.3 3.2 27.0 22.2 16.5 17.7 3 Nm UTS712E - - S -31.8 21.2 4 Nm UTS712E - - P -19.0 19.3 3.2 27.0 22.5 12 14 UTS714E - - P -UTS714E - - S -22.2 19.3 3.2 34.9 30.2 24.3 25.7 5 Nm 18 UTS718E - - P -* UTS718E - - S -* 28.5 19.3 3.2 41.3 36.6 30.6 32.0 5 Nm



	Shell size	Tarthe	linibers	ØA	В	Ø Cable range Standard seal	Ø Cable range Reducing seal	Hexagon D
		Male contact	Female contact			Stanuaru sear	Reducing sear	_
	8	UTS6JC8E P -	UTS6JC8E S -	22.5	54.0	2.5 / 6.5	1.5 / 5.0	16.0
	10	UTS6JC10E P -	UTS6JC10E S -	26.7	63.2	2.5 / 8.0	1.5 / 5.0	18.5
	12	UTS6JC 2E P -	UTS6JC12E S -	30.2	66.7	5.0 / 12.0	3.0 / 9.0	24.0
	14	UTS6JC14E P -	UTS6JC14E S -	35.1	71.5	7.0 / 14.0	5.0 / 12.0	26.0
(18	UTS6JC18E P -*	UTS6JC18E S -*	42.0	81.3	9.0/ 18.0	7.0 / 16.0	33.0

Coloured ring supplied as optional extra (see page 72).



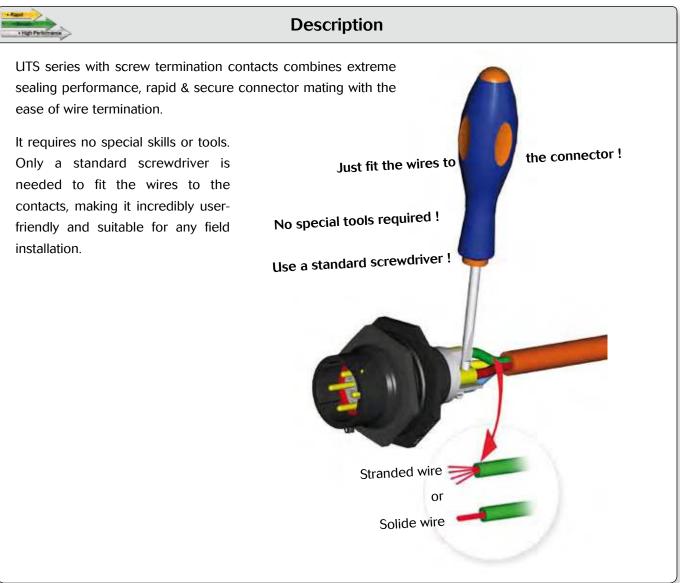


Hand	Cable	plug without ba	ackshell	
		О Алах	B max	
Shell size*	Part nu	umbers	ØA	В
	Male contact	Female contact		
8	UTS68E P -	UTS68E S -	22.5	21.3
10	UTS610E P -	UTS610E S -	26.7	23.6
12	UTS612E P -	UTS612E S -	30.2	23.6
14	UTS614E P -	UTS614E S -	35.1	23.6

* For shell size 18, please consult factory

Note : all dimensions are in mm



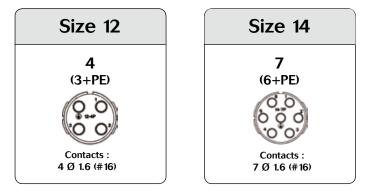


Mechanical		Environmental	
Durability:	250 matings & unmatings	Operating temperature:	-40° C to + 105°C
 Thermal shock: 	5 cycles 30 min. from -40°C to 105°C per MIL-STD 1344 method 1003	 Flammability rating: Sealing (mated): 	UL94-V0 Dynamic IP68/IP69K
 Screw tightening torque: 	40 Ncm	• UV resistant:	Dynamic ii 00/ii 09k
Screw lightening torque.	40 11011		on or important variation of color
Electrical		after 5 years of exposure	in natural environment (equivalence
Current per contact max.:	13A	exposure to sun and mois	•
Insulation resistance:	≥ 5000 MΩ	• Salt spray:	500 hours
 Test potential: 	2000 VAC	Matarial	
 Working voltage: 	up to 400V class III, PD 2 as per VDE		Thermenlectic
	up to 500V as per UL1977	Connectors + Backshells: Contacts:	Thermoplastic High conductive copper alloy
	see page 7 for more details	e contacts.	Min. 0.4µm gold plating
Wire acceptance:	0.5mm ² to 2.5 mm ²	RoHS compliant & conform	
wire acceptance.	0.51111 10 2.51111	SJ/T1166-2006 (Chinese R	oHS equivalent)

