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MOS INTEGRATED CIRCUIT / μ PD44644092A-A, 44644182A-A, 44644362A-A

72M-BIT DDR II SRAM 2-WORD BURST OPERATION

Description

The μ PD44644092A-A is a 8,388,608-word by 9-bit, the μ PD44644182A-A is a 4,194,304-word by 18-bit and the μ PD44644362A-A is a 2,097,152-word by 36-bit synchronous double data rate static RAM fabricated with advanced CMOS technology using full CMOS six-transistor memory cell.

The µPD44644092A-A, µPD44644182A-A and µPD44644362A-A integrate unique synchronous peripheral circuitry and a burst counter. All input registers controlled by an input clock pair (K and K#) are latched on the positive edge of K and K#.

These products are suitable for application which require synchronous operation, high speed, low voltage, high density and wide bit configuration.

These products are packaged in 165-pin PLASTIC BGA.

Features

- 1.8 ± 0.1 V power supply
- 165-pin PLASTIC BGA (15 x 17)
- HSTL interface
- DLL/PLL circuitry for wide output data valid window and future frequency scaling
- Pipelined double data rate operation
- Common data input/output bus
- Two-tick burst for low DDR transaction size
- Two input clocks (K and K#) for precise DDR timing at clock rising edges only
- Two output clocks (C and C#) for precise flight time
 - and clock skew matching-clock and data delivered together to receiving device
- Internally self-timed write control
- Clock-stop capability. Normal operation is restored in 20 μ s after clock is resumed.
- User programmable impedance output (35 to 70 $\Omega)$
- Fast clock cycle time : 3.3 ns (300 MHz), 4.0 ns (250 MHz), 5.0 ns (200 MHz)
- Simple control logic for easy depth expansion
- JTAG 1149.1 compatible test access port

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Ordering Information

Part number	Cycle Time ns	Clock Frequency MHz	Organization (word x bit)	Core Supply Voltage V	I/O Interface	Package
μPD44644092AF5-E33-FQ1-A	3.3	300	8M x 9	1.8 ± 0.1	HSTL	165-pin PLASTIC
μPD44644092AF5-E40-FQ1-A	4.0	250				BGA (15 x 17)
μPD44644092AF5-E50-FQ1-A	5.0	200				
μPD44644182AF5-E33-FQ1-A	3.3	300	4M x 18			Lead-free
μPD44644182AF5-E40-FQ1-A	4.0	250				
μPD44644182AF5-E50-FQ1-A	5.0	200				
μPD44644362AF5-E33-FQ1-A	3.3	300	2M x 36			
μPD44644362AF5-E40-FQ1-A	4.0	250				
μPD44644362AF5-E50-FQ1-A	5.0	200				

Pin Configurations

165-pin PLASTIC BGA (15 x 17) (Top View) [µPD44644092A-A] 8M x 9

	1	2	3	4	5	6	7	8	9	10	11
Α	CQ#	Α	Α	R, W#	NC	K#	NC/144M	LD#	Α	Α	CQ
в	NC	NC	NC	Α	NC/288M	к	BW0#	Α	NC	NC	DQ4
с	NC	NC	NC	Vss	Α	Α	Α	Vss	NC	NC	NC
D	NC	NC	NC	Vss	Vss	Vss	Vss	Vss	NC	NC	NC
Е	NC	NC	DQ5	VDDQ	Vss	Vss	Vss	VDDQ	NC	NC	DQ3
F	NC	NC	NC	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	NC
G	NC	NC	DQ6	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	NC
н	DLL#	VREF	VDDQ	VDDQ	VDD	Vss	VDD	VDDQ	VDDQ	VREF	ZQ
J	NC	NC	NC	VDDQ	VDD	Vss	VDD	VDDQ	NC	DQ2	NC
к	NC	NC	NC	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	NC
L	NC	DQ7	NC	VDDQ	Vss	Vss	Vss	VDDQ	NC	NC	DQ1
м	NC	NC	NC	Vss	Vss	Vss	Vss	Vss	NC	NC	NC
Ν	NC	NC	NC	Vss	Α	Α	Α	Vss	NC	NC	NC
Р	NC	NC	DQ8	Α	Α	С	Α	Α	NC	NC	DQ0
R	TDO	тск	Α	Α	Α	C#	Α	Α	Α	TMS	TDI
				•							

А	: Address inputs	TMS	: IEEE 1149.1 Test input
DQ0 to DQ8	: Data inputs / outputs	TDI	: IEEE 1149.1 Test input
LD#	: Synchronous load	TCK	: IEEE 1149.1 Clock input
R, W#	: Read Write input	TDO	: IEEE 1149.1 Test output
BW0#	: Byte Write data select	Vref	: HSTL input reference input
K, K#	: Input clock	Vdd	: Power Supply
C, C#	: Output clock	VddQ	: Power Supply
CQ, CQ#	: Echo clock	Vss	: Ground
ZQ	: Output impedance matching	NC	: No connection
DLL#	: DLL/PLL disable	NC/xxM	: Expansion address for xxMb

Remarks 1. ×××# indicates active LOW.

- 2. Refer to Package Drawing for the index mark.
- 3. 7A and 5B are expansion addresses : 7A for 144Mb

: 7A and 5B for 288Mb

165-pin PLASTIC BGA (15 x 17) (Top View)

[*µ*PD44644182A-A]

4M x 18

-	1	2	3	4	5	6	7	8	9	10	11
Α	CQ#	Α	Α	R, W#	BW1#	K#	NC/144M	LD#	Α	Α	CQ
в	NC	DQ9	NC	Α	NC/288M	к	BW0#	Α	NC	NC	DQ8
с	NC	NC	NC	Vss	Α	A0	Α	Vss	NC	DQ7	NC
D	NC	NC	DQ10	Vss	Vss	Vss	Vss	Vss	NC	NC	NC
Е	NC	NC	DQ11	VDDQ	Vss	Vss	Vss	VDDQ	NC	NC	DQ6
F	NC	DQ12	NC	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	DQ5
G	NC	NC	DQ13	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	NC
н	DLL#	VREF	VDDQ	VDDQ	VDD	Vss	VDD	VDDQ	VDDQ	VREF	ZQ
J	NC	NC	NC	VDDQ	VDD	Vss	Vdd	VDDQ	NC	DQ4	NC
κ	NC	NC	DQ14	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	DQ3
L	NC	DQ15	NC	VDDQ	Vss	Vss	Vss	VDDQ	NC	NC	DQ2
м	NC	NC	NC	Vss	Vss	Vss	Vss	Vss	NC	DQ1	NC
Ν	NC	NC	DQ16	Vss	Α	Α	Α	Vss	NC	NC	NC
Р	NC	NC	DQ17	Α	Α	С	Α	Α	NC	NC	DQ0
R	TDO	тск	Α	Α	Α	C#	Α	Α	Α	TMS	TDI
									•	•	·

A0, A	: Address inputs	TMS	: IEEE 1149.1 Test input
DQ0 to DQ17	: Data inputs / outputs	TDI	: IEEE 1149.1 Test input
LD#	: Synchronous load	TCK	: IEEE 1149.1 Clock input
R, W#	: Read Write input	TDO	: IEEE 1149.1 Test output
BW0#, BW1#	: Byte Write data select	Vref	: HSTL input reference input
K, K#	: Input clock	Vdd	: Power Supply
C, C#	: Output clock	VddQ	: Power Supply
CQ, CQ#	: Echo clock	Vss	: Ground
ZQ	: Output impedance matching	NC	: No connection
DLL#	: DLL/PLL disable	NC/xxM	: Expansion address for xxMb

Remarks 1. ×××# indicates active LOW.

