

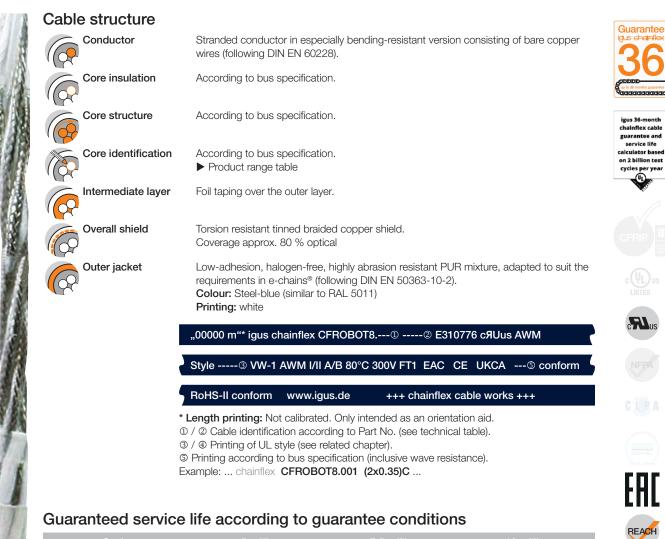
Bus cable (Class 6.1.3.3) ● For torsion applications ● PUR outer jacket ● Shielded ● Oil resistant and coolant-resistant ● Flame retardant ● Notch-resistant ● Hydrolysis and microbe-resistant





RoHS

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Cycles 5 million		7.5 million	10 million	
Temperature, from/to [°C]	Torsion max. [°/m]	Torsion max. [°/m]	Torsion max. [°/m]	
-25/-15	±150	±90	±30	
-15/+60	±180	±120	±60	
+60/+70	±150	±90	±30	

Minimum guaranteed service life of the cable under the specified conditions.

The installation of the cable is recommended within the middle temperature range.

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CFROBOT

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	High	N
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3	
Flame retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame	igus 30 chainfi guaran
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)	servi calculat on 2 bil cycles
UL verified	Certificate No. B129699: "igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year"	
UL/CSA AWM	See table UL/CSA AWM for details	
EAC	Certificate No. RU C-DE.ME77.B.00295/19 (TR ZU)	
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)	
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)	C III
Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF77. UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1	
CECE	Following 2014/35/EU	
	In accordance with the valid regulations of the United Kingdom (as at 08/2021)	

Properties and approvals

UL/CSA AWM Details

Part No.	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
CFROBOT8.001	1589	20236	300	80
CFROBOT8.022	1589	20236	300	80
CFROBOT8.030	1589	20236	300	80
CFROBOT8.045	10138	20317	300	80
CFROBOT8.049	10138	20317	300	80
CFROBOT8.050	1589	20236	300	80
CFROBOT8.052	1589	20236	300	80
CFROBOT8.060	1589	20236	300	80

Example image

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Dynamic info		min. 10 x d min. 8 x d min. 5 x d
Temperatur	re e-chain [®] twisted flexible fixed	-25 °C up to +70 °C -40 °C up to +70 °C (following DIN EN 60811-504) -50 °C up to +70 °C (following DIN EN 50305)
v max.	twisted	180 °/s
a max.	twisted	60 °/s ²
Travel dista	ance Robots and multi-a	xis movements, Class 1
Torsion	Torsion $\pm 180^{\circ}$, with	1 m cable length, Class 3

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Typical application areas

- For heaviest duty applications with torsion movements, Class 6
- Especially for robots and 3D movements, Class 1
- Almost unlimited resistance to oil, also with bio-oils, Class 3
- Torsion ±180°, with 1 m cable length, Class 3, Class 3
- Indoor and outdoor applications, UV-resistant
- robots, Handling, spindle drives

Example image

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Guarante

chainflex cable guarantee and service life

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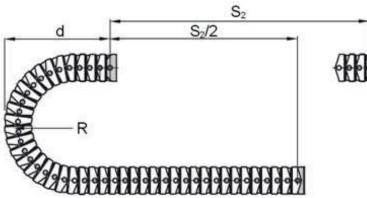
calculator base