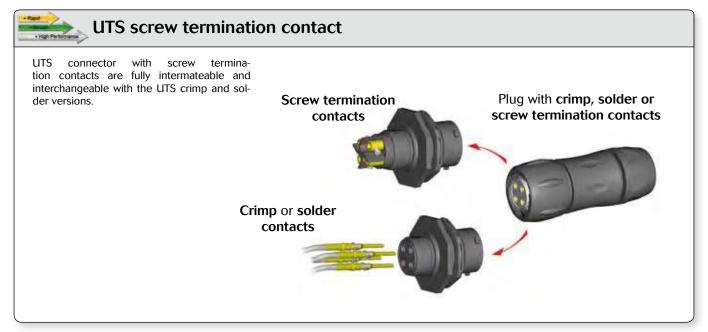
Ordering information

Туре		UTS	6	JC	12	4	Р	SCR
Connector type11-line receptacle6Cable plug7Jam nut receptacle								
Backshell JC: IP	68/IP69K backshell (only plug + In-line connectors)							
Shell size 12 or	14							
Number of contacts	4 or 7							
Type of contacts	P: Pin contacts / S: Socket contacts							
Contact termination	SCR: Screw termination							

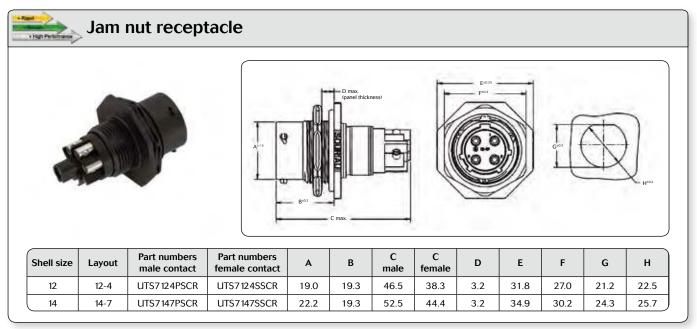
UTS screw termination contact arrangements



Connector accommodation

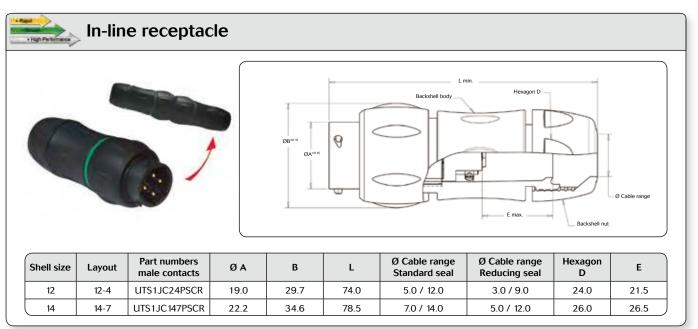


Range presentation



	Câ	able plug			Cour	B min Jing nut Backshell body	Hexagon D			
		O	OA	Insert	E.	Emax			ug and In-line h a flexible co IAU	
Shell size	Layout	Part numbers male contacts	Part numbers female contacts	ØA	В	Ø Cable range Standard seal	Ø Cable range Reducing seal	Hexagon D	E (male)	E (female)
12	12-4	UTS6JC124PSCR	UTS6JC124SSCR	29.7	66.7	5.0 / 12.0	3.0 / 9.0	24.0	15.1	22.8
14	14-7	UTS6JC147PSCR	UTS6JC147SSCR	34.6	71.5	7.0 / 14.0	5.0 / 12.0	26.0	18.95	26.7

Coloured ring supplied as optional extra (see page 72).



Coloured ring supplied as optional extra (see page 72).

UTS RJ45





Description

□ Intended for high speed Ethernet connection in severe environments, the plastic UTS connector with RJ45 cordset is **a universal solution**. Using any standard RJ45 cable, it needs NO tools for assembly or dissembly, making it easy to assemble and perfect for field installation.

