

ICF Series

Wide Input 1000 Watt Isolated Full Brick DC-DC





Product Overview

The 4:1 input voltage 1000 Watt single output ICF DC-DC converter provides a precisely regulated dc output. The output voltage is fully isolated from the input, allowing the output to be positive or negative polarity and with various ground connections. The enclosed full brick package meets the most rigorous performance standards in an industry standard footprint for process control (24Vin), and Commercial-Off-The-Shelf (28Vin) applications.

The ICF Series includes an external TRIM adjust, Remote Sense and remote ON/OFF control. Threaded through holes are provided to allow easy mounting or the addition of a heat sink

Model Number	Input R (Vc		Vout	lout
	Min	Max	(Vdc)	(A)
ICF0184V1xC	9	36	12	84
ICF0442V1xC	9	36	24	42
ICF0536V1xC	9	36	28	36
ICF0621V1xC	9	36	48	21
ICF0719V1xC	9	36	53	19

Features

- 4:1 Input voltage range of 9-36V
- Single outputs of 12V, 24V, 28V, 48V or 53V
- 2250Vdc Isolation voltage (Input-to-Output)
- Industry Standard full brick package
 4.7" x 2.5" x 0.52" (119mm x 64mm x 13.2mm)
- Efficiency up to 96%
- Excellent thermal performance
- Over-Current and Short Circuit Protection
- Over-Temperature protection
- Monotonic startup into pre-bias loads
- 400kHz Fixed switching frequency
- Remote On/Off control (Positive or Negative logic)
- External Trim adjust and Remote Sense functions
- Operating Temp. Range -40°C to +105°C
- RoHS Compliant

for extended temperature operation.

The converter's high efficiency and high power density are accomplished through use of high-efficiency synchronous rectification technology, advanced electronic circuit, packaging and thermal design thus resulting in a high reliability product. The converter operates at a fixed frequency of 400kHz and follows conservative component derating guidelines.

Product is designed and manufactured in the USA.

Description	Part Number Structure					Definition and Options									
Product Family	Ι	С												IC= Industrial Class	
Form Factor			F											F = Full Brick	
Vout*				0	4									01 = 12Vout, 04 = 24Vout, 05 = 28Vout, 06 = 48Vout, 07 = 53Vout	
Output Current						4	2							Max lout in Amps	
Vin Range								۷	1					V1 = 9 to 36V	
On/Off Control Logic										Ρ				N = Negative, P = Positive (Standard)	
Specific Customer Configuration											X	X		Customer Code, Omit for Standard	
RoHS Compliant													С	RoHS 6/6 Compliant	

Part Number Structure and Ordering Guide

*NOTE: Some part number combinations might not be available. Please contact the factory for non-standard or special order products.

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Wide Input 1000 Watt Isolated Full Brick DC-DC

Electrical Specifications – All Models

Conditions: T_A = 25 °C, Airflow = 300 LFM (1.5 m/s), Vin = 24VDC, unless otherwise specified. Specifications are subject to change without notice.

Parameter	Notes	Min	Тур	Max	Units
Absolute Maximum Ratings					
Input Voltage	Continuous	0		40	v
	Transient (100ms)			50	V
Operating Temperature (See Note 1)	Baseplate (100% load) Standard model	-40		105	°C
Storage Temperature		-55		125	°C
Isolation Characteristics and Safety					
Isolation Voltage	Input to Output	2250			Vdc
	Input to Baseplate & Output to Baseplate	1500			Vdc
Isolation Capacitance			9000		pF
Isolation Resistance		10	20		MΩ
Insulation Safety Rating			Basic		
Agency Approvals	Designed to meet UL/cUL 6	0950, IEC/El	N60950-1		.1
Feature Characteristics					
Fixed Switching Frequency			200		kHz
	Input Current and Output Voltage Ripple		400		kHz
Output Voltage Trim Range	Adjustable via TRIM (Pin 12)	60		110	%
Remote Sense Compensation	Between each SENSE input and its corresponding OUT pin			1	v
Output Overvoltage Protection	Non-latching	114	122	130	%
Overtemperature Shutdown (Baseplate)	Non-latching (Vin=9V; 12V, 24/36V)	108	112	115	°C
Auto-Restart Period	Applies to all protection features	1.7	2	2.3	s
Turn-On Time from Vin	Time from UVLO to Vo=90%VOUT(NOM) Resistive load	480	517	530	ms
Turn-On Time from ON/OFF Control Time from ON to	ICF0442V1 and ICF0536V1	20	27	35	ms
Vo=90%VOUT(NOM) Resistive load	ICF0621V1 and ICF0719V1	20	35	50	ms
Rise Time Vout from 10% to 90%	ICF0442V1 and ICF0536V1	4	7	11	ms
	ICF0621V1 and ICF0719V1	7	15	25	ms
ON/OFF Control – Positive Logic					
ON state	Pin open = ON or	2		12	V
Control Current	Leakage current			0.16	mA
OFF state		0		0.8	V
Control current	Sinking	0.3		0.36	mA
ON/OFF Control – Negative Logic					
ON state	Pin shorted to – ON/OFF pin or	0		0.8	V
OFF state	Pin open = OFF or	2		12	۷
Thermal Characteristics					
Thermal resistance Baseplate to Ambient	Converter soldered to 5" x 3.5" x 0.07", 4 layer/20z copper FR4 PCB.		3.3		°C/W

1. A thermal management device, such as a heatsink, is required to ensure proper operation of this device. The thermal management medium is required to maintain baseplate < 105°C for full rated power.

Wide Input 1000 Watt Isolated Full Brick DC-DC

Electrical Specifications – ICF0184V1xC Conditions: $T_A = 25$ °C, Airflow = 300 LFM (1.5 m/s) and 0.9" heatsink, Vin = 14VDC, unless otherwise specified. Specifications are subject to change without notice.

Parameter	Notes	Min	Тур	Мах	Units
Input Characteristics					
Operating Input Voltage Range		9	14	36	V
Input Under Voltage Lockout	Non-latching				
Turn-on Threshold		8.2	8.5	8.8	V
Turn-off Threshold		7.7	8.0	8.3	V
Lockout Hysteresis Voltage		0.4	0.55	0.7	V
Maximum Input Current	Vin = 9V, 80% Load			89	Α
	Vin = 12V, 100% Load			92	Α
	Vin = 14V, Output Shorted		600		mA _{RMS}
Input Stand-by Current	Converter Disabled		2	4	mA
Input Current @ No Load	Converter Enabled	450	550	690	mA
Minimum Input Capacitance (external) ¹⁾	See Table 1	1000			μF
Inrush Transient				0.19	A ² s
InputTerminal Ripple Current, <i>ic</i>	25 MHz bandwidth, 100% Load (Fig. 5)		3.65		ARMS
Output Characteristics			-		-
Output Voltage Range		11.64	12.00	12.36	V
Output Voltage Set Point Accuracy	(No load)	11.90	12.00	12.10	V
Output Regulation				•	
Over Line	Vin = 9V to 36V		0.05	0.10	%
Over Load	Vin = 14V, Load 0% to 100%		0.05	0.150	%
Temperature Coefficient			0.005	0.015	%/°C
Overvoltage Protection		14		15.6	V
Output Ripple and Noise – 20 MHz bandwidth	100% Load, See Table 1 for external components		120 40		mV _{PK-PK} mV _{RMS}
External Load Capacitance ¹⁾	See Table 1				
Output Current Range (See Fig. A)	Vin = 12V - 36V	0		84	A
	Vin = 9V	0		67.2	A
Current Limit Inception	Vin = 3V $Vin = 12V - 36V$	92.4	100.8	109.2	
	$9V \le Vin < 12V$	73.5	100.0	109.2	A
RMS Short-Circuit Current	Non-latching, Continuous	70.0	7	100.2	A A _{RMS}
Dynamic Response				•	7 HWS
Load Change 50%-100%-50%, di/dt = 0.5A/µs	Co = 2 x 470 μF/70mΩ		±500		mV
Settling Time to 1% of V _{OUT}			800		μs
Efficiency					μο
	Vin = 14V		93.0		%
100% Load	Vin = 12V		92.3		%
	Vin = 14V		95.4		%
50% Load	Vin = 12V		95.0		%
				1	

