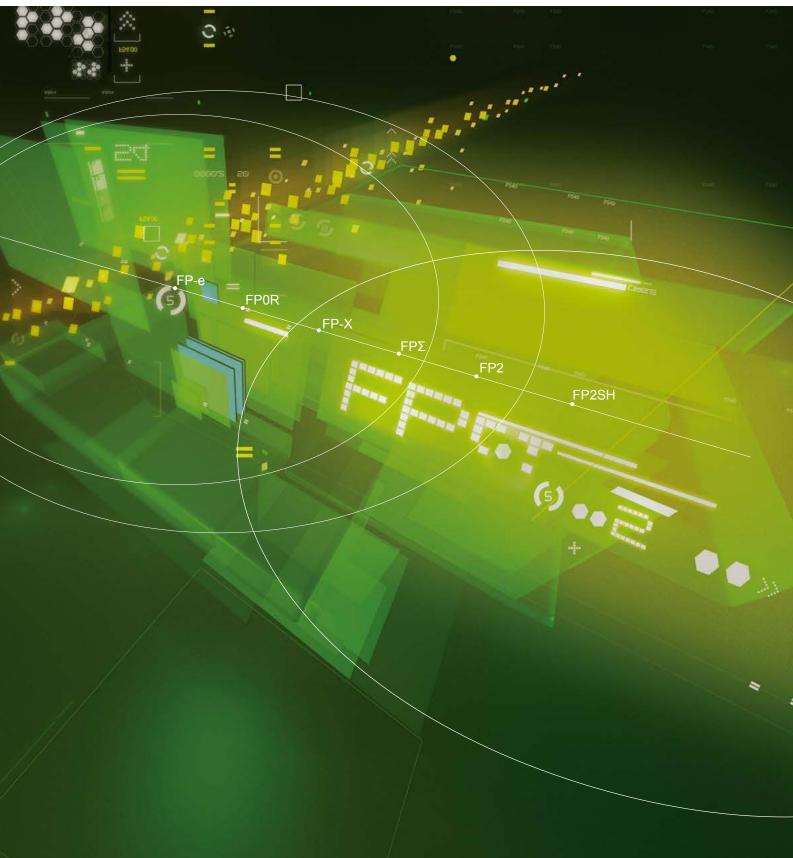
# Panasonic

# **Programmable Controller**

**FP**SERIES **DIGEST** 



# Selection of Products

Model Features			FP-e			FP	0R				<b>ΓΡΣ</b>		
				play + Switch			ler superior	to basic	High performance ultra-compact				
			All-In-one	controller with six functions			tra-compac for use in e		Reli	iably sur	oports th	controller ne control of	
							narrov	/ spaces	hi	•	•	ipment with	
										more	e functio	ons featured	
			Panadore	-						1	1		
			<b>王</b> [2] 天(二)							1			
			*The FP-e will be the end of Septe										
CPU (contr	ol unit) type		Basic type	With thermocouple input type	C10, C14 and C16	C32	T32	F32	C24	C2	8	C32	
Maximum o	controllable	I/O points	14 points	12 points	106 to 112 points	128 points	128 points	128 points	376 points	380 pc	oints	384 points	
Connectab	le expansior	n units		-		3 un	its		7 ι	units (Righ	t: 3, Left: 4	4)	
Program ca			2.7 k steps		16 k steps 32 k steps			32 k steps					
	Comment memory		-		Available (Built-in memory) 0.08 µs (Up to 3 k steps), 0.58 µs (3 k and later steps)			Available (Built-in memory)					
	Operation speed (basic instructions) Data register		) 0.9 µs/step (basic instructions) 1,660 words		12,315 words 32,756 words		0.32 µs/step (basic instructions) 32.765 words						
Internal relay		1,008 points (63 words)		4,096 points (256 words)		4,096 points (256 words)							
Network Ethernet			. ,	Available (with FP Web Server 2 and KS1 Signal			converter)						
compatibility	compatibility FL-NET			-	-			-					
	Modbus-RTU		Available	(RS485 type)		Available	(RS485)		Available (R	S485 com	municatio	n cassette)	
	CC-Link		-		Available (Slave, CC-Link unit)			Available (Slave, CC-Link unit)					
	Computer I (MEWTOC	OL)	Available (Too	l port, COM port)	Availa	ble (Tool p	oort, COM port)		Available (To	ol port, cor	mmunicati	ion cassette)	
	General-pu (nonproced	urpose serial dural)	Available (COM port)		4	vailable (C	COM port)		Available (Tool port, communication cassette)				
	PLC link	W		-		-				-			
		W0		-	Available (RS23	32C, 1-to-1)	(RS485, Up to	16 units)	Available (R	S485 com	municatio	n cassette)	
		W2		-		-				-			
	Remote I/C	VE	-		-		-						
	(MEWNET-F)		-	Available (64-point slave stations, I/O link unit)		Available (64-point slave stations, I/O link unit)		I/O link unit)					
	S-LINK			-	Available (FP0-SL1 control unit)			Available (S-LINK unit)		:)			
	S-LINK V			-	-			-					
Motor control	Motor Built-in pulse output		2 axes/10 kHz	2 axes/5 kHz	4 axes	s/50 kHz (C	16, C32 or T32			0 kHz (Tran			
Positioning unit		0	-		-	tion (C46, C22	T22 er F22)		/4-axis type				
PWM output High-speed counter		2 points/1 kHz 4 channels/10 kHz	/1,000 resolution 4 channels/5 kHz	4 points/4.8 kHz/1	6 channel		132 UF F32)	2 points/12 kHz/1,	4 channel	•	istor output type)		
Analog		rrent input			4 channels/unit, 8 cha		2 channels input	and 1 channel	4 channels/unit, 8 cha			input and 1 channel	
measurement		irrent output		-	4 channels/u		output/4 channel 2 channels outp	•	4 channels/u			hannels input and output mixed unit	
	Temperatu		_	2 channels (thermocouple)			mocouple unit			innels ther		•	
Calendar ti	mer (clock f	unction)	Available (With o	alendar timer type)		Available (	T32 only)			Availa	able		
Others			Front panel swi	tch input: 8 points	М	iniUSB po	rt provided		Pote	ntiometer i	nput: 2 po	oints	

		FP-X			F	P2SH
	a	High performance compact terminal block type controller selection of add-on cassettes llows space-saving use of the roller for a variety of purposes			Advance	1 ms/20 k steps d version of FP2 ultra-high speed processing
	1. B					
C14	C30	C60	C2L	C2	C2P (with IC memory card interface)	C3P (with IC memory card interface)
328 points	352 points	382 points	2,0	48 points (8,192 points	with the remote I/O syste	
8 เ	units + Add-on casset	tes (up to 3)		32 units (When the H	ype backplane is used)	
16 k steps		32 k steps	32 k steps	60 k	steps	120 k steps
	Available (Built-in m	nemory)		Available (Bu	ilt-in memory)	
(	0.32 µs/step (basic ins	tructions)		0.03 µs/step (ba	sic instructions)	
	32,765 words	3	10,240 words (Exc. file register. See the end of this table.)			
	4,096 points (256 v	vords)		14,192	points	
Availab	ole (Ethernet communi	ication cassette)		Available (I	T-LAN unit)	
	-			Available (	/E link unit)	
Availa	ble (RS485 communic	cation cassette)	-			
Ava	ilable (Slave and FP0	CC-Link unit)			-	
Available	(Tool port and comm	unication cassette)	Available (COM port, CCU and MCU)			
Available	(Tool port and comm	unication cassette)		Available (COM p	ort, SDU and MCU)	
	-			Available (I	/W link unit)	
Availa	ble (RS485 communic	cation cassette)	Available(MCU)			
	-		Available (MW link unit)			
	-		Available (VE link unit)			
Available (6	4-point slave stations	and FP0 I/O link unit)		•	er: MW link unit) RMS unit)	
	-			Available (	S-LINK unit)	
	-			Available (S	-LINK V unit)	
2 axes/100 kł	Hz + 2 axes/20 kHz (Tra	ansistor output type)	-			
1 axis/			e and Interpolation type			
4 points/12 kł	Hz/1,000 resolution (Tr				solution (Pulse I/O unit)	
	8 channels/50 kł	Hz		· · ·	-HSCT and FP2-PXYT)	
2 channels/cassett		2 channels input and 1 channel output mixed cassette			D8VI and FP2-AD8X)	
2 channels/cassett		-			s (FP2-DA4)	
2 channels thermoc		nnels R.T.D. input cassettes	8 cha	· · · ·	T.D. (FP2-AD8X and FP2-	KID)
	Available (MRTC cas	· · · · · · · · · · · · · · · · · · ·	File reg		Built-in type) steps: 32,765 words x 3	banks)
	Nith a USB port (C30 a	and C60)		(32 k steps: 32,76	steps: 32,765 words x 3 words)	

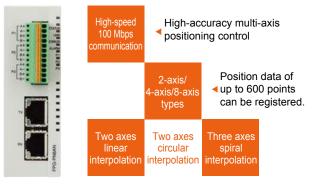
# Positioning

# Positioning

# **Compact type PLC achieves high-speed and** high-accuracy positionig.

### FP2 The palm-size ultra-compact PLC allows for the establishment of a network servo system with up to 16 axes.

Positioning unit RTEX is compatible with Panasonic MINAS A4N/A5N "Realtime Express," enabling the construction of a high-speed, high-accuracy, wire-saving servo system. The cumbersome wiring work will be significantly reduced, contributing to the quick startup of equipment with a multi-axis control function. (A5N is supported from Ver. 1.30.) \*Mixed use of MINAS A4N and A5N is not possible.



- Compatible with commercially-available LAN cables, significantly reducing wiring costs
- Equipped with a manual pulser input, allowing for fine teaching



### Dedicated tool software **Configurator PM**

Reliable and user-friendly software tool for the process from setting through startup and operation monitoring for the functions, including specification of axes to be used, parameter setting, data table creation, JOG operation, home return, and data monitoring.



### AC servomotors in the best match to FPS MINAS A5 Series

MINAS

Panasonic Corporation, Motor business unit

•Features an upgraded real-time auto tuning function •The improved vibration damping property made the motor usable in a wide variety of mechanisms. The operability for both low and high rigidity mechanisms has been improved. •Usable for a wide range from position to speed and torque instructions



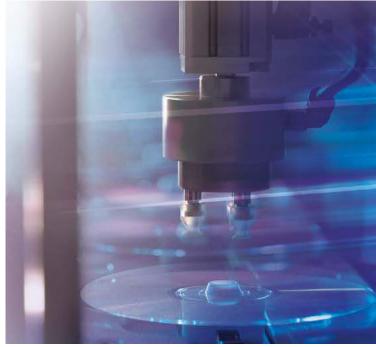




•Up to 8-axis type RTEX 32 units can be connected, and up to 256 axes can be controlled. (when using H type backplane).

 $\bullet Use \ in \ combination \ with \ the \ ultra-high \ speed \ and \ large \ capacity \ CPU \ unit \ [20 k$ 

step/1 ms (measured by our company), program capacity of 120 k steps) adequately supports the control of large-scale equipment.

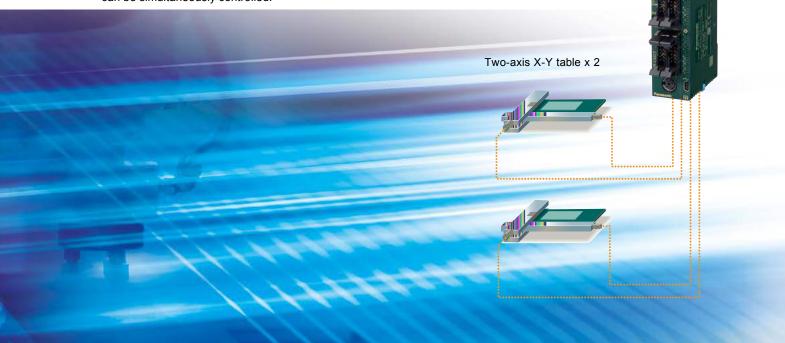


FP0R

# Positioning control available with the more compact body with built-in 4-axis pulse outputs

# FPOR The four built-in channels of a maximum of 50 kHz pulse output allow for simultaneous 2-axis linear interpolation of two sets.

No complicated speed calculation or programming is required. 2-axis linear interpolation is available by using the F175 dedicated instruction. Two sets such as two X-Y tables, for example, can be simultaneously controlled.

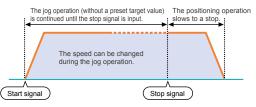


Variety of positioning instructions available

FP-X

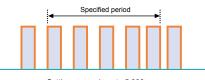
### ■Jog positioning control (F171 instruction)

The motion can be started without a preset target value. When a stop signal is input, the target value is set, and the motion is slowed to a stop.



### Measuring the pulse frequency (F178 instruction)

Pulses input in a specified period by a single instruction are counted, and the frequency is calculated.



Setting range: 1 ms to 5,000 ms

# Built-in 100 kHz pulse outputs for two axes and 20 kHz for two axes

### For relay output type even 2-axis linear interpolation

With two add-on pulse I/O cassettes (AFPX-PLS), linear interpolation can be performed at a maximum of 80 kHz synthetic speed by using F175 (SPSH) instruction, which is the same instruction for the transistor output type.