□ The UTS RJ45 naturally benefits from the advantages of the UTS range:

Dynamic IP68/69K sealing performances

- Rapid & secure locking system
- High salt spray resistance
- High vibration resistance

Available in shell size 18 - male RJ45
 cordset in plug and female RJ45
 cordset in receptacle, the UTS RJ45
 can be used for Ethernet 10 BaseT,
 100 BaseTX and 1000 BaseT,
 TIA/EIA 568B Cat5e and ISO/IEC 11801
 class D networks.



Seal to optimize RJ45 cordset positioning & vibration resistance

UTS RJ45



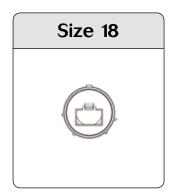
Mechanical		Material
Durability:	250 matings & unmatings	Connectors + Backshells: Thermoplastic
Electrical		Nut: Metal RoHS compliant & conform to the Chinese standard
Connection category:	RJ45	SJ/T 1166-2006 (Chinese RoHS equivalent)
• ,	and class D per ISO/IEC 11801	
Environmental		
• Operating temperature:	-40°C to + 105°C	RoHS
Flammability rating:	UL94-V0	Compliant
 Sealing (mated): 	IP68/69K*	
 Salt spray: 	500 hours	

Ordering information

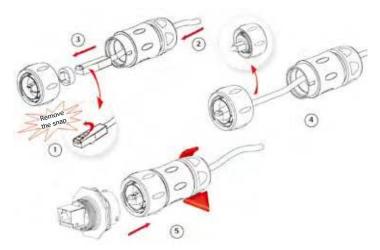
Туре		UTS UTS	7 6	- JC	18 18	RJF RJ	N N	- 25
Body variation	6 Cable plug 7 Jam nut receptacle							
Backshell	JC = Easy handling plastic backshell (only for plug)							
Shell size	18							
Insert	RJF: Feed Through (only receptacle) / RJ: Free insert to accept any	RJ45 (only	/ plug)					
Polarisation	N : Normal / A, B: Different orientations							
Mandatory suffix	25 (only for plug)							

