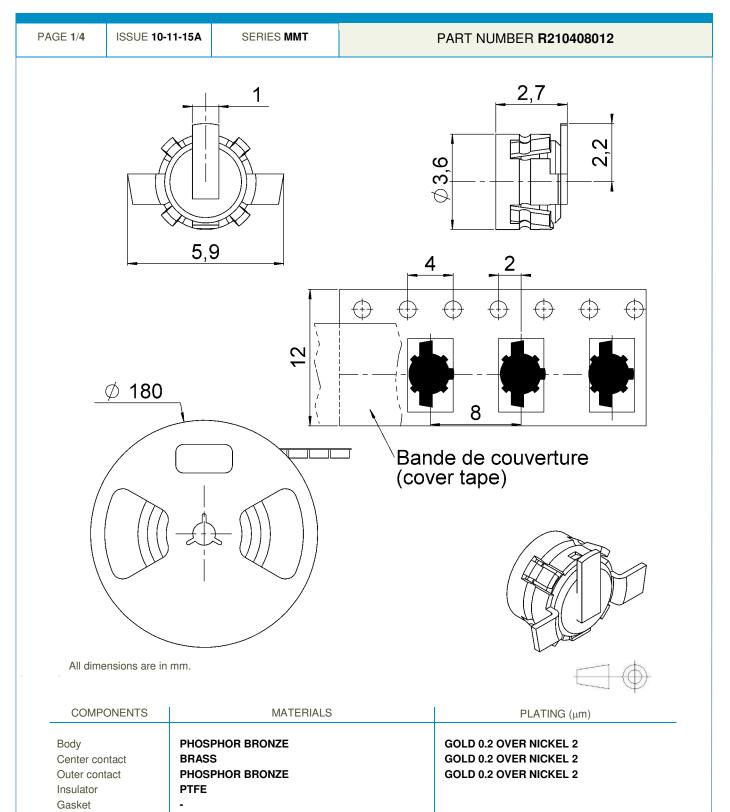
STRAIGHT JACK RECECPTACLE SMT TYPE - GOLD 0.2 - REEL OF 100



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Others parts

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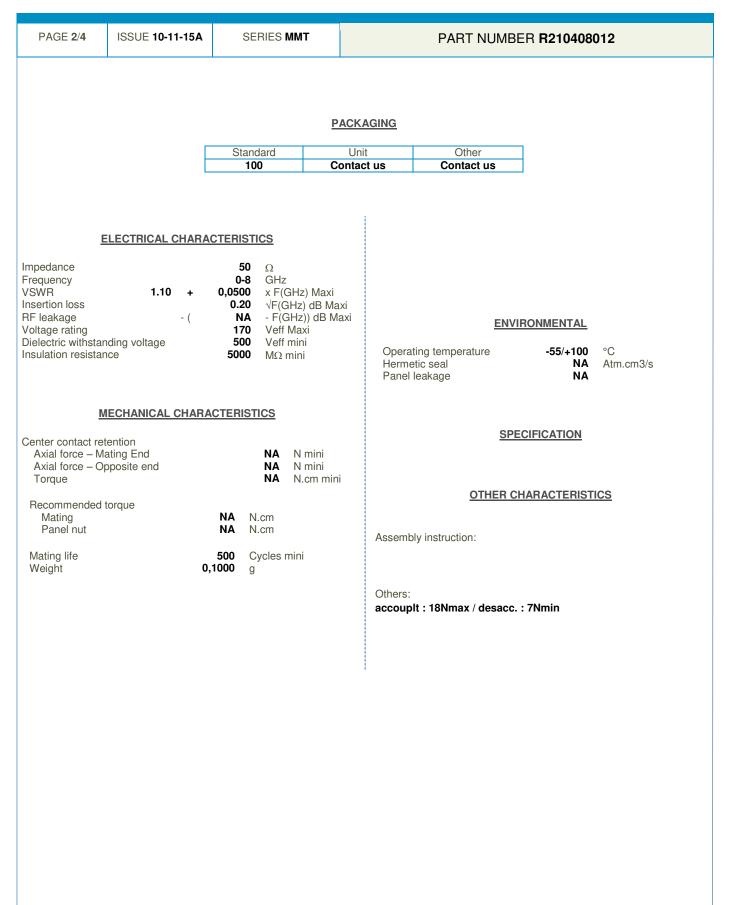
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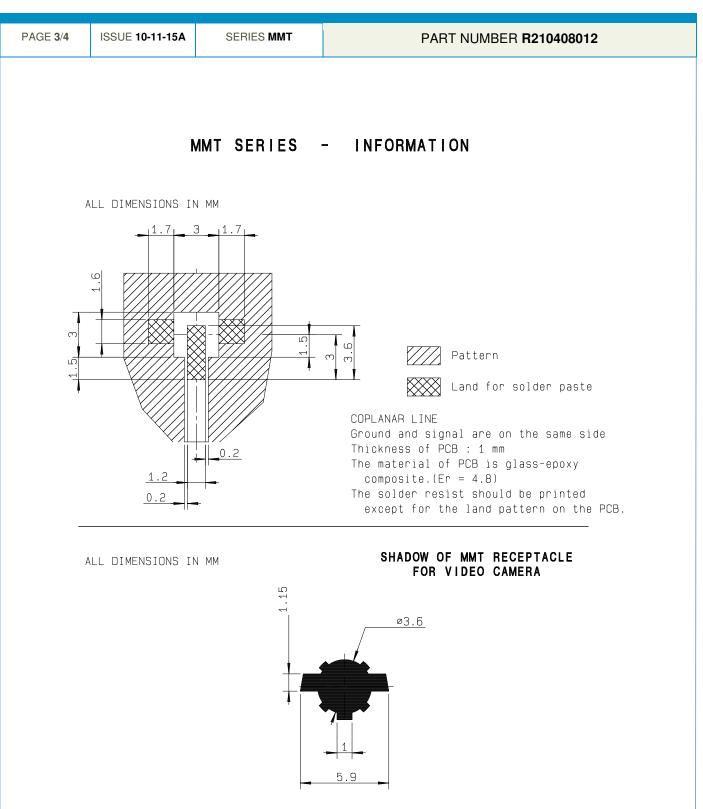


