



SRA #135 ROSIN FLUX PASTE



Product Description

SRA #135 is a Petrolatum-based soldering paste that contains a Rosin and organic acid activator. The Rosin helps protect the solder joint against corrosive attack, and the paste form insures that the flux stays put until soldering. Unlike many paste fluxes, the No. 135 does not contain any Zinc Chloride or Ammonium Chloride, thus making it a safe and effective choice for electrical and electronic applications.

Key Features

- Ideal for electrical and PCB repairs
- Does not need to be cleaned
- Contains 2 ounces (56.6 grams) in a jar
- Type RA (Rosin-Activated) Flux
- Active Temp. Range: 93 – 315°C / 200 – 600° F
- Dimensions: 2.5" Dia x 1" H (64 x 25.5 mm)
- Weight: 2.5 Oz (70.8g)
- Made in USA

Physical Properties

Form	Colophony Amber Paste
Specific Gravity	0.95 – 1.00
Flash Point	285°C/540°F
Boiling Point	337°C/640°F
Total VOC	3.00%
VOC Less Water and Exempt Solvents	3.00%
Spread Factor	80
Minimum Soldering Temperature Range	93°C – 315°C / 200°F– 600°F
Shelf Life	Two (2) years if stored closed



Specifications

Federal Specifications O-F 506C, Type I, Form A; MIL-S-6872A; IPC ANSI-JSTD-004 ROH1.

Directions

1. **Prep Surfaces** - remove any dirt, rust, grease, paint, and other contaminants with sandpaper, wire brush, steel wool, etc. For many applications, the residues can be removed with just a rag and some isopropyl alcohol. These impurities may prevent solder flow so it is important not to proceed until clean metal is visible.
2. **Choose an Applicator** - various tools can be used for applying the flux, including toothpicks, acid brushes and spatulas. Wires and components can simply be dipped as well. One of the benefits of paste flux opposed to liquid is that it will stay put wherever you apply it.
3. **Apply the Flux Paste** - Using your applicator of choice, apply the flux to the target areas you are about to solder. The exact amount applied will depend on the job but in general use just enough to cover the area to be soldered in an even coating. Remember that the solder will flow to where the flux is so make sure to apply only where it is needed to prevent solder bridges and mess.
4. **Apply Heat and Solder** - Use a soldering iron or hot air gun to bring to melting temperature and solder. Remove heat and allow to cool. Remove residue with rag if wanted.

Safety Precautions

SRA No. 135 contains Petrolatum, Rosin, and an organic flux activator. Inhalation of fumes can cause injury to the respiratory tract and skin. In case of external contact, wash with soap and water. For eyes, flush with water for 15 minutes and get immediate medical attention. If swallowed, give plenty of water or milk and call a physician. Keep out of reach of children. Do not store near heat, as Petrolatum melts at 135°F.