¹⁾ Section "Input and Output Capacitance"

Wide Input 1000 Watt Isolated Full Brick DC-DC

Electrical Specifications – ICF0442V1xC Conditions: $T_A = 25$ °C, Airflow = 300 LFM (1.5 m/s), Vin = 24VDC, unless otherwise specified. Specifications are subject to change without notice.

Parameter	Notes	Min	Тур	Мах	Units
Input Characteristics					
Operating Input Voltage Range		9	24	36	V
Input Under Voltage Lockout	Non-latching				
Turn-on Threshold		8.2	8.5	8.8	V
Turn-off Threshold		7.7	8.0	8.3	V
Lockout Hysteresis Voltage		0.4	0.55	0.7	V
Maximum Input Current	Vin = 9V, 80% Load			89	Α
	Vin = 12V, 100% Load			92	А
	Vin = 24V, Output Shorted		350		mA _{RMS}
Input Stand-by Current	Converter Disabled		2	4	mA
Input Current @ No Load	Converter Enabled	330	420	530	mA
Minimum Input Capacitance (external) ¹⁾	ESR < 0.1 Ω	1000			μF
Inrush Transient				0.19	A ² s
Input Terminal Ripple Current, <i>ic</i>	25 MHz bandwidth, 100% Load (Fig. 5)		3.65		A _{RMS}
Output Characteristics				•	
Output Voltage Range		23.62	24.00	24.36	V
Output Voltage Set Point Accuracy	(No load)	23.90	24.00	24.10	V
Output Regulation				•	
Over Line	Vin = 9V to 36V		0.05	0.10	%
Over Load	Vin = 24V, Load 0% to 100%		0.05	0.10	%
Temperature Coefficient			0.005	0.015	%/°C
Overvoltage Protection		27.36		31.2	V
Output Dipple and Naise 20 MUz handwidth	(Fig. 6) 100% Load,		200	320	$mV_{_{PK-PK}}$
Output Ripple and Noise – 20 MHz bandwidth	See Table 1 for external components		50	80	mV_{RMS}
External Load Conneitance ¹⁾	Full Load (resistive)	C _{EXT} 1000		4700	μF
External Load Capacitance ¹⁾		ESR 10		100	mΩ
Output Current Range (See Fig. A)	Vin = 12V - 36V	0		42	Α
	Vin = 9V	0		33.5	Α
Current Limit Inception	Vin = 12V - 36V	46	50.2	54.6	А
· · · · · · · · · · · · · · · · · · ·	$9V \le Vin < 12V$	37	49	54.6	Α
RMS Short-Circuit Current	Non-latching, Continuous	2.0	3.1	6.5	A _{RMS}
Dynamic Response	· · ·				
Load Change 50%-75%-50%, di/dt = 1A/µs	Co = 2 x 470 μF/70mΩ		±400	±600	mV
Load Change 50%-100%-50%, di/dt = 1A/µs	Co = 2 x 470 μF/70mΩ		±700		mV
Settling Time to 1% of V _{OUT}			500		μs
Efficiency				•	
	Vin = 24V	93.6	94.6	95.3	%
100% Load	Vin = 12V	92.4	93.4	94.0	%
	Vin = 24V	95.0	96.0	96.4	%
50% Load	Vin = 12V	94.7	95.7	96.3	%

Wide Input 1000 Watt Isolated Full Brick DC-DC

Electrical Specifications – ICF0536V1xC Conditions: $T_A = 25$ °C, Airflow = 300 LFM (1.5 m/s), Vin = 24VDC, unless otherwise specified. Specifications are subject to change without notice.

Parameter	Notes	Min	Тур	Мах	Units
Operating Input Voltage Range		9	24	36	٧
Input Under Voltage Lockout	Non-latching				
Turn-on Threshold		8.2	8.5	8.8	V
Turn-off Threshold		7.7	8.0	8.3	V
Lockout Hysteresis Voltage		0.4	0.55	0.7	V
Maximum Input Current	Vin = 9V, 80% Load			89	Α
	Vin = 12V, 100% Load			92	А
	Vin = 24V, Output Shorted		330		mA _{RMS}
Input Stand-by Current	Converter Disabled		2	4	mA
Input Current @ No Load	Converter Enabled	400	480	600	mA
Minimum Input Capacitance (external) ¹⁾	ESR < 0.1 Ω	1000			μF
Inrush Transient				0.19	A ² s
Input Reflected-Ripple Current, <i>ic</i>	25 MHz bandwidth, 100% Load (Fig. 5)		2.5		A _{RMS}
Output Characteristics					
Nominal Output Voltage		27.56	28.00	28.42	V
Output Voltage Set Point Accuracy	(No load)	27.90	28.00	28.10	V
Output Regulation					
Over Line	Vin = 9V to 36V		0.05	0.10	%
Over Load	Vin = 24V, Load 0% to 100%		0.05	0.10	%
Temperature Coefficient			0.005	0.015	%/ºC
Overvoltage Protection		31.9		36.4	V
· · · · · · · · · · · · · · · · · · ·	(Fig. 6) 100% Load,		220	360	тV _{РК-РР}
Output Ripple and Noise – 20 MHz bandwidth	See Table 1 for external components		50	80	mV _{RMS}
	Full Load (resistive) CEXT	1000		4700	μF
External Load Capacitance ¹⁾	(over operating temp range) ESR	10		100	mΩ
Output Current Range (See Fig. A)	Vin = 12V - 36V	0		36	A
	Vin = 9V	0		28.8	Α
Current Limit Inception	Vin = 12V - 36V	39.6		46.8	Α
	$9V \leq Vin < 12V$	31.7		46.8	А
RMS Short-Circuit Current	Non-latching	1.7	2.5	6.4	ARMS
Dynamic Response		I	1	1	
Load Change 50%-75%-50%, di/dt = 1A/µs	See Table 1 for external components		±330	±430	mV
Load Change 50%-100%-50%, di/dt = 1A/ μ s	See Table 1 for external components		±600		mV
Settling Time to 1% of V _{OUT}			500		μs
Efficiency					
	Vin = 24V	94.5	95.5	96.2	%
100% Load	Vin = 12V	93.0	93.8	94.5	%
	Vin = 24V	95.5	96.2	97.0	%
50% Load	Vin = 12V	94.3	95.4	96.2	%
			1	1	<u> </u>

Wide Input 1000 Watt Isolated Full Brick DC-DC

Electrical Specifications – ICF0621V1xC Conditions: $T_A = 25$ °C, Airflow = 300 LFM (1.5 m/s), Vin = 24VDC, unless otherwise specified. Specifications are subject to change without notice.