- 2. Refer to Package Drawing for the index mark.
- 3. 7A and 5B are expansion addresses : 7A for 144Mb

: 7A and 5B for 288Mb

165-pin PLASTIC BGA (15 x 17)

(Top View)

[*µ*PD44644362A-A]

2M x 36

-	1	2	3	4	5	6	7	8	9	10	11
Α	CQ#	Vss/144M	Α	R, W#	BW2#	K#	BW1#	LD#	Α	Α	CQ
в	NC	DQ27	DQ18	Α	BW3#	к	BW0#	Α	NC	NC	DQ8
С	NC	NC	DQ28	Vss	Α	A0	Α	Vss	NC	DQ17	DQ7
D	NC	DQ29	DQ19	Vss	Vss	Vss	Vss	Vss	NC	NC	DQ16
Е	NC	NC	DQ20	VDDQ	Vss	Vss	Vss	VDDQ	NC	DQ15	DQ6
F	NC	DQ30	DQ21	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	DQ5
G	NC	DQ31	DQ22	VDDQ	VDD	Vss	VDD	VDDQ	NC	NC	DQ14
н	DLL#	VREF	VDDQ	VDDQ	VDD	Vss	VDD	VDDQ	VDDQ	VREF	ZQ
J	NC	NC	DQ32	VDDQ	VDD	Vss	VDD	VDDQ	NC	DQ13	DQ4
κ	NC	NC	DQ23	VDDQ	VDD	Vss	VDD	VDDQ	NC	DQ12	DQ3
L	NC	DQ33	DQ24	VDDQ	Vss	Vss	Vss	VDDQ	NC	NC	DQ2
м	NC	NC	DQ34	Vss	Vss	Vss	Vss	Vss	NC	DQ11	DQ1
Ν	NC	DQ35	DQ25	Vss	Α	Α	Α	Vss	NC	NC	DQ10
Ρ	NC	NC	DQ26	Α	Α	С	Α	Α	NC	DQ9	DQ0
R	TDO	тск	Α	Α	Α	C#	Α	Α	Α	TMS	TDI
•											

A0, A	: Address inputs	TMS	: IEEE 1149.1 Test input
DQ0 to DQ35	: Data inputs / outputs	TDI	: IEEE 1149.1 Test input
LD#	: Synchronous load	TCK	: IEEE 1149.1 Clock input
R, W#	: Read Write input	TDO	: IEEE 1149.1 Test output
BW0# to BW3#	: Byte Write data select	Vref	: HSTL input reference input
K, K#	: Input clock	Vdd	: Power Supply
C, C#	: Output clock	VddQ	: Power Supply
CQ, CQ#	: Echo clock	Vss	: Ground
ZQ	: Output impedance matching	NC	: No connection
DLL#	: DLL/PLL disable	NC/xxM	: Expansion address for xxMb

Remarks 1. ×××# indicates active LOW.

2. Refer to Package Drawing for the index mark.

3. 2A is expansion address for 144Mb. 2A of this product can also be used as NC.

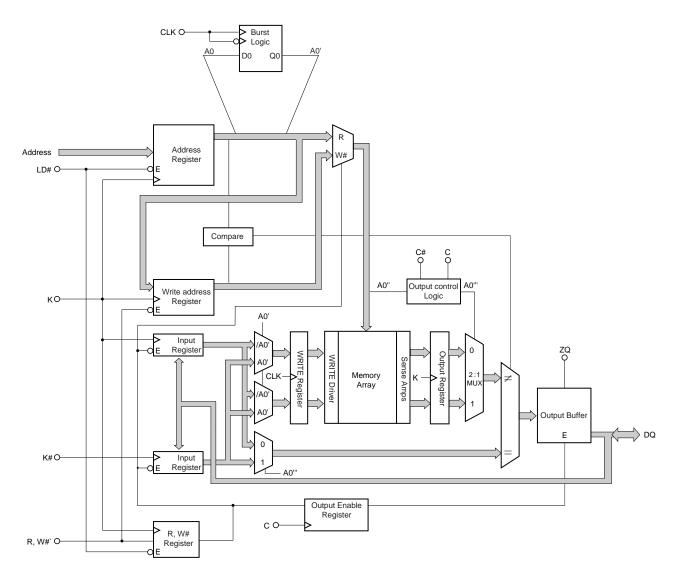
Pin Identification

Pin Identifica	tion	(1/2)
Symbol	Туре	Description
A0 A	Input	Synchronous Address Inputs: These inputs are registered and must meet the setup and hold times around the rising edge of K. All transactions operate on a burst of two words (one clock period of bus activity). A0 is used as the lowest order address bit permitting a random starting address within the burst operation on x18 and x36 devices. These inputs are ignored when device is deselected, i.e., NOP (LD# = HIGH).
DQ0 to DQxx	Input/Output	Synchronous Data IOs: Input data must meet setup and hold times around the rising edges of K and K#. Output data is synchronized to the respective C and C# data clocks or to K and K# if C and C# are tied to HIGH. x9 device uses DQ0 to DQ8. x18 device uses DQ0 to DQ17. x36 device uses DQ0 to DQ35.
LD#	Input	Synchronous Load: This input is brought LOW when a bus cycle sequence is to be defined. This definition includes address and read/write direction. All transactions operate on a burst of 2 data (one clock period of bus activity).
R, W#	Input	Synchronous Read/Write Input: When LD# is LOW, this input designates the access type (READ when R, W# is HIGH, WRITE when R, W# is LOW) for the loaded address. R, W# must meet the setup and hold times around the rising edge of K.
BWx#	Input	Synchronous Byte Writes: When LOW these inputs cause their respective byte to be registered and written during WRITE cycles. These signals must meet setup and hold times around the rising edges of K and K# for each of the two rising edges comprising the WRITE cycle. See Pin Configurations for signal to data relationships. x9 device uses BW0#. x18 device uses BW0#, BW1#. x36 device uses BW0# to BW3#. See Byte Write Operation for relation between BWx# and Dxx.
К, К#	Input	Input Clock: This input clock pair registers address and control inputs on the rising edge of K, and registers data on the rising edge of K and the rising edge of K#. K# is ideally 180 degrees out of phase with K. All synchronous inputs must meet setup and hold times around the clock rising edges.
C, C#	Input	Output Clock: This clock pair provides a user controlled means of tuning device output data. The rising edge of C# is used as the output timing reference for first output data. The rising edge of C is used as the output reference for second output data. Ideally, C# is 180 degrees out of phase with C. When use of K and K# as the reference instead of C and C#, then fixed C and C# to HIGH. Operation cannot be guaranteed unless C and C# are fixed to HIGH (i.e. toggle of C and C#)

(2/2)