* Short backshell on request

UTS RJ45 contact arrangement



Assembly instructions

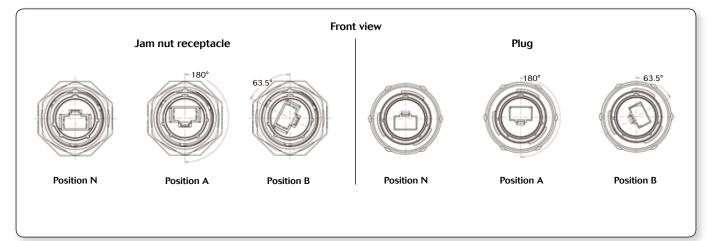


* subject to a cylinder-shaped and non-convertible cordset

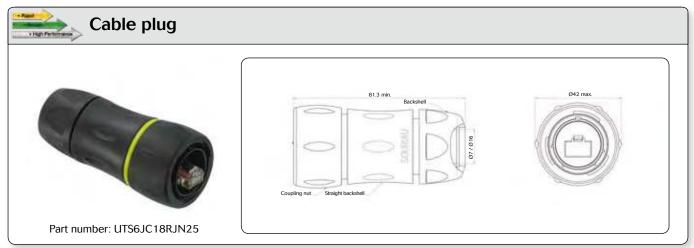
UTS RJ45



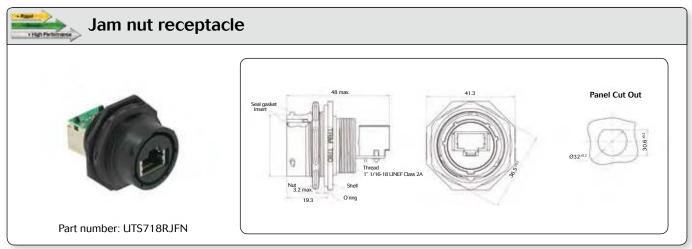
Insert rotation



Range presentation



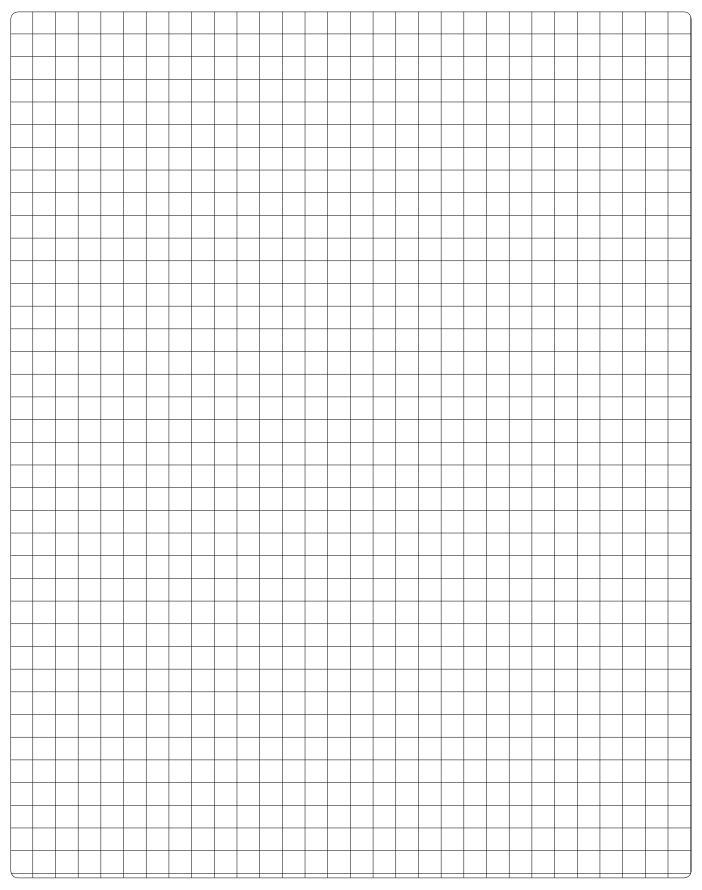
* Add A or B between RJ & P, if different orientation / Coloured ring supplied as optional extra (see page 72).



* Change N to A or B, if different orientation



Notes



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Description

Accessories for UTS series

UTS series offers a wide range of accessories: from the plastic protective cap to the dust caps, coloured rings for visual identification or discrimination pins.



Jam nut sealing caps

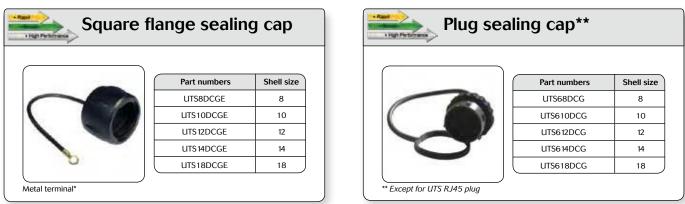


Part numbers	Shell size
UTS8DCG	8
UTS10DCG	10
UTS 12DCG	12
UTS 14DCG	14
UTS18DCG	18



Part numbers	Shell size
UTS8DCGR	8
UTS10DCGR	10
UTS 12DCGR	12
UTS14DCGR	14
UTS18DCGR	18

Metal terminal



* Please consult factory

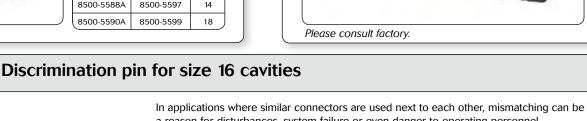
Accessories



-	Receptacles	nbers Plugs	Shell size		Part numbers / neoprene	Shell size
0		JTS610CCR*	10		UTFD 11B	8
\sim	UTS712CCR* U	UTS612CCR*	12		UTFD 12B	10
\bigcirc	UTS714CCR* U	UTS614CCR*	14		UTFD 13B	12
\sim	* Add G for Green,		for Red		UTFD 14B	14
	For shell sizes 8 & 1	18 nlease consu	It factory	[UTFD16B	18
Plastic	c protective	сар		Bending	protection	spiral



Part numbers Shell Receptacle cap Plug cap Shell 8500-5585A 8500-5594 8 8500-5586A 8500-5595 10 8500-5588A 8500-5596 12 8500-5588A 8500-5597 14 8500-5590A 8500-5599 18





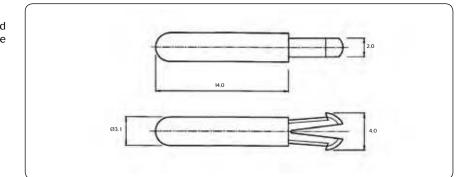
a reason for disturbances, system failure or even danger to operating personnel. To eliminate mismatching, all TRIM TRIO[®] connectors can be equipped with discrimination

keys, which offer unlimited possibilities for a «fool-proof» interconnection system.

