

# 1SP0335x2x1-45 Data Sheet

Compact, high-performance, plug-and-play single-channel IGBT driver based on SCALE<sup>™</sup>-2 technology for individual and parallel-connected modules in 2-level, 3-level and multilevel converter topologies

#### **Abstract**

The SCALE™-2 plug-and-play driver 1SP0335x2x1-45 is a compact single-channel intelligent gate driver designed for 4500V 130x140mm and 190x140mm IGBT modules. The master driver 1SP0335x2M1-45 features a fiber-optic interface. It can be used as stand-alone driver or in conjunction with up to three 1SP0335D2S1-45 slaves to drive up to four parallel-connected IGBT modules.

The DC/DC power supply must be purchased as a separate unit (one per master driver).

The turn-on and turn-off gate resistors as well as the auxiliary gate capacitor are not assembled in order to provide maximum flexibility. They must be assembled by the user before start of operation. Please refer to the paragraph on "Gate Resistor Assembly" for the recommended values.

For drivers adapted to other types of high-power and high-voltage IGBT modules, refer to:

www.power.com/gate-driver/go/plug-and-play

#### **Features**

- ✓ Plug-and-play solution
- ✓ Allows parallel connection of IGBT modules
- ✓ For 2-level, 3-level and multilevel topologies
- ✓ Fiber-optic links (master)
- ✓ Built-in interface to 1SP0335D2S1 (slave)
- ✓ Duty cycle 0...100%
- ✓ Dynamic Advanced Active Clamping DA<sup>2</sup>C
- ✓ Dynamic IGBT short-circuit protection
- ✓ Monitoring of supply voltage
- ✓ Monitoring of gate voltage
- ✓ Extremely reliable; long service life
- ✓ Shortens application development time
- ✓ Suitable for 4500V 130x140mm and 190x140mm IGBT modules

# **Applications**

- ✓ Traction
- ✓ Railroad power supplies
- ✓ Light rail vehicles
- ✓ HVDC
- ✓ Flexible AC transmission systems (FACTS)
- ✓ Medium-voltage converters
- ✓ Industrial drives
- ✓ Wind-power converters
- ✓ Medical applications
- ✓ Research
- And many others



# **Safety Notice!**

The data contained in this data sheet is intended exclusively for technically trained staff. Handling all high-voltage equipment involves risk to life. Strict compliance with the respective safety regulations is mandatory!

Any handling of electronic devices is subject to the general specifications for protecting electrostatic-sensitive devices according to international standard IEC 60747-1, Chapter IX or European standard EN 100015 (i.e. the workplace, tools, etc. must comply with these standards). Otherwise, this product may be damaged.

# **Important Product Documentation**

This data sheet contains only product-specific data. For a detailed description, must-read application notes and common data that apply to the whole series, please refer to the "Description & Application Manual for 1SP0335 SCALE-2 IGBT Drivers" on <a href="https://www.power.com/qate-driver/qo/1SP0335">www.power.com/qate-driver/qo/1SP0335</a>.

The gate resistors as well as the auxiliary gate capacitor on this gate driver are not assembled in order to provide maximum flexibility. For the values required for specific IGBT modules, refer to the paragraph on "Gate Resistor Assembly". Use of gate resistors and gate auxiliary capacitors other than those specified may result in failure.

## **Mechanical Dimensions**

Dimensions: Refer to the relevant "Description and Application Manual"

Mounting principle: Connected to IGBT module with screws

# Fiber-Optic Interfaces (1SP0335x2M1)

| Interface   | Remarks  | Part type #                          |
|---|--|--------------------------------------|
| Drive signal input Drive signal input Status output | 1SP0335V, fiber-optic receiver (Notes 1, 2) 1SP0335S, fiber-optic receiver (Notes 1, 2) 1SP0335V, fiber-optic transmitter (Notes 1, 3) | HFBR-2522ETZ HFBR-2412Z HFBR-1522ETZ |
| Status output                                       | 1SP0335S, fiber-optic transmitter (Notes 1, 3)   | HFBR-1412Z                           |

