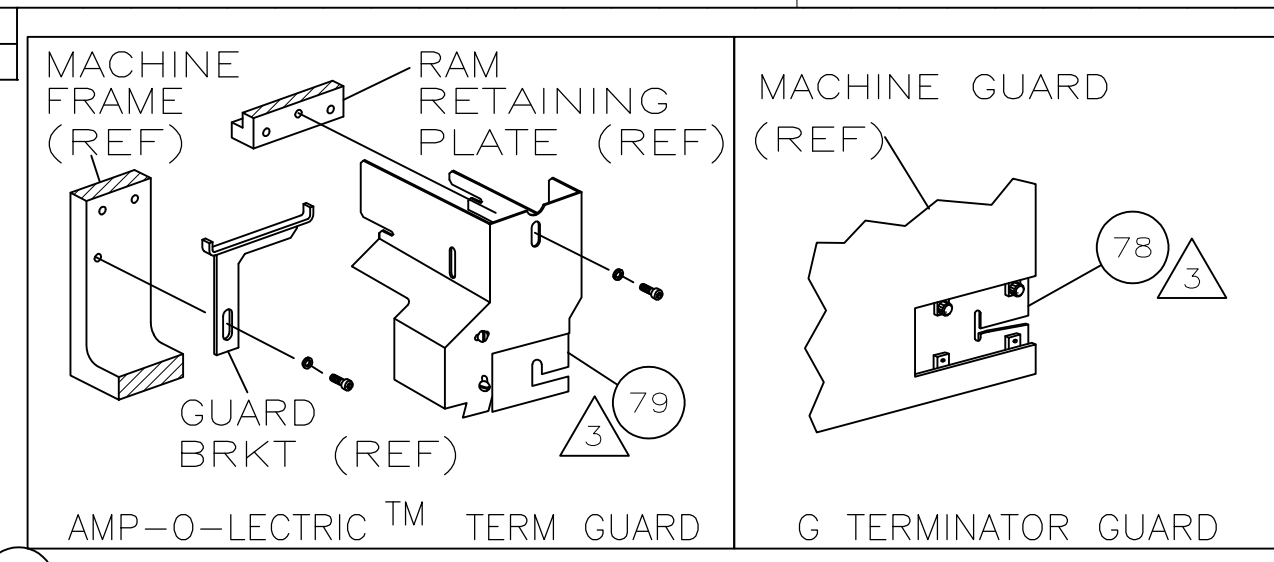


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PART NUMBER	REV	FIRST USED
680314-1	J	122500-1
680314-2	J	565435-5
680314-3	J	354500-1