Symbol	Туре	Description
CQ, CQ#	Output	Synchronous Echo Clock Outputs. The rising edges of these outputs are tightly matched to the synchronous data outputs and can be used as a data valid indication. These signals run freely and do not stop when DQ tristates. If C and C# are stopped (if K and K# are stopped in the single clock mode), CQ and CQ# will also stop.
ZQ	Input	Output Impedance Matching Input: This input is used to tune the device outputs to the system data bus impedance. DQ, CQ and CQ# output impedance are set to $0.2 \times RQ$, where RQ is a resistor from this bump to ground. The output impedance can be minimized by directly connect ZQ to VDDQ. This pin cannot be connected directly to GND or left unconnected. The output impedance is adjusted every 20 μ s upon power-up to account for drifts in supply voltage and temperature. After replacement for a resistor, the new output impedance is reset by implementing power-on sequence.
DLL#	Input	DLL/PLL Disable: When debugging the system or board, the operation can be performed at a clock frequency slower than TKHKH (MAX.) without the DLL/PLL circuit being used, if DLL# = LOW. The AC/DC characteristics cannot be guaranteed. For normal operation, DLL# must be HIGH and it can be connected to VDDQ through a 10 k Ω or less resistor.
TMS TDI	Input	IEEE 1149.1 Test Inputs: 1.8 V I/O level. These balls may be left Not Connected if the JTAG function is not used in the circuit.
ТСК	Input	IEEE 1149.1 Clock Input: 1.8 V I/O level. This pin must be tied to V_{SS} if the JTAG function is not used in the circuit.
TDO	Output	IEEE 1149.1 Test Output: 1.8 V I/O level. When providing any external voltage to TDO signal, it is recommended to pull up to VDD.
Vref	-	HSTL Input Reference Voltage: Nominally VoDQ/2. Provides a reference voltage for the input buffers.
Vdd	Supply	Power Supply: 1.8 V nominal. See Recommended DC Operating Conditions and DC Characteristics for range.
VddQ	Supply	Power Supply: Isolated Output Buffer Supply. Nominally 1.5 V. 1.8 V is also permissible. See Recommended DC Operating Conditions and DC Characteristics for range.
Vss	Supply	Power Supply: Ground
NC	-	No Connect: These signals are not connected internally.

Block Diagram





Power-On Sequence in DDR II SRAM

DDR II SRAMs must be powered up and initialized in a predefined manner to prevent undefined operations. The following timing charts show the recommended power-on sequence.

The following power-up supply voltage application is recommended: Vss, Vbd, VbdQ, VREF, then VIN. Vbb and VbbQ can be applied simultaneously, as long as VbbQ does not exceed Vbb by more than 0.5 V during power-up. The following power-down supply voltage removal sequence is recommended: VIN, VREF, VbbQ, Vbb, Vbb, Vbb and VbbQ can be removed simultaneously, as long as VbbQ does not exceed Vbb by more than 0.5 V during power-down.

Power-On Sequence

Apply power and tie DLL# to HIGH.

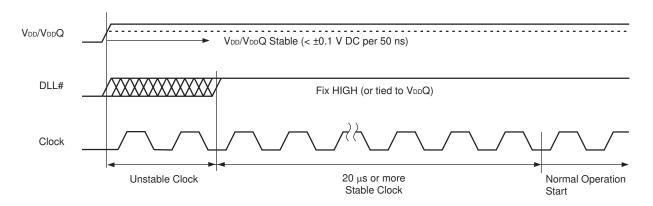
- Apply VDD before VDDQ.
- Apply VDDQ before VREF or at the same time as VREF.

Provide stable clock for more than 20 μ s to lock the DLL/PLL.

DLL/PLL Constraints

The DLL/PLL uses K clock as its synchronizing input and the input should have low phase jitter which is specified as TKC var. The DLL/PLL can cover 120 MHz as the lowest frequency. If the input clock is unstable and the DLL/PLL is enabled, then the DLL/PLL may lock onto an undesired clock frequency.

Power-On Waveforms



Burst Sequence

Linear Burst Sequence Table

[µPD44644182A-A, µPD44644362A-A]

	A0	A0
External Address	0	1
1st Internal Burst Address	1	0

Truth Table

Operation	LD#	R, W#	CLK	DC	DQ				
WRITE cycle	L	L	$L\toH$	Data	ı in				
Load address, input write data on					Input data	D(A1)	D(A2)		
consecutive K and K# rising edge					Input clock	K(t+1) ↑	K#(t+1) ↑		
READ cycle	L	Н	$L\toH$	Data	ita out				
Load address, read data on					Output data	Q(A1)	Q(A2)		
consecutive C and C# rising edge					Output clock	C#(t+1) ↑	C(t+2) ↑		
NOP (No operation)	Н	×	$L\toH$	High-Z					
Clock stop	×	×	Stopped	Previous state					

Remarks 1. H : HIGH, L : LOW, \times : don't care, \uparrow : rising edge.

- 2. Data inputs are registered at K and K# rising edges. Data outputs are delivered at C and C# rising edges except if C and C# are HIGH then Data outputs are delivered at K and K# rising edges.
- All control inputs in the truth table must meet setup/hold times around the rising edge (LOW to HIGH) of K. All control inputs are registered during the rising edge of K.
- 4. This device contains circuitry that ensure the outputs to be in high impedance during power-up.
- 5. Refer to state diagram and timing diagrams for clarification.
- **6.** A1 refers to the address input during a WRITE or READ cycle. A2 refers to the next internal burst address in accordance with the linear burst sequence.
- **7.** It is recommended that K = K# = C = C# when clock is stopped. This is not essential but permits most rapid restart by overcoming transmission line charging symmetrically.

Byte Write Operation

[*µ*PD44644092A-A]

Operation	К	K#	BW0#
Write DQ0 to DQ8	$L\toH$	-	0
	-	$L\toH$	0
Write nothing	$L\toH$	-	1
	_	$L\toH$	1

Remarks 1. H : HIGH, L : LOW, \rightarrow : rising edge.

2. Assumes a WRITE cycle was initiated. BW0# can be altered for any portion of the BURST WRITE operation provided that the setup and hold requirements are satisfied.

[*µ*PD44644182A-A]

Operation	К	K#	BW0#	BW1#
Write DQ0 to DQ17	$L\toH$	-	0	0
	_	$L\toH$	0	0
Write DQ0 to DQ8	$L\toH$	_	0	1
	_	$L\toH$	0	1
Write DQ9 to DQ17	$L\toH$	_	1	0
	-	$L\toH$	1	0
Write nothing	$L\toH$	_	1	1
	_	$L\toH$	1	1

Remarks 1. H : HIGH, L : LOW, \rightarrow : rising edge.

2. Assumes a WRITE cycle was initiated. BW0# and BW1# can be altered for any portion of the BURST WRITE operation provided that the setup and hold requirements are satisfied.

Operation	К	K#	BW0#	BW1#	BW2#	BW3#
Write DQ0 to DQ35	$L\toH$	_	0	0	0	0
	-	$L\toH$	0	0	0	0
Write DQ0 to DQ8	$L\toH$	_	0	1	1	1
	-	$L\toH$	0	1	1	1
Write DQ9 to DQ17	$L\toH$	_	1	0	1	1
	-	$L\toH$	1	0	1	1
Write DQ18 to DQ26	$L\toH$	-	1	1	0	1
	-	$L\toH$	1	1	0	1
Write DQ27 to DQ35	$L\toH$	-	1	1	1	0
	-	$L\toH$	1	1	1	0
Write nothing	$L\toH$	_	1	1	1	1
	_	$L\toH$	1	1	1	1

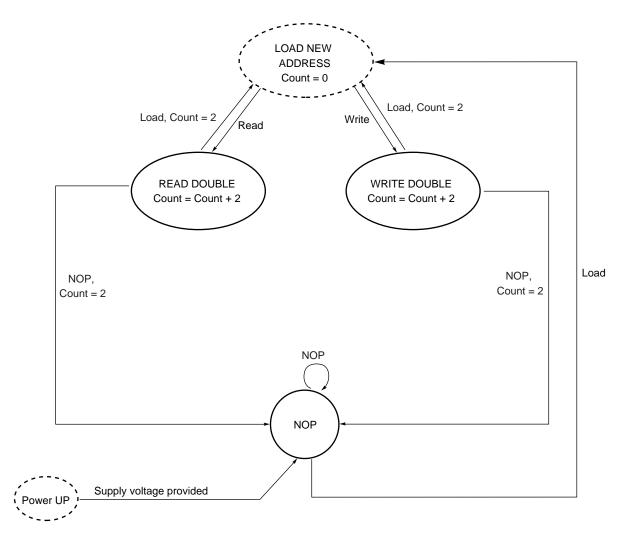
[µPD44644362A-A]

Remarks 1. H : HIGH, L : LOW, \rightarrow : rising edge.

