

PART NUMBER	REV	USED USED
466909-1	K	854040-3

TERMINAL NAME: CONTACT, ROUND WIRE					
PIN	RECEPT	VISIBLE	CRIMPING DATA		
LTR		PAD	CRIMP HEIGHT		WIRE SIZE
86557	86566		A	.028 ±.002 [0.71 ±0.05mm]	22
86599	88067		B	.025 ^{+.001} _{-.002} [0.63 ^{+0.02} _{-0.05} mm]	24 OR 26
			C	NOT	USED
			D	NOT	USED
		CRIMP	SIZE	TYPE	RANGE
			.055 [1.4mm]	F	26-22
		WIRE	INSUL		
			△.062 [1.57mm]	0	.043-.054
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	114-16003	.330	SEE CUSTOMER MANUAL	NONE	470

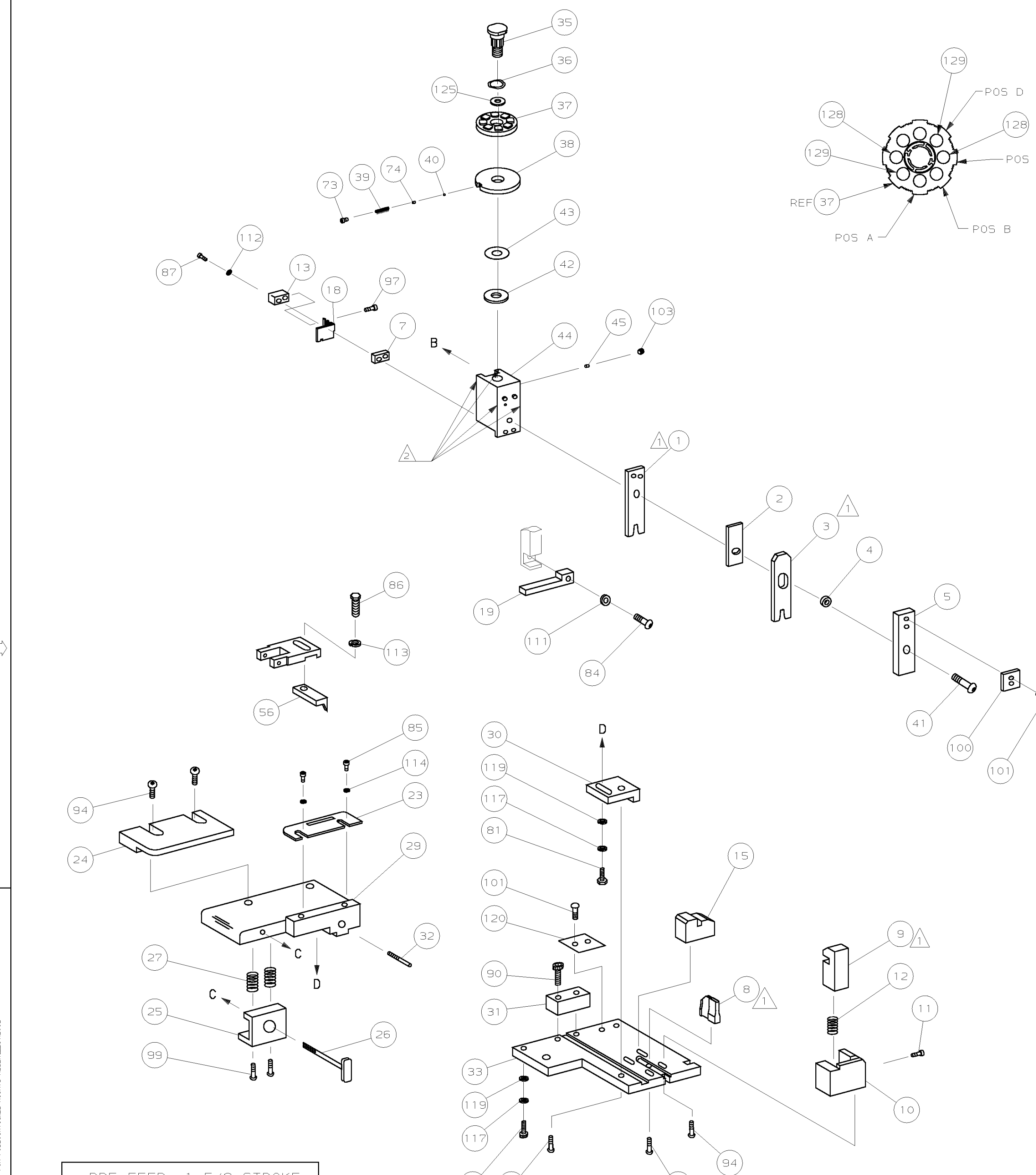
SIM TO HDM 466572

QTY	REV	REF	DESCRIPTION	ITEM NO
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QTY	REV	REF	DESCRIPTION	ITEM NO
2	-	C	7-354779-2 PIN, WIRE DISC (.3350)D	129
2	-	C	6-354779-6 PIN, WIRE DISC (.3320)C	128
				127
				126
1	-	A	986950-1 WASHER, FLAT PRECISION	125
1	-	A	217238-3 DOCUMENTATION PACKAGE	124
				123
				122
				121
1	-	B	690701-2 PLATE, SERIAL NO.	120
2	-	A	21899-2 WASHER, FLAT (#10) S G ADJ BLK	119
				118
2	-	A	21024-5 WASHER, LOCK (#10) ADJ BLOCK	117
				116
				115
2	-	A	21024-2 WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	-	A	21024-4 WASHER, LOCK (#8) FEED FINGER	113
2	-	A	21024-4 WASHER, LOCK (#8) DEP-HOLD	112
REF	-	A	21024-4 WASHER, LOCK (#8) STRIPPER	111
				110
				109
				108
				107
				106
				105
				104