Parameter	Notes	Min	Тур	Мах	Units
Input Characteristics					
Operating Input Voltage Range		9	24	36	V
Input Under Voltage Lockout	Non-latching				
Turn-on Threshold		8.2	8.5	8.8	V
Turn-off Threshold		7.7	8.0	8.3	V
Lockout Hysteresis Voltage		0.4	0.55	0.7	V
Maximum Input Current	Vin = 9V, 80% Load			89	А
	Vin = 12V, 100% Load			92	А
	Vin = 24V, Output Shorted		400		mA _{RMS}
Input Stand-by Current	Converter Disabled		2	4	mA
Input Current @ No Load	Converter Enabled	370	470	560	mA
Minimum Input Capacitance (external) ¹⁾	ESR < 0.1 Ω	1000			μF
Inrush Transient				0.19	A ² s
Input Terminal Ripple Current, <i>ic</i>	25 MHz bandwidth, 100% Load (Fig. 5)		0.9		A _{RMS}
Output Characteristics					
Output Voltage Range		47.28	48.00	48.92	V
Output Voltage Set Point Accuracy	(No load)	47.80	48.00	48.20	V
Output Regulation			•	•	
Over Line	Vin = 9V to 36V		0.05	0.10	%
Over Load	Vin = 24V, Load 0% to 100%		0.05	0.10	%
Temperature Coefficient			0.005	0.015	%/°C
Overvoltage Protection		54.7		62.4	V
Output Displa and Naiss OO Mile bandwidth	(Fig. 6) 100% Load,		100	150	$mV_{_{PK-PK}}$
Output Ripple and Noise – 20 MHz bandwidth	See Table 1 for external components		25	50	mV_{RMS}
External Load Conneitance ¹⁾	Full Load (resistive) C _{E>}	_т 470		3000	μF
External Load Capacitance ¹⁾	(over operating temp range) ESF			100	mΩ
Output Current Range (See Fig. A)	Vin = 12V - 36V	0		21	А
	Vin = 9V	0		16.8	А
Current Limit Inception	Vin = 12V - 36V	23.1	25.2	27.3	Α
•	9V ≤ Vin < 12V	18.48	20.16	27.3	A
RMS Short-Circuit Current	Non-latching, Continuous	1.0	1.6	3.3	A _{RMS}
Dynamic Response					
Load Change 50%-75%-50%, di/dt = 1A/µs	See Table 1 for external components		±480	±560	mV
Load Change 50%-100%-50%, di/dt = 1A/µs	See Table 1 for external components		±880	±1150	mV
Settling Time to 1% of V _{OUT}			500		μs
Efficiency	•				
	Vin = 24V	94.3	95.0	95.7	%
100% Load	Vin = 12V	93.2	93.9	94.6	%
	Vin = 24V	95.3	96.0	96.7	%
50% Load	Vin = 12V	94.9	95.6	96.3	%

Wide Input 1000 Watt Isolated Full Brick DC-DC

Electrical Specifications – ICF0719V1xC Conditions: $T_A = 25$ °C, Airflow = 300 LFM (1.5 m/s), Vin = 24VDC, unless otherwise specified. Specifications are subject to change without notice.

Parameter	Notes	Min	Тур	Мах	Units
Operating Input Voltage Range		9	24	36	V
Input Under Voltage Lockout	Non-latching				
Turn-on Threshold		8.2	8.5	8.8	V
Turn-off Threshold		7.7	8.0	8.3	V
Lockout Hysteresis Voltage		0.4	0.55	0.7	٧
Maximum Input Current	Vin = 9V, 80% Load			89	Α
	Vin = 12V, 100% Load			92	Α
	Vin = 24V, Output Shorted		300		mArms
Input Stand-by Current	Converter Disabled		2	4	mA
Input Current @ No Load	Converter Enabled	360	460	560	mA
Minimum Input Capacitance (external) ¹⁾	ESR < 0.1 Ω	1000			μF
Inrush Transient				0.19	A ² s
Input Reflected-Ripple Current, <i>ic</i>	25 MHz bandwidth, 100% Load (Fig. 5)		0.8		A _{RMS}
Output Characteristics					•
Nominal Output Voltage		52.20	53.00	54.02	V
Output Voltage Set Point Accuracy	(No load)	52.78	53.00	53.22	V
Output Regulation			•	•	
Over Line	Vin = 9V to $36V$		0.05	0.10	%
Over Load	Vin = 24V, Load 0% to 100%		0.05	0.10	%
Temperature Coefficient			0.005	0.015	%/°C
Overvoltage Protection		60.4	64.7	69.4	V
	(Fig. 6) 100% Load,		70	140	тV _{РК-РІ}
Output Ripple and Noise – 20 MHz bandwidth	See Table 1 for external components		16	50	mV _{RMS}
External L and Connectories ¹)	Full Load (resistive) CEXT	470		2200	μF
External Load Capacitance ¹⁾	(over operating temp range) ESR	10		100	mΩ
Output Current Range (See Fig. A)	Vin = 12V - 36V	0		19	A
	Vin = 9V	0		15.2	A
Current Limit Inception	Vin = 3V - 36V	20.9	22.8	24.7	A
	9V ≤ Vin < 12V	16.7	18.2	24.7	A
RMS Short-Circuit Current	Non-latching	0.8	1.8	3.0	ARMS
Dynamic Response		0.0		0.0	, inivio
Load Change 50%-75%-50%, di/dt = $1A/\mu s$	See Table 1 for outernal components		±420	±510	
.	See Table 1 for external components		±420		mV
Load Change 50%-100%-50%, di/dt = $1A/\mu s$	See Table 1 for external components			±1100	mV
Settling Time to 1% of V _{OUT}			500		μs
Efficiency					1
100% Load	Vin = 24V	94.9	95.7	96.4	%
	Vin = 12V	93.4	94.1	95.0	%
	Vin = 24V	95.3	96.2	96.9	%
50% Load					1

Wide Input 1000 Watt Isolated Full Brick DC-DC

Environmental and Mechanical Specifications

NOTE: Specifications are subject to change without notice.

Parameter	Notes	Min	Тур	Мах	Units		
Environmental							
Operating Humidity	Non-condensing			95	%		
Storage Humidity	Non-condensing			95	%		
RoHS Compliance	See Murata Website <u>http://www.murata-ps.com</u> complete RoHS Compliance statement	/en/support	<u>/rohs-comp</u>	<u>oliance.htm</u>	l <mark>l</mark> for the		
Shock and Vibration (See Note 1)	Designed to meet MIL-STD-810G for functional shock	and vibratior	l.				
Water washability	Not recommended for water wash process. Contact the	e factory for	more informa	ation.			
Mechanical							
			8.55		Ounces		
Unit Weight			242		Grams		
Through Hole Pins Diameter		0.079	0.081	0.083	Inches		
	Pins 3, 3A, 4, 4A, 5, 6, 8 and 9	2.006	2.057	2.108	mm		
	Pins 1, 2, 10, 11 and 12	0.038	0.04	0.042	Inches		
		0.965	1.016	1.667	mm		
Through Hole Pins Material	Pins 3, 3A, 4, 4A, 5, 6 , 8 and 9	Pins 3, 3A, 4, 4A, 5, 6 , 8 and 9 Copper Alloy					
	Pins 1, 2, 10, 11 and 12		TB3 or "E	co Brass"			
Through Hole Pin Finish	All pins		10µ" Gold	over nickel			
Case Dimension		4	.7 x 2.5 x 0.5	52	Inches		
			88 x 63.50 x	13.21	mm		
Case Material	Plastic: Vectra LCP FIT3	0: ½-16 EDN	1 Finish		1		
	Material		Aluminum	T			
Baseplate	Flatness		0.010		Inches		
	Than too		0.25		mm		
Reliability		-1					
MTBF	Telcordia SR-332, Method I Case 1 50% electrical stress, 40°C components		5.4		MHrs		
EMI and Regulatory Compliance							
Conducted Emissions	MIL-STD 461F CE102 with external EMI filter network	(See Figures	57 and 58)				