2. Assumes a WRITE cycle was initiated. BW0# to BW3# can be altered for any portion of the BURST WRITE operation provided that the setup and hold requirements are satisfied.

NEC

Bus Cycle State Diagram



- **Remarks 1.** A0 is internally advanced in accordance with the burst order table. Bus cycle is terminated after burst count = 2.
 - 2. State machine control timing sequence is controlled by K.

Electrical Specifications

Absolute Maximum Ratings

Parameter	Symbol	Conditions	Rating	Unit
Supply voltage	Vdd		-0.5 to +2.5	V
Output supply voltage	VddQ		-0.5 to V _{DD}	V
Input voltage	Vin		-0.5 to V _{DD} +0.5 (2.5 V MAX.)	
Input / Output voltage	Vi/o		-0.5 to V _{DD} Q+0.5 (2.5 V MAX.)	V
Operating ambient temperature	Та		0 to 70	°C
Storage temperature	Tstg		–55 to +125	°C

Caution Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

Recommended DC Operating Conditions (T_A = 0 to 70°C)

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit	Note
Supply voltage	Vdd		1.7	1.8	1.9	V	
Output supply voltage	VddQ		1.4		Vdd	V	1
Input HIGH voltage	VIH (DC)		VREF+0.1		VDDQ+0.3	V	1, 2
Input LOW voltage	VIL (DC)		-0.3		VREF-0.1	V	1, 2
Clock input voltage	VIN		-0.3		VDDQ+0.3	V	1, 2
Reference voltage	VREF		0.68		0.95	V	

Notes 1. During normal operation, VDDQ must not exceed VDD.

2. Power-up: VIH \leq VDDQ+0.3 V and VDD \leq 1.7 V and VDDQ \leq 1.4 V for t \leq 200 ms

Recommended AC Operating Conditions (T_A = 0 to 70°C)

Parameter	Symbol	Conditions	MIN.	MAX.	Unit	Note
Input HIGH voltage	VIH (AC)		Vref+0.2		V	1
Input LOW voltage	VIL (AC)			VREF-0.2	V	1

Note 1. Overshoot: VIH (AC) \leq VDD+0.7 V (2.5 V MAX.) for t \leq TKHKH/2

Undershoot: VIL (AC) ≥ -0.5 V for t \leq TKHKH/2

Control input signals may not have pulse widths less than TKHKL (MIN.) or operate at cycle rates less than TKHKH (MIN.).

DC Characteristics (TA = 0 to 70°C, VDD = 1.8 ± 0.1 V)

Parameter	Symbol	Test condition		MIN.		MAX.		Unit	Note
					x9	x18	x36		
Input leakage current	Iц			-2		+2		μA	
I/O leakage current	Ilo			-2		+2		μA	
Operating supply current	ldd	$V_{\text{IN}} \leq V_{\text{IL}} \text{ or } V_{\text{IN}} \geq V_{\text{IH}},$	-E33		490	560	640	mA	
(Read cycle / Write cycle)		I _{I/O} = 0 mA, Cycle = MAX.	-E40		450	510	570		
			-E50		410	460	500		
Standby supply current	ISB1	$V_{\text{IN}} \leq V_{\text{IL}} \text{ or } V_{\text{IN}} \geq V_{\text{IH}},$	-E33		370	390	430	mA	
(NOP)		I _{I/O} = 0 mA, Cycle = MAX.	-E40		350	370	400		
		Inputs static	-E50		330	350	370		
Output HIGH voltage	VOH(Low)	Iон ≤ 0.1 mA		VDDQ-0.2		VddQ		V	3, 4
	Vон	Note1		VddQ/2-0.12	VDI	DQ/2+0).12	V	3, 4
Output LOW voltage	VOL(Low)	lo∟ ≤ 0.1 mA		Vss		0.2		V	3, 4
	Vol	Note2		VddQ/2-0.12	VDI	DQ/2+0).12	V	3, 4

Notes 1. Outputs are impedance-controlled. | IoH | = (V_{DD}Q/2)/(RQ/5) $\pm 15\%$ for values of 175 $\Omega \le RQ \le 350 \Omega$.

- **2.** Outputs are impedance-controlled. IoL = $(V_{DD}Q/2)/(RQ/5) \pm 15\%$ for values of $175 \Omega \le RQ \le 350 \Omega$.
- 3. AC load current is higher than the shown DC values.
- **4.** HSTL outputs meet JEDEC HSTL Class I standards.

Capacitance (T_A = 25°C, f = 1 MHz)

Parameter	Symbol	Test conditions	MIN.	MAX.	Unit
Input capacitance (Address, Control)	CIN	VIN = 0 V		4	pF
Input / Output capacitance	Cı/o	V1/0 = 0 V		5	pF
(DQ, CQ, CQ#)					
Clock Input capacitance	Cclk	Vclk = 0 V		4	pF

Remark These parameters are periodically sampled and not 100% tested.

Thermal Characteristics

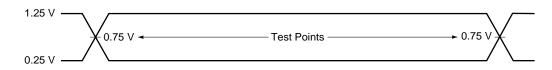
Parameter	Symbol	Substrate	Airflow	TYP.	Unit
Thermal resistance	heta ja	4-layer	0 m/s	19.5	°C/W
from junction to ambient air			1 m/s	12.0	°C/W
		8-layer	0 m/s	18.1	°C/W
			1 m/s	11.3	°C/W
Thermal characterization parameter	ψ_{jt}	4-layer	0 m/s	0.01	°C/W
from junction to the top center			1 m/s	0.05	°C/W
of the package surface		8-layer	0 m/s	0.01	°C/W
			1 m/s	0.04	°C/W
Thermal resistance	heta jc			2.14	°C/W
from junction to case					

NEC

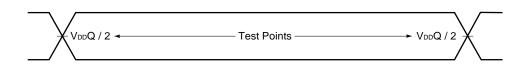
AC Characteristics (T_A = 0 to 70°C, V_{DD} = 1.8 ± 0.1 V)

AC Test Conditions (VDD = 1.8 ± 0.1 V, VDDQ = 1.4 V to VDD)

Input waveform (Rise / Fall time ≤ 0.3 ns)