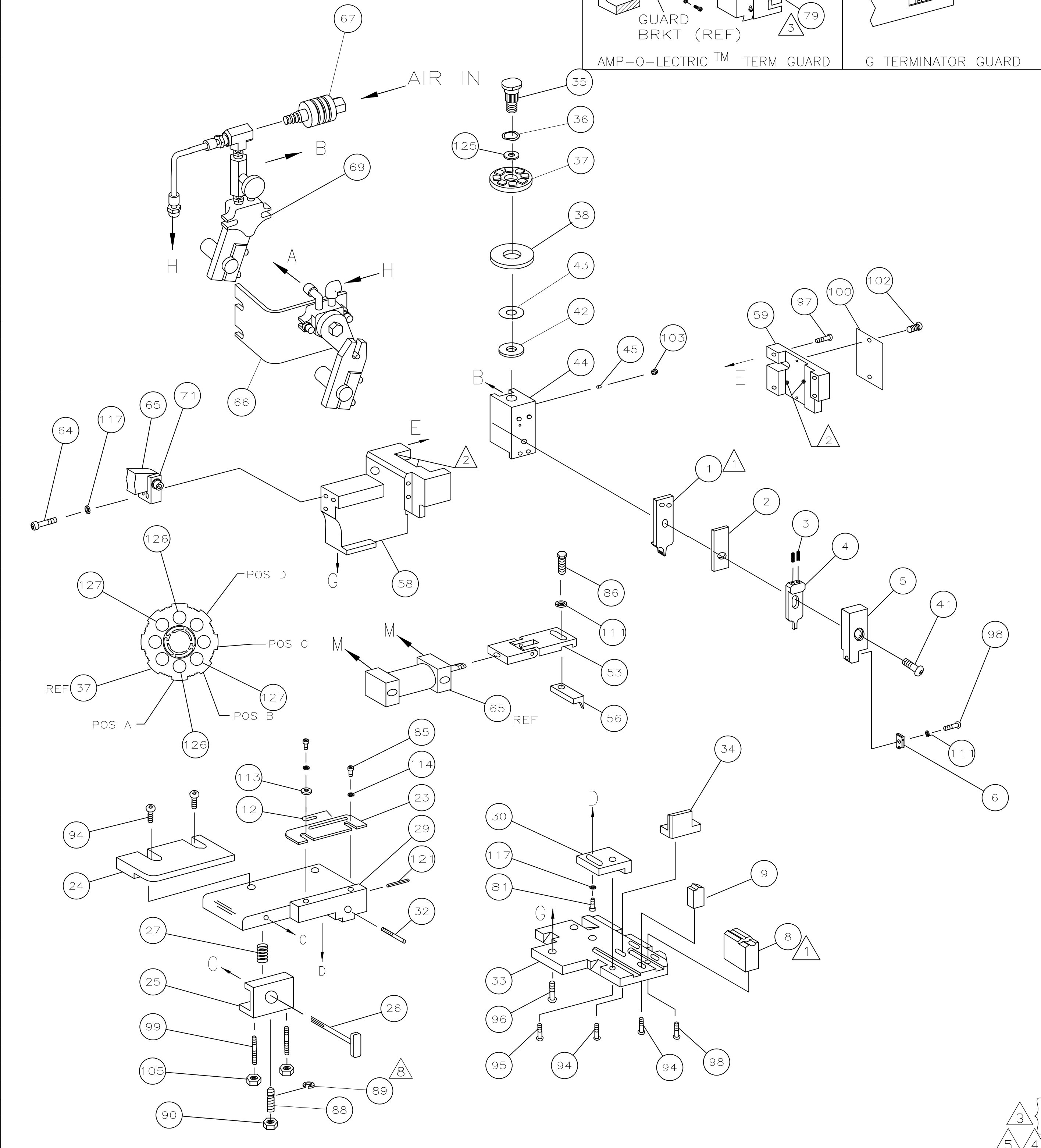


TERMINAL NAME: TUBULAR END-SLEEVE W/PLASTIC SLEEVE

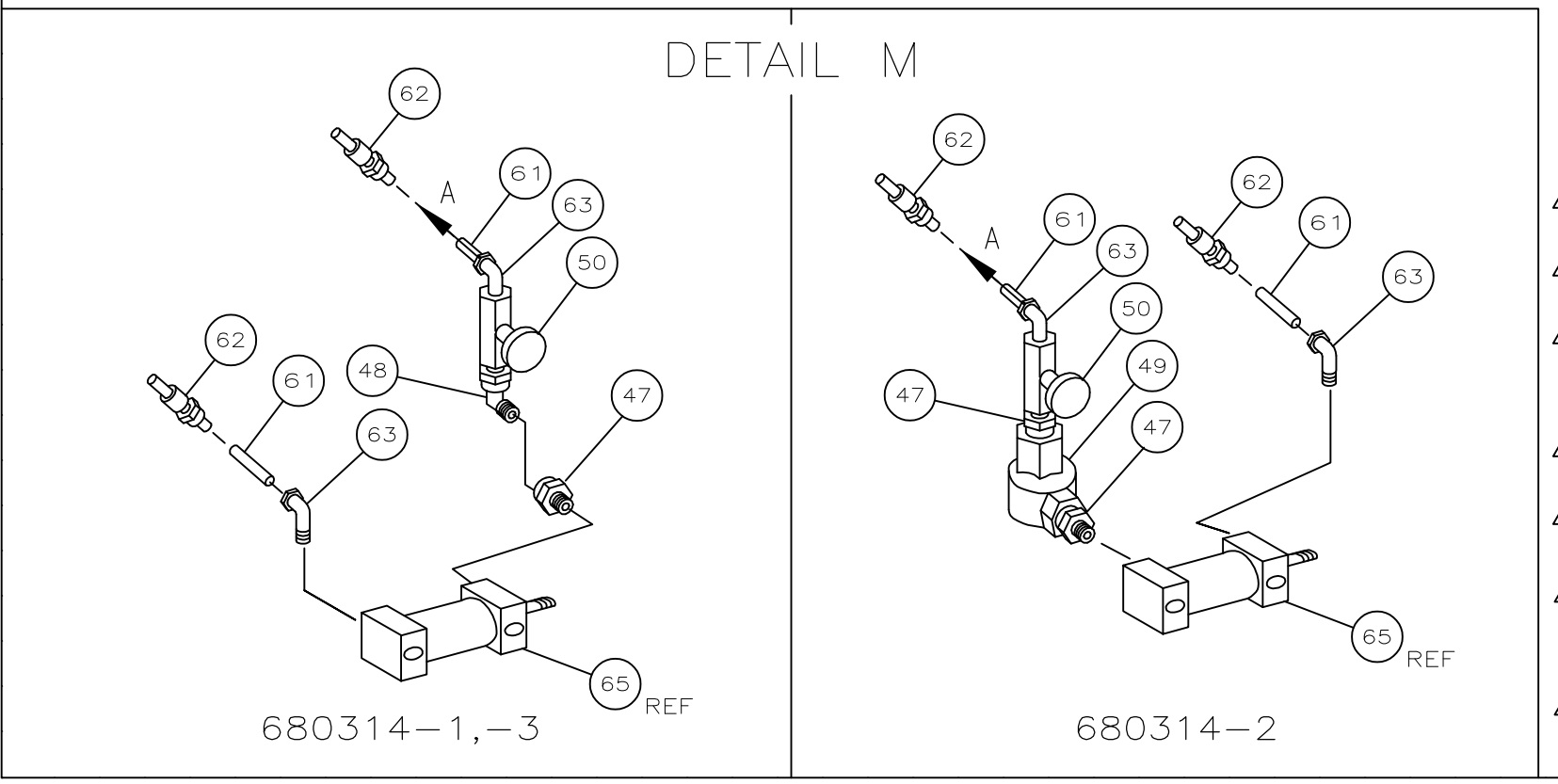
CRIMPING DATA	
966378	CRIMP HEIGHT
966377	WIRE SIZE
966386	CRIMP HEIGHT
966385	WIRE SIZE
1241002	CRIMP HEIGHT
1241003	WIRE SIZE
	CRIMP SIZE
	CRIMP TYPE
	CRIMP RANGE
	WIRE SIZE
	WIRE INSUL
WIRE STRIP LENGTH	TERM APPL SPEC
10mm	NONE
FEED	APPL INSTRUCTION
4.2mm	408-8040
SET UP GAGE	LAYOUT
458637-1	L1776