When one of these discrimination keys is used, the TRIM TRIO^{\otimes} connector will only mate with a connector which has a vacant contact or discrimination cavity at the corresponding position.

This system offers boundless opportunities for all applications which involve several identical TRIM $\text{TRIO}^{\circledast}$ connectors.

The material used is Thermoplastic.



UTS : Your first choice in waterproof connectors !

SMSPKE0

A dummy contact, which can be inserted into an empty contact cavity in any of the TRIM $\mbox{TRIO}^{\circledast}$ connectors.







Description

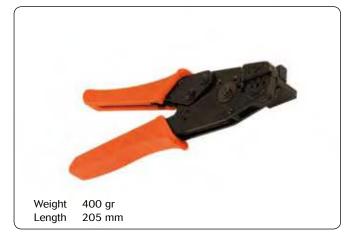
Crimptooling for TRIM TRIO[®] contacts

The TRIM TRIO[®] connection system not only offers versatility in connectors but production versatility in tooling as well. All information needed on tooling ranges from simple handtools for small production, over semi-automatic to full automatic strip-and-crimp machines can be found on the hereafter paragraphs.

All the TRIM TRIO[®] tooling and this for machined, stamped and formed and coax contacts is specially designed for this system to make reliable, trouble-free connections.

Crimptooling for machined contacts

For an overview on crimptooling refer to «crimptooling tables» at the different contact sections.



Y16RCM - for contacts #16

A lightweight, low cost crimptool with fixed, 3-groove die set to crimp **size 16 TRIM TRIO**[®] **RM/RC loose piece machined contacts**. The tool is ratched controlled to guarantee a complete crimp cycle. Each crimptool is supplied with a locator to guarantee a perfect crimp indent positioning.

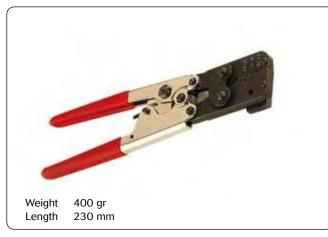


MH860 - for contacts #16 & #20

A crimptool qualified MIL-C-22520/7 that gives an 8 impression crimp with a precision cycle-controlled ratcheting mechanism. It features an 8 step crimp-depth selector knob and is designed to crimp **size 16 & size 20 TRIM TRIO**[®] **RM/RC machined contacts.** The tool can be provided with different locators heads to crimp different contacts types - locator to be ordered separately.

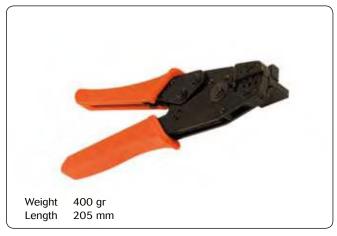


Crimptooling for stamped & formed contacts



Y14MTV - for contacts #16 & #20

A lightweight crimptool with fixed 3-groove die set for AWG 26 to 14 for size 16 & size 20 TRIM TRIO[®] SM-M/SC-M stamped & formed contacts. Ratchet controlled to guarantee a complete crimp cycle.



Y16SCM2 - for contacts #16

A lightweight crimptool with fixed 3-groove die set for AWG 26 to 16 for **size 16 TRIM TRIO**[®] **SM-M/SC-M loose piece formed contacts.** Ratchet controlled to guarantee a complete crimp cycle. Each crimptool is supplied with a locator to guarantee a perfect crimp indent positioning.

Crimptooling for coaxial contacts



M10S1 - for contacts #16

A robust, versatile, full cycling handtool which is fully qualified to the requirements of MIL-C-22520. Interchangeable 4-indent die sets are available for a wide range of coaxial contacts.

This tool is suitable for application of RMDX/RCDX coaxial contacts from the TRIM TRIO $^{\rm \tiny 8}$ range.



AF8 - for coaxial contacts

Qualified MIL-C-22520/1, has virtually limitless application within the specified wire range of 12 through 26 AWG. It gives an 8 impression crimp with a precision cycle-controlled ratcheting mechanism and **is used for certain coax contacts.** The tool can be provided with different locators turret heads to crimp different contact types.

