SM1204BC

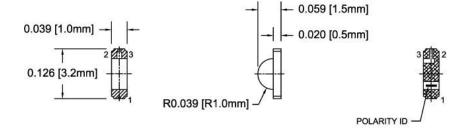
- ♦ Industry Standard 1204 Package
- **♦** RoHS Compliant
- ♦ Two Chips in One Package
- **♦** Right Angle Mounting
- Water Clear Lens
- ♦ Wide Viewing Angle
- ♦ Ideal for Status Indication and Display

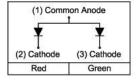


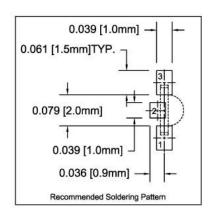
Bivar Surface Mount 1204 Bi-Color LED combines two chips in a single package. The right angle package is ideal for small scale applications where multiple signals need to be displayed. The third color can be created by powering up both chips together. Low power consumption and excellent long life reliability are ideal for battery powered equipment. Bivar offers water clear LED lens for maximum luminous intensity. Wide variety of wavelength and intensity combinations are available to meet any illumination need. The SM1204 LED is packaged in standard tape and reels for pick and place assemblies.

Part Number	Material	Emitted Color	Peak Wavelength λp(nm) TYP.	Lens Appearance	Luminous Intensity (mcd) TYP.	Viewing Angle	
SM1204BC	AlGaInP	RED	640	Water Clear	7.2	130°	
SIVI 1204BC	AlGaInP GREEN		568	Water Clear	18	130	

Outline Dimensions







Outline Drawings Notes:

- 1. All dimensions are in inches [millimeters].
- 2. Standard tolerance: ±0.010" unless otherwise noted.







Bivar reserves the right to make changes at any time without notice



Absolute Maximum Ratings

 $T_A = 25^{\circ}C$ unless otherwise noted

Power Dissipation	Red - 69 mW Green - 78 mW				
Forward Current (DC)	30 mA				
Peak Forward Current ¹	100 mA				
Reverse Voltage	5 V				
Operating Temperature Range	-30 ∼ +85°C				
Storage Temperature Range	-40 ~ +100°C				
Lead Soldering Temperature (3 mm from the base of the epoxy bulb) ²	260°C				

Notes: 1. 10% Duty Cycle, Pulse Width ≤ 0.1 msec.

Electrical / Optical Characteristics

 $T_A = 25^{\circ}C \& I_F = 20 \text{ mA}$ unless otherwise noted

Part Number	Emitted color	Forward Voltage (V) ¹		Recommend Forward Current (mA)		Reverse Current (µA)	Dominant Wavelength (nm) ²			Luminous Intensity Iv (mcd)			Viewing Angle 2 O ½ (deg)		
		MIN	TYP	MAX	MIN	TYP	MAX	MAX	MIN	TYP	MAX	MIN	TYP	MAX	TYP
SM1204BC	RED	1	2.0	2.3	1	20	/	10	1	628	1	3.6	7.2	/	- 130
SIVI 1204BC	GREEN	/	2.0	2.3	/	20	/	10	1	570	/	11.5	18	1	

Notes: 1. Tolerance of forward voltage: ±0.05V.

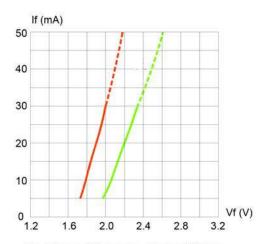
^{2.} Solder time less than 5 seconds at temperature extreme.

^{2.} Tolerance of dominant wavelength: ±1.0nm.



Typical Electrical / Optical Characteristics

T_A = 25°C unless otherwise noted



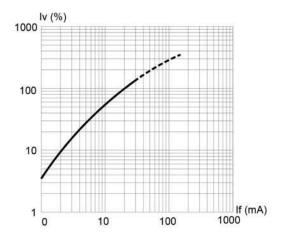
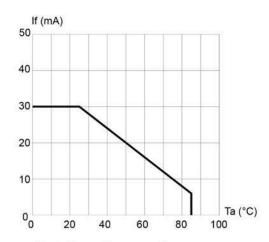
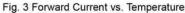