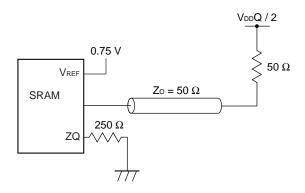


Output waveform



Output load condition

Figure 1. External load at test

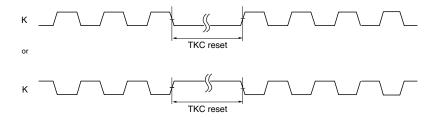


Read and Write Cycle

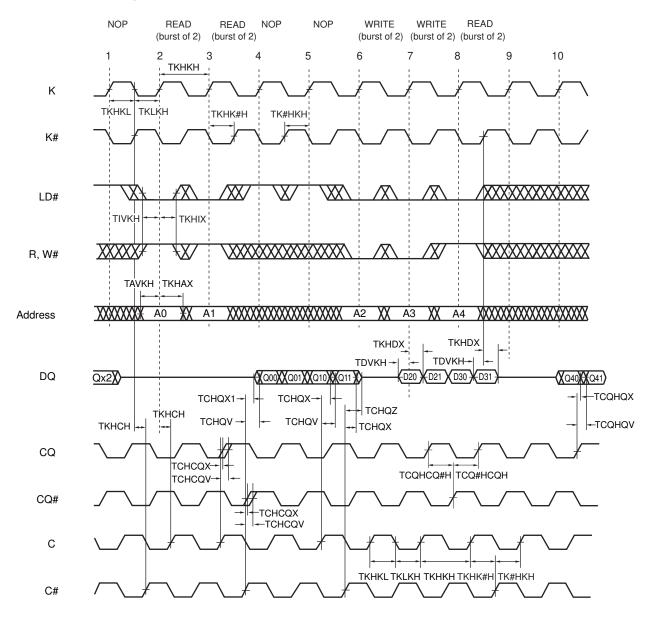
Parameter	Symbol	-E3		-E4		-E\$		Unit	Note
		(300	,	(250	MHz)	(200	MHz)		
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Clock			1	T	ī	ī	ī		
Average Clock cycle time	ткнкн	3.3	8.4	4.0	8.4	5.0	8.4	ns	1
(K, K#, C, C#)									
Clock phase jitter (K, K#, C, C#)	TKC var		0.2		0.2		0.2	ns	2
Clock HIGH time (K, K#, C, C#)	TKHKL	1.32		1.6		2.0		ns	
Clock LOW time (K, K#, C, C#)	TKLKH	1.32		1.6		2.0		ns	
Clock HIGH to Clock# HIGH	TKHK#H	1.49		1.8		2.2		ns	
$(K\toK\#,C\toC\#)$									
Clock# HIGH to Clock HIGH	TK#HKH	1.49		1.8		2.2		ns	
$(K\#\toK,C\#\toC)$									
Clock to data clock	ТКНСН	0	1.45	0	1.8	0	2.3	ns	
$(K \rightarrow C, K\# \rightarrow C\#)$									
DLL/PLL lock time (K, C)	TKC lock	20		20		20		μs	3
K static to DLL/PLL reset	TKC reset	30		30		30		ns	4
	_								
Output Times									
CQ HIGH to CQ# HIGH (CQ \rightarrow CQ#)	TCQHCQ#H	1.24		1.55		1.95		ns	5
CQ# HIGH to CQ HIGH (CQ# \rightarrow CQ)	TCQ#HCQH	1.24		1.55		1.95		ns	5
C, C# HIGH to output valid	TCHQV		0.45		0.45		0.45	ns	
C, C# HIGH to output hold	TCHQX	-0.45		-0.45		-0.45		ns	
C, C# HIGH to echo clock valid	TCHCQV		0.45		0.45		0.45	ns	
C, C# HIGH to echo clock hold	TCHCQX	-0.45		-0.45		-0.45		ns	
CQ, CQ# HIGH to output valid	TCQHQV		0.27		0.3		0.35	ns	6
CQ, CQ# HIGH to output hold	TCQHQX	-0.27		-0.3		-0.35		ns	6
C HIGH to output High-Z	TCHQZ		0.45		0.45		0.45	ns	
C HIGH to output Low-Z	TCHQX1	-0.45		-0.45		-0.45		ns	
•	1								
Setup Times	1								
Address valid to K rising edge	TAVKH	0.4		0.5		0.6		ns	7
Synchronous load input (LD#),	TIVKH	0.4		0.5		0.6		ns	7
read write input (R, W#) valid to									-
K rising edge									
Data inputs and write data select	TDVKH	0.3		0.35		0.4		ns	7
inputs (BWx#) valid to									
K, K# rising edge									
			•	•	•	•	•		•
Hold Times	1								
K rising edge to address hold	TKHAX	0.4		0.5		0.6		ns	7
K rising edge to	ТКНІХ	0.4		0.5		0.6		ns	7
synchronous load input (LD#),									
read write input (R, W#) hold									
K, K# rising edge to data inputs and	TKHDX	0.3		0.35		0.4		ns	7
write data select inputs (BWx#) hold									



- **Notes 1.** When debugging the system or board, these products can operate at a clock frequency slower than TKHKH (MAX.) without the DLL/PLL circuit being used, if DLL# = LOW. Read latency (RL) is changed to 1.0 clock cycle in this operation. The AC/DC characteristics cannot be guaranteed, however.
 - 2. Clock phase jitter is the variance from clock rising edge to the next expected clock rising edge. TKC var (MAX.) indicates a peak-to-peak value.
 - VDD slew rate must be less than 0.1 V DC per 50 ns for DLL/PLL lock retention.
 DLL/PLL lock time begins once VDD and input clock are stable.
 It is recommended that the device is kept NOP (LD# = HIGH) during these cycles.
 - **4.** K input is monitored for this operation. See below for the timing.



- **5.** Guaranteed by design.
- **6.** Echo clock is very tightly controlled to data valid / data hold. By design, there is a \pm 0.1 ns variation from echo clock to data. The data sheet parameters reflect tester guardbands and test setup variations.
- **7.** This is a synchronous device. All addresses, data and control lines must meet the specified setup and hold times for all latching clock edges.
- Remarks 1. This parameter is sampled.
 - 2. Test conditions as specified with the output loading as shown in AC Test Conditions unless otherwise noted.
 - 3. Control input signals may not be operated with pulse widths less than TKHKL (MIN.).
 - 4. If C, C# are tied HIGH, K, K# become the references for C, C# timing parameters.
 - 5. VDDQ is 1.5 V DC.



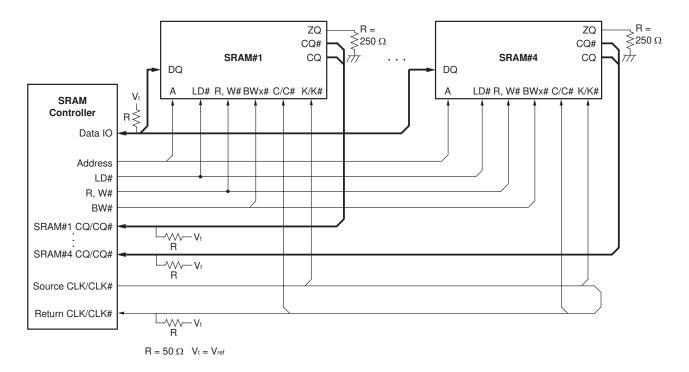
Read and Write Timing

Remarks 1. Q01 refers to output from address A0.

Q02 refers to output from the next internal burst address following A0, etc.

- Outputs are disabled (high impedance) 2.5 clock cycles after the last READ (LD# = LOW, R, W# = HIGH) is input in the sequences of [READ]-[NOP].
- **3.** The second NOP cycle at the cycle "5" is not necessary for correct device operation; however, at high clock frequencies it may be required to prevent bus contention.

Application Example



Remark AC specifications are defined at the condition of SRAM outputs, CQ, CQ# and DQ with termination.

JTAG Specification

These products support a limited set of JTAG functions as in IEEE standard 1149.1.

Test Access Port (TAP) Pins

Pin name	Pin assignments	Description
тск	2R	Test Clock Input. All input are captured on the rising edge of TCK and all outputs propagate from the falling edge of TCK.
TMS	10R	Test Mode Select. This is the command input for the TAP controller state machine.
TDI	11R	Test Data Input. This is the input side of the serial registers placed between TDI and TDO. The register placed between TDI and TDO is determined by the state of the TAP controller state machine and the instruction that is currently loaded in the TAP instruction.
TDO	1R	Test Data Output. This is the output side of the serial registers placed between TDI and TDO. Output changes in response to the falling edge of TCK.

