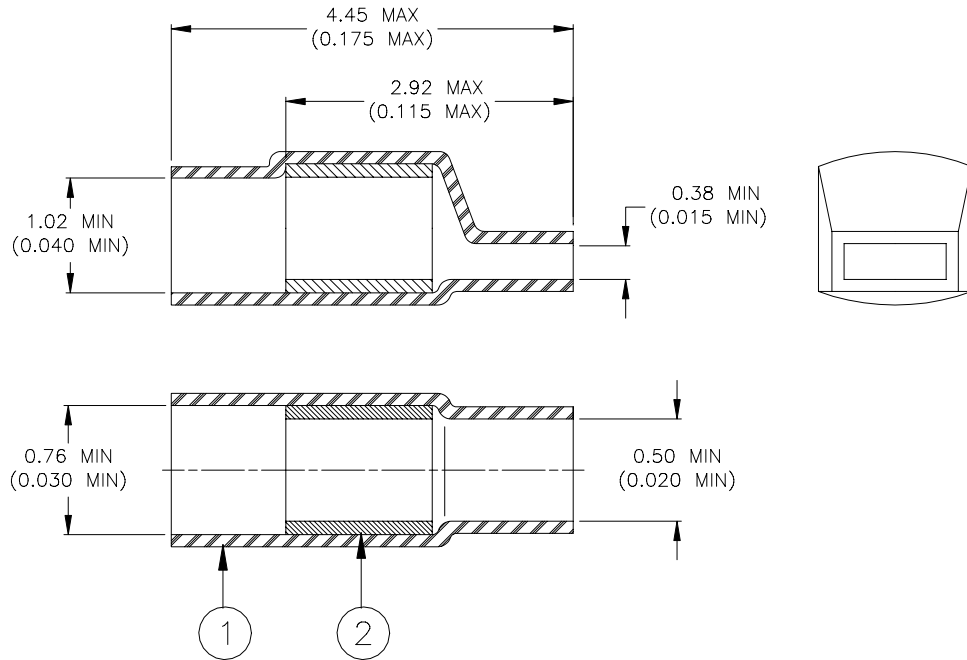


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn96 per ANSI J-STD-006.
 - FLUX: TYPE ROL1 per ANSI J-STD-004.

APPLICATION

1. This part is designed to be used to attach 24 or 26 AWG wires, pre-tinned with Sn96, to connector terminals on 1.27 (0.050) or greater center spacing, such as Raychem MTC50-YXX-015/016.
2. Sleeve will recover to 0.61(0.024) diameter maximum.
3. This drawing forms part of Raychem Specification control Drawing D-713-0006, [1.27 (0.050) centers].

| | | | | | | | |
|--|--|--|-----------------|---|------------|------------------|--|
| tyco / Electronics / Raychem | | Wire and Harnessing Products | | TITLE: SOLDERSLEEVE FOR MTC50 CONNECTORS | | | |
| 307 Constitution Drive, Menlo Park, CA 94025, USA | | | | | | | |
| Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets. | | | | DOCUMENT NO.: D-141-0169 | | | |
| TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A | ANGLES: N/A ROUGHNESS IN MICRON | Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | | DCR NUMBER: D010436 | | REPLACES: N/A | |
| DRAWN BY: M. FORONDA | DATE: 13-July-01 | PROD. REV. D | DOC ISSUE: 1 | SCALE: None | SIZE: A | SHEET: 1 of 1 | |

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