1. The unit must be properly secured to the interface medium (PCB/Chassis) by use of the threaded inserts of the unit.

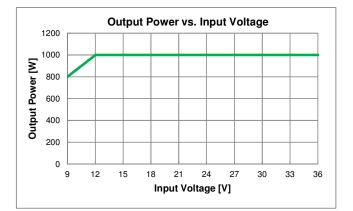


Figure A: Output Power as function of input voltage.

TECHNICAL NOTES

Input Fusing

The ICF converters do not provide internal fusing and therefore in some applications external input fuse may be required. Use of external fuse is also recommended if there is possibility for input voltage reversal. For greatest safety, it is recommended to use fast blow fuse in the ungrounded input supply line.

Input Reverse Polarity Protection

The ICF converters do not have input reverse polarity. If input voltage polarity is reversed, internal diodes will become forward biased and draw excessive current from the power source. If the power source is not current limited or input fuse not used, the converter could be permanently damaged.

Input Undervoltage Protection

Input undervoltage lockout is standard with this converter. The ICF converter will start and regulate properly if the ramping-up input voltage exceeds Turn-on threshold of typ. 8.5V (See Specification) and remains at or above Turn-on Threshold.

The converter will turn off when the input voltage drops below the Turn-off Threshold of typical 8V (See specification) and converter enters hiccup mode and will stay off for 2 seconds. The converter will restart after 2 seconds only if the input voltage is again above the Turn-on Threshold.

The built-on hysteresis and 2 second hiccup time prevents any unstable on/off operation at the low input voltage near Turn-on Threshold.

User should take into account for IR and inductive voltage drop in the input source and input power lines and make sure that the input voltage to the converter is always above the Turn-off Threshold voltage under ALL OPERATING CONDITIONS.

Start-Up Time

The start-up time is specified under two different scenarios: a) Startup by ON/OFF remote control (with the input voltage above the Turn-on Threshold voltage) and b) Start-up by applying the input voltage (with the converter enabled via ON/OFF remote control).

The startup times are measured with maximum resistive load as: a) the interval between the point when the ramping input voltage crosses the Turn-on Threshold and the output voltage reaches 90% of its nominal value and b) the interval between the point when the converter is enabled by ON/OFF remote control and time when the output voltage reaches 90% of its nominal value.

When converter is started by applying the input voltage with ON/OFF pin active there is delay of 500msec that was intentionally provided to prevent potential startup issues especially at low input voltages

Wide Input 1000 Watt Isolated Full Brick DC-DC

Input Source Impedance

Because of the switching nature and negative input impedance of DC-DC converters, the input of these converters must be driven from the source with both low AC impedance and DC input regulation.

The ICF converters are designed to operate without external components as long as the source voltage has very low impedance and reasonable voltage regulation. However, since this is not the case in most applications an additional input capacitor is required to provide proper operations of the ICF converter. Specified values for input capacitor are recommendation and need to be adjusted for particular application. Due to large variation between applications some experimentation may be needed.

In many applications, the inductance associated with the distribution from the power source to the input of the converter can affect the stability and in some cases, if excessive, even inhibit operation of the converter. This becomes of great consideration for input voltage at 12V or below.

The DC input regulation, associated with resistance between input power source and input of the converter, plays significant role in particular in low input voltage applications such as 12V battery systems.

Note that input voltage at the input pins of the connector must never degrade below Turn-off threshold under all load operating conditions.

Note that in applications with high pulsating loads additional input as well as output capacitors may be needed. In addition, for EMI conducted measurement, due to low input voltage it is recommended to use 5μ H LISNs instead of typical 50μ H LISNs.

Input/Output Filtering

Input Capacitor

Minimum required input capacitance, mounted close to the input pins of the converter, is 1000μ F with ESR < 0.1Ω .

Several criteria need to be met when choosing input capacitor: a) type of capacitor, b) capacitance to provide additional energy storage, c) RMS current rating, d) ESR value that will ensure that output impedance of the input filter is lower than input impedance of the converter and its variation over the temperature.

Since inductance of the input power cables could have significant voltage drop due to rate of change of input current di(in)/dt during transient load operation, an external capacitor on the output of the converter is required to reduce di(in)/dt. Another constraint is minimum rms current rating of the input capacitors which is application dependent. One component of input rms current handled by input capacitor is high frequency component at switching frequency of the converter (typ. 400kHz) and is specified under "Input terminal ripple current" *ic.* Typical values at full rated load and 24 Vin are provided in Section "Characteristic Waveforms" for each model and are in range of 2.5A (28Vout) – 3.6A (24Vout). It is recommended to use ceramic capacitors for attenuating this component for input terminal ripple current, which

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is also required to meet requirement for conducted EMI (See EMI Section). The second component of the input ripple current is due to pulsating load current being reflected to the input and electrolytic capacitors usually used for this purpose need to be selected accordingly. Using several electrolytic capacitors in parallel on the input is recommended.

ESR of the electrolytic capacitors, need to be carefully chosen taken into account temperature dependence.

Output Capacitor

Similar considerations apply for selecting external output capacitor. For additional high frequency noise attenuation use of ceramic capacitors is recommended while in order to provide stability of the converter during high pulsating load high value electrolytic capacitor is required. It is recommended to use several electrolytic capacitors in parallel in order to reduce effective ESR. Note that external output capacitor also reduces slew rate of the input current during pulsating load transients as discussed above.

We recommend 2 x 470uF (<40m Ω total ESR) or 3 x 330uF as minimum external output capacitance.

ON/OFF (Pins 1 and 2)

The ON/OFF pin is used to turn the power converter on or off remotely via a system signal and has positive logic. A typical connection for remote ON/OFF function is shown in Fig. 1.

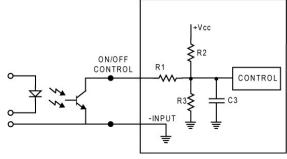


Fig. 1: Circuit configuration for ON/OFF function.

The positive logic version turns on when the ON/OFF pin is at logic high and turns off when at logic low. The converter is on when the ON/OFF pin is either left open or external voltage greater than 2V and not more than 12V is applied between ON/OFF pin and – INPUT pin. See the Electrical Specifications for logic high/low definitions.

The negative logic version turns on when the ON/OFF pin is at logic low and turns off when at logic high. The converter is on when the ON/OFF pin is either shorted to –INPUT pin or kept below 0.8V. The converter is off when the ON/OFF pin is either left open or external voltage not more than 12V is applied between ON/OFF pin and –INPUT pin. See the Electrical Specifications for logic high/low definitions.