5

# Analog

# Analog

# Smallest class compact PLC analog unit

### FP-X

### Ultra-compact add-on cassettes for analog control

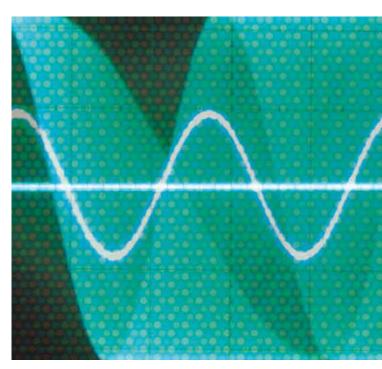
"Require slightly more functions", "Want to add functions to the existing equipment" The rich variety of add-on cassettes helps solve these requirements. The Add-on cassette easily adds small quantities of functions and I/O points





Easily removable (Two screws to secure the unit)

AFPX-AD2	Analog input cassette (0 to 10 V/0 to 20 mA, 12-bit, non-insulated two points)
AFPX-A21	Analog I/O cassette Input: 2 channels (0 to 5 V/0 to 10 V or 0 to 20 mA, 12-bit, insulated) Output: 1 channel (0 to 10 V or 0 to 20 mA, 12-bit, insulated)
AFPX-DA2	Analog output cassette 2 channels (0 to 10 V or 0 to 20 mA, 12-bit, insulated 2 channels)
AFPX-TC2	Thermocouple input cassette (K/J type, Resolution: 0.2 °C 32.36 °F, insulated 2 channels)
AFPX-RTD2	R.T.D. input (insulated) 2 channels (Channels insulated)

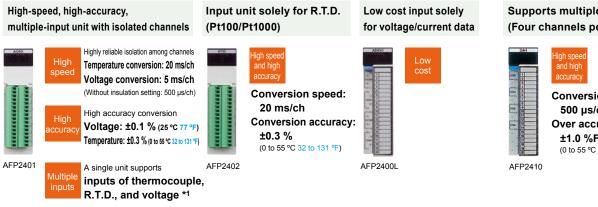


# Multi-range control of a variety of equipment is possible. The unit can be directly connected with thermocouples and resistance temperature detectors.

FP2SH

Achieved by a variety of units, including three "analog input type" units and multiple channel "analog output type" units (four channels per unit)

### Analog input types



\*1 Current inputs can be converted into voltage inputs by attaching the supplied external resistor to the inupt terminal section

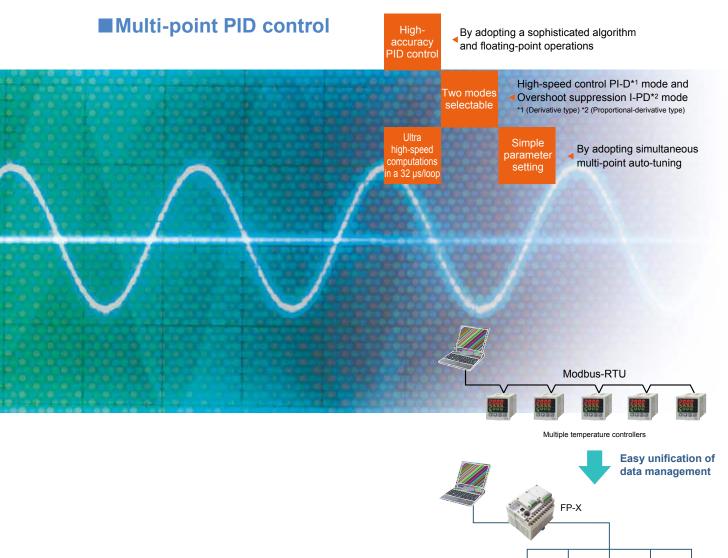
### Analog output type

Supports multiple channels. (Four channels per unit)



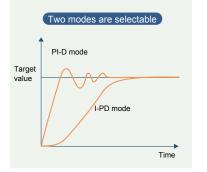
# Simple temperature control

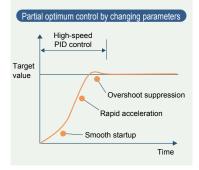
FP-X The advanced PID control facilitates high-speed, high-accuracy multi-point temperature control.



• By combining with a sequence control, the parameters (Kp, Ti, Td, etc.) can be changed during a PID control execution, thereby enabling optimum temperature control in each stage including start up, midrange, and convergence.

The ability to change the target value easily enables multi-step temperature control, which was difficult only with temperature controllers. In addition, the multi-point temperature control enables the centralized control of multiple temperature controllers with a single FP-X for unified data management.







T/C

T/C

T/C

The number can even be increased up to 28 channels by using the thermocouple input cassette and FP0 thermocouple unit.

T/C

T/C

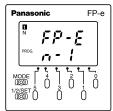


### Panel-mount type all-in-one controller - Combination PLC and display



### **DISPLAY MODES AND FUNCTIONS**



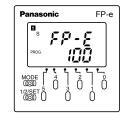


Displays any characters and numerical values, and numerical data can be changed.

### **SPECIFICATIONS**

### Performance specifications





Can also display characters and numerical values. Operation switches can be used for external input.

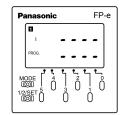




Operation memory in the controller can be monitored and its data can be changed.

I mode (I/O monitor mode)

4

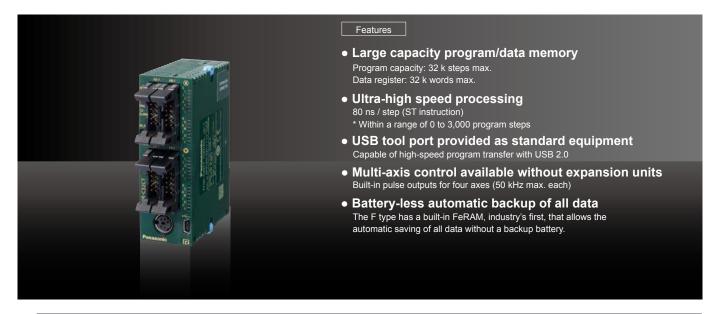


I/O status (X and Y) in the controller can be monitored.

	Item	Model	AFPE224300 Basic type (RS232C)	AFPE224302 Basic type (RS485)	AFPE224305 Calendar timer type (RS232C)	AFPE214325 Thermocouple input type (RS232C)	AFPE214322 Thermocouple input type (RS485)	
Nur	nber of controllable	Control unit	14 points [Input:	8, Output: 6 (Transistor NP	N: 5 / Relay: 1)]	12 points [Input: 6, Output: 6	(Transistor NPN: 5 / Relay: 1)]	
I/O	points	Front switch input			8 points			
Prog	gram memory	Built-in memory			Built-in EEP-ROM			
Prog	gram capacity				2,720 steps			
Ope	ration speed			0.9	µs/step (for basic instructio	n)		
Clo	ck / calendar function		Not ava	ilable	Year, month, day, hour, minute, se (However, this can only be used w	econd and day of week when a battery has been installed.)	Not available	
Batt	ery life		Not ava	ilable	220 days or more (actual usage value: a replacement interval: 1 year (Value app	870 days approx. (25 °C 77 °F), Periodic lies when no power is supplied at all.)	Not available	
Puls	e catch input		6 points in total					
Inte	rrupt input		(X0 and X1: 50 μs, X2 to X5: 100 μs)					
COI	VI. port		RS232C	RS485	RS232C	RS232C	RS485	
Peri	odical interrupt		0.5 ms to 30 sec.					
Con	stant scan				Available			
Pas	sword		Available					
	High-speed counter f	unction	Counter mode: Addition / subtraction (1-phase) Input points: 4 channels max.					
ns			Maximum counting speed: 10 kHz (total of 4 channels) Maximum counting speed: 5 kHz					
ctio	and 2-phase × 1 channel is also possible		Counter mode: 2-phase / individual / direction decision (2-phase) Input points: 2 channels max.					
nuc	* The combination of 1-phase × 2 channels and 2-phase × 1 channel is also possible for the high-speed counter.		Maximum cou	nting speed: 2 kHz (total o	Maximum count	ting speed: 1 kHz		
al f	Pulse output function	Output points		2 independent po	pints (Y0 and Y1) (No interp	olation function)		
Special	Fuise output function	Output frequency	40 Hz to 10 kHz (Y0 or )	Y1: 1 point), 40 Hz to 5 kH	z (Y0 and Y1: 2 points)	40 Hz to 5 kHz (1 point),	40 Hz to 2.5 kHz (2 points)	
Sp	PWM output function	Output points			2 points (Y0 and Y1)			
		Output frequency		Frequency: 0.15 Hz to 1 kHz, Duty: 0.1 % to 99.9 %				



### Pocket-size ultra-compact controller for use in extremely narrow spaces

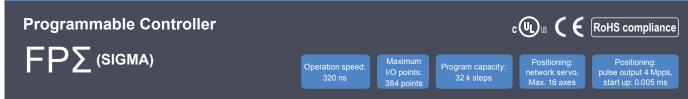


### SPECIFICATIONS

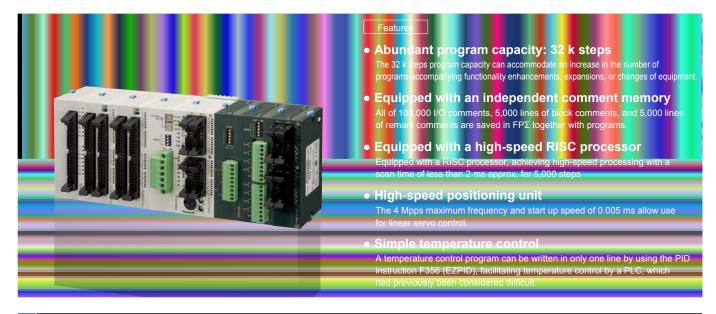
### Performance specifications

Item				C10	C14	C16	C32	T32	F32	
				Relay output type only)	(Relay output type only)		(Transistor output type only)	(Transistor output type only)	(Transistor output type only)	
Program	ming r	nethod / Control met	od				Cyclic operation			
Number of	Cont	rol unit only (No expa	sion)	10 points (Input: 6, Output: 4)	14 points (Input: 8, Output: 6)	16 point (Input: 8, Output: 8)	32 points (Input: 16, Output: 16)	32 points (Input: 16, Output: 16)		
controllable I/O points	W/ex	pansion 1 * Same type of and expansion	control n units	Max. 58 points	Max. 62 points	Max. 112 points	Max. 128 points	Max. 12	8 points	
" o pointo	W/ex	pansion 2 * Mix type of and transister	lay units	Max. 106 points	Max. 110 points	Max. 112 points	Max. 128 points	Max. 12	8 points	
Program	memo	ory		·	Bu	ilt-in flash EEPROM (n	o backup battery require	ed)		
Program	capac	ity			16,000 steps			32,000 steps		
Number		Basic instructions				110 type	s approx.			
instructio	ons	High-level instruction	IS			210 type	s approx.			
Operatio	n	Up to 3,000 steps		Basic instruc	tions: 0.08 µs min., Tir	mer instructions: 2.2 µs	min., High-level instruc	tions: 0.32 µs min. (M\	/ instruction)	
speed		3,001st and later st	ps	Basic instruc	tions: 0.58 µs min., Tim	ner instructions: 3.66 µs	s min., High-level instruc	ctions: 1.62 µs min. (M	V instruction)	
	Relay	Internal relay (R)				4,096	points			
Operation	TCEIdy	Timer / Counter (T /	C)			1,024	points			
memory	ry Memory Data register (DT)				12,315 words			32,765 words		
area Index register (IX, IY)			)	14 words (I0 to ID)						
	Master control relay (MCR)			256 points						
Number of labels (JMP and LOOP)			256 points							
Different	Differential points			Equivalent to the program capacity						
Number	of step	ladder		1,000 stages						
Number	of sub	routines		500 subroutines						
	<u> </u>	peed counter		Single-phase 6 channels (Max. 50 kHz each) or 2-phase 3 channels (Max. 15 kHz each) (Note)						
	Pulse			Not available 4 channels (Max. 50 kHz each) Two channels can be controlled individually. (N					d individually. (Note)	
s 📙	PWM c			Not available 4 channels (6 Hz to 4.8 kHz)						
.¥ —		catch input / interrupt	nput	Total 8 channels (with high speed counter)						
		pt program		Input: 8 programs (6 programs for C10 only) / Periodic: 1 program / Pulse match: 4 programs						
3		ical interrupt		In units of 0.5 ms: 0.5 ms to 1.5 sec. / In units of 10 ms: 10 ms to 30 sec						
Scia	Consta	int scan		In units of 0.5 ms: 0.5 ms to 600 ms						
s I	RS232	C port					6CT, C16CP, C32CT, C32CP, 1 on distance: 15 m 49.2 f			
F	RS485 port			One RS485 port is mounted on each of C10MRS, C14MRS, C16MT, C16MP, C32MT, C32MP, T32MP, F32MT and F32MP type (3P terminal block Transmission speed (Baud rate): 115.2 kbps (It is possible to change to 19.2 kbps by the setting.), Transmission distance: 1,200 m 3937.0 ft, Communication method: half duple						
	_ Pro	ogram and system re	ister	Stored program and system register in flash EEPROM						
	packup			Stored fixed area in flash EEPROM Backup of the						
JCe		peration memory				16 points		Backup of the entire area by a	entire area by FeRAM (without	
inai	Memory of	beration memory		Internal relay: 128 points				built-in secondary	the need for a	
Maintenance	Ze			Data register: 315 words battery battery battery						
, ali	Self-diagnostic function			Watchdog timer (690 ms approx.), program syntax check						
Mair	Self-dia	agnostic function			Not available Not available Not available					
		me clock function					olox.), program syntax (		Not available	

Note: For the limitations while operating units, see the manual.