## **Electrical Connectors**

| Interface   | Remarks  | Part type #      |
|---|--|------------------|
| Power supply connector X1<br>Bus connectors X2 and X3 | On-board connector (Note 4) On-board connectors (Note 5) | 214012<br>214013 |



# **Absolute Maximum Ratings**

| Parameter                              | Remarks                                      | Min | Max  | Unit              |
|--|--|-----|------|-------------------|
| Supply voltage V <sub>DC</sub>         | VDC to COM                                   | 0   | 30   | V                 |
| Average supply current I <sub>DC</sub> | 1SP0335x2M1 only (Note 6)                    |     | 215  | mA                |
| Average supply current IDC             | 1SP0335x2M1 with three 1SP0335D2S1 (Note 6)  |     | 740  | mA                |
| Gate output power                      | 1SP0335x2M1, Ta < 70°C (Note 7)              |     | 3.5  | W                 |
|  | 1SP0335x2M1, Ta = 85°C (Note 7)              |     | 2.5  | W                 |
| Gate output power                      | 1SP0335D2S1, Ta < 70°C (Note 8)              |     | 3.3  | W                 |
|  | 1SP0335D2S1, Ta = 85°C (Note 8)              |     | 2.3  | W                 |
| Switching frequency f                  | 1SP0335x2M1, Ta < 70°C (Note 28)             |     | n.d. | kHz               |
|  | 1SP0335x2M1, Ta = 85°C (Note 28)             |     | n.d. | kHz               |
| Switching frequency f                  | 1SP0335D2S1, Ta < 70°C (Note 28)             |     | n.d. | kHz               |
|  | 1SP0335D2S1, Ta = 85°C (Note 28)             |     | n.d. | kHz               |
| Gate peak current Iout                 | Note 9                                       | -35 | +35  | Α                 |
| DC-link voltage                        | Switching operation (Note 10)                |     | 3000 | V                 |
|  | Off state (Note 11)                          |     | 3550 | V                 |
| Operating voltage                      | Collector-emitter voltage                    |     | 4500 | $V_{\text{peak}}$ |
| Max. emitter-emitter voltage           | Between parallel connected drivers (Note 12) |     | 200  | $V_{\text{peak}}$ |
| dV/dt                                  | Between parallel connected drivers (Note 13) |     | 50   | kV/μs             |
| Max. interface current                 | X2 and X3, total RMS value (Note 14)         |     | 4    | $A_{\text{rms}}$  |
|  | X2 and X3, total peak value (Note 14)        |     | 20   | $A_{\text{peak}}$ |
| Operating temperature                  |  | -40 | 85   | °C                |
| Storage temperature                    | Note 29                                      | -40 | 50   | °C                |

# **Recommended Operating Conditions**

| Power Supply                   | Remarks | Min  | Тур | Max  | Unit |
|--------------------------------|---------|------|-----|------|------|
| Supply voltage V <sub>DC</sub> | То СОМ  | 23.5 | 25  | 26.5 | V    |



# **Electrical Characteristics**

All data refer to  $+25^{\circ}\text{C}$  and  $V_{\text{DC}} = 25\text{V}$  unless otherwise specified

