



**MATERIALS**

- TT PLUG ASSEMBLY - BRASS, NICKEL PLATED
- TT PLUG INSULATION - GLASS FILLED POLYESTER
- HANDLE - RED THERMOPLASIC
- TERMINAL - BRASS
- #0-80 SCEW - BRASS

CUSTOMER DRAWING

CAD/CAM DWG. NO. TT254N\_CD  
SHEET 1 OF 1

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION, SEE S/C ENGINEERING STANDARD ES-0001	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.								
					UNLESS OTHERWISE SPECIFIED				SIZE	WIDTH	MULT	LBS./M	TEMPER	
					1. ALL DIMENSIONS IN INCHES TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005 FRACTIONAL DIMENSIONS ±1/64 ANGLES ±1/2° ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.				FINISH		MATERIAL			
					2. REMOVE ALL BURRS				SPEC. NO.		SPEC. NO.			
					3. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.				FIRST USED ON		SCALE 1 = 0.375			
					4. HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±.002				DATE DRAWN	BY	CHK'D	APP'D	<b>Switchcraft®</b>	
C	ECO #21272	9-3-96	DA	MW	8-21-93	LR								
B	ECO #19704	3-24-95	RC	GHJ								<b>TT PHONE PLUG</b>	PART NO. TT254N	ISSUE C
A	FIRST DRAWN	8-21-93	LR											
ISSUE	CHANGE NO.	DATE	BY	APP'D										
REVISIONS					DO NOT SCALE DRAWING									