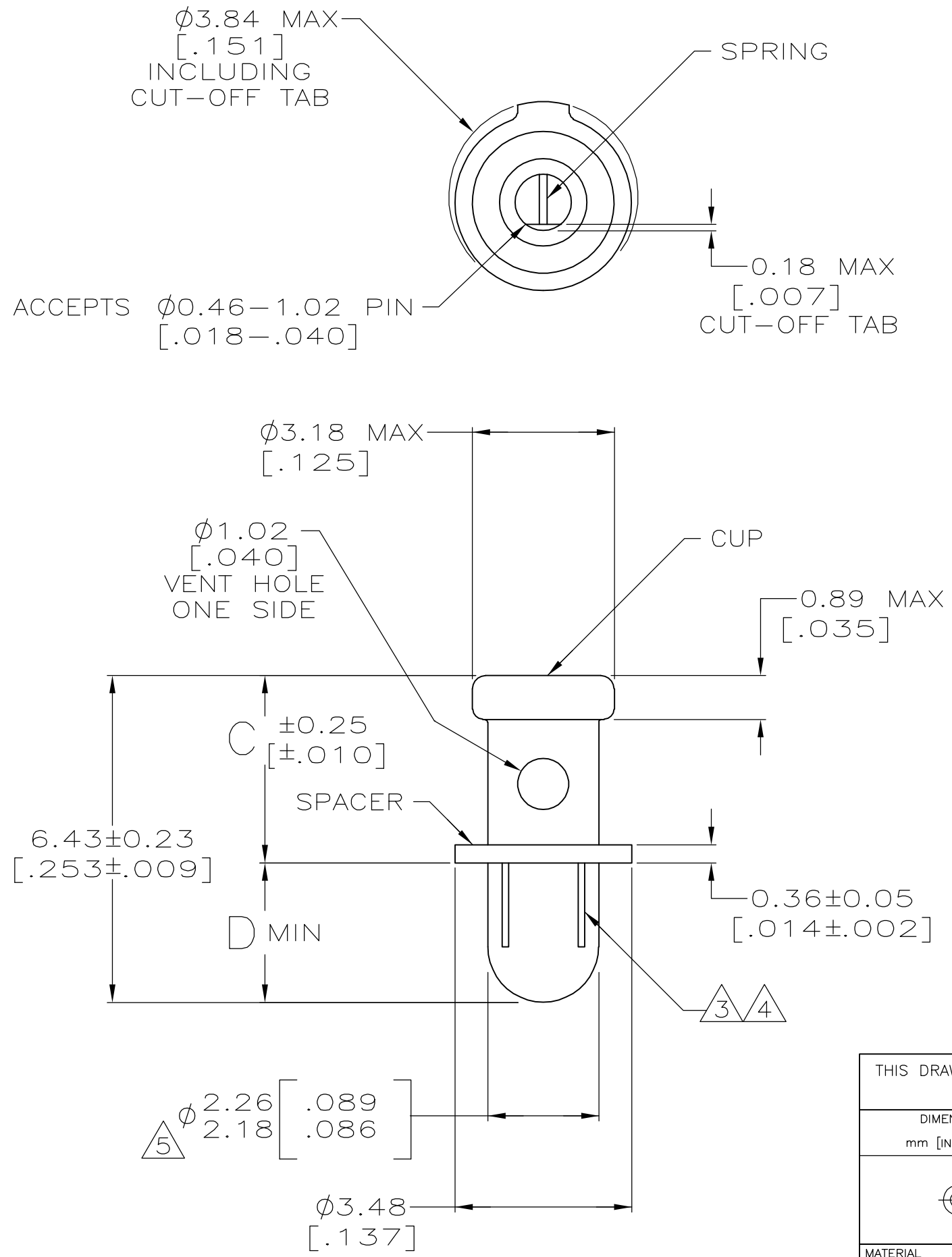


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LOC	DIST	REVISIONS					
FT	0	P	LTR	DESCRIPTION	DATE	DWN	APVD
		0		PER EC-0S11-0022-05	22APR2005	AF	JGH



- ① CUP: COPPER.
SPACER: BRASS.
SPRING: BERYLLIUM COPPER.
- ② CUP: 2.54µm [.000100] MIN TIN.
SPACER: 2.03µm [.000080] MIN TIN OVER
1.27µm [.000050] MIN NICKEL.
SPRING: GOLD FLASH OVER 1.27µm [.000050] MIN NICKEL.
0.76µm [.000030] MIN GOLD IN CONTACT AREA.
- ③ 4 BARE LINES 90° APART ON OUTSIDE OF CUP.
- ④ 2.11 [.083] MIN ACROSS BARE METAL.
- ⑤ FITS INTO 2.26 ± 0.038 [.0890 ± .0015] HOLE, FOR HAND INSERTION.
- 6. 3.68 [.145] MIN INSERTION DEPTH FOR RELIABLE CONTACT OF COMPONENT LEAD.
- 7. AFTER SIZING WITH PIN "A", SAME PART MUST MEET EXTRACTION FORCE WITH PIN "B".

PIN "A" DIA	MAX INSERTION FORCE GRAMS [OUNCES]	PIN "B" DIA	MIN EXTRACTION FORCE GRAMS [OUNCES]
0.51 [.020]	482 [17]	0.46 [.018]	28.3 [1.0]
0.81 [.032]	1049 [37]	0.64 [.025]	42.5 [1.5]
1.02 [.040]	1361 [48]	0.89 [.035]	56.7 [2.0]

2.16 [.085]	3.68 [.145]	1-5380737-0
D	C	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN A. FERNANDEZ-DOCK5 22APR2005	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK J. HAVENER 22APR2005	OBsolete NOT the LATEST REVISION	
	0 PLC ± -	APVD J. HAVENER 22APR2005	RECEPTACLE ASSEMBLY, REUSABLE COMPONENT	
	1 PLC ± -	PRODUCT SPEC	108-1079	
	2 PLC ± 0.38 [.015]	APPLICATION SPEC	114-1055	
	3 PLC ± -	WEIGHT	-	
	4 PLC ± -	CUSTOMER DRAWING		
	ANGLES ± 1°	SCALE	10:1	
MATERIAL	FINISH	SIZE	CAGE CODE	DRAWING NO
①	SEE TABLE	A3	00779	C-5380737
		RESTRICTED TO	SHEET 1 of 1	
		REV	0	