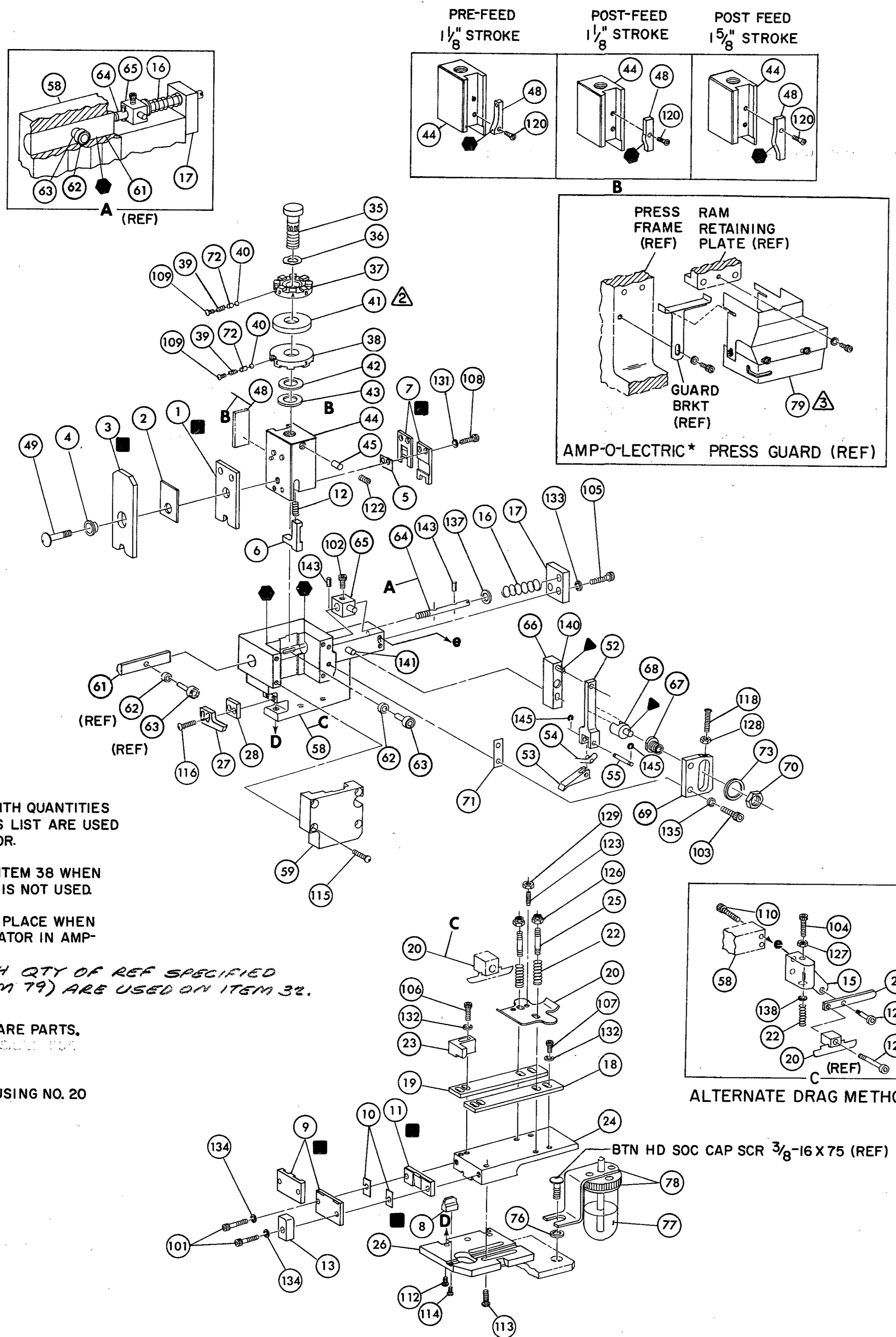
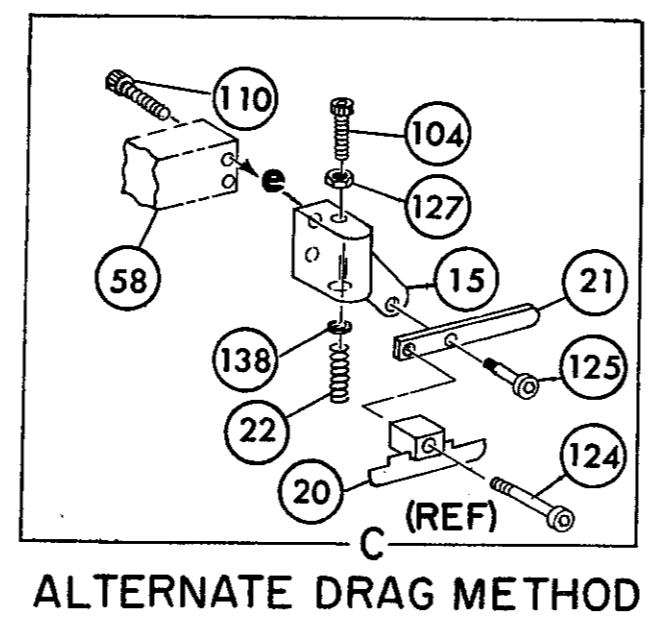