### High-performance ultra-compact PLC



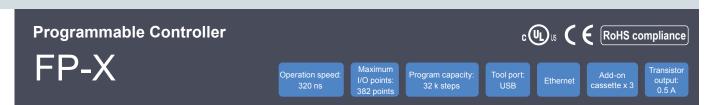
### SPECIFICATIONS

#### Performance specifications

	ll e co		Specifi	cations			
	Item	AFPG2543H / AFPG2543HTM	AFPG2643H / AFPG2643HTM	AFPG2423H / AFPG2423HTM	AFPG2653H / AFPG2653HTM		
	Control unit	32 points (DC input: 16, NPN output: 16)	32 points (DC input: 16, NPN output: 16)	24 points (DC input: 16, relay output: 8)	28 points (DC input: 16, PNP output: 12)		
Number of	With FP0R expansion units	Max. 128 points (up to 3 units) * When using transistor output type expansion units	Max. 128 points (up to 3 units) * When using transistor output type expansion units	Max. 120 points (up to 3 units) * When using transistor output type expansion units	Max. 124 points (up to 3 units) * When using transistor output type expansion units		
controllable I/O points	With FP $\Sigma$ expansion units	Not possible	Max. 288 points (up to 4 units) * When using transistor output type expansion units	Max. 280 points (up to 4 units) * When using transistor output type expansion units	Max. 284 points (up to 4 units) * When using NPN output type expansion units		
	With FP0R and FPΣ expansion units	Max. 128 points * When using transistor output type expansion units	Max. 384 points * When using transistor output type expansion units	Max. 376 points * When using transistor output type expansion units	Max. 380 points * When using NPN output type expansion units		
Programming m	ethod / Control method		Relay symbol /	Cyclic operation			
Program memor	у		Built-in flash ROM (no b	backup battery required)			
Program capacit	T <b>y</b>		32 k	steps			
Number of	Basic instructions		93 t	ypes			
instructions	High-level instructions	216 types	218 types	216 types	218 types		
Operation speed	1		Basic instruction:	0.32 µs min. / step			
	relay (R)		4,096 points: R0	to R255F (Note 1)			
Doperation Link rela	Counter (T / C)	1,024 points (Note 1, 2) [for initial setting, timer: 1,008 points (T0 to T1007), Counter: 16 points (C1008 to C1023)] Timer: Counts each unit up to 32,767 times (units: 1 ms, 10 ms, 100 ms, or 1 sec.). Counter: Counts 1 to 32,767					
5 Link rela	ıy (L)	2,048 points (Note 1)					
Data reg	jister (DT)	32,765 words (DT0 to DT32764) (Note 1)					
Data reg Data reg Data reg Link data	a register (LD)	256 words (Note 1)					
lndex re	gister (I)	14 words (I0 to ID)					
Differential point	S	Unlimited					
Master control re	elay points (MCR)	256 points					
Number of labels	s (JP and LOOP)	256 points					
Number of step	ladders	1,000 stages					
Number of subro	outines	100 subroutines					
Pulse catch inpu	it	8 points (X0 to X7)					
Number of interr	upt program	9 programs [8 external input points (X0 to X7), 1 periodical interrupt point (0.5 ms to 30 sec.)]					
Self-diagnosis fu	Inction	E. g. watchdog timer, program syntax check					
Clock / calendar	function	Year (last two digits), month, day, hour (24	hour display), minute, second and day of w	eek (However, this function can only be use	d when a battery has been installed.) (Note 3)		
Potentiometer (volume) input		2 points, resolution: 10 bits (K0 to K1000)					
Battery life		220 days or more [actual usage value: 840 days approx. (25 °C 77 °F)]. Suggested replacement interval: 1 year. (Value applies when no power is supplied at all.)					
Comment storage		All kinds of comments, including I/O comments, remarks, and block comments, can be stored (no backup battery required).					
Link function		Computer link (1:1, 1:N) (Note 4), General-purpose communication (1:1, 1:N) (Note 4, 5), PLC link (Note 6)					
Other functions		Program edition du	uring RUN, constant scan, forced	on / off, password, floating-point	operation, and PID		
Linear / Circular	interpolation for positioning	Not available	Available	Not available	Available		
Notes: 1) If no battery	is used, only the fixed area is backed	up (Counters 16 points: C1008 to C1023,	Internal 2) The number of points	s can be increased by using an auxiliary ti	imer.		

relays 128 points: R2480 to R255F, data registers 55 words: D132710 to D1327641. When the optional battery is used, data can be backed up. Areas to be held and not held can be specified using the system registers. (Exclusive instructions allow writing and reading data in flash ROM.)

 The number of points can be increased by using an auxiliary timer.
 Precision of calendar timer: At 0 °C 32 °F, less than 119 seconds error per month, At 25 °C 77 °F, less than 51 seconds error per month, At 55 °C 131 °F, less than 148 seconds error per month
 An optional communication cassette (RS485 type) is required in order to use 1 : 1 communication.
 An optional communication cassette (RS485 type) is required.
 When the communication cassette (RS485 type) is required. recommended.



# Equipped with a USB port for easy connection to a PC. Also compatible with Ethernet.

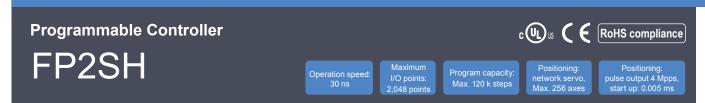


### SPECIFICATIONS

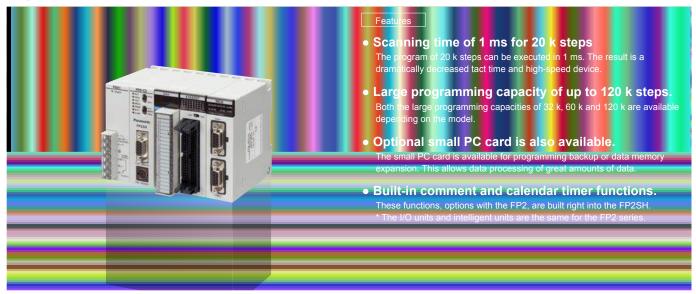
### Performance specifications

Item				Specifications				
				C14	C30	C60		
		Quality	Relay output type	DC input: 8 points, relay output: 6 points	DC input: 16 points, relay output: 14 points	DC input: 32 points, relay output: 28 points		
Number controlla		Control unit	Transistor output type	DC input: 8 points, transistor output : 6 points	DC input: 16 points, transistor output : 14 points	DC input: 32 points, transistor output : 28 points		
I/O poin		Maximum I/O p	pints when expanded	254 points (Max. 366 points when using add-on cassettes and FP0R expansion units)	270 points (Max. 352 points when using add-on cassettes and FP0R expansion units)	300 points (Max. 382 points when using add-on cassettes and FP0R expansion units)		
Program	nming me	ethod / Control m	ethod		Relay symbol / Cyclic operation			
Program	m memory	/		Bu	It-in flash ROM (no backup battery requi	red)		
Program	n capacit	y		16 k steps	32 k steps	32 k steps		
Number		Basic instruction	าร		89 types			
instructi	ions	High-level instru	ictions		226 types			
Operati	on speed				Basic instruction: 0.32 µs min. / s	step		
I/O refre	esh + bas	e time		0.2 ms [When using FP0	R expansion units: 1 ms + (1.5 × Number	er of expansion units) ms]		
		External inputs	(X)	1,760 points (The a	ctual usable number of points is restricted	ed by the hardware.)		
		External outputs (Y)		1,760 points (The actual usable number of points is restricted by the hardware.)				
≥	Relay	Internal relay (R)		4,096 points (R0 to R255F)				
oue	Re	Special internal relay (R)		192 points				
Ĕ		Timer / Counter (T / C)		1,024 points: timer capable of counting (u	nits: 1 ms, 10 ms, 100 ms or 1 sec) × 32,76	7, Counter capable of counting 1 to 32,767		
Operation memory		Link relay (L)		2048 points				
pera	area	Data register (DT)		12,285 words (DT0 to DT12284) 32,765 words (DT0 to DT32764)				
0	-7 ai	Special data register (DT)		374 words				
	Memory	Link data registe	er (LD)	256 words				
	Me	Index register (I)		14 words				
High-sp	High-speed counter (Note 1)			Built-in (transistor output): Single-phase 8 channels (50 kHz × 4 channels + 10 kHz × 4 channels) Built-in (relay output): Single-phase 8 channels (10 kHz x 8 channels) Pulse I/O cassette: Single-phase 2 channels (80 kHz × 2 channels)				
Pulse o	Pulse output (Note 2) / PWM output		:	Built-in (transistor output): 100 kHz × 2 channels + 20 kHz × 2 channels Pulse I/O cassette: One unit (one axis) 100 kHz, or two units (two axes) 80 kHz				
Time m <sup>4</sup>	Time measurement				10 µs, ring counter			
Potentic	Potentiometer (volume) input		2 points (K0 to K1000)	2 points (K0 to K1000)	4 points (K0 to K1000)			
Constant scan				Possible				
Real-time clock		When AFPX-MRTC is attached: Year (last two digits), month, day, hours (24-hour display), minutes, seconds, day of week (However, operates only when a battery is installed.)						
Flash R	OM	Backup by instr	uction P13		Data register (32,765 words)			
backup		Auto-backup at	power failure	Counter 16 points (1,008 to 1,023), Internal relay 12	28 points (R2480 to R255F), Data register 55 words	(C30/C60: 32,710 to 32,764, C14: 12,230 to 12,284)		
Battery backup				The memory allocated in the store	age area by the system register (Howeve	er, only when a battery is installed)		

Notes: 1) Specification at the rated input voltage of 24 V DC, 25 °C 77 °F. Frequency may be lower due to the voltage and temperature. 2) Maximum frequency may vary by the method of operation. Please refer to the manual for details.



# Scanning time of 1 ms for 20 k steps. A high-performance model for high-speed operation.



### SPECIFICATIONS

### Power supply and I/O specifications

Item	Specifications
Power supply	100 to 120 V AC, 200 to 240 V AC, 100 to 240 V AC, 24 V DC (varies with different units)
Input	12 to 24 V DC, 24 V DC ± common
Output	Relay output: 2 to 5 A, Transistor output: 0.1 to 0.5 A (varies with different units)

### Performance specifications

	Item		Specifications			
cont	nber of trollable points	Up to 768 points				
- Fire	Expansion		Up to one backplane, Max. 25 units I/O points: Max. 1,600 points Remote I/O points: Max. 8,192 points			
Exp			Up to three backplanes, Max. 32 units I/O points: Max. 2,048 points Remote I/O points: Max. 8,192 points			
Oper	ation speed	0.03 µs / step (for basic instuction)				
Built	Built-in memory		RAM (ROM / small PC card is optional)			
Mem	ory capacity	32 k steps approx. / 60 k steps approx. / 120 k steps approx. (varies with different units)				
~	Internal relay	14,192 points				
memor	Timer / Counter		3,072 points in total			
Operation memory	Data register		10,240 words			
0	File register	32,	32,765 words (32 k steps) 765 words × 3 (60 k / 120 k steps)			

### Supported functions

Item		Specifications				
Ana I/O	log	Available by adding analog input and analog output units.				
High coui	n-speed nter	Available by adding high-speed counter unit. (Max. 200 kHz)				
Positioning		Available by adding positioning unit. (Max. 4 Mpps) * The RTEX-compatible positioning unit is also available.				
Serial communication	RS232C port	Standard equipped with CPU unit. Expandable by adding C.C.U., serial data unit and M.C.U.				
Serial c	RS422 or RS485	Expandable by adding M.C.U.				
Interrupt input		Available by adding high-speed counter unit or pulse I/O unit.				

#### Supported networks

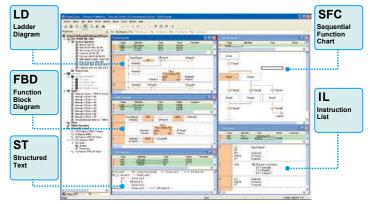
Item	Specifications
Remote I/O	S-LINK, S-LINK V or MEWNET-F
PLC link	MEWNET-W2 (Wire), MEWNET-WO, MEWNET-VE or FL-NET
Computer link	Linkable by using tool port or COM. port on CPU unit. Also available by adding M.C.U. and C.C.U.
Modem connection	Available

### Other built-in functions

Item	Specifications
Program edition during RUN	Available
Constant scan	Available
Clock / Calendar	Built-in type

### Control FPWIN Pro7 (IEC61131-3 compliant Windows version software)

Compliant with international standard IEC61131-3 Programming software approved by PLC Open

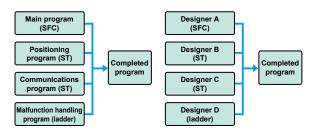


# • Programming in the language most suited to the process

Easy-to-understand, efficient programs can be created, for example, by using a ladder program for machine control or ST for communications control.

• Programming in the language you are good at

Programming time can be greatly reduced by the easy ability to split and then integrate programming for each function and process.



