

## SUMMARY

### # Wires

Low voltage 5



*Image is for illustrative purpose only*

Series 1M  
Termination type Female crimp  
IP rating 68 mated (mating interface)  
AWG wire size 24.00 - 20.00  
Cable Ø 4.85 - 9.70 mm  
Status active  
Matching parts [PMS.1M.305.XLCT](#)

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## TECHNICAL DETAILS

### Mechanics

Shell Style/Model FM\*: Straight plug, key (N) or keys (P, R, S, T, U, V, W and X) with knurled grip and mold stop  
Keying 3 keys (beta=155, gamma=50, plug: female contacts, receptacle: male contacts)  
Housing Material Aluminium (nickel plated [SAE AMS QQ N 290], anthracite color) shell and nut, other pieces bronze/brass  
Weight 7.13 g

### Performance

Configuration 1M.305 : 5 Low Voltage  
Insulator L: PEEK  
Rated Current 9.0 Amps

### Specifications

Contact Type: Crimp  
Contact Retention: 30 N  
Contact Dia.: 0.9 mm (0.035in)  
Bucket Dia.: 1.1 mm (0.043in)  
Min. Conductor: 0.25 mm<sup>2</sup> (AWG 24)  
Max. Conductor: 0.5 mm<sup>2</sup> (AWG 20)  
R (max): 4.8 mOhm

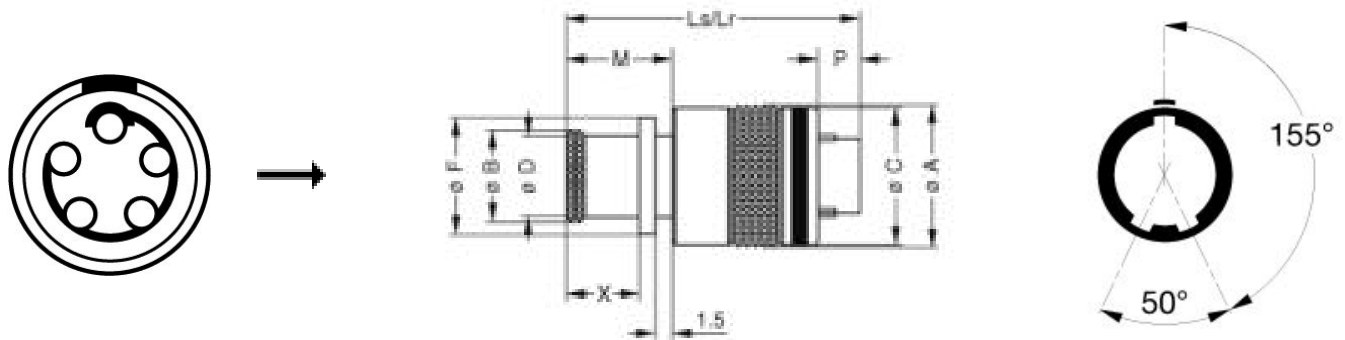
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Test voltage (kV rms) Contact-contact: 1.3  
 Test voltage (kV rms) Contact-shell: 1.3

## Others

Endurance (Shell): 3000 mating cycles  
 Temp (min / max): -20°C / +200°C  
 Humidity (max): 21 days at 95%  
 Gunfire vibration: 25 Hz - 2000 Hz, 3 axis (Apache helicopter)  
 Vibration-Sine: 30 g, 3 axes, 12 hr [10 Hz - 2000 Hz]  
 Vibration-Random: 37.8 g rms - 3 axes, 4 hr amb [50 Hz - 2000 Hz]  
 Shock Resistance: 300 g [ 3 ms]  
 Lighting strike EIA 364-75: 10K amps - 6 times  
 Thermal shock: 5 cycles: -65°C to +150°C  
 EMI Shielding EIA 364-66A: >= 80 dB (1 GHz), >=70 dB (3 GHz), >= 58 dB (6 GHz), >= 40 dB (10 GHz)  
 Salt Spray Corrosion: max. 48 hr

## DRAWINGS



## Dimensions

	A	B	C	D	F	Lr	Ls	M	P	X
mm.	14.6	10.5	14.2	9.7	12.4	27.1	27.1	9.7	3.9	6.7
in.	0,57	0,41	0,56	0,38	0,49	1,07	1,07	0,38	0,15	0,26

## RECOMMENDED BY LEMO

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## Tools

Crimp Tool: [DPC.91.701.V](#)  
Crimp settings: AWG/Selector = 20-22-24/6-5-5  
Positionner: [DCE.91.090.3MYM](#)  
Extractor: [DCC.09.05B.LAG](#)  
Replacement contact: EGN.0M.660.ZZM

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