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.



REF	PART NO	DESCRIPTION	QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144	REF	453736-1	HOUSING
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	142			
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF	240624-1	PIN, FEED FINGER
			140	REF	091499-1	SPRING, FEED FINGER
			139	REF	240635-1	FINGER, FEED
	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF	240634-3	LEVER, TERMINAL
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137			
			136			
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1 1/8 STROKE
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133			
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132			
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON
			130	1	455674-1	RAM
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED
REF	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM
			127			
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	SPACER, DISC
			125	2	690170-1	BALL, STEEL
	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	124	1	690192-1	SPRING, COMPRESSION
	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	7-690191-6	DISC, INSULATION
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	22480-5	DISC, WIRE
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	690212-1	WASHER, SPRING
			121	1		POST, RAM
			120			
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	119			
			118	1	458980-2	APPLICATOR, BASIC (SUB ASSY)
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	117			
			116			
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	115			
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	114	1	3-690451-2	SPACER, STRIPPER
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	113	1	240639-1	STRIPPER
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112	REF	455676-1	PLATE, BASE
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	111	2	22354-8	DRAG, STUD
			110	1	455678-2	PLATE, STRIP GUIDE
	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	109			
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	108	2	4-22281-1	PLATE, STRIP HOLD
2	2-21000-3	SCR, SKT HD CAP (8-32 X .25) SHEAR BLADE	107			
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106	1	240636-1	SPRING, DRAG
1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106	1	454177-1	LEVER, DRAG
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	1-458030-5	DRAG, STOCK
			104	1	1-458031-5	GUIDE, STRIP (REAR)
	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	454178-1	GUIDE, STRIP (FRONT)
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF	454178-1	GUIDE, FEED ROD
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF	4-22284-9	SPRING, FEED RETURN
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG
REF	455745-1	GUARD	79			
			78			
	465184-9	LUBRICATOR ASSY	77			
	455985-1	OIL, LUBRICATING	76	1	240833-7	SPACER, HOLD DOWN
	454406-1	SPACER, LUB BRACKET	75			SPRING, HOLD DOWN
			74	1	690496-3	PLATE, REAR SHEAR
			73	1	463797-1	SPACER, SHEAR PLATE
REF	458109-1	WASHER, FLAT (SPECIAL)	72	1	2-690474-2	PLATE, FRONT SHEAR
2	690603-1	SPRING, ASSIST	71			ANVIL
REF	690517-1	SPACER	70	1	1-240641-5	BLADE, SLUG
			69	1	238009-1	HOLD DOWN, TERMINAL
	22594-8	NUT, HEX	68	1	456139-6	SPACER, SHEAR BLADE
	240628-1	PLATE, ADJ	67	1	1-455888-0	SPACER, TUBULAR
	240626-1	SHAFT, PIVOT	66	1	456423-5	CRIMPER, INSULATION
	240633-1	BUSHING	65			SPACER, INSULATION
	455680-1	LEVER, INTERMEDIATE	64			CRIMPER, WIRE
	240629-1	BLOCK, PIVOT	63			
	240632-2	SCREW, ADJ	62			
	240659-3	PIN, CAM ROLLER	61			
	240658-1	CAM, ROLLER	60			
REF	454398-1	ROD, FEED	60			

REMARKS: **—INACTIVE—**

NO TO APPLY TERMINAL

REV

APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.091	14			485060
B	.083	16			485061
C	.078	18			485062
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.120	F			
INSUL	.180	F	1.000	A18039	
WIRE RANGE	18-14	INSULATION RANGE	PRESS NO		
			565435-5		

REMARKS: AMP-O-LECTRIC PRE FEED