Fig. 1 Forward Current vs. Forward Voltage

Fig. 2 Relative Luminous Intensity vs. Forward Current





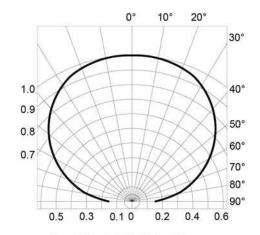
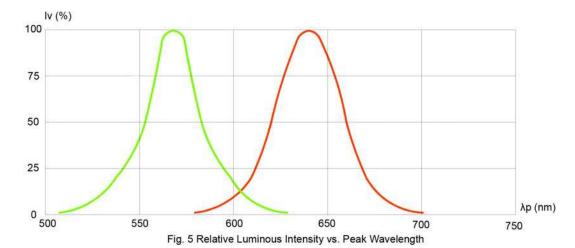


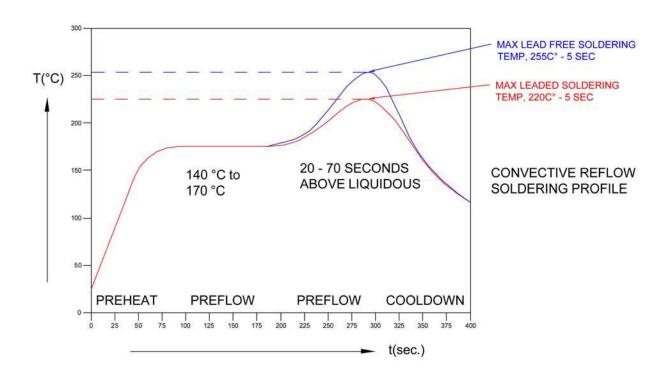
Fig. 4 Directivity Radiation Diagram



Bivar reserves the right to make changes at any time without notice

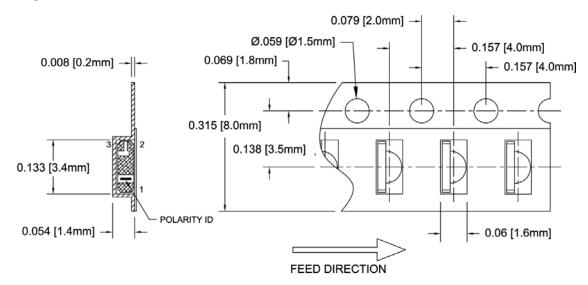


Recommended Soldering Conditions



Tape and Reel Dimensions

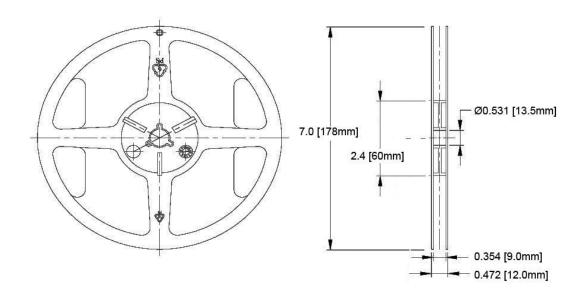
Note: 3000 pcs/Reel



Outline Drawings Notes:

- 1. All dimensions are in inches [millimeters].
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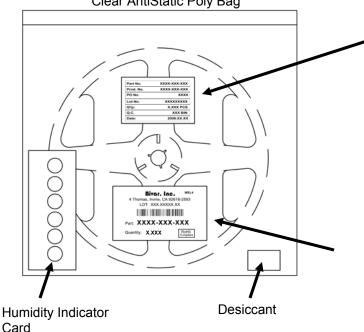




Packaging and Labeling Plan

Note: 1 Reel / Bag

Vacuum and Heat Sealed Clear AntiStatic Poly Bag



Outline Drawings Notes:

1. All dimensions are in inches [millimeters].

2. Standard tolerance unless otherwise noted: X.XXX ± 0.010"

 $X.XXX \pm 0.010$ $X.X \pm 0.1$

XXXX-XXX-XXX
xxxx-xxx-xxx
xxxx
XXXXXXXX
X.XXX PCS
XXX BIN
2008.XX.XX

Internal Quality Control

Bivar, Inc.

MSL4

4 Thomas, Irvine, CA 92618-2593 LOT: XXX.XXXXXXXX

Part: XXXX-XXX

Quantity: X.XXX

RoHS Compliant

Bivar Standard Packaging Label