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Typical lab test setup for this cable series

Tes bend radius R Test travel S Test duration Test speed Test acceleration approx 63 - 75 mm approx. 1 - 12 m minimum 1.5 - 3 million double strokes approx. 0.5 m/s approx. 1.5 m/s²



Typical lab test setup (torsion) for this cable series

Torsion range T Length 3D e-chain® Test duration (torsion) Test speed (torsion) Test acceleration (torsion)

S

±180°/m 1 m minimum 3 - 5 million cycles approx. 80 - 120 °/s approx. 40°/s²



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Technical tables:

Part No.		Number of cores and conductor nominal cross section	Outer diameter (d) max.	Copper index	Weight	
		[mm²]	[mm]	[kg/km]	[kg/km]	
Profibus (1x2x0,64 mm)					
CFROBOT8.001		(2x0.35)C	8.0	28	63	
CAN-Bus						
CFROBOT8.022		(4x0.5)C	7.5	41	78	
DeviceNet						
CFROBOT8.030		(2xAWG24)C+(2xAWG22)C	9.5	31	77	
Ethernet/CAT5e/PoE						
CFROBOT8.045		4x(2x0.15)C	9.5	48	96	
Ethernet/CAT6/PoE						
CFROBOT8.049		4x(2x0.15)C	9.5	48	96	
Ethernet/CAT6 _A						
CFROBOT8.050		4x(2x0.15)C	10.5	51	134	
Ethernet/CAT7						
CFROBOT8.052		4x(2x0.15)C	10.5	51	134	
Profinet						
CFROBOT8.060	GORGO" BOODE EtherCAT	(2x(2x0.34))C	8.5	34	74	

G = with green-yellow earth core

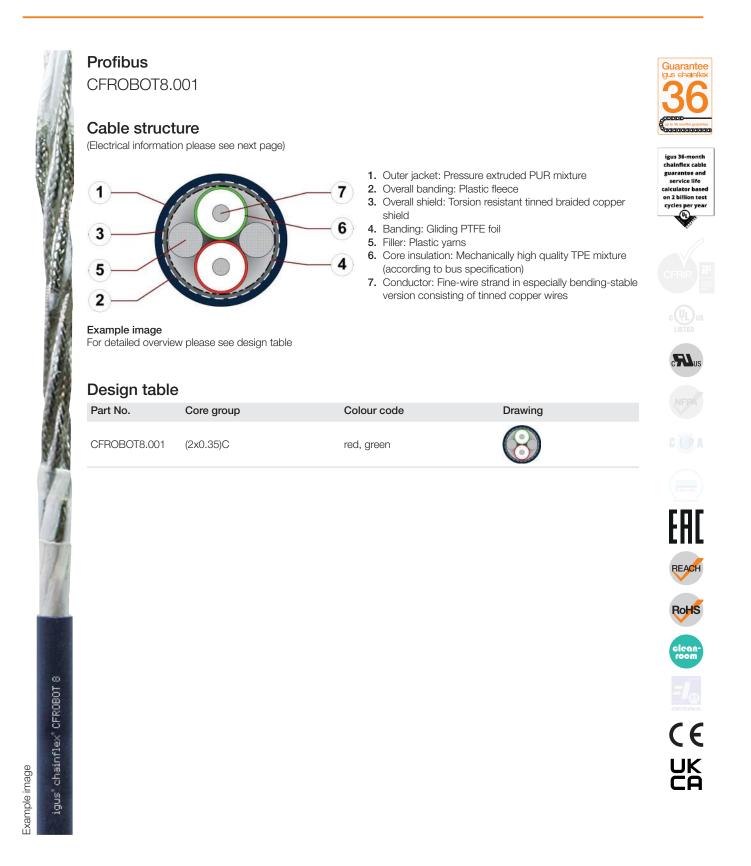
x = without earth core

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.