### Features

1. Five programming languages can be used. Programming can be done using the language most familiar to the developer or using the language most suited to the process to be performed. High-level (structured text) languages that allow structuring, such as C, are supported.

Panasoni

- 2. Easy to reuse well-proven programs Efficiency when writing programs has been greatly increased by being able to split programming up for each function and process using structured programming.
- **3. Keep know-how from getting out** By "black boxing" a part of a program, you can prevent know-how from leaking out and improve the program's maintainability.
- 4. Uploading of source programs from PLC possible. Maintainability increased by being able to load programs and comments from the PLC
- 5. Programming for all models in the FP series possible.

### **Operational Environment**

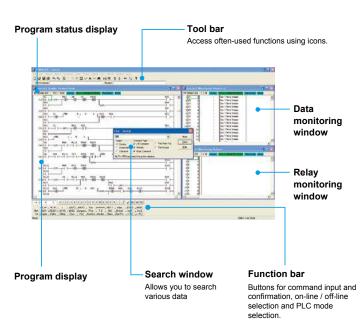
OS	Windows <sup>®</sup> XP SP3 / Vista SP2 / 7 SP1 or later *1 / 8 *1 / 8.1 *1
Hard disk capacity	At least 200 MB
CPU	Pentium III processor 700 MHz or higher
Onboard memory	At least 256 MB (depends on OS)
Screen resolution	At least 1,024 × 768
Display colors	High Color (16-bit) or higher
Applicable PLC	All FP series

\*1: 32 bit edition / 64 bit edition

\*2: Windows, Windows XP, Vista, 7 and 8 are trademarks or registered trademarks of Microsoft Corporation in the United States and other countries.

### Control FPWIN GR (Windows version software)

The ladder programming software for FP series -- highly operational software tool for maximizing convenience in the field



#### Features

- Easy field operations not requiring the use of a mouse for data entry, search, writing, monitoring and timer changes, all carried out only from the keyboard.
- Easy programming with wizard functions.
- Communication with GTWIN, PCWAY simultaneously through the same port.

### Operational environment

OS	Windows® XP / Vista / 7 *1 / 8 *2 / 8.1 *2
Hard disk capacity	At least 40 MB
CPU	Pentium 100 MHz or higher
Onboard memory	At least 64 MB (depends on OS)
Screen resolution	At least 1,024 × 768
Display colors	High Color (16-bit) or higher
Applicable PLC	FP0R / FPΣ / FP-X / FP-e / FP2SH

\*1: Windows<sup>®</sup> 7 is supported from Ver. 2.90.

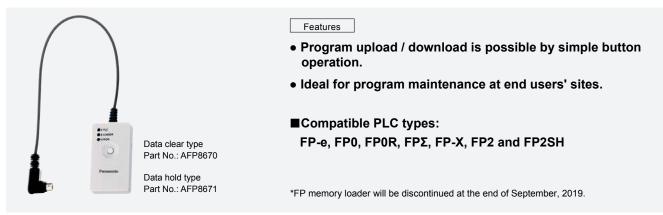
\*2: Windows<sup>®</sup> 8 and 8.1 is supported from Ver. 2.92.

\*3: Windows, Windows XP, Vista, 7 and 8 are trademarks or registered trademarks of Microsoft Corporation in the United States and other countries. Program transfer module

# **FP** Memory Loader



### Upload / download programs of the FP series PLC without using a PC



### Data monitor software

# PCWAY (Operation Data Managing Software)

# Add-in software for acquiring PLC data and combining it with Microsoft Excel, spreadsheet software.

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• "Cell settings" window

### Features

- Effective link between a cell of Excel and PLC relay / register
- Notification with an alarm and inquiry on operation status can be conducted using e-mail.
- Up to 254 PLC units can be connected.
- Display change in accordance with the values of the relay and register without using the macro program
- Automatic data storage in a text format
   Data acquisition timing can be set flexibly. (Examples: when an event and relay turn to ON, and when periodical processing is performed using a weekly timer)
- Audio warning is available in the event of an error.
- With the user-registered macro program started automatically, a report can also be printed out automatically.
- PLC data in remote locations can be acquired via a network and modem.

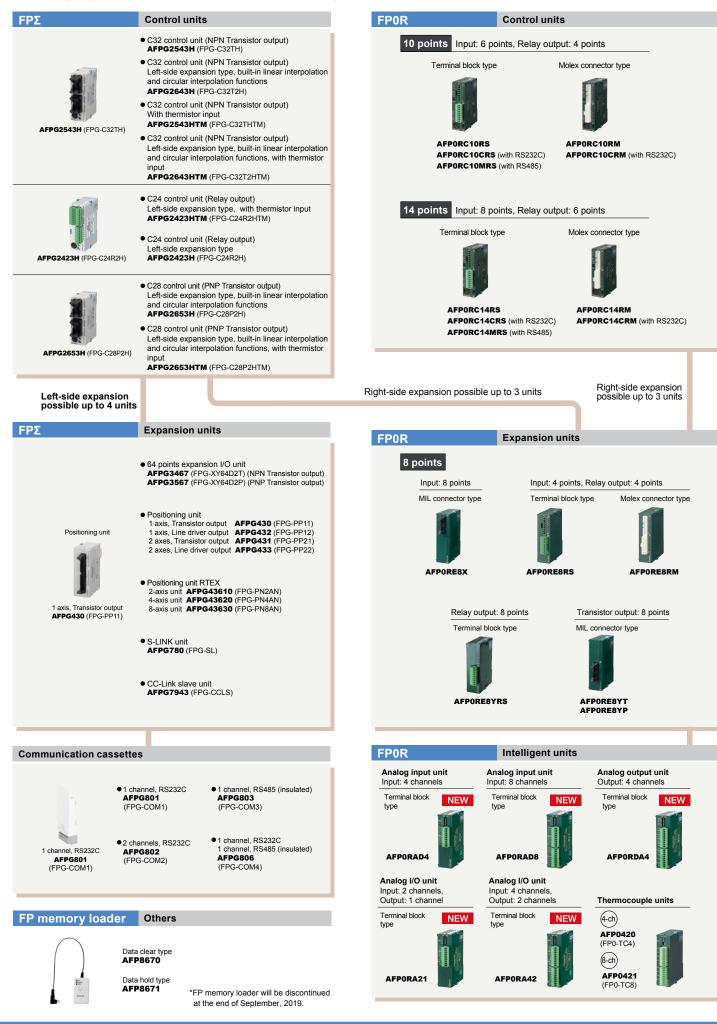
## **List of Related Products** (Programmable display GT series)

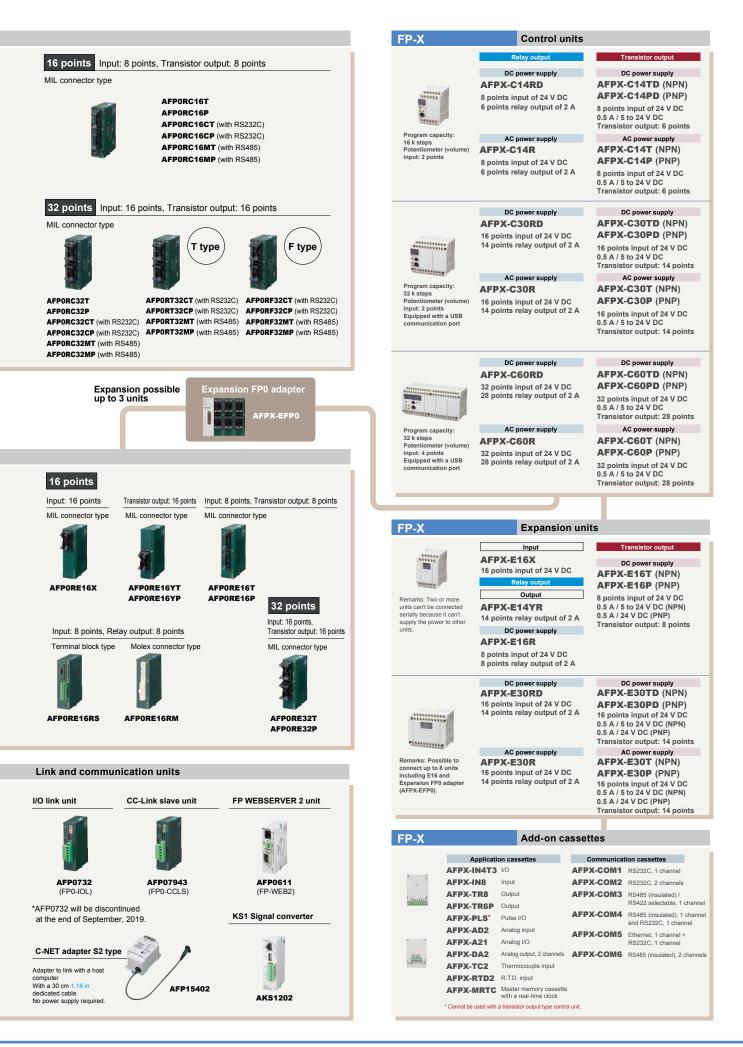


Product name		Sorces -:-	1	Description	Color of front and t	SD moment could be	Part No.											
	LCD	Screen size	Power supply	Communication port RS232C		SD memory card slot	AIG03MQ03D											
Tough GT03M-E	TFT monochrome LCD	3.5 inch		RS422 / RS485	Silver	Not available	AIG03MQ05D											
Tough GT03T-E	TFT color LCD	3.5 1101		RS232C	Silver	Available	AIG03TQ13DI											
			24 V DC	RS422 / RS485 RS232C			AIG03TQ15DI AIG32MQ03D											
Tough GT32M-E	TFT monochrome LCD			RS422 / RS485	Silver	Available	AIG32MQ03D											
	757 1 100	5.7 inch		RS232C	0.1		AIG32TQ03DI											
Tough GT32T-E	TFT color LCD			RS422 / RS485	Silver	Available	AIG32TQ05DI											
GT02L	STN monochrome LCD	3.7 inch	5 V DC	RS232C	Black	Not available	AIG02LQ02D											
	(white backlight)			RS422 / RS485	Dure block		AIG02LQ04D											
				RS232C	Pure black Hairline silver		AIG02MQ02D AIG02MQ03D											
			5 V DC	D0 400 / D0 405	Pure black		AIG02MQ04D											
				RS422 / RS485	Hairline silver	Not available	AIG02MQ05E											
				RS232C	Pure black		AIG02MQ12D											
GT02M	STN monochrome LCD (white/pink/red backlight)	3.8 inch			Hairline silver Pure black		AIG02MQ13E AIG02MQ14E											
	(write/pinkred backignt)			RS422 / RS485	Hairline silver		AIG02MQ14L											
			24 V DC	Doogoo	Pure black		AIG02MQ22											
				RS232C	Hairline silver	Available	AIG02MQ23											
				RS422 / RS485	Pure black	Available	AIG02MQ24E											
					Hairline silver		AIG02MQ25I											
				RS232C	Pure black Hairline silver		AIG02GQ02I AIG02GQ03I											
			5 V DC	DO 400 / DO 405	Pure black		AIG02GQ04											
				RS422 / RS485	Hairline silver	Not available	AIG02GQ05											
				RS232C	Pure black		AIG02GQ12											
GT02G	STN monochrome LCD (green/orange/red backlight)	3.8 inch			Hairline silver		AIG02GQ13											
				RS422 / RS485	Pure black Hairline silver	-		AIG02GQ14 AIG02GQ15										
			24 V DC	500000	Pure black		AIG02GQ22											
				RS232C	Hairline silver	Available	AIG02GQ23											
							RS422 / RS485	Pure black		-	AIG02GQ24							
					Hairline silver Pure black		AIG02GQ25											
	STN monochrome LCD			RS232C	Hairline silver	Available	AIG05MQ02 AIG05MQ03											
GT05M	(white/pink/red backlight)	3.5 inch	24 V DC	D0400 / D0405	Pure black	Austichte	AIG05MQ04											
				RS422 / RS485	Hairline silver	Available	AIG05MQ05											
				RS232C	Pure black	Available	AIG05GQ02I											
GT05G	STN monochrome LCD	3.5 inch	3.5 inch	3.5 inch	3.5 inch		3.5 inch	3.5 inch	3.5 inch	3.5 inch	3.5 inch	3.5 inch	3.5 inch	h 24 V DC		Hairline silver Pure black		AIG05GQ03
	green/orange/red backlight)	(green/orange/red backlight)	green/orange/red backlight)	green/orange/red backlight)	(green/orange/red backlight)			RS422 / RS485	Hairline silver	Available	AIG05GQ04							
				Doogoo	Pure black	A	AIG05SQ02											
GT05S	TFT color LCD	3.5 inch	24 V DC	RS232C	Hairline silver	Available	AIG05SQ03											
01000		5.5 1101	0.0 11011	0.0 11011	0.0 11011	0.0 11011	0.0 11011	24 0 00	24 V DC	24 0 00	24 0 00	2.120	RS422 / RS485	Pure black	Available	AIG05SQ04		
					Hairline silver Pure black		AIG05SQ05 AIG12MQ02											
				RS232C	Hairline silver	Not available	AIG12MQ02											
				DC400 / DC405	Pure black	Net eveileble	AIG12MQ04											
GT12M	STN monochrome LCD	4.6 inch	h 24 V DC	RS422 / RS485	Hairline silver	Not available	AIG12MQ05											
01121	(white/pink/red backlight)	4.0 INCN	4.0 INCN	4.0 INCN	4.0 INCN	24 0 00	RS232C	Pure black	Available	AIG12MQ12								
					Hairline silver Pure black		AIG12MQ13 AIG12MQ14											
				RS422 / RS485	Hairline silver	Available	AIG12MQ14 AIG12MQ15											
				Deasac	Pure black	Net eveileble	AIG12GQ02											
				RS232C	Hairline silver	Not available	AIG12GQ03											
				RS422 / RS485	Pure black	Not available	AIG12GQ04											
GT12G	STN monochrome LCD (green/orange/red backlight)	4.6 inch	24 V DC		Hairline silver Pure black		AIG12GQ05 AIG12GQ12											
				RS232C	Hairline silver	Available	AIG12GQ12 AIG12GQ13											
				RS422 / RS485	Pure black	Available	AIG12GQ14											
				10422 / 53400	Hairline silver		AIG12GQ15											
				RS232C	Pure black	Available	AIG32MQ02E											
GT32M-R	TFT monochrome LCD	5.7 inch	24 V DC		Hairline silver Pure black		AIG32MQ03E AIG32MQ04E											
				RS422 / RS485	Hairline silver	Available	AIG32MQ04L											
				Beaaaa	Pure black	Augilahi -	AIG32TQ02D											
	TFT color LCD	5.7 inch	24 V DC	RS232C	Hairline silver	Available	AIG32TQ03D											
GT32T-R				RS422 / RS485	Pure black	Available	AIG32TQ04E											
GT32T-R					Hairline silver		AIG32TQ05D											
	TET color LOD	7 inch	24 1/ 00	Deasao	Plack	7 inch 24 V DC RS232C Black Available												
NEW GT707	TFT color LCD	7 inch	24 V DC			Available	AIG707WCL1											
	TFT color LCD English, Simplified Chinese and Japanese	7 inch	24 V DC		Black	Available	AIG707WCL1 AIGSGT7E											