UTS : Your first choice in waterproof connectors !

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Crimptooling for power contacts Size 12 (Ø 2.4mm) Size 8 (Ø 3.6mm)



Crimp tooling M317 Locator VGE1 0077A (#12) or VGE1 0078A (#8) - to be ordred separately

Automatic crimptooling for size 16 contacts (Ø 1.6mm) & size 20 (Ø 1.0mm) contacts

P107 Press - P/N P107

The P107 Crimping Press is available either in semi-automatic (for benchtop use) configuration or in full automatic (integrated into a cut and strip machine) configuration. The P107 has a standard stroke of 40 mm, and upon request a variable stroke version is available.

The standard crimping height (measured from the applicator base plate to the press T-coupling when at Bottom Dead Center) is 135.8mm \pm 0.02 mm, but different kits to adapt it to different-size applicators are available upon request. The JOG option allows the operator to manually step-by-step cycle the press. The semi-automatic configuration (for bench top use) always includes safety cover, reel arm, foot switch according to the international safety standard and CE regulation. Produced under a quality Management System certified to ISO 9001 (TÜV).

Power	0.75 Kw	Weight	85 Kg
Force	2000 Kg	Dimensions	310x770x310
Stroke	40 mm	Crimping height	135.8 mm



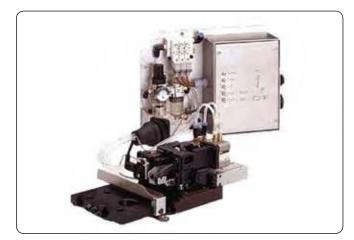
MLS--- - left side miniapplicator

Miniapplicator to crimp machined or stamped and formed TRIM TRIO® contacts.

All the adjustments requested to make tool correctly functioning (crimp feeding pitch, crimp height ...) can be simply made. Resolution of 0.03 mm. Regulation range from 0 to 2.7 mm.

Ref	See contact sections
Stroke	40 mm
Weight	4.5 kg
Dimensions	145x107x150





SC11 Stripper-crimper - P/N SC11

The SC11 Stripper-Crimper is a wire-stripping unit conceived to be integrated with a crimping station (press and applicator). In one smooth movement, the SC11 grabs the wire, strips it and moves it over to the applicator's anvil, where it will be crimped to the terminal. PLC controlled, the electro – pneumatic actuating system grants ease of installation, use and maintenance. It can be cycled either by pedal or by a sensor that detects the presence of the wire to be stripped. Either way, the stripped wire will be automatically moved over to the applicator and crimped to the terminal. The SC11 can be used with multiple-core wires. Produced under a quality Management System certified to ISO 9001 (TÜV).

Pressure	5 - 7 bars	Stripping length	2 - 12mm
Cable section	0.2 - 3 mm ²	Weigth	5.1 kg

Options

1 - Quality assurance for crimping technology

A crimping force sensor continuously checks the quality of each individual crimp and records it without impairing the processing speed. The sensor detects bad crimp connections, eliminating the high subsequent costs otherwise caused by them.

For ordering, consult factory.

2 - Crimp pull press gauge

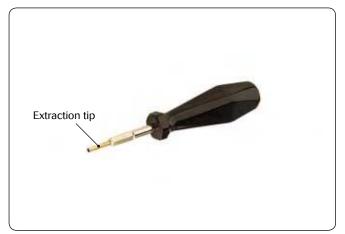
The crimp pull press gauge allows to measure the resistance to the pulling of crimped terminals.

- 3 Crimp height measuring device
- 4 Kit press lighting lamp

For ordering, consult factory.



Extraction tooling for size 16 contacts (Ø1.6mm)



RX2025GE1

A spring loaded extraction tool for the full range of TRIM TRIO[®] contacts. This tool ensures that the contact locking louvres are fully retracted before any pressure is applied to extract a contact. Part number for extraction tip: RX2025GE1P4

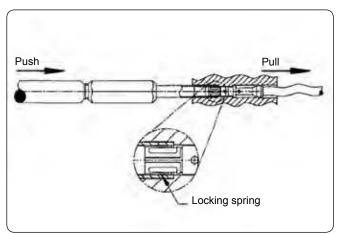
Extraction tooling for size 20 contacts (Ø1.0 mm)



RX20D44

A spring loaded extraction tool. This tool ensures that the contact locking louvres are fully retracted before any pressure is applied to extract contact. It is especially suitable for applications where the integrity of the assemblies are of the utmost importance.