STRAIGHT JACK RECECPTACLE SMT TYPE - GOLD 0.2 - REEL OF 100



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STRAIGHT JACK RECECPTACLE SMT TYPE - GOLD 0.2 - REEL OF 100



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	ISSUE 10-11-15A	SERIES MMT		PART NUMBER <b>R210408012</b>	
		SOLDER PROCEDU			
Wer	ecommend a Lo dvise a thickness	w Residue Solid Flux.	C C	zone by screen printing applicat Verify that the edges of the prined z	
A vid	eo camera is re		oning of the	tomatic machine of « pick and plac component. (see page 3)	e » type.
	ering by infra-rea w, please find th	d reflow. e typical profile to use.			
4 – Cleai	ning of printed c	ircuit boards			
		ininte and medition of t		ant by viewal inconcation	
5 – Veriti			he compon	ent by visual inspection	
5 – Verifi	Cation of solder Temperature Risir Area		he compon		
5 – Verifi	Temperature Risir	g			
5 – Veriti	Temperature Risir	g			
5 – Veriti	Temperature Risir	g		Area	
5 – Verifi	Temperature Risir Area	g			
	Temperature Risir   Area   250   200	g		Area Forced Cooling Area	
	250	g		Area Forced Cooling Area	
	250	g		Area Forced Cooling Area	
	250	g		Area Forced Cooling Area	
	Temperature Risir   Area   250   200   200	g		Area Forced Cooling Area	
	CO 250 250 200 150 150 	g		Area Forced Cooling Area	
	CO 250 250 200 150 150 	g		Area Forced Cooling Area	
	Temperature Risin   Area   250   200   150   100	g		Area Forced Cooling Area	
	Temperature Risin   250   200   150   100   50	g Preheat Area	Reflow	Area Forced Cooling Area Max peak temperature: 260°C	
	Temperature Risin   Area   250   200   150   100	g Preheat Area	Reflow 1	Area Forced Cooling Area	
	Co. 200	g Preheat Area	Reflow 1 1 1 180 re (seconds)	Area Forced Cooling Area Max peak temperature: 260°C 260°C 240 300	
	Temperature Risir Area 250 200 150 150 100 50 0 Parmet	g Preheat Area	Reflow Reflow	Area Forced Cooling Area Max peak temperature: 260°C 240 300	
	250 200 150 100 50 0 Parmet Temperature Risin	g Preheat Area	Reflow Reflow 180 re (seconds) Value 1 - 4	Area Forced Cooling Area Max peak temperature: 260°C 240 300	
	250 200 200 150 100 50 0 <b>Parmet</b> Temper	g Preheat Area	Reflow Reflow 1 180 180 180 180 180 180 180	Area Forced Cooling Area Max peak temperature: 260°C 240 300	
	250 200 200 150 150 0 <b>Parmet</b> Temper Max Pe Max dw	g Preheat Area	Reflow Reflow 180 re (seconds) Value 1 - 4	Area Forced Cooling Area Max peak temperature: 260°C 240 300	
	250 200 200 150 150 0 <b>Parmet</b> Max Pe Max dw Min dwo	g Preheat Area	Reflow Reflow 1 180 ne (seconds) Value 1 - 4 260 10	Area Forced Cooling Area Max peak temperature: 260°C 240 300 Unit °C/sec °C sec sec sec	
	250 200 200 150 0 0 <b>Parmet</b> Temper Max Pe Max dw Min dwe Max dw Temper	g Preheat Area	Reflow Reflow 1 180 180 ne (seconds) Value 1 - 4 260 10 20	Area Forced Cooling Area Max peak temperature: 260°C 240 300 Unit °C/sec °C sec sec	

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