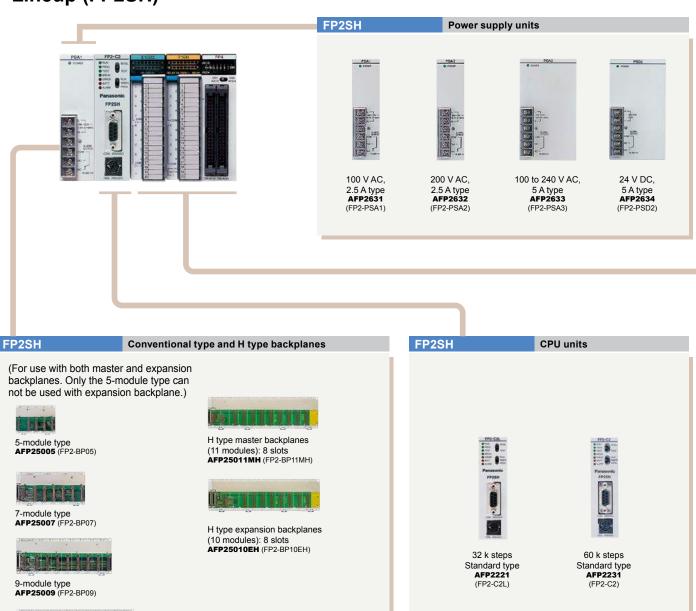
\*1 It can not be used with discontinued models of GT series.
 \*2 Some combinations can not perform simultaneous communication of GTWIN and FPWIN when using the pass through function. Please refer to our website for details.

## Lineup (FP0, FP0R, FPΣ, and FP-X)





## Lineup (FP2SH)

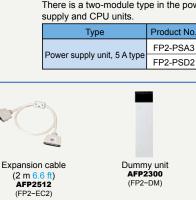


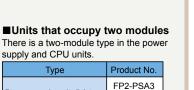
12-module type AFP25012 (FP2-BP12)



14-module type AFP25014 (FP2-BP14)









AFP2235 (FP2-C2P)

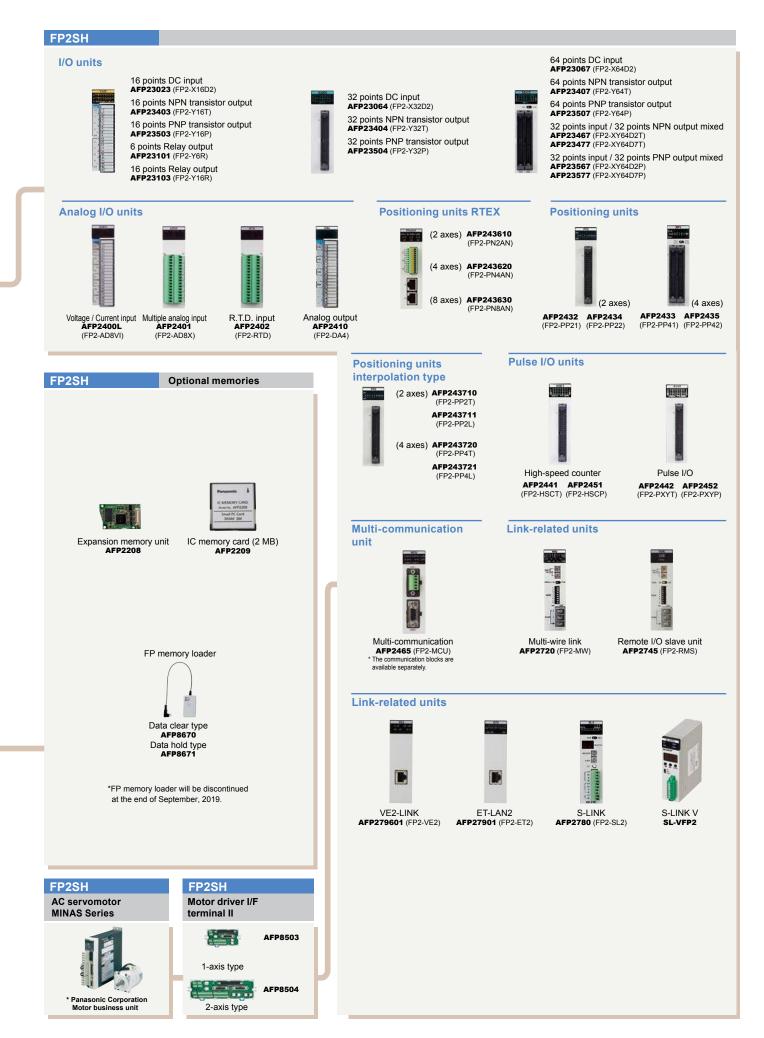
120 k steps For small PC card AFP2255 (FP2-C3P)

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#### Unit combinations

- Each unit is counted in the number of modules occupied. Most of the units occupy one module each. Some units occupy two modules each.
  Each unit is mounted on a backplane chosen depending on the total number of modules occupied by the all units used. The power supply
- unit and CPU unit must be mounted on the CPU backplane. Only one backplane other than the 5-module type can be added by using an expansion cable. Also, the 5-module type can not be used with
- expansion backplane. A power supply unit must be mounted on the expansion backplane. If the backplane is of the H type, up to three backplanes can be added.
- Most of the units can be used in any combination; however, some combinations are subject to constraints due to the unit type, current
  consumption, and other factors besides the above requirements. Please contact us for details.



# Part Number List

FP-e			,	The FP-e will b	e discontinued	at the end of Se	ptember, 2019.
Control units	Product name	Specifications	Calendar timer	Thermocouple input	Communication port	Product No.	Part No.
		RS232C Basic type	Not available	Not available	RS232C	AFPE224300	AFPE224300
		RS232C Calendar timer type	Available	Not available	RS232C	AFPE224305	AFPE224305
	FP-e Control Unit	RS232C Thermocouple input type	Available	Available	RS232C	AFPE214325	AFPE214325
		RS485 Basic type	Not available	Not available	RS485	AFPE224302	AFPE224302
		RS485 Thermocouple input type	Not available	Available	RS485	AFPE214322	AFPE214322

Options

Product name	Part No.
Backup battery	AFPG804
Rubber gasket	ATC18002
Mounting frame	ATA4811
Panel cover (Black) 20 pcs	AFPE803

Product name	Part No.
Protective cover	AQM4803
Terminal screwdriver	AFP0806
Terminal socket set (4 terminal blocks)	AFPE804

### FP0R

### Control units

Product name	Built-in memory				pecification	IS		Part No.
FIDuuci name	(Program capacity)	Number	of I/O points	Power supply voltage	Input	Output	Connection type	Part NO.
FP0R-C10 Control Unit	Flash EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC		Relay: 2 A	Terminal block Molex	AFP0RC10R
			Input: 6		(± common) 24 V DC		connector Terminal block	AFPORC10R
FP0R-C10 Control Unit with RS232C port	Flash EEPROM (16 k steps)	10	Output: 6	24 V DC	Sink/Source (± common)	Relay: 2 A	Molex	AFPORCIOCE
FP0R-C10 Control Unit with RS485 port	Flash EEPROM (16 k steps)	10	Input: 6 Output: 4	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A		AFP0RC10M
FP0R-C14 Control Unit	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	Terminal block Molex connector	AFP0RC14R
FP0R-C14 Control Unit with RS232C port	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	Terminal block Molex	AFP0RC14CF
FP0R-C14 Control Unit with RS485 port	Flash EEPROM (16 k steps)	14	Input: 8 Output: 6	24 V DC	24 V DC Sink/Source (± common)	Relay: 2 A	connector Terminal block	AFP0RC14MF
	Flash EEPROM		Input: 8		24 V DC	Transistor NPN: 0.2 A	MIL	AFP0RC16T
FP0R-C16 Control Unit	(16 k steps)	16	Output: 8	24 V DC	Sink/Source (± common)	Transistor PNP: 0.2 A	connector	AFP0RC16F
	Flash EEPROM	16	Input: 8	24.1/ DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC16C
FP0R-C16 Control Unit with RS232C port	(16 k steps)	10	Output: 8	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RC16C
FP0R-C16 Control Unit with RS485 port	Flash EEPROM	16	Input: 8	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RC16M
	(16 k steps)	10	Output: 8	24 1 00	(± common)	Transistor PNP: 0.2 A	connector	AFP0RC16M
FP0R-C32 Control Unit	Flash EEPROM (32 k steps)	32	Input: 16 Output: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A Transistor PNP: 0.2 A	MIL	AFP0RC321 AFP0RC32F
	Flash EEPROM		Input: 16		(± common) 24 V DC	Transistor NPN: 0.2 A	MIL	AFP0RC32C
FP0R-C32 Control Unit with RS232C port	(32 k steps)	32	Output: 16	24 V DC	Sink/Source (± common)	Transistor PNP: 0.2 A	connector	AFP0RC32C
	Flash EEPROM		Input: 16		24 V DC	Transistor NPN: 0.2 A	MIL	AFP0RC32M
FP0R-C32 Control Unit with RS485 port	(32 k steps)	32	Output: 16	24 V DC	Sink/Source (± common)	Transistor PNP: 0.2 A	connector	AFP0RC32M
FP0R-T32 Control Unit with RS232C port and	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RT32C
Real-time clock function	(32 k steps)	32	Output: 16	24 V DC	(± common)	Transistor PNP: 0.2 A	connector	AFP0RT32C
FP0R-T32 Control Unit with RS485 port and	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RT32M
Real-time clock function	(32 k steps)	52	Output: 16	24 0 00	(± common)	Transistor PNP: 0.2 A	connector	AFP0RT32M
FP0R-F32 Control Unit with RS232C port and	Flash EEPROM	32	Input: 16	24 V DC	24 V DC Sink/Source	Transistor NPN: 0.2 A	MIL	AFP0RF32C
Battery-less automatic all data backup function	(32 k steps)		Output: 16		(± common)	Transistor PNP: 0.2 A	connector	AFP0RF32C
FP0R-F32 Control Unit with RS485 port and Battery-less automatic all data backup function	Flash EEPROM (32 k steps)	32	Input: 16 Output: 16		24 V DC Sink/Source (± common)	Transistor NPN: 0.2 A Transistor PNP: 0.2 A	MIL connector	AFP0RF32M AFP0RF32M

Note: A power cable (Part number: AFPG805) is supplied with the control units.