1	-	A	21009-2 SCR, SKT 5ET (1/4-20x.25 LW) RAM	103
				102
4	-	A	21017-2 SCR, DRIVE (#2x.19) ID PLATE	101
1	-	B	819347-1 PLATE, IDENTIFICATION	100
2	-	A	3-21002-0 SCR, BHC (10-32x.88) DRAG	99
1	-	A	22733-8 SCR, BHC (8-32x.38 LW) ANVIL	98
2	-	A	1-21002-6 SCR, BHC (6-32x.25) TERM HOLDER	97
1	-	A	3-21000-8 SCR, SHC (10-32x.88) MOUNTING	96
1	-	A	2-21002-7 SCR, BHC (10-32x.50) S6 ADJ BLK	95
4	-	A	2-21002-2 SCR, BHC (8-32x.50) SHEAR-TERM SUP	94
				93
				92
1	-	A	1-21002-7 SCR, SHC (6-32x.50) CAM	91
2	-	A	2-21000-7 SCR, SHC (8-32x.50) SCR BLK	90
				89
				88
2	-	A	3-21000-0 SCR, SHC (8-32x.81) DEP-HOLD DOWN	87
REF	-	A	2-22603-0 SCR, HEX HD (8-32x.31) FEED FINGER	86
2	-	A	1-21000-3 SCR, SHC (4-40x.25) F ST GUIDE	85
REF	-	A	22733-9 SCR, BHC (8-32x.50 SL) STRIPPER	84
				83
				82
1	-	A	3-22603-1 SCR, HEX (10-32x.38) S6 ADJ BL	81
				80
				79
				78
2	-	B	463310-6 BLADE, STRIPPING (#22)	77
				76
				75
1	-	A	690603-1 SPRING, ASSIST	74
1	-	A	23030-1 SCR, SKT CAP (6-32x.25) CP DSC	73
				72
				71

QTY	REV	REF	DESCRIPTION	ITEM NO
-1	U/M			

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-1	U/M			



1 RECOMMENDED SPARE PARTS.
 2 GREASE LIGHTLY.
 3 ITEM NOT SHOWN
 4 CUT TO LENGTH AT ASSEMBLY.
 5 INSULATION CRIMP HEIGHT, .068 MAX.

PRE-FEED 1 5/8 STROKE
 ROTATED 180°

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