The ON/OFF pin is internally pulled up to typically 4.5V via resistor and connected to internal logic circuit via RC circuit in order to filter out noise that may occur on the ON/OFF pin. A properly debounced mechanical switch, open-collector transistor, or FET can be used to drive the input of the ON/OFF pin. The device must be capable of sinking up to 0.36mA at a low level voltage of 0.8 V. During logic high, the typical maximum voltage at ON/OFF pin (generated by the converter) is 4.5V, and the maximum allowable leakage current is 160 μ A. If not using the remote on/off feature leave the ON/OFF pin open.

TTL Logic Level - The range between 0.81V and 2V is considered the dead-band. Operation in the dead-band is not recommended.

External voltage for ON/OFF control should not be applied when there is no input power voltage applied to the converter.

Output Overcurrent Protection (OCP)

The converter is protected against overcurrent or short circuit conditions. Upon sensing an overcurrent condition, the converter will switch to constant current operation and thereby begin to reduce output voltage. When the output voltage drops below approx. 50% of the nominal value of output voltage, the converter will shut down.

Once the converter has shut down, it will attempt to restart nominally every 2 seconds. The attempted restart will continue indefinitely until the overload or short circuit conditions are removed or the output voltage rises above 50% of its nominal value.

Once the output current is brought back into its specified range, the converter automatically exits the hiccup mode and continues normaloperation.

During initial startup if output voltage does not exceed typical 50% of nominal output voltage within 500 msec after the converter is enabled, the converter will be shut down and will attempt to restart after 2 seconds.

In case of startup into short circuit, internal logic detects short circuit condition and shuts down converter typical 5 msec after condition is detected. The converter will attempt to restart after 2 seconds until short circuit condition exists.

Output Overvoltage Protection (OVP)

The converter will shut down if the output voltage across +OUT (Pins 5 and 6) and -OUT (Pins 8 and 9) exceeds the threshold of the OVP circuitry. The OVP circuitry contains its own reference, independent of the output voltage regulation loop. Once the converter has shut down, it will attempt to restart every 2 seconds until the OVP condition is removed.

Note that OVP threshold is set for nominal output voltage and not trimmed output voltage value or remote sense voltage.

Overtemperature Protection (OTP)

The ICF converters have non-latching overtemperature protection. It will shut down and disable the output if temperature at the center of the base plate exceeds a threshold of typical 108°C for 9Vin, 112°C for 12Vin and 115°C for 24Vin/36Vin. Measured with ICF converter soldered to 5" x 3.5" x 0.07" 4 layers/ 2 Oz Cooper FR4 PCB. The converter will automatically restart when the base temperature has decreased by approximately 20°C.

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Safety Requirements

Basic Insulation is provided between input and the output. The converters have no internal fuse. To comply with safety agencies requirements, a fast-acting or time-delay fuse is to be provided in the unearthed lead. Recommended fuse values are:

a) 140A for 9V<Vin<18V

b) 90A for 18V<Vin<36V.

Electromagnetic Compatibility (EMC)

EMC requirements must be met at the end-product system level, as no specific standards dedicated to EMC characteristics of board mounted component dc-dc converters exist.

With the addition of a two stage external filter, the ICF converters will pass the requirements of MILSTD-461F CE102 Base Curve for conducted emissions. Note that 5uH LISN should be used in order to enable operation of the converter at low input voltage.

Remote Sense Pins (Pins 10 and 11)

Sense inputs compensate for output voltage inaccuracy delivered at the load.

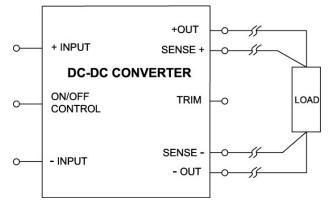


Fig. 2: Circuit configuration for Remote sense function.

The sense input and power Vout pins are internally connected through 100Ω (SENSE+ to +OUT) and 10Ω (SENSE- to -OUT) resistors enabling the converter to operate without external connection to the Sense. If the Sense function is not used for remote regulation, the user should connect SENSE- (Pin 10) to - OUT (Pins 8 and 9) and SENSE+ (Pin 11) to +OUT (Pins 5 and 6) at the converter pins.

Sense lines must be treated with care in PCB layouts and should run adjacent to DC signals. If cables and discrete wiring is used, it is recommended to use twisted pair, shielded tubing or similar techniques.

The maximum voltage difference between Sense inputs and corresponding power pins should be kept below 1V, i.e.:

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 $V(SENSE+) - V(+OUT) \le 1V$

 $V(-OUT) - V(SENSE-) \le 1V$

Note that maximum output power is determined by maximum output current and highest output voltage at the output pins of the converter:

 $[V(+OUT) - V(-OUT)]x \text{ lout} \le Pout rated$

Output Voltage Adjust/TRIM (Pin 12)

The TRIM (Pin 12) allows user to adjust output voltage 10% up or -40% down relative to rated nominal voltage by addition of external trim resistor. Trim resistor should be mounted close to the converter and connected with short leads. Internal resistor in the converter used for the TRIM is high precision 0.1% with temperature coefficient 25 ppm/ °C. The accuracy of the TRIM is therefore determined by tolerance of external Trim resistor. If trimming is not used, the TRIM pin should be left open.

Trim Down – Decrease Output Voltage

Trimming down is accomplished by connecting an external resistor, R*trim-down*, between the TRIM (pin 12) and the SENSE-(pin 10), with a value of:

$$\begin{aligned} \text{Rtrim-down} &= \left(\frac{499}{\Delta} - 9.98\right) \text{ [k}\Omega \text{]} \\ \text{Where,} \\ \text{Rtrim-down} &= \text{Required value of the trim-down resistor [k}\Omega \text{]} \\ \text{Vo(NOM)} &= \text{Nominal value of output voltage} \quad [V] \\ \text{Vo(REQ)} &= \text{Required value of output voltage} \quad [V] \\ \Delta &= \left|\frac{\text{VO(REQ)} - \text{VO(NOM)}}{\text{VO(NOM)}}\right| \quad [\%] \\ \Delta &= \left|\frac{\text{VO(REQ)} - \text{VO(NOM)}}{\text{VO(NOM)}}\right| \quad [\%] \\ \hline & \begin{array}{c} + \text{INPUT} & \text{SENSE +} \\ \text{OC} & \text{CONTROL} & \text{TRIM} \\ \text{ON/OFF} & \text{TRIM} \\ \text{ON/OFF} & \text{ONTROL} & \text{SENSE -} \\ - \text{INPUT} & \text{OUT} & \text{OUT} \\ \end{array}$$

Fig. 3: Circuit configuration for Trim-down function

To trim the output voltage 10% (Δ =10) down, required external trim resistance is:

Rtrim-down = $\left(\frac{499}{10} - 9.98\right) = 39.92 \text{ k}\Omega$

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Trim Up – Increase Output Voltage

Trimming up is accomplished by connecting an external resistor, R*trim-up*, between the TRIM (pin 12) and the SENSE+ (pin 11), with a value of:

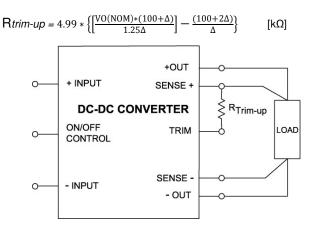


Fig. 4: Circuit configuration for Trim-up function

To trim the output voltage up, for example 24V to 26.4V, Δ =10 and required external resistor is:

Rtrim-up = 4.99 * { $\left[\frac{24*(100+10)}{1.25*10}\right] - \frac{(100+2*10)}{10}$ } = 1015 kΩ

Note that trimming output voltage more than 10% is not recommended and OVP may be tripped.