### FP0

Control units		Built-in memory			Spec	ifications	3			
	Product name	(Program capacity)		nber of points	Power supply voltage	Input	Output	Connection type	Product No.	Part No.
	FP0-S-LINK Control Unit with RS232C port	EEPROM (5 k steps)	(S.LINK	Input: 64 Output: 64	24 V DC	-	-	Terminal block	FP0-SL1	AFP02700

### FPΣ

Control units

4 · · · · · · · · · · · · · · · · · · ·				
Product name	Built-in memory (Program capacity)	Specifications	Product No.	Part No.
FPΣ C32 Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 128 points max.	FPG- C32TH	AFPG2543H
FPΣ C32 Left-side Expansion Type Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 384 points max. Built-in linear interpolation and circular interpolation functions	FPG- C32T2H	AFPG2643H
$\ensuremath{FP\Sigma}$ C24 Left-side Expansion Type Control Unit	Flash EEPROM (32 k steps)	Input 16 points DC, Relay output 8 points I/O control points when expanded: 376 points max. (transistor output)	FPG- C24R2H	AFPG2423H
FPΣ C28 Left-side Expansion Type Control Unit (PNP)	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (PNP) 12 points I/O control points when expanded: 380 points max. Built-in linear interpolation and circular interpolation functions	FPG- C28P2H	AFPG2653H
$FP\Sigma$ C32 Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 128 points max.	FPG- C32THTM	AFPG2543HTN
$FP\SigmaC32$ Left-side Expansion Type Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (NPN) 16 points I/O control points when expanded: 384 points max. Built-in linear interpolation and circular interpolation functions	FPG- C32T2HTM	AFPG2643HTN
FPΣ C24 Left-side Expansion Type Control Unit with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Relay output 8 points I/O control points when expanded: 376 points max. (transistor output)	FPG- C24R2HTM	AFPG2423HTM
FP $\Sigma$ C28 Left-side Expansion Type Control Unit (PNP) with Thermistor input	Flash EEPROM (32 k steps)	Input 16 points DC, Transistor output (PNP) 12 points I/O control points when expanded: 380 points max. Built-in linear interpolation and circular interpolation functions	FPG- C28P2HTM	AFPG2653HTN

 $^{\star}$  Thermistors with a resistance from 200  $\Omega$  to 75 k  $\Omega$  can be used.

Expansion I/O units for FPΣ and FP0R (right-side expansion types)

	Product name	Specifications	Part No.
FP0R-E8 Expansion Unit		Input 8 points DC, MIL connector type	AFP0RE8X
		Input 4 points DC, Relay output 4 points, Terminal block type	AFP0RE8RS
		Input 4 points DC, Relay output 4 points, Connector type	AFP0RE8RM
	Relay output 8 points, Terminal block type	AFP0RE8YRS	
		Transistor output (NPN) 8 points, MIL connector type	AFP0RE8YT
		Transistor output (PNP) 8 points, MIL connector type	AFP0RE8YP
FP0R-E16 Expansion Unit	Input 16 points DC, MIL connector type	AFP0RE16X	
	Input 8 points DC, Relay output 8 points, Terminal block type		AFP0RE16RS
		Input 8 points DC, Relay output 8 points, Connector type	AFP0RE16RM
		Input 8 points DC, Transistor output (NPN) 8 points, MIL connector type	AFP0RE16T
		Input 8 points DC, Transistor output (PNP) 8 points, MIL connector type	AFP0RE16P
		Transistor output (NPN) 16 points, MIL connector type	AFP0RE16YT
		Transistor output (PNP) 16 points, MIL connector type	AFP0RE16YP
FP0R-E32 Expa	Insion Unit	Input 16 points DC, Transistor output (NPN) 16 points, MIL connector type	AFP0RE32T
		Input 16 points DC, Transistor output (PNP) 16 points, MIL connector type	AFP0RE32P

### Intelligent units for FPΣ and FP0R (right-side expansion types)

Product name	Specifications		Product No.	Part No.
FP0R Analog Input Unit	<input specifications=""/> Number or channels: 4 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA (Resolution: 1/16,000)	(Resolution: 1/16,000)	-	NEW AFP0RAD4
FP0R Analog Input Unit	<input specifications=""/> Number or channels: 8 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA (Resolution: 1/16,000)	(Resolution: 1/16,000)	-	NEW AFP0RAD8
FP0R Analog I/O Unit	<input specifications=""/> Number or channels: 2 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA (Resolution: 1/16,000) <output specifications=""> Number or channels: 1 channel Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000)</output>	(Resolution: 1/16,000)	-	NEW AFP0RA21
FP0R Analog I/O Unit	<input specifications=""/> Number or channels: 4 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA (Resolution: 1/16,000) <output specifications=""> Number or channels: 2 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000)</output>	(Resolution: 1/16,000) (Resolution: 1/16,000)	-	NEW AFP0RA42
FP0R Analog Output Unit	<output specifications=""> Number or channels: 4 channels Voltage -10 to +10 V, -5 to +5 V, 0 to +10 V, 0 to +5 V Current 0 to 20 mA, 4 to 20 mA (Resolution: 1/16,000)</output>	(Resolution: 1/16,000)	-	NEW AFP0RDA4
500 Ti	K, J, T, R thermocouple, Resolution: 0.1 °C 32.18 °F, 4-c	:h	FP0-TC4	AFP0420
FP0 Thermocouple Unit	K, J, T, R thermocouple, Resolution: 0.1 °C 32.18 °F, 8-c	:h	FP0-TC8	AFP0421
FP WEB-SERVER2	Unit for connecting FP series RS232C interface and Etherr Web-server function and E-mail sending function, Compatible with 100BASE-TX (100 Mbps).	net	FP0-WEB2	AFP0611
Control FP WEB	Satting tool activities for ED Web accurs 2	Japanese version	AFPS30120	AFPS30120
Configurator Tool 2	Setting tool software for FP Web-server 2	English version	AFPS30520	AFPS30520
FP0 I/O Link Unit	This is a link unit designed to connect FP0 as a station to MEWNET-F (our remote	FP0-IOL	AFP0732	
FP0 CC-link Slave Unit (Note)	Unit to connect to FP0 CC-link		FP0-CCLS	AFP07943
KS1 Signal Converter	RS232C/RS485 data can be easily monitored by LAN.		-	AKS1202

Note: It will be discontinued at the end of September, 2019.

Expansion units for FPΣ (left-side expansion type)

or	Product name	Specifications	Product No.	Part No.
	FPΣ	Input 32 points DC, Transistor output (NPN) 32 points, Maximum possible expansion is with a total of 4 units to the left side of the FPΣ control units	FPG- XY64D2T	AFPG3467
	<sup>72</sup> 34 points Expansion I/O Unit	Input 32 points DC, Transistor output (PNP) 32 points, Maximum possible expansion is with a total of 4 units to the left side of the FPΣ control units	FPG- XY64D2P	AFPG3567

FPΣ					
Intelligent units	Product name	Specifi	Product No.	Part No.	
for FPΣ (left-side	FPΣ Positioning Unit	Pulse output type	1 axis, Transistor output	FPG-PP11	AFPG430
expansion types)	FPΣ Positioning Unit	Pulse output type	1 axis, Line driver output	FPG-PP12	AFPG432
	FPΣ Positioning Unit	Pulse output type	2 axes, Transistor output	FPG-PP21	AFPG431
	FPΣ Positioning Unit	Pulse output type	2 axes, Line driver output	FPG-PP22	AFPG433 AFPG43610 AFPG43620 AFPG43630
	FPΣ Positioning Unit RTEX	Network type	2-axis type	FPG-PN2AN	
	FPΣ Positioning Unit RTEX	Network type	4-axis type	FPG-PN4AN	
	FPΣ Positioning Unit RTEX	Network type	8-axis type	FPG-PN8AN	
		Dedicated tool software for position	-	AFPS66110	
	Control Configurator PM	Dedicated tool software for positi	-	AFPS66510	
	FPΣ CC-Link Slave Unit	Unit to conne	ect to CC-Link	FPG-CCLS	AFPG7943
	FPΣ S-LINK Unit	Unit to connect to SUI	Unit to connect to SUNX S-LINK I/O devices		
	Product name	Specifi	inations	Broduct No.	Part No

### ■Communication cas

ommunication	Product name	Specifications	Product No.	Part No.	
assettes	FPΣ Communication Cassette 1 channel, RS232C type	Cassette for control unit installation. Enables communications with devices with RS232C interface.	FPG-COM1	AFPG801	
	FPΣ Communication Cassette 2 channels, RS232C type	Cassette for control unit installation. Enables communications with devices with RS232C interface.	FPG-COM2	AFPG802	
	FPΣ Communication Cassette 1 channel, RS485 type	Cassette for control unit installation. PLC linking between FP $\Sigma$ s or communication with devices with RS485 interface possible.	FPG-COM3	AFPG803	
	FPΣ Communication Cassette 1 channel, RS232C and 1 channel, RS485 type	Cassette for control unit installation. Enables communications with devices with RS232C interface and RS485 interface.	FPG-COM4	AFPG806	

## Options for FP0 and FP $\Sigma$

C-NET	Product r	name	Specifications		Part No.		
		C-NET Adapter S2 type	Connects FP0 to C-NET. Connects the FP0 programmer with the supplied cable. Requires no power supply				
■Options and	Product r	name	Specifications		Part No.		
and the second	Backup battery for FP2		Battery for full-time back up of operation memory and clock/calendar function		AFPG804		
maintenance parts	FPΣ High capacity bat		Battery does not come with battery holder. Purchase a commercially available CR	123A battery	AFPG807		
	FP0 Slim 30 type mou		Plastic plate to mount FPS units and FPS expansion units on a panel (including 10	,	AFP0811		
	FP0 Slim type mountin	01	Plastic plate to mount FP0 expansion units on a panel (including 10 pieces)		AFP0803		
	Power cable for FP0	-3 p.2	Included with FP0 unit. Maintenance part. 1 m 3.3 ft length (including 1 piece)				
	Power cable for FPΣ		Included with control unit. Maintenance part. 1 m 3.3 ft length				
	Data clear type			AFP8670			
	FP memory loader (No	ote)	Data hold type		AFP8671		
	Terminal screwdriver		Relay output type Necessary when wiring terminals block (Phoenix).		AFP0806		
	Multi-wire connector pre	ssure contact tool	Necessary when wiring transistor output type connectors.				
			Loose-wiring cable (9 leads) AWG20, with Molex socket attached at one end,	Length: 1 m 3.3 ft	AFP0551		
	I/O cable for relay outp	but molex type	0.5 mm <sup>2</sup> , 1 set: 2 cables (blue & white).	Length: 3 m 9.8 ft	AFP0553		
			Wire-pressed terminal cable (10 leads) AWG22, 0.3 mm <sup>2</sup> with connectors	Length: 1 m 3.3 ft	AFP0521		
	I/O cable for transistor	output type	attached at one end, 1 set: 2 cables (blue & white).	Length: 3 m 9.8 ft	AFP0523		
	Connector set for flat of	cable (10 leads)	If you are using flat cable connector, request the part specified below for a connector with an asymmetrical design to prever	nt mistaken polarity. (including 4 pieces)	AFP0808		
	Terminal socket		Attaches to relay output and terminal block type. Maintenance part. (2 sokets per pack)				
	Molex socket		Attaches to relay output and Molex connector types. Maintenance part. (2 sokets	per pack)	AFP0801		
	Wire-press socket (10	leads)	Attaches to transistor output type. Maintenance part. (2 sokets per pack)		AFP0807		
	Note: FP memory loader	will be discontinue	d at the end of September, 2019.				

### Motor driver

I/F terminal II

Product name	Specifications	Part No.
Motor driver I/F terminal II 1-axis type	I/F terminal for connecting the MINAS series and FPΣ positioning unit /	AFP8503
Motor driver I/F terminal II 2-axis type	FP2 multi function type positioning unit.	AFP8504
Exclusive cable for MINAS A4 / A5 series, 1 m 3.281 ft	Cable for connecting the MINAS A4 / A5 series and motor driver I/F terminal II.	AFP85151
Exclusive cable for MINAS A4 / A5 series, 2 m 6.562 ft		AFP85152
	Cable for connecting the FP $\Sigma$ positioning unit / FP2 multi function type positioning unit and	AFP85100
Connection cable for posiotioning unit, 1 m 3.281 ft	motor driver I/F terminale II.	AFP85101