| Power Supply Remarks                               |   |      | Тур        | Max  | Unit |
|--|---|------|------------|------|------|
| Supply current I <sub>DC</sub>                     | Without load, only 1SP0335x2M1              |      | 45         |      | mA   |
|  | Without load, per additional 1SP0335D2S1    |      | 20         |      | mA   |
| Power Supply Monitoring                            | Remarks                                     | Min  | Тур        | Max  | Unit |
| Supply threshold V <sub>iso</sub> -V <sub>ee</sub> | Clear fault                                 | 12.1 | 12.6       | 13.1 | V    |
|  | Set fault (Note 15)                         | 11.5 | 12.0       | 12.5 | V    |
| Monitoring hysteresis                              | Set/clear fault                             | 0.35 |            |      | V    |
| Supply threshold V <sub>ee</sub> -V <sub>COM</sub> | Clear fault                                 | 5    | 5.15       | 5.3  | V    |
|  | Set fault (Note 15)                         | 4.7  | 4.85       | 5    | V    |
| Monitoring hysteresis                              | Set/clear fault                             | 0.15 |            |      | V    |
| Bus to 1SP0335D2S1                                 | Remarks                                     | Min  | Тур        | Max  | Unit |
| Supply voltage                                     |   |      | VDC        |      | V    |
| Turn-off command                                   | To COM                                      |      | 0          |      | ٧    |
| Turn-on command                                    | To COM                                      |      | 15         |      | V    |
| Gate Monitoring                                    | Remarks                                     | Min  | Тур        | Max  | Unit |
| Turn-on threshold V <sub>GE,on,min</sub>           | G <sub>mean</sub> to E, set fault (Note 16) |      | 12.9       |      | V    |
| Turn-off threshold V <sub>GE,off,max</sub>         | G <sub>mean</sub> to E, set fault (Note 16) |      | -7.6       |      | ٧    |
| Filter delay                                       | Turn-on (Note 16)                           |      | 28         |      | μs   |
| ,  | Turn-off (Note 16)                          |      | 42         |      | μs   |
| <b>Short-circuit Protection</b>                    | Remarks                                     | Min  | Тур        | Max  | Unit |
| Static Vce-monitoring threshold                    | Between auxiliary terminals (Note 17)       |      | 170        |      | V    |
| Response time                                      | DC-link voltage = 3000V (Note 18)           |      | 5.8        |      | μs   |
|  | DC-link voltage = 2000V (Note 18)           |      | 5.8        |      | μs   |
|  | DC-link voltage = 1500V (Note 18)           |      | 6.0        |      | μs   |
|  | DC-link voltage = 1000V (Note 18)           |      | 7.7        |      | μs   |
| Delay to IGBT turn-off                             | After the response time (Note 19)           |      | 0.3        |      | μs   |
| Timing Characteristics                             | Remarks                                     | Min  | Тур        | Max  | Unit |
| Turn-on delay t <sub>d(on)</sub>                   | Note 20                                     |      | 190        |      | ns   |
| Turn-off delay t <sub>d(off)</sub>                 | Note 20                                     |      | 185        |      | ns   |
| Output rise time $t_{r(out)}$                      | G to E (Note 21)                            |      | 9          |      | ns   |
| Output fall time t <sub>f(out)</sub>               | G to E (Note 21) 30                         |      |            |      | ns   |
| Output rail time tf(out)                           | G (0 E (NOIE 21)                            |      | <b>3</b> 0 |      | IIS  |



| Timing Characteristics                     | Remarks                                    | Min           | Тур    | Max  | Unit |
|--|--|---------------|--------|------|------|
| Transmission delay of fault state          | Note 22                                    |               | 90     |      | ns   |
| Delay to clear fault state                 | After IGBT short circuit (Note 23)         | 9             |        |      | μs   |
|  | After gate-monitoring fault (Notes 23, 27) |               | 1      |      | μs   |
| Acknowledge delay time                     | Note 24                                    |               | 250    |      | ns   |
| Acknowledge pulse width                    | On host side                               | 400           | 700    | 1050 | ns   |
| Gate Output                                | Remarks                                    | Min           | Тур    | Max  | Unit |
| Turn-on gate resistor R <sub>g(on)</sub>   | Note 25                                    | not           | asseml | oled | Ω    |
| Turn-off gate resistor R <sub>g(off)</sub> | Note 25                                    | not assembled |        | Ω    |      |
| Auxiliary gate capacitor Cge               | Note 25                                    | not assembled |        | nF   |      |
| Gate voltage at turn-on                    | Note 26                                    | 15            |        | V    |      |
| Gate-voltage at turn-off                   | Note 26                                    |               | -10    |      | V    |