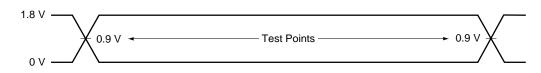
Remark The device does not have TRST (TAP reset). The Test-Logic Reset state is entered while TMS is held HIGH for five rising edges of TCK. The TAP controller state is also reset on the SRAM POWER-UP.

JTAG DC Characteristics (T_A = 0 to 70°C, V_{DD} = 1.8 ± 0.1 V, unless otherwise noted)

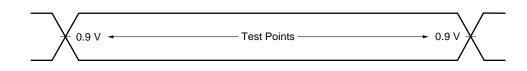
Parameter	Symbol	Conditions	MIN.	MAX.	Unit
JTAG Input leakage current	lu	$0~V \leq V_{\text{IN}} \leq V_{\text{DD}}$	-5.0	+5.0	μA
JTAG I/O leakage current	Ilo	$0 \ V \leq V_{\text{IN}} \leq V_{\text{DD}} Q,$	-5.0	+5.0	μA
		Outputs disabled			
JTAG input HIGH voltage	Vін		1.3	VDD+0.3	V
JTAG input LOW voltage	VIL		-0.3	+0.5	V
JTAG output HIGH voltage	Voh1	Іонс = 100 μА	1.6		V
	Vон2	Іонт = 2 mA	1.4		V
JTAG output LOW voltage	Vol1	Iolc = 100 μA		0.2	V
	Vol2	IOLT = 2 mA		0.4	V

JTAG AC Test Conditions

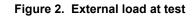
Input waveform (Rise / Fall time ≤ 1 ns)

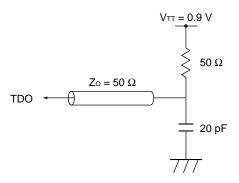


Output waveform



Output load

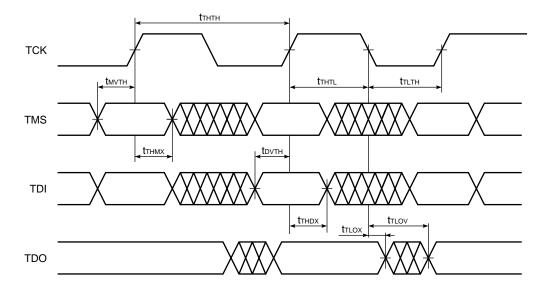




JTAG AC Characteristics (T_A = 0 to 70°C)

Parameter	Symbol	Conditions	MIN.	MAX.	Unit
Clock					
Clock cycle time	tтнтн		50		ns
Clock frequency	f⊤⊧			20	MHz
Clock HIGH time	tтнт∟		20		ns
Clock LOW time	tтьтн		20		ns
Output time					
TCK LOW to TDO unknown	t⊤∟ox		0		ns
TCK LOW to TDO valid	t tlov			10	ns
Setup time					
TMS setup time	tмvтн		5		ns
TDI valid to TCK HIGH	tdvth		5		ns
Capture setup time	tcs		5		ns
Hold time					
TMS hold time	tтнмх		5		ns
TCK HIGH to TDI invalid	tтнdx		5		ns
Capture hold time	tсн		5		ns

JTAG Timing Diagram



Scan Register Definition (1)

Register name	Description
Instruction register	The instruction register holds the instructions that are executed by the TAP controller when it is moved into the run-test/idle or the various data register state. The register can be loaded when it is placed between the TDI and TDO pins. The instruction register is automatically preloaded with the IDCODE instruction at power-up whenever the controller is placed in test-logic-reset state.
Bypass register	The bypass register is a single bit register that can be placed between TDI and TDO. It allows serial test data to be passed through the RAMs TAP to another device in the scan chain with as little delay as possible.
ID register	The ID Register is a 32 bit register that is loaded with a device and vendor specific 32 bit code when the controller is put in capture-DR state with the IDCODE command loaded in the instruction register. The register is then placed between the TDI and TDO pins when the controller is moved into shift-DR state.
Boundary register	The boundary register, under the control of the TAP controller, is loaded with the contents of the RAMs I/O ring when the controller is in capture-DR state and then is placed between the TDI and TDO pins when the controller is moved to shift-DR state. Several TAP instructions can be used to activate the boundary register. The Scan Exit Order tables describe which device bump connects to each boundary register location. The first column defines the bit's position in the boundary register. The second column is the name of the input or I/O at the bump and the third column is the bump number.

Scan Register Definition (2)

Register name	Bit size	Unit
Instruction register	3	bit
Bypass register	1	bit
ID register	32	bit
Boundary register	109	bit

ID Register Definition

Part number	Organization	ID [31:28] vendor revision no.	ID [27:12] part no.	ID [11:1] vendor ID no.	ID [0] fix bit
μPD44644092A-A	8M x 9	XXXX	0000 0000 0111 1001	00000010000	1
μPD44644182A-A	4M x 18	XXXX	0000 0000 0111 1010	00000010000	1
μPD44644362A-A	2M x 36	XXXX	0000 0000 0111 1011	00000010000	1

SCAN Exit Order

Bit	Signal name		Bump	
no.	x9	x18	x36	ID
1	C#		6R	
2		с		6P
3		А		6N
4		А		7P
5		А		7N
6		А		7R
7		А		8R
8		А		8P
9		А		9R
10		DQ0		11P
11	NC	NC	DQ9	10P
12		NC		10N
13		NC		9P
14	NC	DQ1	DQ11	10M
15	NC	NC	DQ10	11N
16		NC		9M
17		NC	-	9N
18	DQ1	DQ2	DQ2	11L
19	NC	NC	DQ1	11M
20		NC		9L
21		NC	-	10L
22	NC	DQ3	DQ3	11K
23	NC	NC	DQ12	10K
24		NC		9J
25		NC		9K
26	DQ2	DQ4	DQ13	10J
27	NC	NC	DQ4	11J
28		ZQ		11H
29	NC		10G	
30		NC		9G
31	NC	DQ5	DQ5	11F
32	NC	NC	DQ14	11G
33	NC		9F	
34	NC		10F	
35	DQ3	DQ6	DQ6	11E
36	NC	NC	DQ15	10E

Bit	Si	gnal nar	ne	Bump
no.	x9	x18	x36	ID
37		NC		10D
38		NC		9E
39	NC	DQ7	DQ17	10C
40	NC	NC	DQ16	11D
41		NC		9C
42		NC		9D
43	DQ4	DQ8	DQ8	11B
44	NC	NC	DQ7	11C
45		NC		9B
46		NC		10B
47		CQ		11A
48		А		10A
49		А		9A
50		А		8B
51		А	-	7C
52	А	A0	A0	6C
53		LD#		8A
54	NC	NC	BW1#	7A
55		BW0#		7B
56		к		6B
57		K#		6A
58	NC	NC	BW3#	5B
59	NC	BW1#	BW2#	5A
60		R, W#		4A
61		А		5C
62		А		4B
63		А		3A
64	А	А	Vss	2A
65		CQ#		1A
66	NC	DQ9	DQ27	2B
67	NC	NC	DQ18	3B
68		NC		1C
69		NC		1B
70	NC	DQ10	DQ19	3D
71	NC	NC	DQ28	3C
72		NC		1D
	I			

Bit	Si	gnal nai	ne	Bump
no.	x9	x18	x36	ID
73		NC		2C
74	DQ5	DQ11	DQ20	3E
75	NC	NC	DQ29	2D
76		NC		2E
77		NC		1E
78	NC	DQ12	DQ30	2F
79	NC	NC	DQ21	3F
80		NC		1G
81		NC		1F
82	DQ6	DQ13	DQ22	3G
83	NC	NC	DQ31	2G
84		DLL#		1H
85		NC		1J
86		NC		2J
87	NC	DQ14	DQ23	3K
88	NC	NC	DQ32	3J
89		NC		2K
90		NC		1K
91	DQ7	DQ15	DQ33	2L
92	NC	NC	DQ24	3L
93		NC		1M
94		NC		1L
95	NC	DQ16	DQ25	3N
96	NC	NC	DQ34	3M
97		NC		1N
98		NC		2M
99	DQ8	DQ17	DQ26	3P
100	NC	NC	DQ35	2N
101		NC		2P
102	NC		1P	
103	А		3R	
104	A		4R	
105	А		4P	
106	А		5P	
107		А		5N
108		А		5R
109		-		Internal

Remark Bump ID 2A of bit no. 64 can also be used as NC if the product is x36. The register always indicates LOW, however.