### FP-X

### Control units

Product name	Power supply	Specifications	Program capacity	Potentio- meter	USB port	Part No.
FP-X C14R	100 to 240 V AC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	2-point	Not available	AFPX-C14R
FP-X C14RD	24 V DC	8-point input of 24 V DC, 6-point relay output of 2 A	16 k steps	2-point	Not available	AFPX-C14RD
FP-X C30R	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	2-point	Available	AFPX-C30R
FP-X C30RD	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A	32 k steps	2-point	Available	AFPX-C30RD
FP-X C60R	100 to 240 V AC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	4-point	Available	AFPX-C60R
FP-X C60RD	24 V DC	32-point input of 24 V DC, 28-point relay output of 2 A	32 k steps	4-point	Available	AFPX-C60RD
FP-X C14T	100 to 240 V AC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	2-point	Not available	AFPX-C14T
FP-X C14TD	24 V DC	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)	16 k steps	2-point	Not available	AFPX-C14TD
FP-X C14P	100 to 240 V AC	AC 8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)		2-point	Not available	AFPX-C14P
FP-X C14PD	24 V DC	8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)	16 k steps	2-point	Not available	AFPX-C14PD
FP-X C30T	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)		2-point	Available	AFPX-C30T
FP-X C30TD	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)	32 k steps	2-point	Available	AFPX-C30TD
FP-X C30P	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	2-point	Available	AFPX-C30P
FP-X C30PD	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP)	32 k steps	2-point	Available	AFPX-C30PD
FP-X C60T	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	4-point	Available	AFPX-C60T
FP-X C60TD	24 V DC	32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 28-point output of transistor (NPN)	32 k steps	4-point	Available	AFPX-C60TD
FP-X C60P	100 to 240 V AC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	4-point	Available	AFPX-C60P
FP-X C60PD	24 V DC	32-point input of 24 V DC, 0.5 A / 24 V DC, 28-point output of transistor (PNP)	32 k steps	4-point	Available	AFPX-C60PD
	FP-X       C14R         FP-X       C14RD         FP-X       C30R         FP-X       C30RD         FP-X       C60RD         FP-X       C60RD         FP-X       C14TD         FP-X       C14TD         FP-X       C14TD         FP-X       C14TD         FP-X       C14PD         FP-X       C30TD         FP-X       C30PD         FP-X       C30PD         FP-X       C60T         FP-X       C60T         FP-X       C60P	FP-X         C14R         100 to 240 V AC           FP-X         C14RD         24 V DC           FP-X         C30RD         24 V DC           FP-X         C30RD         24 V DC           FP-X         C60RD         24 V DC           FP-X         C60RD         24 V DC           FP-X         C60RD         24 V DC           FP-X         C14TD         100 to 240 V AC           FP-X         C14TD         24 V DC           FP-X         C14TD         24 V DC           FP-X         C14TD         24 V DC           FP-X         C14PD         24 V DC           FP-X         C14PD         24 V DC           FP-X         C14PD         24 V DC           FP-X         C30TD         24 V DC           FP-X         C30TD         24 V DC           FP-X         C30PD         24 V DC           FP-X         C30PD         24 V DC           FP-X         C60TD         24 V DC           FP-X         C60TD         24 V DC           FP-X         C60TD         24 V DC           FP-X         C60P         100 to 240 V AC	FP-X C14R100 to 240 V AC8-point input of 24 V DC, 6-point relay output of 2 AFP-X C14RD24 V DC8-point input of 24 V DC, 6-point relay output of 2 AFP-X C30R100 to 240 V AC16-point input of 24 V DC, 14-point relay output of 2 AFP-X C30RD24 V DC16-point input of 24 V DC, 14-point relay output of 2 AFP-X C60R100 to 240 V AC32-point input of 24 V DC, 28-point relay output of 2 AFP-X C60RD24 V DC32-point input of 24 V DC, 28-point relay output of 2 AFP-X C14T100 to 240 V AC8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)FP-X C14TD24 V DC8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)FP-X C14P100 to 240 V AC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)FP-X C14P100 to 240 V AC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)FP-X C14P100 to 240 V AC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (PNP)FP-X C30TD24 V DC16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)FP-X C30TD24 V DC16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (NPN)FP-X C30PD24 V DC16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (NPN)FP-X C30PD24 V DC16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (NPN)FP-X C60TD100 to 240 V AC32-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (NPN)FP-X	FP-X C14R100 to 240 V AC8-point input of 24 V DC, 6-point relay output of 2 A16 k stepsFP-X C14RD24 V DC8-point input of 24 V DC, 6-point relay output of 2 A16 k stepsFP-X C30R100 to 240 V AC16-point input of 24 V DC, 14-point relay output of 2 A32 k stepsFP-X C30RD24 V DC16-point input of 24 V DC, 14-point relay output of 2 A32 k stepsFP-X C30RD24 V DC16-point input of 24 V DC, 14-point relay output of 2 A32 k stepsFP-X C60R100 to 240 V AC32-point input of 24 V DC, 28-point relay output of 2 A32 k stepsFP-X C60RD24 V DC32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)16 k stepsFP-X C14TD100 to 240 V AC8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)16 k stepsFP-X C14TD24 V DC8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)16 k stepsFP-X C14PD100 to 240 V AC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)16 k stepsFP-X C14PD24 V DC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)32 k stepsFP-X C30T100 to 240 V AC16-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)32 k stepsFP-X C30TD24 V DC16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (NPN)32 k stepsFP-X C30TD24 V DC16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN)32 k stepsFP-X C30TD	ReferenceCapacitymeterFP-X C14R100 to 240 VAC8-point input of 24 V DC, 6-point relay output of 2A16 k steps2-pointFP-X C14RD24 V DC8-point input of 24 V DC, 6-point relay output of 2A16 k steps2-pointFP-X C30R100 to 240 VAC16-point input of 24 V DC, 14-point relay output of 2A32 k steps2-pointFP-X C30RD24 V DC16-point input of 24 V DC, 14-point relay output of 2A32 k steps2-pointFP-X C30RD24 V DC16-point input of 24 V DC, 28-point relay output of 2A32 k steps4-pointFP-X C60R100 to 240 V AC32-point input of 24 V DC, 28-point relay output of 2A32 k steps4-pointFP-X C60RD24 V DC32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointFP-X C14T100 to 240 V AC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointFP-X C14P24 V DC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointFP-X C14PD24 V DC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)32 k steps2-pointFP-X C14PD24 V DC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)32 k steps2-pointFP-X C14PD24 V DC8-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (NPN)32 k steps2-pointFP-X C30TD100 to 240 V AC16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point o	Refer to the stepsCapacitymeterportFP-XC14R100 to 240 VAC8-point input of 24 V DC, 6-point relay output of 2A16 k steps2-pointNot availableFP-XC14RD24 V DC8-point input of 24 V DC, 6-point relay output of 2A32 k steps2-pointNot availableFP-XC30RD100 to 240 VAC16-point input of 24 V DC, 14-point relay output of 2A32 k steps2-pointAvailableFP-XC30RD24 V DC16-point input of 24 V DC, 14-point relay output of 2A32 k steps2-pointAvailableFP-XC60RD100 to 240 VAC32-point input of 24 V DC, 28-point relay output of 2A32 k steps4-pointAvailableFP-XC60RD24 V DC32-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointAvailableFP-XC14TD100 to 240 VAC8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointAvailableFP-XC14TD100 to 240 VAC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointAvailableFP-XC14TD100 to 240 VAC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointNot availableFP-XC14TD100 to 240 VAC8-point input of 24 V DC, 0.5 A / 24 V DC, 6-point output of transistor (NPN)16 k steps2-pointNot availableFP-XC14PD24 V DC16-point input of 24 V DC

# Expansion units

Note: The 24 V DC inputs of all units are bi-directional (sink/source) inputs.

	Pr	oduct name	Power supply	Specifications	Part No.	
	Indu	FP-X E16X Expansion Input Unit	(Power is supplied from the left-side unit.)	16-point input of 24 V DC	AFPX-E16>	
	Output	FP-X 14YR Expansion Output Unit	(Power is supplied from the left-side unit.)	14-point output of 24 V DC	AFPX-E14Y	
Relay output		FP-X E16R Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 8-point relay output of 2 A Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16F	
Relay		FP-X E30R Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30F	
		FP-X E30RD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 14-point relay output of 2 A Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30R	
	Input and output	FP-X E16T Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 8-point output of transistor (NPN) Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16	
	Input an	FP-X E16P Expansion I/O Unit	(Power is supplied from the left-side unit.)	8-point input of 24 V DC, 0.5 A / 24 V DC, 8-point output of transistor (PNP) Remarks; Two or more units can't be connected serially because it can't supply the power to other units. With an 8 cm 3.15 in extension cable	AFPX-E16	
or output		FP-X E30TD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30T	
Transistor output		FP-X E30T Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 5 to 24 V DC, 14-point output of transistor (NPN) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30	
			FP-X E30PD Expansion I/O Unit	24 V DC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30P
		FP-X E30P Expansion I/O Unit	100 to 240 V AC	16-point input of 24 V DC, 0.5 A / 24 V DC, 14-point output of transistor (PNP) Remarks; Possible to connect up to 8 units including E16 and AFPX-EFP0. With an 8 cm 3.15 in extension cable	AFPX-E30	
	Expansion FP0 Adapter 24 V DC			Up to three FP0 expansion units can be connected via an adapter. With an 8 cm 3.15 in extension cable and power cable	AFPX-EFP	

Note: The 24 V DC inputs of all units are bi-directional (sink/source) inputs.

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### Add-on cassettes

Product name	Specifications	Part No.				
FP-X I/O cassette	4-point input of 24 V DC, bi-directional (sink/source), 3-point output of NPN transistor 0.3 A/24 V DC	AFPX-IN4T3				
FP-X Input cassette	8-point input of 24 V DC, bi-directional (sink/source)	AFPX-IN8				
	8-point output of NPN transistor, 0.3 A / 24 V DC					
FP-X Output cassette	6-point output of PNP transistor, 0.5 A / 24 V DC	AFPX-TR6P				
FP-X Pulse I/O cassette	High-speed counter input: single-phase 2 channels, each 80 k Hz or two-phase 1 channel, 30 k Hz Pulse output: one axis 100 kHz / channel (Use restriction is applied for a two-unit installation) Cannot be used with a transistor output type control unit.	AFPX-PLS				
FP-X Analog input cassette	2-point analog input, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (non-insulated)	AFPX-AD2				
FP-X Analog output cassette	2-point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated)	AFPX-DA2				
FP-X Analog I/O cassette         2-point analog input, 0 to 5 V / 0 to 10 V or 0 to 20 mA, 12-bit, 2 ms / 2 channels (insulated)           1 point analog output, 0 to 10 V / 0 to 20 mA, 12-bit, 1 ms / 1 channel (insulated)						
FP-X Thermocouple input cassette	2-point thermocouple input, K / J type, Resolution: 0.2 °C 32.36 °F, 200 ms / 2 channels (between channels: insulated)	AFPX-TC2				
FP-X R.T.D. input cassette	2-points R.T.D. input, Pt100, Resolution: 0.1 °C 32.18 °F, 200 ms (between channels: insulated)	AFPX-RTD2				
FP-X Master memory cassette with a real-time clock	Master memory: Capable of storing all program steps and comments simultaneously. Storage of FPWIN Pro source files Real time clock: Year, month, day, hour, minute, second, day of week (optional battery required)	AFPX-MRTC				
FP-X COM1 Communication cassette	RS232C 1 channel, RS and CS control signal equipped (non-insulated)	AFPX-COM1				
FP-X COM2 Communication cassette	RS232C 2 channels (non-insulated)	AFPX-COM				
FP-X COM3 Communication cassette	RS485 / RS422 selectable 1 channel (insulated)	AFPX-COM				
FP-X COM4 Communication cassette	RS485 1 channel (insulated) and RS232C 1 channel (non-insulated)	AFPX-COM				
FP-X COM5 Communication cassette	Ethernet 1 channel (10BASE-T, 100BASE-TX) and RS232C 1 channel (non-insulated)	AFPX-COM				
FP-X COM6 Communication cassette	RS485 2 channels (insulated)	AFPX-COM				
Control Configurator WD	Tool software for setting the Ethernet port of the COM5 communication cassette (Can be downloaded free of charge from our website)					

### Options and maintenance par

	Product name	Specifications	Part No.
arts	FP-X Backup battery	Battery for backing up the operation memory and real-time clock	AFPX-BATT
		Expansion unit connection cable, 8 cm 3.15 in	AFPX-EC08
	FP-X Expansion cable	Expansion unit connection cable, 30 cm 11.81 in	AFPX-EC30
		Expansion unit connection cable, 80 cm 31.50 in	AFPX-EC80
	FP-X Terminal block	Terminal block for C30, C60 and E30, 21 pins, cover with no marking, four units included	AFPX-TAN1

### FP2SH

CPU units (Built-in RAM)

FP2SH

	Operation	Built-in	0	Optional memory		Other			
Product name	speed			ROM	IC memory card	Clock/ calendar	Comment memory	Product No.	Part No.
32 k Standard type		32 k steps	Not available	Available (separately sales)	Not available	Available (built-in)	Available (built-in)	FP2-C2L	AFP2221
60 k Standard type	From	60 k steps	Not available	Available (separately sales)	Not available	Available (built-in)	Available (built-in)	FP2-C2	AFP2231
60 k type with IC memory card interface	0.03 µs	60 k steps	Not available	Available (built-in)	Available (separately sales)	Available (built-in)	Available (built-in)	FP2-C2P	AFP2235
120 k type with IC memory card interface		120 k steps	Not available	Available (built-in)	Available (separately sales)	Available (built-in)	Available (built-in)	FP2-C3P	AFP2255

FP2SH							
Optional memories	Produc	tname			Specifications	Product No.	Part No.
for FP2SH	Expansion memory unit	Memory	board in w	hich the nonvolatile memory was mounted beforehand	AFP2208	AFP2208	
	IC memory card (Small PC card) for FP2SH CPU unit with IC memory card interface	SRAM			emory Can also be used for program backup. Battery backups.	AFP2209	AFP2209
Backplanes	Produc	t name			Specifications	Product No.	Part No.
Duckplanes			5-modul	e type (for	•	FP2-BP05	AFP25005
					master and expansion)	FP2-BP07	AFP25007
		Conventional type			master and expansion)	FP2-BP09	AFP25009
	FP2 Backplane				or master and expansion)	FP2-BP12	AFP25012
			14-mod	ule type (fo	r master and expansion)	FP2-BP14	AFP25014
		11.6.000	8 slots (	for master		FP2-BP11MH	AFP25011MH
		H type	8 slots (	for expans	ion)	FP2-BP10EH	AFP25010EH
	FP2 Expansion Cable		0.6 m <mark>2</mark> .	0 ft	FP2-EC	AFP2510	
		2 m <mark>6.6</mark>	ft		FP2-EC2	AFP2512	
■Power supply units	Produc			Specifications	Product No.	Part No.	
		Input: 10	)0 to 120 \	/ AC, Output: 2.5 A	FP2-PSA1	AFP2631	
					/ AC, Output: 2.5 A	FP2-PSA2	AFP2632
	FP2 Power Supply Unit	Input: 10	00 to 240 \	/ AC, Output: 5 A	FP2-PSA3	AFP2633	
		Input: 24	4 V DC, Oi	utput: 5 A	FP2-PSD2	AFP2634	
I/O units	Product name	Туре	Number of point	Connection method	Specifications	Product No.	Part No.
			16 points	Terminal block	12 to 24 V DC	FP2-X16D2	AFP23023
	FP2 Input Unit	DC input	32 points	Connector	24 V DC	FP2-X32D2	AFP23064
			64 points	Connector	24 V DC	FP2-X64D2	AFP23067
			6 points	Terminal block	5 A, 2 points per one common	FP2-Y6R	AFP23101
		Relay output	16 points	Terminal block	2 A, 8 points per one common	FP2-Y16R	AFP23103
			16 points	Terminal block	0.5 A (12 to 24 V DC), 0.1 A (5 V DC)	FP2-Y16T	AFP23403
		Transistor output NPN	32 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y32T	AFP23404
	FP2 Output Unit		64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y64T	AFP23407
			16 points	Terminal block	0.5 A (12 to 24 V DC), 0.1 A (5 V DC)	FP2-Y16P	AFP23503
		Transistor output PNP	32 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y32P	AFP23504
			64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y64P	AFP23507