Contact extraction for size 16 & size 20 contacts



How to extract a contact out of its cavity?

Slide the extraction tip over contact from mating side till the locking spring from the contact is depressed.

Push on handle to push out the contact with the spring loaded inner plunger.



Insertion tooling for Size 16 (Ø1.6 mm) Size 20 contacts (Ø1.0 mm)



RTM205

This tool is especially designed to ease insertion of any TRIM TRIO[®] contact crimped on very flexible or small wire sizes. Simply position the insertion tool so that the tip of the tool bears against the back of the wire barrel, retaining the wire with thumb in the groove of the tool. Push the contact slowly into the connector until it snaps into position.

Extraction tooling for power contacts size 12 (Ø2.4 mm) & size 8 (Ø3.6 mm)



Extraction tooling 5106.021.09.24* (#12) Extraction tip: 5106.021.34.24 - if ordered separately

Extraction tooling 5106.021.09.36* (#8) Extraction tip: 5106.021.34.36 - if ordered separately

* Part number includes both extraction tool + extraction tip

UTS series



1 Page Performance

What is IP rating & how it is specified ?

• The connector's housing, sealing and locking mechanism protect the connection from external influences such as mechanical shocks, foreign bodies, humidity, dust, water and other fluids.

• The degree of protection is explained in IEC 60529, DIN EN60529 (DIN 40050) standards that categorize connections according to foreign body and water protection.

• The degree of protection is indicated by IP (International Protection) followed by 2 digits (see example below):



First digit	Degree of protection	Second digit	Degree of protection						
0	No protection against accidental contact. No protection against solid foreign bodies.	0	No protection against water.						
1	Protection against contacts with any large area by hand and against large solid foreign bodies with a diameter bigger than 50 mm.	1	Drip-proof. Protection against vertical water drips.						
2	Protection against contacts with the fingers. Protection against solid foreign bodies with a diameter bigger than 12 mm.	2	Drip-proof. Protection against water drips up to a 15° angle.						
3	Protection against tools, wires or similar objects with a diameter bigger than 2.5 mm. Protection against small solid bodies with a diameter bigger than 2.5 mm.	3	Spray-proof. Protection against diagonal water drips up to a 60° angle.						
4	As 3 however diameter is bigger than 1 mm.	4	Splash-proof. Protection against splashed water from all directions.						
5	Full protection against contacts. Protection against interior injurious dust deposits.	5	Hise-proof. Protection against water (out of a nozzle) from all directions.						
6	Total protection against contacts. Protection against penetration of dust.	6	Protection against temporary flooding.						
		7	Protection against temporary immersions.						
	•	8	Protection against water pressure. Pressure to be specified by supplier.						
	UTS offers high sealing	9К	High pressure hose-proof. Protection against high pressure water (out of a nozzle) from all directions.						
	performance IP68 / 69K Even in dynamic situations.		·						

UTS series





What is NEMA ?

NEMA definition

The National Electrical Manufacturer Association or NEMA relates to standards for electrical enclosures. It defines the types of environments in which these enclosures can be used.

NEMA ratings vs IP ratings

Whereas IP ratings only consider protection against ingress of foreign bodies - first digit - and ingress of water (second digit), **NEMA** ratings consider these but also verify protection from external ice, corrosive materials, oil immersion, etc.

The correlation between NEMA & IP being limited only to dust and water, we can state that a NEMA type is *equivalent to* an IP rating but it is not possible to say the contrary.

Below a list of some NEMA standards:

Enclosu rating	re	IP20	IP22	IP55	IP64	IP65	IP66	IP67	
Туре 1		•							
Туре 3					•				
Type 3R			•						
Type 3S					•				
Type 4							•		
Type 4X							•		
Type 6								•	
Type 12				•					
Type 13						•			
	ates con rating c	npliance an be either Typ	be 6 or Type	6P - please s	see below:				
6 IP67 Enclosures constructed for either indoor or outdoor use to provide a degree of protection to personnel against incidental contact with the enclosed equipment, falling dirt, hose-directed water, the entry of water during occasional temporary submersion at a limited depth and damage from external ice formation.									
6P	IP67	Enclosures con protection to p hose-directed and damage fr	personnel ag water, the er	ainst incident ntry of water	tal contact wi during prolor	th the enclose	ed equipment,	•	irt,