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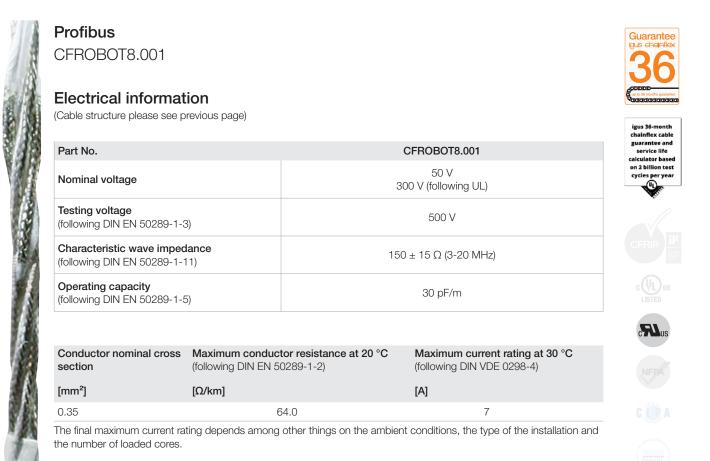
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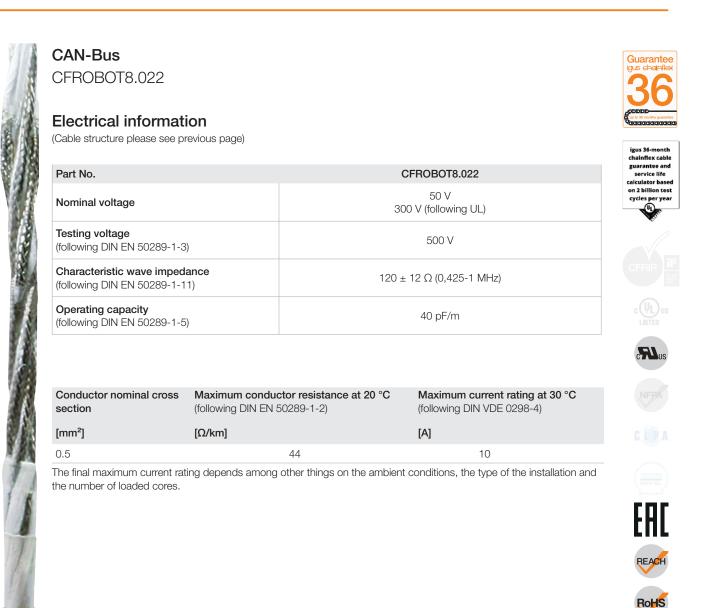


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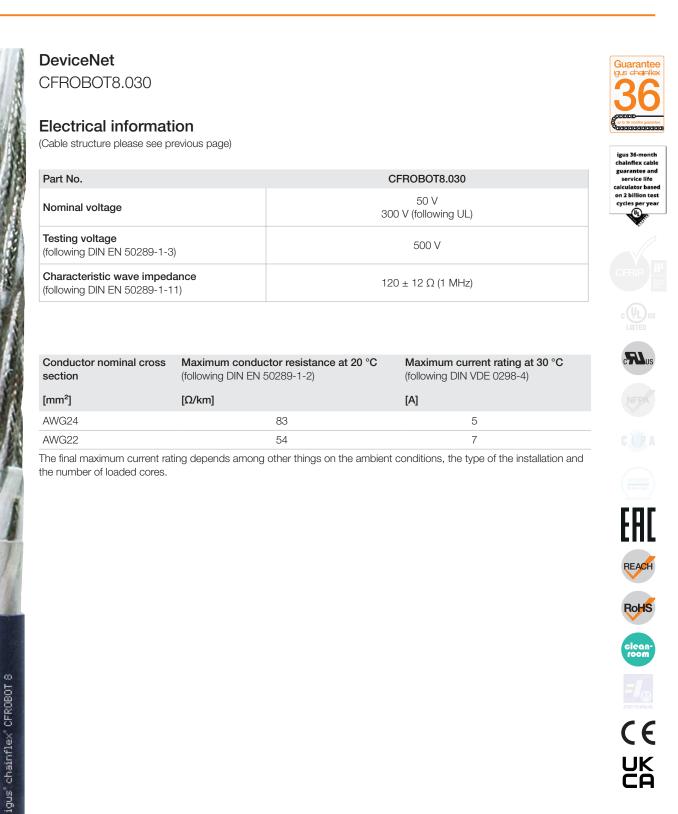
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Example image



