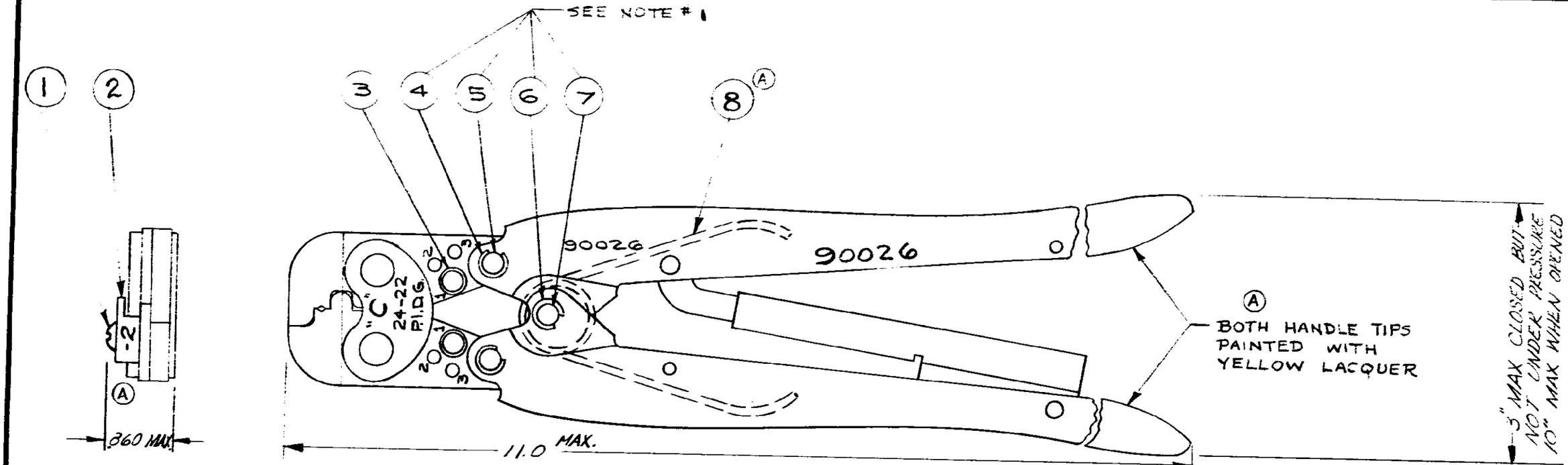
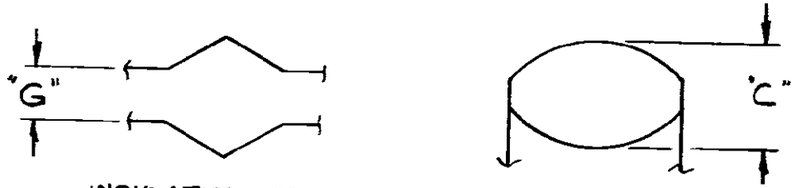


1. ORDER REPAIR KIT 125218-4.
2. - GAGE DIMENSIONS APPLY WHEN TOOL IS BOTTOMED BUT NOT UNDER PRESSURE.
3. - FOR REPLACEMENT OF PARTS OTHER THAN SNAP RINGS OR PINS, TOOL SHOULD BE RETURNED TO OUR FACTORY TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
4. - FOR TOOL USAGE, SEE INSTRUCTION SHEET NO. 1809.



INSULATION CRIMP — BARREL CRIMP

ENLARGED VIEW OF CRIMPS

"G"	
GO	NO GO
.035	.055

PINS IN POSITION NO. 1

"C"	
GO	NO GO
.063 DIA.	.069 DIA.

A	1	A	39364	SPRING-HANDLE	8
	1	A	300449	PIN-RETAINING	7
	2	A	300387	RING-RETAINING	6
	2	A	300432	PIN-RETAINING	5
	4	—	21045-3	RING-RETAINING	4
	2	A	39207	PIN-ADJUSTMENT	3
	1	B	125083-2	LOCATOR	2
A	1	A	3-21016-7	SCREW (#8-32 X 3/8 LGTH.)	1
DWG SIZE			NUMBER	NAME	ITEM NO

LTR	REVISION RECORD	DR	CHK	DATE
A-2	LOC. M WAS A	RF		9/18/61
A-1	ADDED OVERALL DIMS.	BL	DD	9/26/61
A	ADDED 39364, NOTE 4		DD	4/61
	3-21016-7 WAS		DD	4/25/61
	39227 & RELOCATED		DD	6/61
	LOC. ITEM #2			68

NUMBER 90026

REQUIRED PER ASSEMBLY

DESCRIPTION

10 2000

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CUSTOMER COPY
REFERENCE ONLY

DR F. Dewing 10/19/61
CHK N. Holmwood 11-2-61
DE
APP C. Timmis 11/2/61

MATERIAL AND FINISH
MATERIAL - STEEL
FINISH - BLACK OXIDE
WEIGHT - 1 LBS. 3 OZ.

WIRE — RANGE — INSULATION

TOLERANCE EXCEPT AS NOTED

SCALE

AMP INCORPORATED
HARRISBURG, PENNA.

LONG HANDLES

TYPE "C" PRE-INSULATED DIAMOND GRIP

LOC M B NO 90026 REV A-2

NAME
DOUBLE ACTION HAND TOOL

CUSTOMER DRAWING

DIMENSIONS IN INCHES DO NOT SCALE PRINT

PRINT DIM M 2.36

1253 REV 7-60

8 7 6 5 4 3 2 1

D C B A