Active Voltage Programming

In applications where output voltage need to be adjusted actively, an external voltage source, such as for example a Digital-to-Analog converter (DAC), capable of both sourcing and sinking current can be used. It should be connected across with series resistor Rg across TRIM (Pin 12) and SENSE- (Pin 10). External trim voltage should not be applied before converter is enabled in order to provide proper startup output voltage waveform and prevent tripping overvoltage protection. Please contact Murata technical representative for more details.

Thermal Consideration

The ICF converter can operate in a variety of thermal environment. However, in order to ensure reliable operation of the converter, sufficient cooling should be provided. The ICF converter is encapsulated in plastic case with metal baseplate on the top. In order to improve thermal performance, power components inside the unit are thermally coupled to the baseplate. In addition, thermal design of the converter is enhanced by use of input and output pins as heat transfer elements. Heat is removed from the converter by conduction, convection and radiation.

There are several factors such as ambient temperature, airflow,

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converter power dissipation, converter orientation how converter is

mounted as well as the need for increased reliability that need to be taken into account in

order to achieve required performance. It is highly recommended to measure temperature in the middle of the baseplate in particular application to ensure that proper cooling of the converter is provided. A reduction in the operating temperature of the converter will result in increased reliability.

Thermal Derating

There are two most common applications: 1) the ICF converter is thermally attached to a cold plate inside chassis without any forced internal air circulation; 2) the ICF converter is mounted in an open chassis on system board with forced airflow with or without an additional heatsink attached to the base plate of the ICF converter.

The best thermal results are achieved in application 1) since the converter is cooled entirely by conduction of heat from the top surface of the converter to a cold plate and temperature of the components is determined by the temperature of the cold plate. There is also some additional heat removal through the converter's pins to the metal layers in the system board. It is highly recommended to solder pins to the system board rather than using receptacles. Typical derating output power and current are shown in Figs. 10–13 for various baseplate temperatures up to 105°C. Note that operating the converter at these limits for prolonged time will affect reliability.

Soldering Guidelines

The RoHS-compliant through-hole ICF converters use Sn/Ag/Cu Pb-free solder and RoHS-compliant component. They are designed to be processed through wave soldering machines. The pins are 100% matte tin over nickel plated and compatible with both Pb and Pb-free wave soldering processes. It is recommended to follow specifications below when installing and soldering ICF converters. Exceeding these specifications may cause damage to the ICF converter.

Wave Solder Guideline For Sn/Ag/Cu based solders						
Maximum Preheat Temperature	115 ºC					
Maximum Pot Temperature	270 ºC					
Maximum Solder Dwell Time	7 seconds					
Wave Solder Guideline For Sn/Pb based solders						
Wave Solder Guideline For Sn/Pb based se	olders					
Wave Solder Guideline For Sn/Pb based so Maximum Preheat Temperature	olders 105 ºC					

NOTE: ICF converters are not recommended for water wash process. Contact the factory for additional information if water wash is necessary.

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Test Configuration

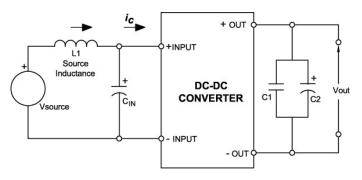


Fig. 5: Test setup for measuring input reflected ripple currents i_c

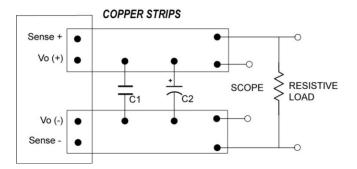


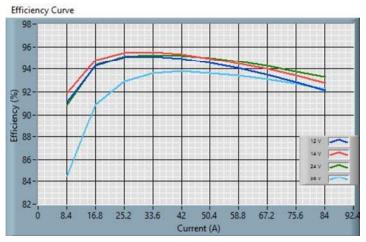
Fig. 6: Test setup for measuring output voltage ripple, startup and step load transient waveforms

Ref. Des.	Manufacture's P/N	ICF0184V1	ICF0442V1 & ICF0536V1	ICF0621V1 & ICF0719V1
L1	N/A	6 ft. cable, AWG 4	100nH	100nH
CIN	MAL214699108E3 (Vishay)	2 x 470 μF/72mΩ (650mΩ)	2 x 470 μF/72mΩ (650mΩ)	2 x 470 μF/76mΩ (650mΩ)
C1	GRM32ER72A475KA12L (Murata)	10 μF/1210/X7R/100V	10 μF/1210/X7R/100V	10 μF/1210/X7R/100V
	PCR1E471MCL1GS	3 x 470 $\mu\text{F}/$ 25V/ 15 m Ω (30 m $\Omega)$	N/A	N/A
	PCR1J101MCL1GS (Nichicon)	N/A	$3~x~100~\mu F$ / $63V$ / $24~m\Omega$ (48 mΩ)	N/A
	PCR1K680MCL1GS (Nichicon)	N/A	N/A	3 x 68 μF / 80V / 28 m Ω (56 m $\Omega)$
C2	UPS2A221MPD (Nichicon)	N/A	220 μF / 100V / 100mΩ	220 μF / 100V / 100mΩ
	MAL214699108E3 (Vishay)	N/A	470 μF / 72mΩ (650mΩ)	N/A
	MAL214699606E3 (Vishay)	2 X 1500 μF / 50mΩ (450mΩ)	N/A	N/A
	MAL214699608E3 (Vishay)	2200 μF / 50mΩ (450mΩ)	N/A	N/A

Table 1: Component values used in test setup from Figs. 5 and 6. Resistance in () represents ESR value at -40°C for specified capacitor.

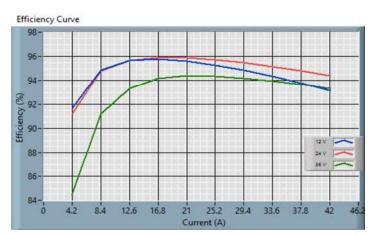
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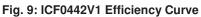
Wide Input 1000 Watt Isolated Full Brick DC-DC



Characteristic Curves – Efficiency and Power Dissipation







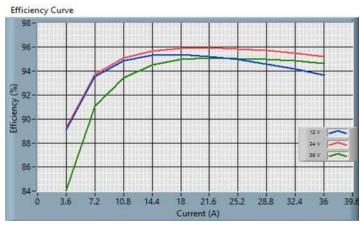
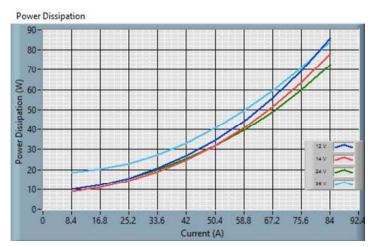