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Ethernet (CAT5/CAT5e/GigE/PoE)

CFROBOT8.045

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.045	
Nominal voltage	50 V 300 V (following UL)	
Testing voltage (following DIN EN 50289-1-3)	500 V	
Operating capacity (following DIN EN 50289-1-5)	55 pF/m	
Nominal Velocity of Propagation (NVP)	67 %	
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 25 Ω	

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)	
[mm²]	[Ω/km]	[A]	
0.15	133	2.5	

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.045	Ethernet/CAT5e	Class D - (Data applications up to 100 MHz)	60 m



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	049				
Electrical inf (Cable structure ple		-			
Part No.			C	FROBOT8.049	
Nominal voltage			30	50 V 0 V (following UL)	
Testing voltage (following DIN EN \$	50289-1-3)			500 V	
Operating capaci (following DIN EN \$		1)		55 pF/m	
Nominal Velocity	of Propag	ation (NVP)		67%	
Characteristic wave impedance (following DIN EN 50289-1-11)			100 ± 40 Ω		
Conductor nomin section	al cross	Maximum con (following DIN E	ductor resistance at 20 °C EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)	
[mm ²]		[Ω/km]		[A]	
0.15			133	2.5	
The final maximum the number of loade		ng depends amo	ong other things on the ambient	conditions, the type of the installation	
Part No.	Bus	type	Link class	Maximum transmission lo	
	Etho	rnot/CAI6	Class E - (Data applications up to 250 MF	60 m	

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Guarantee

igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



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Ethernet (CAT 6_A)

CFROBOT8.050

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.050	
Nominal voltage	50 V 300 V (following UL)	
Testing voltage (following DIN EN 50289-1-3)	500 V	
Operating capacity (following DIN EN 50289-1-11)	40 pF/m	
Nominal Velocity of Propagation (NVP)	74%	
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω	

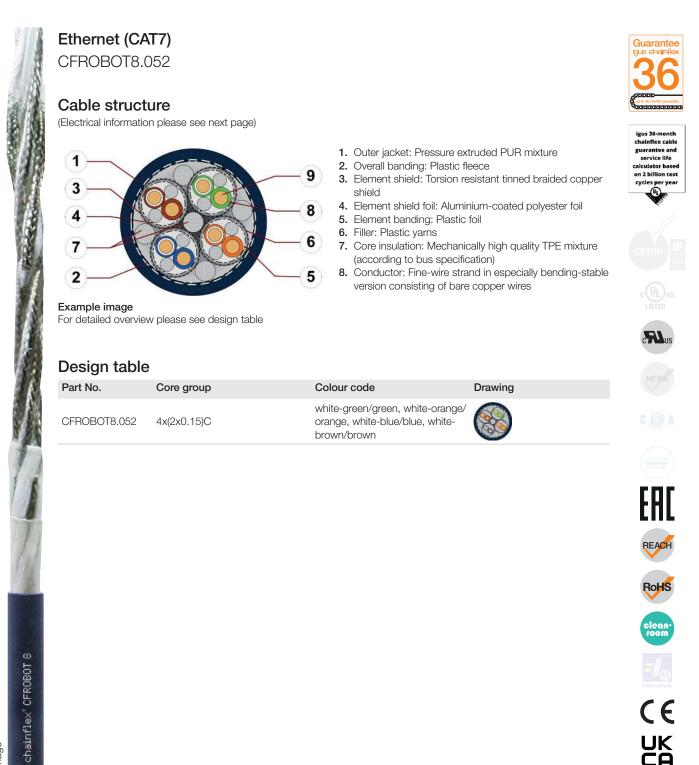
Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)	
[mm ²]	[Ω/km]	[A]	
0.15	121	2.5	

