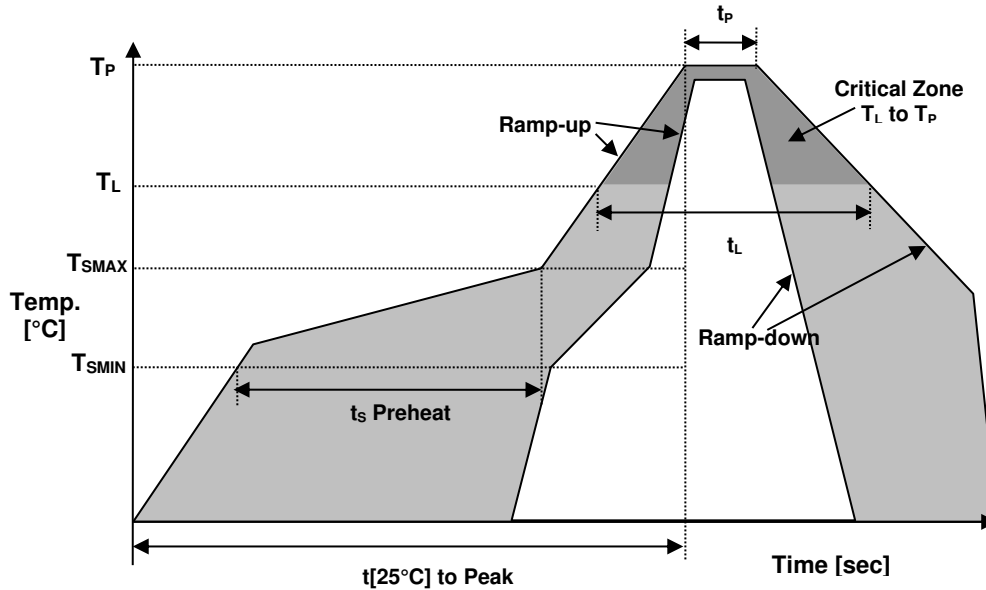


● REFLOW PROFILE



Reflow profile		
Temperature Min Preheat	T_{SMIN}	125°C
Temperature Max Preheat	T_{SMAX}	150°C
Time (T_{SMIN} to T_{SMAX})	t_s	60-180 sec.
Temperature	T_L	217°C
Peak Temperature	T_P	260°C
Ramp-up rate	R_{UP}	3°C/sec max
Ramp-down rate	R_{DOWN}	6°C/sec max
Time within 5°C of Peak Temperature	t_p	10 sec
Time $t_{[25^\circ C]}$ to Peak Temperature	$t_{[25^\circ C]}$ to Peak	480 sec
Time	t_L	60-150 sec

● ENVIRONMENTAL

PARAMETER	VALUE
MOISTURE SENSITIVITY LEVEL	1
RoHS-2	6/6 Compliant & Lead Free
REACH SVHC	Compliant
HALOGEN-FREE	Compliant
ESD CLASSIFICATION LEVEL	N/A
TERMINATION FINISH	Au





A RAMI TECHNOLOGY Company

MARKING

R24.00
xxKDyw

x – Internal Production ID code
y – Year code
w – Week code

YEAR CODE	
Year	Code
2019	9
2020	0
2021	1
2022	2
2023	3
2024	4
2025	5
2026	6
2027	7
2029	8
2029	9

ALPHA WEEK CODE TABLE					
Week	Code	Week	Code	Week	Code
1	a	19	s	37	K
2	b	20	t	38	L
3	c	21	u	39	M
4	d	22	v	40	N
5	e	23	w	41	O
6	f	24	x	42	P
7	g	25	y	43	Q
8	h	26	z	44	R
9	i	27	A	45	S
10	j	28	B	46	T
11	k	29	C	47	U
12	l	30	D	48	V
13	m	31	E	49	W
14	n	32	F	50	X
15	o	33	G	51	Y
16	p	34	H	52	Z
17	q	35	I		
18	r	36	J		

APPROVAL

DRAWN BY	KJackson, January 22, 2015
APPROVED BY	KJackson, January 22, 2015
REVISION	A, Initial Release
	B, Updated to current spec levels KJ 1/4/17
	C, Mechanical specs updated 1/14/22 KJ

Raltron Electronics / RAMI Technology USA, LLC, including its affiliates, employees, agents and other persons acting on its behalf (collectively Raltron/RAMI Tech), disclaim any and all liability for any errors or inaccuracies contained in this data sheet. While Raltron/RAMI Tech has made every reasonable effort ensure the accuracy of all product information, specifications and data contained herein, Raltron/RAMI Tech does not guarantee that the information is accurate, reliable or current. The product information is provided only for reference purposes only and is subject to change, correction or revision, at any time without notice. Raltron/RAMI Tech does not assume any liability arising out of an application or use of any product described herein and disclaims any warranties expressed or implied. The user of products in such applications shall assume all risks of such use and will agree to hold Raltron/RAMI Tech, harmless against all damages.

Copyright © 2016, Raltron Electronics / RAMI Technology USA, LLC. All rights reserved. No part of this document may be reproduced in any form without the prior written permission of Raltron Electronics / RAMI Technology USA, LLC.