#### **Footnotes to the Key Data**

- 1) The transceivers required on the host controller side are not supplied with the gate driver. It is recommended to use the same types as used in the gate driver. For product information refer to www.power.com/gate-driver/go/fiberoptics.
- 2) The recommended transmitter current at the host controller is 20mA. A higher current may increase jitter or delay at turn-off.
- 3) The typical transmitter current at the gate driver is 18mA. In case of supply undervoltage, the minimum transmitter current at the gate driver is 12mA: this is suitable for adequate plastic optical fibers with a length of up to 10 meters.
- 4) This refers to the manufacturer ordering number, see <a href="www.power.com/gate-driver/go/ext erni">www.power.com/gate-driver/go/ext erni</a>. The customer-side connector as well as cables with different lengths can be supplied by Power Integrations. Refer to the "Description & Application Manual for 1SP0335 SCALE-2 IGBT Drivers" for more information.
- 5) This refers to the manufacturer ordering number, see <a href="www.power.com/gate-driver/go/ext erni">www.power.com/gate-driver/go/ext erni</a>. These connectors are to be used to connect 1SP0335x2M1 (master) or 1SP0335D2S1 (slave) to 1SP0335D2S1 (slave) if parallel connection of IGBT modules is required. Cables with different lengths can be supplied by Power Integrations. Refer to the "Description & Application Manual for 1SP0335 SCALE-2 IGBT Drivers" for more information.
- 6) If the specified value is exceeded, this indicates a driver overload. It should be noted that the driver is not protected against overload.
- 7) The given power can only be fully exploited without slaves 1SP0335D2S1 (no parallel connection of IGBT modules). If the specified value is exceeded, this indicates a driver overload. It should be noted that the driver is not protected against overload. From 70°C to 85°C, the maximum permissible output power can be linearly interpolated from the given data.
- 8) The given power can be fully exploited with slaves 1SP0335D2S1 (parallel connection of IGBT modules). If the specified value is exceeded, this indicates a driver overload. It should be noted that the driver is not protected against overload. From 70°C to 85°C, the maximum permissible output power can be linearly interpolated from the given data.
- 9) The gate current is limited by the gate resistors located on the driver.
- 10) This limit is due to active clamping under switching conditions. Refer to the "Description & Application Manual for 1SP0335 SCALE-2 IGBT Drivers".
- 11) Due to the Dynamic Active Advanced Clamping Function (DA<sup>2</sup>C) implemented on the driver, the DC-link voltage can be increased in the off-state condition (e.g. after emergency shut-down). This value is only valid when the IGBTs are in the off state (not switching). The time during which the voltage can be applied should be limited to short periods (< 60 seconds). Refer to the "Description & Application Manual for 1SP0335 SCALE-2 IGBT Drivers".