Fig. 11: ICF0536V1 Efficiency Curve





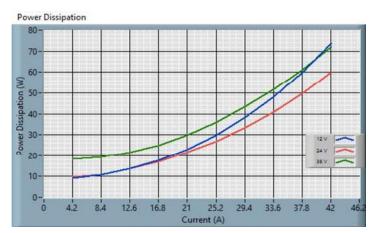


Fig. 10: ICF0442V1 Power Dissipation

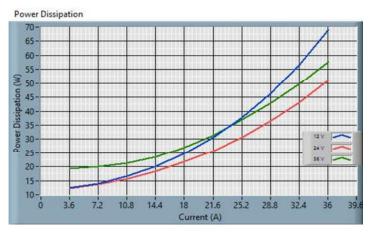


Fig. 12: ICF0536V1 Power Dissipation

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Characteristic Curves – Efficiency and Power Dissipation

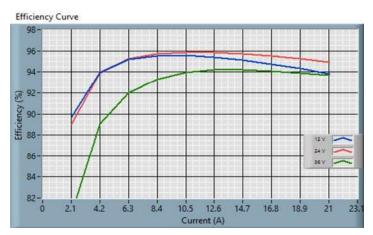


Fig. 13: ICF0621V1 Efficiency Curve

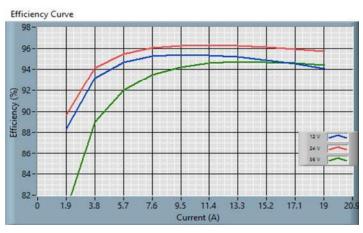
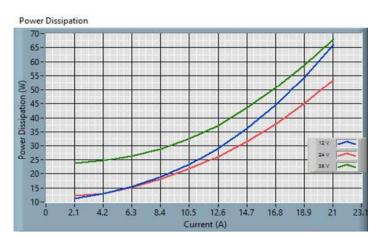


Fig. 15: ICF0719V1 Efficiency Curve





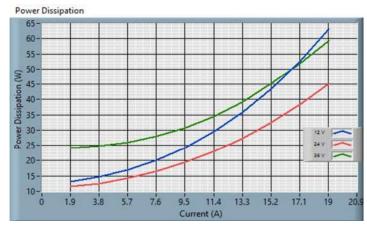


Fig. 16: ICF0719V1 Power Dissipation

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Wide Input 1000 Watt Isolated Full Brick DC-DC

Characteristic Curves – Derating Curves

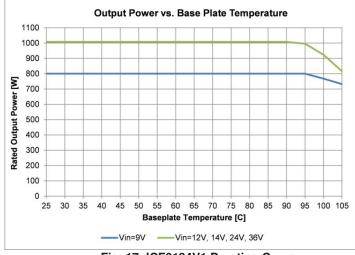


Fig. 17: ICF0184V1 Derating Curve

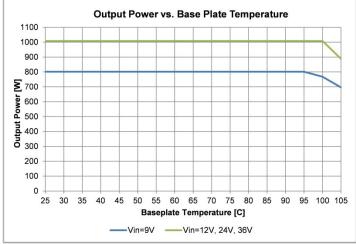


Fig. 19: ICF0442V1 Derating Curve

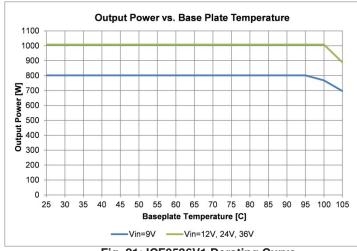


Fig. 21: ICF0536V1 Derating Curve

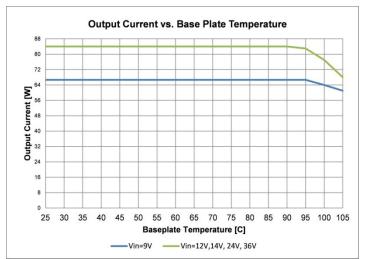


Fig. 18: ICF0184V1 Derating Curve

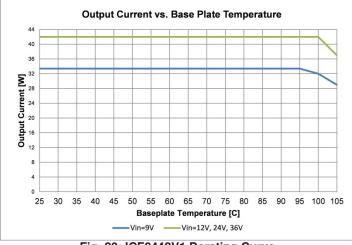


Fig. 20: ICF0442V1 Derating Curve

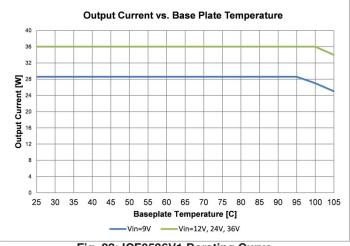


Fig. 22: ICF0536V1 Derating Curve

Characteristic Curves – Derating Curves

ICF Series

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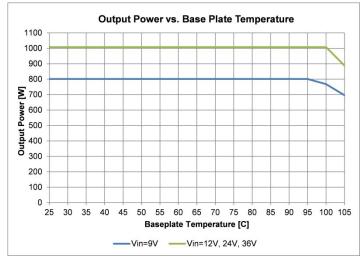


Fig. 23: ICF0621V1 Derating Curve

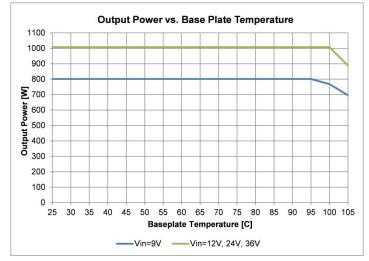


Fig. 25: ICF0719V1 Derating Curve

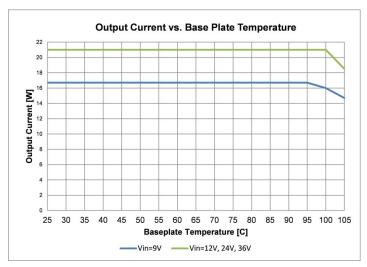


Fig. 24: ICF0621V1 Derating Curve

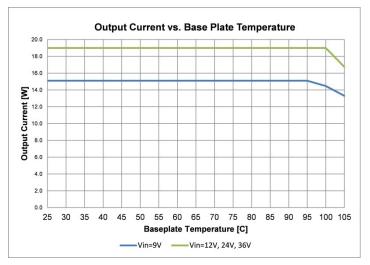
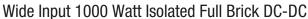


Fig. 26: ICF0719V1 Derating Curve

ICF Series



Characteristic Waveforms – ICF0184V1

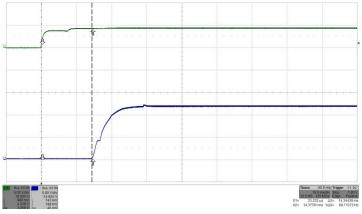


Fig. 27: Turn-on by ON/OFF transient (with Vin applied) at full rated load current (resistive) at Vin = 14V. Top trace (C1): ON/OFF signal (5 V/div.). Bottom trace (C4): Output voltage (5 V/div.). Time: 10 ms/div.

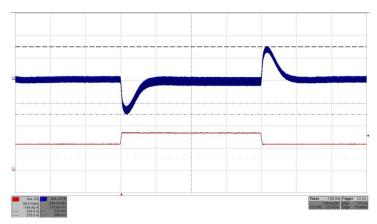


Fig. 29: Output voltage response to load current step change 70% - 100%-70% (58.5A–84A–58.8A) with di/dt =0.5A/ μ s at Vin = 14V . Top trace (C4): Output voltage (200 mV/div.). Bottom trace (C3): Load current (50A/div.). Time: 1ms/div.