LOC	DIST	REV	DESCRIPTION	DATE	BY	APPV
A	66	J	ECR-09-009667	4-2009	MY	TE

REV	DESCRIPTION
-1	LEADMAKER AIR FEED
-2	BENCH MODEL K AIR FEED
-3	BENCH MODEL G AIR FEED



QTY	REQD	PER ASSY	PART NO	DESCRIPTION	ITEM NO
1	1	1	4-354779-6	PIN, WIRE DISC (.3220)B	127
2	2	2	2-354779-2	PIN, WIRE DISC (.3100)A	126
1	1	1	986950-1	WASHER, FLAT PRECISION	125
1	1	1	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	4088040	SF APPL INST 408-8040	123
1	1	1	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	122
					120
					119
					118
3	3	3	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
					116
					115
2	2	2	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
1	1	1	21055-4	WASHER,FLAT(#4)FRONT STP GUIDE	113
					112
2	2	2	21024-4	WASHER,LOCK(#8)	111
					110
					109
					108
					107
					106
2	2	2	21021-4	NUT, SELF LOCK(10-32)DRAG	105
					104
1	1	1	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
					101
1	1	1	461264-1	PLATE, IDENTIFICATION	100
2	2	2	5-21006-9	STUD (10-32x1.25) DRAG	99
2	2	2	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	2-22733-8	SCR,BHC(1/4-20x.62)HSG	96
1	1	1	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
6	6	6	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
					93
					92
					91
1	1	1	22202-1	NUT, JAM, 1/4-20	90
1	1	1	1-21986-3	CLIP, E-RING	89
1	1	1	1490895-1	SCR,SKT SET(1/4-20x.75)MOD	88
					87
1	1	1	2-22603-1	SCR,HEX HD(8-32x.38)FEED FINGER	86
2	2	2	1-21000-4	SCR,SHC(4-40x.38)F ST GUIDE	85
					84
					83
					82
1	1	1	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
					80
					79
					78
					77
					76
					75
					74
					73
					72
1	1	1	459610-3	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	PART NO	DESCRIPTION
					ITEM NO
					70
					69
					68
					67
					66
					65
					64
					63
					62
					61
					60
					59
					58
					57
					56
					55
					54
					53
					52
					51
1	REF	1	23054-1	VALVE, FLOW CONTROL	50
-1	REF	-1	22374-7	VALVE, QUICK EXHAUST	49
1		1	22306-1	ELBOW, STREET, 90°	48
2	REF	2	22304-1	NIPPLE, HEX 1/8 NPT	47
					46
1	1	1	690191-1	PLUG, NYLON	45
1	1	1	455673-2	RAM	44
1	1	1	690125-1	WASHER, LAMINATED	43
1	1	1	690124-1	WASHER, RAM	42
1	1	1	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
					40
					39
1	1	1	690223-2	SPACER, INSULATION DISC	38
1	1	1	354777-1	WIRE DISC, PLASTIC	37
1	1	1	22480-5	WASHER, SPRING	36
1	1	1	690212-1	POST, RAM	35
1	1	1	2-690786-5	SUPPORT, TERMINAL	34
1	1	1	1-455675-0	PLATE, BASE	33
1	1	1	690432-3	SCREW, ADJUSTMENT	32
					31
1	1	1	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	356724-1	PLATE, STRIP GUIDE	29
					28
1	1	1	22282-1	SPRING, DRAG	27
1	1	1	454175-2	LEVER, DRAG RELEASE	26
1	1	1	662151-1	DRAG	25
1	1	1	2-690440-7	GUIDE, STRIP (REAR)	24
1	1	1	1-690487-3	GUIDE, STRIP (FRONT)	23
					22
					21
					20
					19
					18
					17
					16
					15
					14
					13
1	1	1	356753-1	SPRING, ANTI BACK-UP	12
					11
					10
1	1	1	662150-2	RAMP	9
1	1	1	356748-2	ANVIL	8
					7
1	1	1	662115-5	BLADE, SHEAR	6
1	1	1	662113-2	CAP, DEPRESSOR	5
1	1	1	662114-2	DEPRESSOR, TERMINAL	4
2	2	2	22278-7	SPRING	3
1	1	1	662116-1	SPACER, CRIMPER	2
1	1	1	356754-2	CRIMPER, WIRE	1
-3	-2	-1	U/M	PART NO	DESCRIPTION
					ITEM NO
					1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS.
- 5 ITEM NOT SHOWN ON ASSEMBLY.
- 6 TERMINAL 966378 & 966386, INSULATION Ø.118 MAX.
- 7 TERMINAL 966377 & 966385, INSULATION Ø.082 MAX.

8 THREAD ITEM 88 INTO ITEM 25 AND INSERT ITEM 89 ONTO ITEM 88.

THIS DRAWING IS A CONTROLLED DOCUMENT.

APPROVED: T. ELBIN, 7/31/96

DESIGNED: C. ERISMAN, 7/31/96

DATE: 7/31/96

NAME: T. ELBIN

PRODUCT SPEC: SIDE FEED HDM APPLICATOR

APPLICATION SPEC: -

SIZE: A1

SCALE: -

SHEET: 1 of 1

REV: J