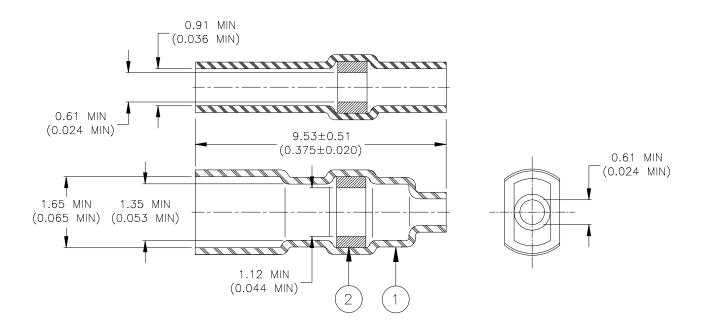
SPECIFICATION CONTROL DRAWING



MATERIALS

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX:

SOLDER: TYPE Sn63 per ANSI-J-STD-006. FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

- 1. This part is designed to terminate a single 26, 28 or 30 AWG wire.
- 2. It is also designed for use on micro-miniature connectors having a maximum pin cross sectional area envelope of 0.61 (0.024) diameter.
- 3. The pin length shall be 4.06 ± 0.25 (0.160 ± 0.010) and wire strip length 3.81 (0.150).
- 4. This drawing forms part of Raychem Specification Control Drawing D-713-03.

tyco Electronics		Tyco Electron 300 Constituti Menlo Park, C	ional Drive		Raychem	SOLDERSLEEVE, MICRO-MINIATURE CONNECTOR, PVC WIRE					
UNLESS OTHERW INCHES DIMENSI	DOCUMENT NO.: D-141-30										
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROU	GLES: N/A JGHNESS IN PRON	Tyco Electro this drawing evaluate the their applica	g at any time suitability	DATE: 04-Apr01			DOC ISSUE:			
DRAWN BY: M. FORONDA	A	CAGE CODE 06090		LACES: N/A	DCR NUMBER: D010101	PROD. REV.: D		SCALE: None		SIZE:	SHEET: 1 of 1