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.050	Ethernet/CAT6 _A	Class EA - (Data applications up to 500 MHz)	60 m

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Example image

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Ethernet (CAT7)

CFROBOT8.052

Electrical information

(Cable structure please see previous page)

Part No.	CFROBOT8.052	
Nominal voltage	50 V 300 V (following UL)	
Testing voltage (following DIN EN 50289-1-3)	500 V	
Operating capacity (following DIN EN 50289-1-11)	40 pF/m	
Nominal Velocity of Propagation (NVP)	78%	
Characteristic wave impedance (following DIN EN 50289-1-11)	100 ± 5 Ω	

Conductor nominal cross section	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2)	Maximum current rating at 30 °C (following DIN VDE 0298-4)	
[mm²]	[Ω/km]	[A]	
0.15	121	2.5	

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Part No.	Bus type	Link class	Maximum transmission length
CFROBOT8.052	Ethernet/CAT7	Class F - (Data applications up to 600 MHz)	60 m

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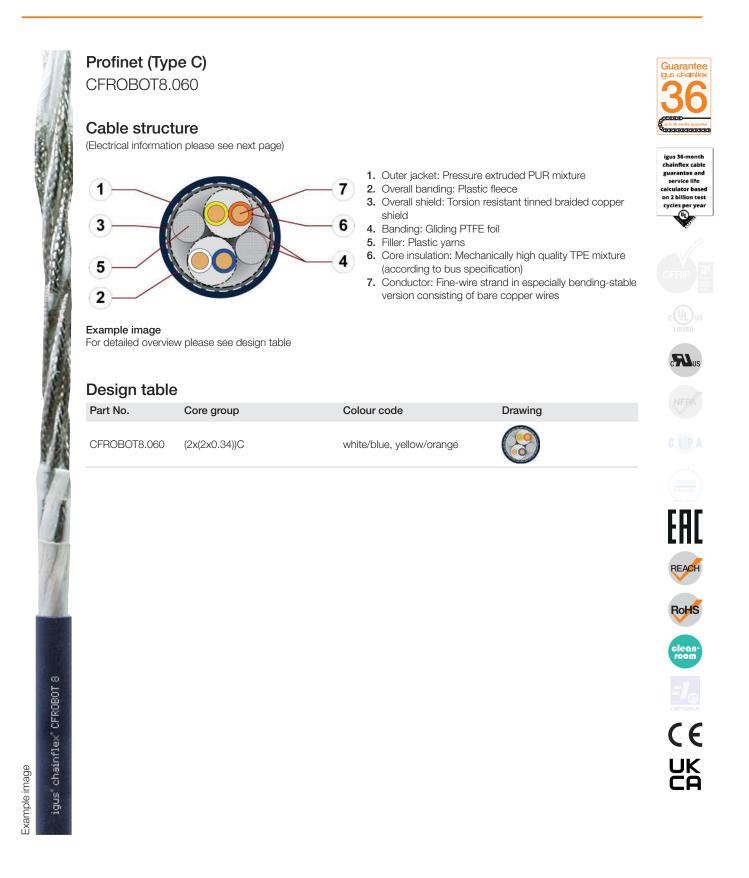
Example image

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[mm²]

Profinet (Type C)

CFROBOT8.060

Electrical information

(Cable structure please see previous page)

Part No.		CFROBOT8.060	
Nominal voltage		50 V 300 V (following UL)	
Testing voltage (following DIN EN 50289-1-3))	500 V	
Operating capacity		48 pF/m	
Nominal Velocity of Propagation (NVP)		74%	
Characteristic wave impedance (following DIN EN 50289-1-11)		100 ± 5 Ω	
Conductor nominal cross section	Maximum conduction (following DIN EN st	Stor resistance at 20 °CMaximum current rating at 30 °C50289-1-2)(following DIN VDE 0298-4)	

0.34 62 7 The final maximum current rating depends among other things on the ambient conditions, the type of the installation and

[A]

[Ω/km]

The final maximum current rating depends among other things on the ambient conditions, the type of the installation the number of loaded cores.

guarantee and service life

Example image