JTAG Instructions

Instructions	Description
EXTEST	The EXTEST instruction allows circuitry external to the component package to be tested. Boundary- scan register cells at output pins are used to apply test vectors, while those at input pins capture test results. Typically, the first test vector to be applied using the EXTEST instruction will be shifted into the boundary scan register using the PRELOAD instruction. Thus, during the update-IR state of EXTEST, the output drive is turned on and the PRELOAD data is driven onto the output pins.
IDCODE	The IDCODE instruction causes the ID ROM to be loaded into the ID register when the controller is in capture-DR mode and places the ID register between the TDI and TDO pins in shift-DR mode. The IDCODE instruction is the default instruction loaded in at power up and any time the controller is placed in the test-logic-reset state.
BYPASS	When the BYPASS instruction is loaded in the instruction register, the bypass register is placed between TDI and TDO. This occurs when the TAP controller is moved to the shift-DR state. This allows the board level scan path to be shortened to facilitate testing of other devices in the scan path.
SAMPLE / PRELOAD	SAMPLE / PRELOAD is a Standard 1149.1 mandatory public instruction. When the SAMPLE / PRELOAD instruction is loaded in the instruction register, moving the TAP controller into the capture-DR state loads the data in the RAMs input and DQ pins into the boundary scan register. Because the RAM clock(s) are independent from the TAP clock (TCK) it is possible for the TAP to attempt to capture the I/O ring contents while the input buffers are in transition (i.e., in a metastable state). Although allowing the TAP to sample metastable input will not harm the device, repeatable results cannot be expected. RAM input signals must be stabilized for long enough to meet the TAPs input data capture setup plus hold time (tcs plus tch). The RAMs clock inputs need not be paused for any other TAP operation except capturing the I/O ring contents into the boundary scan register. Moving the controller to shift-DR state then places the boundary scan register between the TDI and TDO pins.
SAMPLE-Z	If the SAMPLE-Z instruction is loaded in the instruction register, all RAM DQ pins are forced to an inactive drive state (high impedance) and the boundary register is connected between TDI and TDO when the TAP controller is moved to the shift-DR state.

JTAG Instruction Coding

IR2	IR1	IR0	Instruction	Note
0	0	0	EXTEST	
0	0	1	IDCODE	
0	1	0	SAMPLE-Z	1
0	1	1	RESERVED	2
1	0	0	SAMPLE / PRELOAD	
1	0	1	RESERVED	2
1	1	0	RESERVED	2
1	1	1	BYPASS	

Notes 1. TRISTATE all DQ pins and CAPTURE the pad values into a SERIAL SCAN LATCH.

2. Do not use this instruction code because the vendor uses it to evaluate this product.

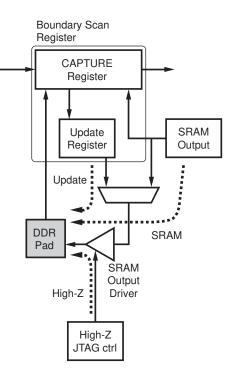
Output Pin States of CQ, CQ# and DQ

Instructions	Control-Register Status	Output Pin Status	
		CQ,CQ#	DQ
EXTEST	0	Update	High-Z
	1	Update	Update
IDCODE	0	SRAM	SRAM
	1	SRAM	SRAM
SAMPLE-Z	0	High-Z	High-Z
	1	High-Z	High-Z
SAMPLE	0	SRAM	SRAM
	1	SRAM	SRAM
BYPASS	0	SRAM	SRAM
	1	SRAM	SRAM

Remark The output pin statuses during each instruction vary according to the Control-Register status (value of Boundary Scan Register, bit no. 109). There are three statuses:

- Update : Contents of the "Update Register" are output to the output pin (DDR Pad).
- SRAM : Contents of the SRAM internal output "SRAM Output" are output to the output pin (DDR Pad).
- High-Z : The output pin (DDR Pad) becomes high impedance by controlling of the "High-Z JTAG ctrl".

The Control-Register status is set during Update-DR at the EXTEST or SAMPLE instruction.



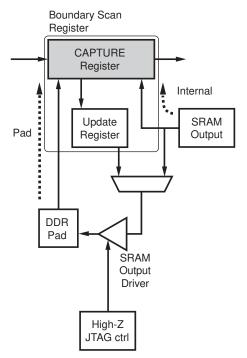
Boundary Scan Register Status of Output Pins CQ, CQ# and DQ

Instructions	SRAM Status	Boundary Scan Register Status		Note
		CQ,CQ#	DQ	
EXTEST	READ (Low-Z)	Pad	Pad	
	NOP (High-Z)	Pad	Pad	
IDCODE	READ (Low-Z)	_	_	No definition
	NOP (High-Z)	_	_	
SAMPLE-Z	READ (Low-Z)	Pad	Pad	
	NOP (High-Z)	Pad	Pad	
SAMPLE	READ (Low-Z)	Internal	Internal	
	NOP (High-Z)	Internal	Pad	
BYPASS	READ (Low-Z)	_	_	No definition
	NOP (High-Z)	_	_	

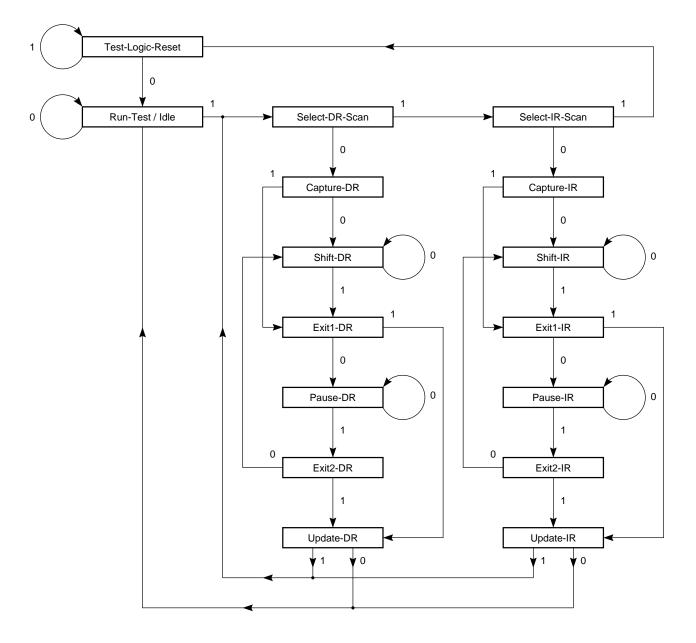
 Remark
 The Boundary Scan Register statuses during execution each instruction vary according to the instruction code and SRAM operation mode.