			64 points	Connector	0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-Y64P	AFP23507
		DC input,	Input:		Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-XY64D2T	AFP23467
		Transistor output	32 points Output: 32 points	Connector	Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC) with ON pulse catch input	FP2-XY64D7T	AFP23477
* Pressure welding socket is supplied.	FP2 I/O Mixed Unit	DC input,	Input:		Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC)	FP2-XY64D2P	AFP23567
A special tool (Part No.: AXY52000FP) is needed for connection. Please purchase separately if you are using a terminal or flat cable socket.	re	Transistor output PNP	32 points Output: 32 points	Connector	Input: 24 V DC Output: 0.1 A (12 to 24 V DC), 50 mA (5 V DC) with ON pulse catch input	FP2-XY64D7P	AFP23577

Intelligent units Product name	t name	Specifications	Number of I/O points	Product No.	Part No.	
for Analog I/O	FP2-AD8VI		Between channels: not insulated, Voltage: 1 to 5 V, ±10 V Current: 4 to 20 m A, ±20 mA	Analog input: 8 channels	FP2-AD8VI	AFP2400L
	FP2-AD8X	Between channels: insulated, Voltages, Currents, Thermocouples, R.T.D. (Resistance Thermometer Devices)	Analog input: 8 channels	FP2-AD8X	AFP2401	
	FP2-RTD	R.T.D. type: Pt100, JPt100, JPt1000 type	R.T.D. input: 8 channels	FP2-RTD	AFP2402	
	FP2 Analog Output Unit		Voltage: -10 to +10 V, Current: 0 to 20 mA, Resolution: 1/4,096	Analog output: 4 channels	FP2-DA4	AFP2410

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### FP2SH

### Positioning un High-speed counter units

Positioning units,	Product name		Specifications		Product No.	Part No.
High-speed	Froduct name	Output type	utput type Number of axes controlled		Speed command	
counter units and Pulse I/O units	FP2		2 axes type		FP2-PN2AN	AFP24361
Puise I/O units	Positioning Unit	Network	4 axes type	1 pps to 32 Mpps	FP2-PN4AN	AFP24362
	RTEX		8 axes type		FP2-PN8AN	AFP24363
		Dedicated	tool software for positioning unit RTEX, Japanese version		AFPS66110	AFPS6611
	Control Configurator PM	Dedicated	tool software for positioning unit RTEX, English version		AFPS66510	AFPS6651
		Turning	2 axes, independent	1 pps to	FP2-PP21	AFP2432
	FP2 Positioning Unit Multi function type (Note 3)	Transistor	4 axes, independent	500 kpps	FP2-PP41	AFP2433
		Line driver	2 axes, independent	1 pps to	FP2-PP22	AFP2434
			4 axes, independent	4 Mpps	FP2-PP42	AFP2435
otes:	FP2		2 axes (Linear, circular interpolation and synchronization)	1 pps to	FP2-PP2T	AFP24371
) Pressure welding socket is supplied. A special tool (Part No.			4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis helical interpolation and 2-axis synchronization)	500 kpps	FP2-PP4T	AFP24372
AXY52000FP) is needed for	Positioning Unit Interpolation type	Line	2 axes (Linear, circular interpolation and synchronization)	1 pps to	FP2-PP2L	AFP24371
connection. Please purchase separately if you are using a		driver	4 axes (2-axis linear, 2-axis circular, 3-axis linear, 3-axis helical interpolation and 2-axis synchronization)	4 Mpps	FP2-PP4L	AFP24372
terminal or flat cable socket. Please refer to "FPΣ Part Number	FP2	8 interrupt	8 interrupt inputs, 4-channel high-speed counter, 8 comparison outputs, Input: 24 V DC, Output: 5 to 24 V DC (0.1 A, 12 points / 0.8 A, 4 points)		FP2-HSCT	AFP2441
List" for Motor driver I/F terminal II.	High-speed Counter Unit	Input: 24 V			FP2-HSCP	AFP2451
) Previous FP2 positioning units AFP2430 (FP2-PP2) and AFP2431 (FP2-PP4) are not compatible with the multi function type FP2 positioning unit. Please contact us.			inputs, 4-channel high-speed counter, 8 comparison outputs, pulse output, 4-channel PWM output, Input: 24 V DC,	NPN output	FP2-PXYT	AFP2442
	Pulse I/O Unit	Output: 5 t	o 24 V DC (0.1 A, 12 points / 0.8 A, 4 points)	PNP output	FP2-PXYP	AFP2452

### ■Open network, serial communication and link-related intelligent units

Product name S		Specifications	Number of channel	Product No.	Part No.
FP2         10 Mbps, 8,192 points / 8,192 words, 99 units ma:           VE2 Link Unit         2,500 m 8,202.1 ft		10 Mbps, 8,192 points / 8,192 words, 99 units max. (VE mode), 254 units max. (FL-net), 2,500 m 8,202.1 ft	1 channel	FP2-VE2	AFP279601
FP2         Ethernet-compatible unit           ET-LAN2 Unit         To be mounted on the CPU backplane		1 channel	FP2-ET2	AFP27901	
		ET-LAN unit setting software, Japanese version	-	AFPS32110	AFPS32110
Control Configurator ET ET-LAN unit setting softw		ET-LAN unit setting software, English version	-	AFPS32510	AFPS32510
		For PLC links Compatible with MEWNET-W / MEWNET-W2	1 channel	FP2-MW	AFP2720
		Up to two blocks to be attached can be selected among RS232C, RS422, and RS485 blocks. General-purpose serial communications, computer links, PLC links (MEWNET-W0)	2 channels	FP2-MCU	AFP2465
	RS232C block	(For the multi-communication unit) 230 kbps, 15 m 49.0 ft max.	1 channel	FP2-CB232	AFP2803
	RS422 block	(For the multi-communication unit) 230 kbps, 1,200 m 3,937.0 ft max.	1 channel	FP2-CB422	AFP2804
RS485 block (For the multi-communication unit) For PLC links (MEWNET-W0): 115 kbps, 16 stations,		(For the multi-communication unit) For PLC links (MEWNET-W0): 115 kbps, 16 stations, 1,200 m 3,937.0 ft	1 channel	FP2-CB485	AFP2805

# ■Intelligent units for remote I/O control

Product name	Specifications	Controllable I/O points	Product No.	Part No.
FP2 Multi-wire Link Unit	Can connect as the remote I/O system MEWNET-F master station. Perfect for remote I/O systems using many points	Max. 2,048 points per one unit	FP2-SMW	AFP2720
FP2 Remote I/O Slave Unit	Can connect as the remote I/O system MEWNET-F slave station. Digital I/O unit and positioning unit can be attached.	Max. 2,048 points per one unit	FP2-RMS	AFP2745
FP I/O Terminal Board	12 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87445	AFP87445
[MIL connector type]	24 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87446	AFP87446
FP I/O Terminal Board	24 V DC input / 0.2 A Transistor output	Input: 16 points, Output: 16 points	AFP87444	AFP87444
[Terminal type]	24 V DC input / 2 A Relay output	Input: 16 points, Output: 8 points	AFP87432	AFP87432

\*FP memory loader will be discontinued at the end of September, 2019.

P2		

Intelligent units for	Product name	Specificatio	ons	Controllab	e I/O points	Product No.	Part No.
remote I/O control				Input unit	Input 8 points	AFP87421	AFP87421
			FP I/O Terminal Unit	24 V DC input	Input 16 points	AFP87422	AFP87422
	FP I/O Terminal Unit	Serves as a slave controller.	(basic)	Output unit 0.5 A Transistor	Output 8 points	AFP87423	AFP87423
		Expandable up to 32 points. (Operating voltage: 24 V DC)			Output 16 points	AFP87424	AFP87424
			FP I/O Terminal Expansion Unit (basic)	Input unit 24 V DC input	Input 8 points	AFP87425	AFP87425
					Input 16 points	AFP87426	AFP87426
					Output 8 points	AFP87427	AFP87427
				0.5 A Transistor output	Output 16 points	AFP87428	AFP87428
	FP2 S-LINK Unit	Direct connection to S-LINK red	uced-wiring system	128 p	oints	FP2-SL2	AFP2780

### ■Options

Options and Product name		Specifications	Product No.	Part No.
maintenance parts	Spare battery	For FP2SH CPU unit, battery with cable	AFP8801	AFP8801
	Dummy unit	For blank slot	FP2-DM	AFP2300
	Battery for small PC card	For AFP2209		AFP2806
	Terminal block for FP2 I/O unit	FP2 I/O unit (terminal block type) supplied. (5 pieces)	-	AFP2800
	Discrete-wire connector set (supplied)	FP2 I/O unit and positioning unit supplied. (2 pieces)	-	AFP2801
	Flat cable connector set (40 leads)	For FP2 I/O unit and positioning unit. For simple connection using a flat cable. (2 pieces)	-	AFP2802
	Multi-wire connector pressure contact tool	Necessary when wiring transistor output type connectors.	-	AXY52000FP

### FP Memory Loader

Product name	Specifications	Part No.
	Data non-hold type	AFP8670
FP Memory Loader	Data hold type	AFP8671

### Control FPWIN Pro7 (IEC61131-3 compliant Windows version software)

	Control FPWIN Pro7		Specifications		Part No.
			Supports all <b>FP</b> series PLCs ( <b>FP7</b> series: Supports only CPU without encryption function) Supports English, Japanese, Chinese and Korean	CD-ROM for Windows®	AFPSPR7A
* The production of FP1, FP-M, FP3 and FP10SH has been discontinued.		Security enhanced type	Supports all <b>FP</b> series PLCs ( <b>FP7</b> series: Supports both CPU with / without encryption function) Supports English, Japanese, Chinese and Korean	CD-ROM for Windows®	AFPSPR7AS

### Control FPWIN GR

	Product name		Туре	Product No.	Part No.
Note: FP-X compatible versions:	Windows® version tool software	Japanese version tool kit with cable	CD-ROM for Windows®, with cable (AFC8503) for connection of FP to DOS/V PC	FPWINGRF-JP2	AFPS10122
Relay output type - Ver. 2.5 or later; Transistor output type -	Control FPWIN GR	English version, Full type	CD-ROM for Windows®	FPWINGRF-EN2	AFPS10520
Ver. 2.7 or later		Korean	CD-ROM for Windows®	FPWINGRF-KR2	AFPS10920

#### PCWAY (Operation data managing software) Product name Part No. PCWAY Japanese: USB port AFW1003 PCWAY English: USB port AFW10031

### ■Key unit

Economical type is available for secondary key.

PCWAY Key unit USB port

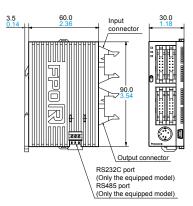
Product name

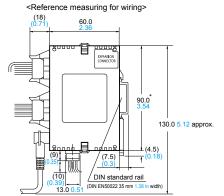
Part No. AFW1033

## Dimensions

### FP0R/FPΣ

### Typical Part No.: AFP0RC32T

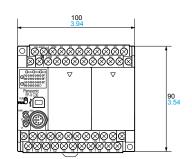




\* DIN rail is attached on the center of the unit.

# FP-X



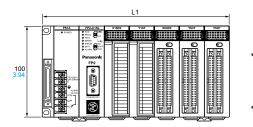


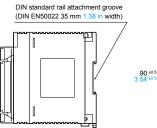
### FP2SH

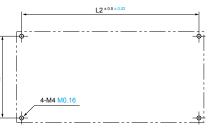
(15.3)

93 3.66

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Mounting dimension (Tolerance:  $\pm$  1.0  $\pm$  0.04)

#### Conventional backplanes

	5-module	7-module	9-module	12-module	14-module
L1 (mm in)	140 <mark>5.51</mark>	209 8.23	265 10.43	349 13.74	405 15.95
L2 (mm in)	130 5.12	199 7.84	255 10.04	339 13.35	395 15.55

Note: The 5-module type does not have an expansion connector.

#### •H type backplanes

	11-module (master backplane)	10-module (expansion backplane)
L1 (mm in)	349 13.74	349 13.74
L2 (mm in)	339 13.35	339 13.35

Note: The illustration shows a conventional 7-module type backplane.

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Please contact:

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(unit: mm in)

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