UTS series

Robotics



Suitable for a broad range of applications

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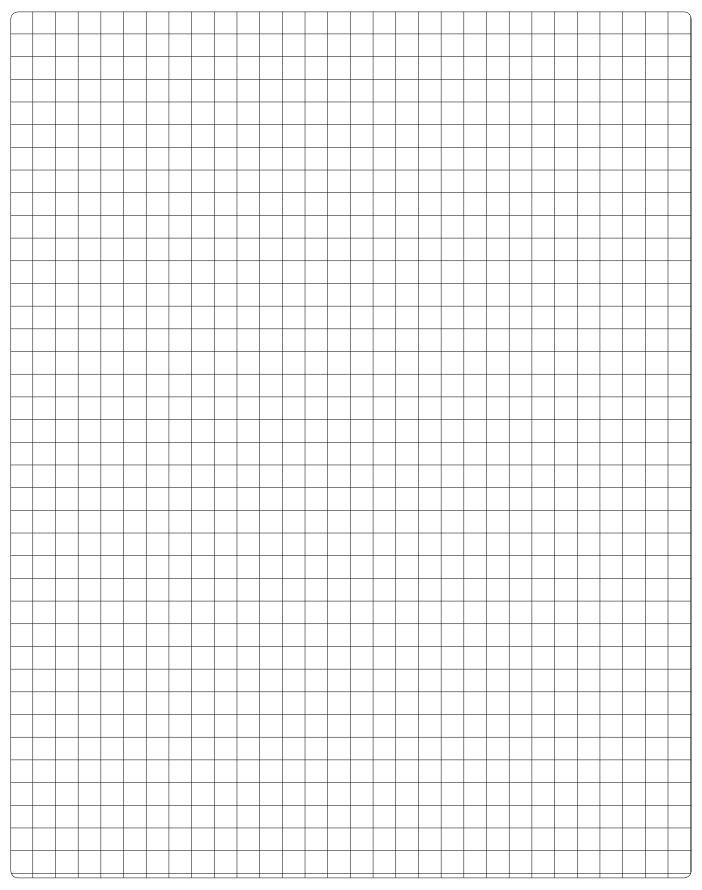


and there is more ...:

Renewable Energy, Portable Energy, Factory Automation & Control, Building Automation & Control, Telecom/Datacom Infrastructure, Geophysics & Oceanography, Mining, etc...



Notes

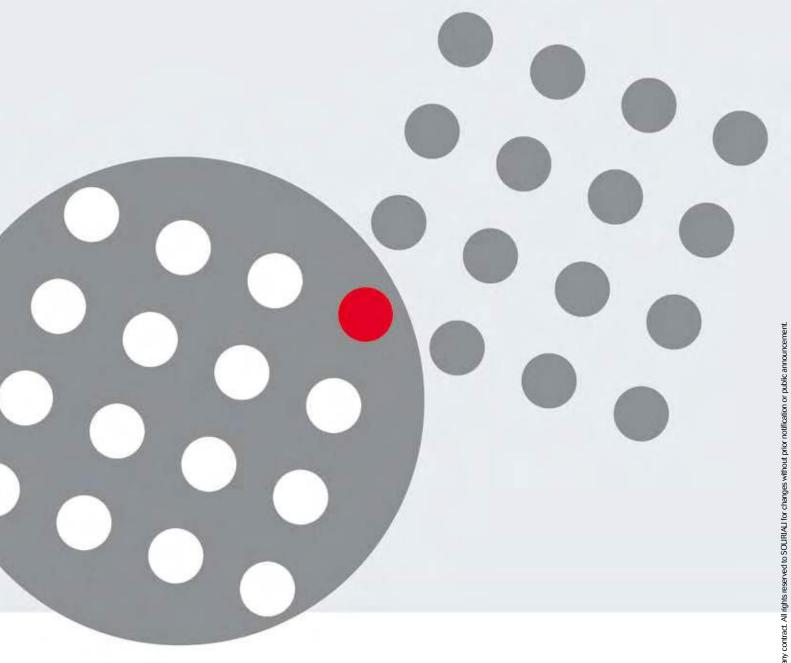




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