There are two statuses:

- Pad : Contents of the output pin (DDR Pad) are captured in the "CAPTURE Register" in the Boundary Scan Register.
- Internal : Contents of the SRAM internal output "SRAM Output" are captured in the "CAPTURE Register" in the Boundary Scan Register.



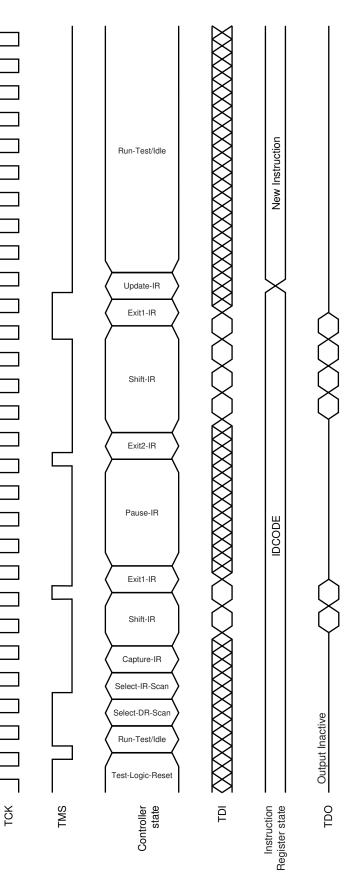
TAP Controller State Diagram

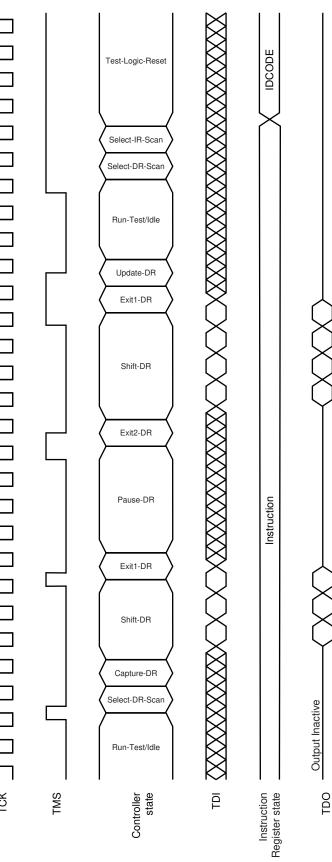


Disabling the Test Access Port

It is possible to use this device without utilizing the TAP. To disable the TAP Controller without interfering with normal operation of the device, TCK must be tied to Vss to preclude mid level inputs. TDI and TMS may be left open but fix them to V_{DD} via a resistor of about 1 k Ω when the TAP controller is not used. TDO should be left unconnected also when the TAP controller is not used.

Test Logic Operation (Instruction Scan)

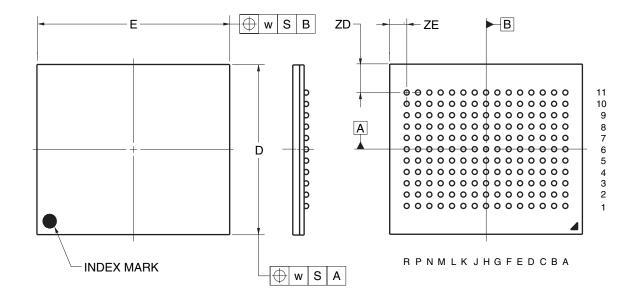


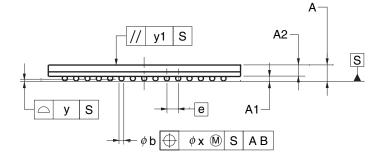


Test Logic (Data Scan)

Package Drawing

165-PIN PLASTIC BGA(15x17)





	(UNIT:mm)
ITEM	DIMENSIONS
D	15.00±0.10
E	17.00±0.10
w	0.30
A	1.35±0.11
A1	0.37±0.05
A2	0.98
е	1.00
b	0.50 ^{+0.10} -0.05
x	0.10
У	0.15
y1	0.25
ZD	2.50
ZE	1.50
	P165F5-100-FQ1-1

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Recommended Soldering Condition

Please consult with our sales offices for soldering conditions of these products.

Types of Surface Mount Devices

μPD44644092AF5-FQ1-A :	165-pin PLASTIC BGA (15 x 17)
μPD44644182AF5-FQ1-A :	165-pin PLASTIC BGA (15 x 17)
μPD44644362AF5-FQ1-A :	165-pin PLASTIC BGA (15 x 17)

Quality Grade

- A quality grade of the products is "Standard".
- Anti-radioactive design is not implemented in the products.
- Semiconductor devices have the possibility of unexpected defects by affection of cosmic ray that reach to the ground and so forth.



Revision History

Edition/	Page		Type of	Location	Description
Date	This	Previous	revision		(Previous edition \rightarrow This edition)
	edition	edition			
2nd edition/	Throughout	Throughout	Modification		Preliminary Data Sheet \rightarrow Data Sheet
Mar. 2010					

[MEMO]

NOTES FOR CMOS DEVICES -

1 VOLTAGE APPLICATION WAVEFORM AT INPUT PIN

Waveform distortion due to input noise or a reflected wave may cause malfunction. If the input of the CMOS device stays in the area between V_{IL} (MAX) and V_{IH} (MIN) due to noise, etc., the device may malfunction. Take care to prevent chattering noise from entering the device when the input level is fixed, and also in the transition period when the input level passes through the area between V_{IL} (MAX) and V_{IH} (MIN).

(2) HANDLING OF UNUSED INPUT PINS

Unconnected CMOS device inputs can be cause of malfunction. If an input pin is unconnected, it is possible that an internal input level may be generated due to noise, etc., causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND via a resistor if there is a possibility that it will be an output pin. All handling related to unused pins must be judged separately for each device and according to related specifications governing the device.

③ PRECAUTION AGAINST ESD

A strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it when it has occurred. Environmental control must be adequate. When it is dry, a humidifier should be used. It is recommended to avoid using insulators that easily build up static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work benches and floors should be grounded. The operator should be grounded using a wrist strap. Semiconductor devices must have hands. Similar precautions need to be taken for PW boards with mounted semiconductor devices.

④ STATUS BEFORE INITIALIZATION

Power-on does not necessarily define the initial status of a MOS device. Immediately after the power source is turned ON, devices with reset functions have not yet been initialized. Hence, power-on does not guarantee output pin levels, I/O settings or contents of registers. A device is not initialized until the reset signal is received. A reset operation must be executed immediately after power-on for devices with reset functions.

5 POWER ON/OFF SEQUENCE

In the case of a device that uses different power supplies for the internal operation and external interface, as a rule, switch on the external power supply after switching on the internal power supply. When switching the power supply off, as a rule, switch off the external power supply and then the internal power supply. Use of the reverse power on/off sequences may result in the application of an overvoltage to the internal elements of the device, causing malfunction and degradation of internal elements due to the passage of an abnormal current.

The correct power on/off sequence must be judged separately for each device and according to related specifications governing the device.

(6) INPUT OF SIGNAL DURING POWER OFF STATE

Do not input signals or an I/O pull-up power supply while the device is not powered. The current injection that results from input of such a signal or I/O pull-up power supply may cause malfunction and the abnormal current that passes in the device at this time may cause degradation of internal elements. Input of signals during the power off state must be judged separately for each device and according to related specifications governing the device.

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- "Special": Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support).
- "Specific": Aircraft, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems and medical equipment for life support, etc.

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