

THIS IS A CONTROLLED DOCUMENT.

APPLICATOR PARTS LIST

TYPE
ENDFEED THRU SPLICE
TWO AT A TIME

AMP INCORPORATED
HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER	1	1-453922-4	42				TO APPLY TERMINAL SPEC 114-2088				40509
2	INS. CRIMPER	1	385252	43	SPRING SLIDE	1	2-24017-7	WIRE SIZE				40552
3	ANVIL .145 THK.	1	1-471359-8	44	FEED PLATE RET.	1	372998	CRIMP HEIGHT				40952
4	ANVIL SPACER			45								40978
5	SHEAR BLADE	1	376894	46								42230
6	SPACER PLATE - FEED	1	373158	47								60470
7	SHEAR BLADE SPACER			48								60916
8	FRONT SHEAR PLATE			49				CRIMP	SIZE	TYPE	FEED	
9	REAR ANVIL SPACER PLT.			50				WIRE	.140	F		
10	FRONT ANVIL SPACER PLT.			51				INSUL.	.140	F	.217	
11	TOOL SPACER			52				SPACER .145 ANVIL				
12	CRIMP SPACER	1	378844	53				INSULATION RANGE	WIRE RANGE CMA			
13	FRONT STRIP GUIDE			54				.055-.095	3232-8282			
14	REAR STRIP GUIDE			55	SQ. HD. SET SCR.	1	21077-7	EXPLODED VIEW				
				56	NUT, HEX. JAM.	1	22202-1	A-6010-1 & -2				
15	RAM	1	468449-1	57				REMARKS:				
16	TOOL HOLDER			58				ADJ. CRIMP MT. IS ON FEED SIDE.				
17	ADJ. CRIMP MOUNT	1	465340-2	59				OVERSIZE ANVIL				
18	ADJ. BLOCK			60				FIELD REPLACEMENT ONLY				
19	APPLICATOR MOUNT ASSY.	1	473933	61								
20	BASE PLATE			62								
21	BASE BLOCK			63								
22	STRIP GUIDE PLATE			64								
23	ANVIL HOLDER	1	385941	65	TENSION ADJ. PL.	1	374999					
24	AUX. ANVIL HOLDER	1	378975	MISCELLANEOUS								
25	SPACER RET. PLATE	1	373002	66	LUBRICATOR ASSY.	1	465104-2					
26	STRIPPER MOUNT			67	TERMINAL LUBRICANT REF		8529312					
27	RETAINER PLATE			68								
28	STRIPPER SPACER	1	376954	69								
29	STRIPPER SPACER SPACER	2	379220	70								
30	STOCK DRAG	1	372990	71								
31	STOCK DRAG NUT NUT	1	21022-4	72								
32	STOCK DRAG STUD	1	21015-8	REV. REVISION RECORD				DATE	BY	ECN		
33	STOCK DRAG SPRING	1	23846-7									
34	STOCK DRAG ADJ. SCREW	2	372997									
35	FEED FINGER HOLDER											
36	FEED FINGER	1	811432-1									
37	FEED FINGER TIP											
38	FEED FINGER SPACER											
39	BASE CASTING	1	570238	C1	ECN 0150-1453-04	12-04	MA/TE					
40	GUARD	1	1-460582-2	C	ECN A-272490	10-16-90	SLK/CE					
41				B	REV. PER ECN	6-3-80	MA	R3580				
				A	REV. PER ECN	4/14/78	MA	R2484				

TO APPLY TERMINAL SPEC 114-2088	40509
	40552
WIRE SIZE	40952
CRIMP HEIGHT	40978
	42230
	60470
	60916

CRIMP	SIZE	TYPE	FEED
WIRE	.140	F	
INSUL.	.140	F	.217
SPACER .145 ANVIL			
INSULATION RANGE	WIRE RANGE CMA		
.055-.095	3232-8282		

EXPLODED VIEW
A-6010-1 & -2

REMARKS:
ADJ. CRIMP MT. IS ON FEED SIDE.
OVERSIZE ANVIL

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-O-LECTRIC 1-471273-3
~~AMP-O-MATIC~~ MECH. FEED

SERIAL NO. DATE SHIPPED DESIGNED
R. P. ... 10-10-77

CUSTOMER NAME AND ADDRESS CHK'D.
R. P. ...

APPLICATOR NUMBER REV. C1 1-672180-7 APP'D.
R. P. ...

SHEET 1 OF 1

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