- 12) The maximum dynamic voltage between auxiliary emitters of parallel-connected drivers due to asymmetrical operation at turn-on and turn-off must be limited to the given value.
- 13) Maximum allowed rate of change of auxiliary emitter voltage of parallel connected drivers. This specification guarantees that the drive information will be transferred reliably even with high rate of change of auxiliary emitter voltages (asymmetrical operation).
- 14) Dynamic voltages between auxiliary emitters of parallel connected drivers at turn-on and turn-off lead to equalizing currents over the X2 or X3 bus. The peak and RMS values of the resulting current must be limited to the given value.
- 15) Undervoltage monitoring of the secondary-side supply voltage (Viso to Vee and Vee to COM which correspond with the approximate turn-on and turn-off gate-emitter voltages). If the corresponding voltage drops below this limit on 1SP0335x2M1 (masters), all paralleled IGBTs (master and slaves) are switched off and a fault is transmitted to the status output. If the corresponding voltage drops below this limit on 1SP0335D2S1 (slaves), the corresponding IGBT is switched off. If the IGBT was turned on, a fault will be generated by the gate-monitoring function on the master which will turn off all paralleled IGBT after the corresponding delay.
- The mean value V<sub>GE,mean</sub> of all gate voltages (master and all slaves) is filtered and compared to the given values at turn-on and turn-off. If the specified values are exceeded (V<sub>GE,mean</sub> < V<sub>GE,on,min</sub> at turn-on resp. V<sub>GE,mean</sub> > V<sub>GE,off,max</sub> at turn-off) after the given filter delay, the driver turns off all parallel-connected IGBTs and a fault is transmitted to the status output.
- 17) A dynamic Vce protection is implemented on the driver. The maximum allowed Vce voltage at turn-on is dynamically adjusted in order to better fit to the IGBT characteristics at turn-on. At the end of the turn-on process the given static value applies.
- 18) The resulting pulse width of the direct output of the gate drive unit for short-circuit type I (excluding the delay of the gate resistors) is the sum of the response time plus the delay to IGBT turn-off.
- 19) The turn-off event of the IGBT is delayed by the specified time after the response time.
- 20) Including the delay of the external fiber-optic links (cable length: 1m). Measured from the transition of the turn-on or turn-off command at the optical transmitter on the host controller side to the direct output of the gate drive unit (excluding the delay of the gate resistors).
- 21) Output rise and fall times are measured between 10% and 90% of the nominal output swing. The values are given for the driver side of the gate resistors with  $2\Omega/1uF$  load. The time constant of the output load in conjunction with the present gate resistors leads to an additional delay at their load side.
- 22) Delay of external fiber-optic links. Measured from the driver secondary side (ASIC output) to the optical receiver on the host controller (cable length: 1m).
- 23) Measured on the host side. The fault status on the secondary side is automatically reset after the specified time.
- 24) Including the delay of the external fiber-optic links (cable length: 1m). Measured from the transition of the turn-on or turn-off command at the optical transmitter on the host controller side to the transition of the acknowledge signal at the optical receiver on the host controller side.
- 25) The gate resistors and the auxiliary gate capacitor are not assembled on this IGBT gate driver. They must be assembled by the user according to the paragraph on "Gate Resistor Assembly".
- 26) The driver supply voltage VDC is split into two distinct voltages on the driver. The first one is the turn-on voltage which is regulated at about 15V. The difference between VDC and the turn-on voltage is the turn-off voltage which is not regulated and mainly dependent on the driver input voltage VDC.
- 27) The fault status is set as long as the gate monitoring fault is present. The given value applies if the driver goes from the "off state" to the "on state" and the gate-emitter voltage of one or more parallel connected drivers does not turn on. If the driver goes from the "on state" to the "off state" and the gate-emitter voltage of one or more parallel connected drivers does not turn off, the fault status is applied as long as the gate monitoring fault is present.
- 28) The maximum switching frequency is not defined, as it depends on the IGBT module used. Please consult the corresponding driver data sheet for more information.
- 29) The storage temperature inside the original package must be limited to the given value. Otherwise, it is limited to 90°C.



# **Gate Resistor and Auxiliary Gate Capacitor Assembly**

The turn-on and turn-off gate resistors as well as the auxiliary gate capacitor of 1SP0335x2x1 drivers are adapted to their respective IGBT modules.

Recommended gate resistors (R168, R169, R178 and R179): PR02 / 2W / 5% from Vishay Recommended auxiliary gate capacitor (C105): 1206 / X7R / 25V / 5%

The following versions exist<sup>1</sup>:

| 4500V IGBT Type                     | R178/<br>R179  | R168/<br>R169 | Resulting<br>Rg,on | Resulting<br>Rg,off | C105          |
|-------------------------------------|--|---------------|--------------------|---------------------|---------------|
| CM600HG-90H                         | 30Ω  | 30Ω           | 15Ω                | 15Ω                 | not assembled |
| 5SNA0650J450300                     | 4.3Ω   | 5.6Ω          | 2.15Ω              | 2.8Ω                | 150nF         |
| 5SNA0800J450300                     | 4.3Ω   | 5.6Ω          | 2.15Ω              | 2.8Ω                | 150nF         |
| FZ800R45KL3_B5                      | 5.1Ω   | 16Ω           | 2.55Ω              | 8Ω                  | not assembled |
| MBN800H45E2-H                       | 10Ω  | 13Ω           | 5Ω                 | 6.5Ω                | 68nF          |
| CM900HG-90H                         | 20Ω  | 24Ω           | 10Ω                | 12Ω                 | not assembled |
| MBN1000FH45F-H                      | THT gate resistors cannot be used (mechanical conflict). Please contact the technical support. |               |                    |                     |               |
| 5SNA1200G450300,<br>5SNA1200G450350 | 3Ω   | 3.9Ω          | 1.5Ω               | 1.95Ω               | 220nF         |
| DIM1200ASM45-TS001                  | 5.1Ω   | 6.8Ω          | 2.55Ω              | 3.4Ω                | 220nF         |
| DIM1200ASM45-TF001                  | 5.1Ω   | 8.2Ω          | 2.55Ω              | 4.1Ω                | 220nF         |
| MBN1200H45E2-H                      | 8.2Ω   | 9.1Ω          | 4.1Ω               | 4.55Ω               | not assembled |
| FZ1200R45KL3_B5                     | 1.3Ω   | 12Ω           | 0.65Ω              | 6Ω                  | not assembled |
| CM1200HG-90R                        | 5.6Ω   | 24Ω           | 2.8Ω               | 12Ω                 | not assembled |
| CM1500HG-90X                        | 5.1Ω   | 62Ω           | 2.55Ω              | 31Ω                 | not assembled |
| MBN1500FH45F                        | 6.8Ω   | 6.8Ω          | 3.4Ω               | 3.4Ω                | not assembled |
| MBN1500FH45F-H                      | 6.8Ω   | 6.8Ω          | 3.4Ω               | 3.4Ω                | not assembled |

