

DRAWING MADE IN THIRD ANGLE PROJECTION

3

2

1L

LOC: DF AD

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		REVISIONS				
P	F	ZONE	LTR	DESCRIPTION	DATE	APPROVED
✓			0	RELEASE OF NEW PRODUCT	05/93	J.L.M.

INDEXING INDICATOR

ZONE IDENTIFICATION

.250±.015  
2 PLC

B  
2 PLC

∅.154  
4 PLC

.535±.025  
2 PLC

LIGHTWEIGHT RAIL  
AL-ALLOY 6063-T5  
PER QQ-A-200-9  
BLACK ANODIZE  
PER MIL-A-8625

LOCKING CLAMP  
AL-ALLOY 6063-T5  
PER QQ-A-200-9  
BLACK ANODIZE  
PER MIL-A-8625

.750±.010

.944<sup>+.032</sup><sub>-.014</sub>

2 MARK RAIL ASSEMBLY WITH ZONE IDENTIFICATION AND INDEXING INDICATOR AT APPROXIMATE AREA SHOWN.

1 MARK "AMP", AMP PART NO. AND DATE CODE .060 MINIMUM HIGH CHARACTERS AT AREA SHOWN.

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20	8.691	9.191	2-591646-0
19	8.301	8.801	1-591646-9
18	7.911	8.411	1-591646-8
17	7.521	8.021	1-591646-7
16	7.131	7.631	1-591646-6
15	6.741	7.241	1-591646-5
14	6.351	6.851	1-591646-4
13	5.961	6.461	1-591646-3
12	5.571	6.071	1-591646-2
11	5.181	5.681	1-591646-1
10	4.791	5.291	1-591646-0
9	4.401	4.901	591646-9
8	4.011	4.511	591646-8
7	3.621	4.121	591646-7
6	3.231	3.731	591646-6
5	2.841	3.341	591646-5
4	2.451	2.951	591646-4
3	2.061	2.561	591646-3
2	1.671	2.171	591646-2
1	1.281	1.781	591646-1

591646

DO NOT SCALE PRINT. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: 2 PLC DEC ± --- 3 PLC DEC ± .005 ANGLES ± ---	CONTRACT NO		AMP INCORPORATED Harrisburg, Pa. 17105	
	DR	J. MECK	NAME <b>RAIL FEED-BACK ASSEMBLY TJ</b>	
	CHK	R. RYAN		
	MATERIAL	APPD R. RYAN 05-12-93 APPD D. ENGLER 05-12-93	SIZE	FSCM NO
FINISH	DSGN APPD	C	00779	591646
	OTHER APPD	SCALE	1 : 1	SHEET 1 OF 1

CUSTOMER DRAWING