

## NOTES:

1. MATERIAL:

BODY, CLAMP NUT, COUPLING NUT, LOCK RING: STAINLESS STEEL.

GASKET, O-RING: SILICONE RUBBER. BEAD: POLYPHENYLENE OXIDE. SOLDER FERRULE: BRASS ALLOY

CONTACT, LOCK RING: BERYLLIUM COPPER.

2. FINISH:

BODY, CLAMP NUT, COUPLING NUT, LOCK RING: PASSIVATED. CONTACT, SOLDER FERRULE: GOLD OVER NICKEL PLATE, 50 µIN MIN GOLD OVER 50 µIN MIN NICKEL.

3. PCI P/N: 3963.

UNLESS OTHERWISE SPECIFIED. DIMENSIONS ARE IN INCHES. TOLERANCES ARE:

**DECIMALS ANGLES** 

.XX: ±.01 .XXX: ±.005 .XXXX: ±.0005

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WRITTEN CONSENT OF SAMTEC INC SHEET SCALE: 3:1



PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com

DESCRIPTION: 2.92MM PLUG. SOLDER CLAMP FOR TIMES MAXGAIN 200 CABLE

PRF92-P-C-EP-200-SS

BY: SAMUEL C 05/18/2019 | SHEET 1 OF 2

F:\DWG\MISC\Mktg\PRF92-P-C-EP-200-SS-MKT.SLDDRW



.375±.025[9.53±0.64]
.195±.020[4.95±0.51]

ROUND BRAID

MAXGAIN 200 CABLE

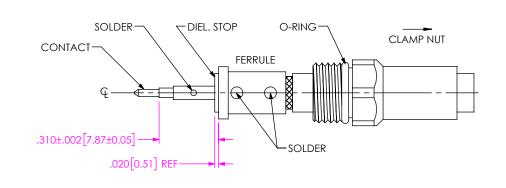
SPIRAL SHIELD

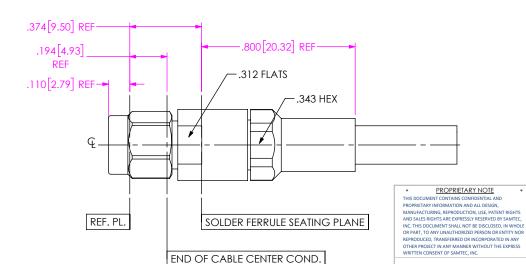
1A. TRIM CABLE TO EXPOSE DIELECTRIC CORE. SPIRAL SHIELD AND BRAID AS SHOWN.

## **IN-PROCESS VIEW 1**

- 2A. SLIDE CLAMP NUT OVER CABLE IN ORIENTATION AS SHOWN.
- 2B. INSERT CABLE INTO SOLDER FERRULE UNTIL INNER SHIELD SEATS AND SOLDER TO BRAIDS WHERE SHOWN.
- 2C. TRIM CABLE DIELECTRIC FLUSH WITH FACE OF FERRULE.
- 2D. SLIDE DIELECTRIC STOP OVER CABLE CENTER CONDUCTOR AND SOLDER CONTACT FLUSH TO STOP TO DIMENSION SHOWN.

## **IN-PROCESS VIEW 2**





3A. INSERT CABLE/CONTACT SUB-ASSEMBLY INTO CONNECTOR UNTIL SEATED AND TIGHTEN CLAMP NUT TO 25-35 IN-LBS.

**IN-PROCESS VIEW 3** 

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SHEET SCALE: 2:1

<u>samtec</u>

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DESCRIPTION: 2.92MM PLUG. SOLDER CLAMP

FOR TIMES MAXGAIN 200 CABLE

PRF92-P-C-EP-200-SS

BY: SAMUEL C 05/18/2019 SHEET 2 OF 2