For the component position, refer to Figs. 1 and 2.

\_

<sup>&</sup>lt;sup>1</sup> Note that the R<sub>g,on</sub> and R<sub>g,off</sub> values resulting from the THT versions may differ slightly from the SMD versions.



# **Assembly Drawing**

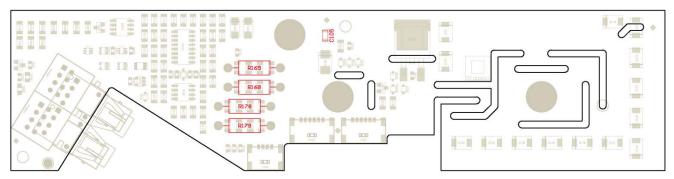


Fig. 1: Assembly drawing of 1SP0335x2M1 with highlighted gate resistors

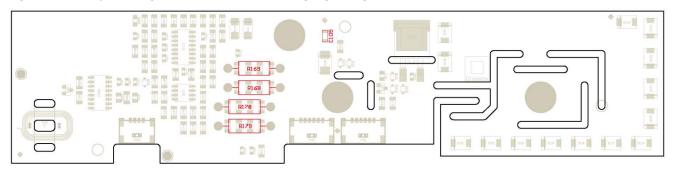


Fig. 2: Assembly drawing of 1SP0335D2S1 with highlighted gate resistors

Note that the wires of the gate resistors should not project more than 1.6mm after soldering (excess length at bottom side). Furthermore, a minimum distance of 1mm must be maintained between the gate resistor body and the PCB.

## **Legal Disclaimer**

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. All parameters, numbers, values and other technical data included in the technical information were calculated and determined to our best knowledge in accordance with the relevant technical norms (if any). They may base on assumptions or operational conditions that do not necessarily apply in general. We exclude any representation or warranty, express or implied, in relation to the accuracy or completeness of the statements, technical information and recommendations contained herein. No responsibility is accepted for the accuracy or sufficiency of any of the statements, technical information, recommendations or opinions communicated and any liability for any direct, indirect or consequential loss or damage suffered by any person arising therefrom is expressly disclaimed.



# **Ordering Information**

Our international terms and conditions of sale apply.

| Interface                        | Power Integrations Driver Type # | Related IGBT       |
|----------------------------------|----------------------------------|--------------------|
| Master, Fiber-Optic Interface 1) | 1SP0335V2M1-45                   | 4500V IGBT modules |
| Master, Fiber-Optic Interface 2) | 1SP0335S2M1-45                   | 4500V IGBT modules |
| Slave, Electrical Interface      | 1SP0335D2S1-45                   | 4500V IGBT modules |

<sup>1)</sup> Fiber-optic interface with versatile link (HFBR-2522ETZ and HFBR-1522ETZ)

Product home page: <a href="https://www.power.com/gate-driver/go/1SP0335">www.power.com/gate-driver/go/1SP0335</a>

Refer to <a href="https://www.power.com/gate-driver/go/nomenclature">www.power.com/gate-driver/go/nomenclature</a> for information on driver nomenclature

#### **Information about Other Products**

For other drivers, evaluation systems, product documentation and application support

Please click onto: <a href="https://www.power.com/gate-driver">www.power.com/gate-driver</a>

<sup>&</sup>lt;sup>2)</sup> Fiber-optic interface with ST (HFBR-2412Z and HFBR-1412Z) See "Description & Application Manual for 1SP0335 SCALE-2 IGBT Drivers"



# **Power Integrations Sales Offices**

#### **WORLD HEADQUARTERS**

5245 Hellyer Avenue San Jose, CA 95138 USA Tel: +1-408-414-9200 Fax: +1-408-414-9765 Email: usasales@power.com

#### **AMERICAS WEST**

5245 Hellyer Avenue San Jose, CA 95138 USA Tel: +1-408-414-8778 Fax: +1-408-414-3760 Email: usasales@power.com

#### **GERMANY** (AC-DC/LED Sales)

Einsteinring 24 85609 Aschheim, Germany Tel: +49-89-5527-39100 Fax: +49-89-1228-5374 Email: eurosales@power.com

#### INDIA (Mumbai)

Unit: 106-107, Sagar Tech Plaza-B Sakinaka, Andheri Kurla Road Mumbai, Maharashtra 400072 India Tel 1: +91-22-4003-3700 Tel 2: +91-22-4003-3600 Email: indiasales@power.com

#### **JAPAN**

Kosei Dai-3 Bldg. 2-12-11, Shin-Yokohama, Kohoku-ku Yokohama-shi, Kanagawa Japan 222-0033 Tel: +81-45-471-1021

Fax: +81-45-471-3717 Email: <u>japansales@power.com</u>

## **TAIWAN**

5F, No. 318, Nei Hu Rd., Sec. 1 Nei Hu Dist.

Taipei, 114 Taiwan Tel: +886-2-2659-4570 Fax: +886-2-2659-4550 Email: <u>taiwansales@power.com</u>

#### **AMERICAS EAST**

7360 McGinnis Ferry Road Suite 225 Suwannee, GA 30024 USA Tel: +1-678-957-0724 Fax: +1-678-957-0784 Email: usasales@power.com

#### **CHINA** (Shanghai) Room 2410, Charity Plaza

No. 88 North Caoxi Road Shanghai, 200030 China Tel: +86-21-6354-6323 Fax: +86-21-6354-6325 Email: chinasales@power.com

# **GERMANY** (Gate Driver Sales)

HellwegForum 1 59469 Ense, Germany Tel: +49-2938-64-39990

Email: gate-drivers.sales@power.com

# **INDIA** (New Delhi) #45, Top Floor

Okhla Industrial Area, Phase - III New Delhi, 110020 India Tel 1: +91-11-4055-2351 Tel 2: +91-11-4055-2353 Email: indiasales@power.com

#### **KOREA**

RM602, 6FL, 22 Teheran-ro 87-gil, Gangnam-gu Seoul, 06164 Korea Tel: +82-2-2016-6610 Fax: +82-2-2016-6630 Email: koreasales@power.com

## **UNITED KINGDOM**

Building 5, Suite 21 The Westbrook Centre Milton Road Cambridge, CB4 1YG United Kingdom Tel: +44-7823-557-484

Email: <u>eurosales@power.com</u>

#### **AMERICAS CENTRAL**

333 Sheridan Road Winnetka, IL 60093 USA Tel: +1-847-721-6293 Email: usasales@power.com

## CHINA (Shenzhen)

17/F, Hivac Building, No 2 Keji South 8th Road, Nanshan District Shenzhen, 518057 China

Tel: +86-755-8672-8689 Fax: +86-755-8672-8690 Email: <u>chinasales@power.com</u>

# **INDIA** (Bangalore) #1, 14th Main Road

Vasanthangar Bangalore, 560052 India Tel 1: +91-80-4113-8020 Tel 2: +91-80-4113-8028 Fax: +91-80-4113-8023

Email: indiasales@power.com

#### **ITALY**

Via Milanese 20 20099 Sesto San Giovanni (MI), Italy

Tel: +39-02-4550-8708 Email: <u>eurosales@power.com</u>

#### **SINGAPORE**

51 Newton Road #19-01/05 Goldhill Plaza Singapore, 308900 Tel 1: +65-6358-2160 Tel 2: +65-6358-4480 Fax: +65-6358-2015

Email: singaporesales@power.com