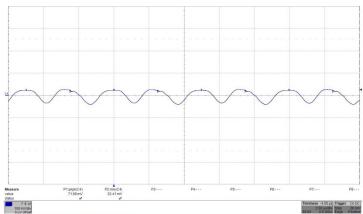


Fig. 31: Output voltage ripple (100 mV/div.) at full rated load current into a resistive load at Vin = 14 V. Time: 2 μ s/div.

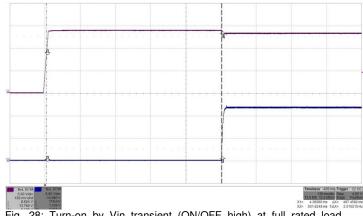


Fig. 28: Turn-on by Vin transient (ON/OFF high) at full rated load current (resistive) at Vin = 44V. Top trace (C2): Input voltage Vin (5 V/div.). Bottom trace (C4): Output voltage (5 V/div.). Time: 100 ms/div.

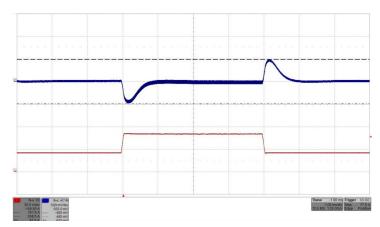


Fig. 30: Output voltage response to load current step change 50% - 100%-50% (42A-84A-42A) with di/dt =1A/ μ s at Vin = 14 V. Top trace (C4): Output voltage (500 mV/div.). Bottom trace (C3): Load current (50A/div.). Time: 1ms/div.

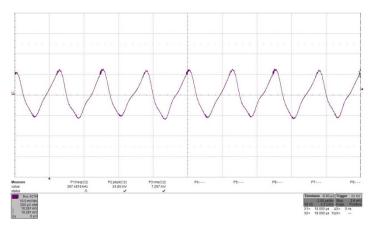


Fig. 32 Input reflected ripple current, ic (500mA/mV), measured at input terminals at full rated load current at Vin = 24 V. Refer to Fig. 2 for test setup. Time: 2 μ s/div. RMS input ripple current is 7.3*0.5A = 3.65A_{rms}.

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Characteristic Waveforms – ICF0442V1

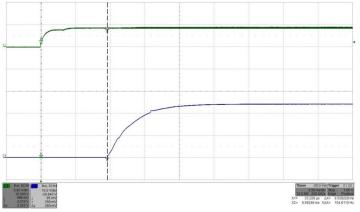


Fig. 33: Turn-on by ON/OFF transient (with Vin applied) at full rated load current (resistive) at Vin = 24V. Top trace (C1): ON/OFF signal (5 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 5 ms/div.

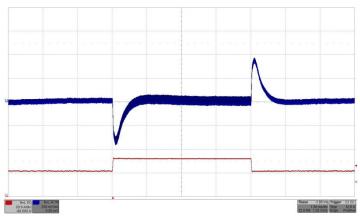


Fig. 35: Output voltage response to load current step change 50% - 75%-50% (21A-31.5A-21A) with di/dt =1A/µs at Vin = 24V . Top trace (C4): Output voltage (200 mV/div.). Bottom trace (C3): Load current (20A/div.). Co = 470μ F/70m Ω . Time: 1ms/div.

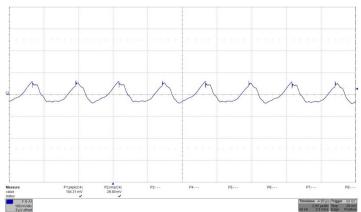


Fig. 37: Output voltage ripple (100 mV/div.) at full rated load current into a resistive load at Vin = 24 V. Co = $2 \times 470 \ \mu$ F/70m Ω . Time: 2 μ s/div.

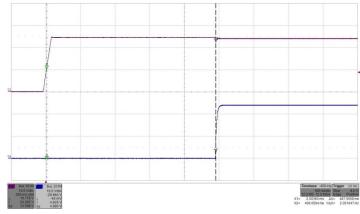


Fig. 34: Turn-on by Vin transient (ON/OFF high) at full rated load current (resistive) at Vin = 24V. Top trace (C2): Input voltage Vin (10 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 100 ms/div.

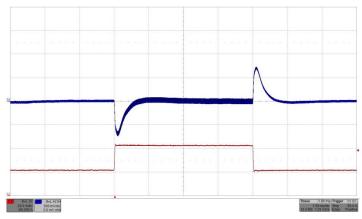


Fig. 36: Output voltage response to load current step change 50% - 100%-50% (21A-42A-21A) with di/dt =1A/ μ s at Vin = 24 V. Top trace (C4): Output voltage (500 mV/div.). Bottom trace (C3): Load current (20A/div.). Co = 2 x 470 μ F/70m Ω . Time: 1ms/div.

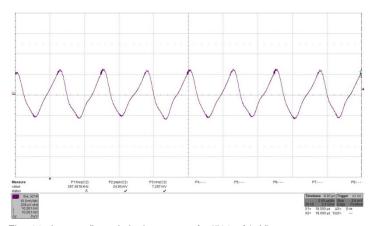


Fig. 38: Input reflected ripple current, ic (500mA/mV), measured at input terminals at full rated load current at Vin = 24 V. Refer to Fig. 2 for test setup. Time: $2 \mu s/div$. RMS input ripple current is 7.3*0.5A = $3.65A_{rms}$.

ICF Series

Wide Input 1000 Watt Isolated Full Brick DC-DC

Characteristic Waveforms – ICF0536V1

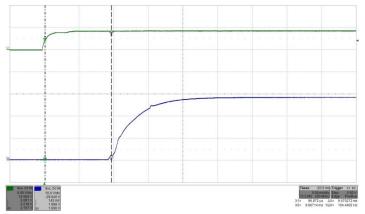


Fig. 39: Turn-on by ON/OFF transient (Vin applied) at full rated load current (resistive) at Vin = 24V. Top trace (C1): ON/OFF signal (5 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 5 ms/div.

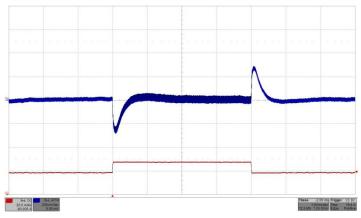


Fig. 41: Output voltage response to load current step change 50% - 75%-50% (18A–27A–18A) with di/dt =1A/µs at Vin = 24V . Top trace (C4): Output voltage (200 mV/div.). Bottom trace (C3): Load current (10A/div.). Co = 470µF/70mΩ. Time: 1ms/div.

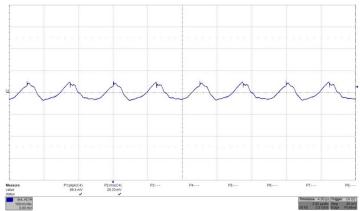


Fig. 43: Output voltage ripple (100 mV/div.) at full rated load current into a resistive load at Vin = 24 V. Co = 470 μ F/70m Ω . Time: 2 μ s/div.

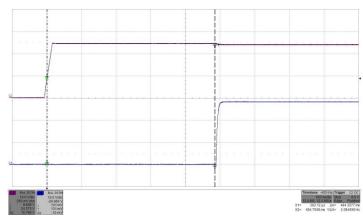


Fig. 40: Turn-on by Vin (ON/OFF high) transient at full rated load current (resistive) at Vin = 24V. Top trace (C2): Input voltage Vin (10 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 100 ms/div.

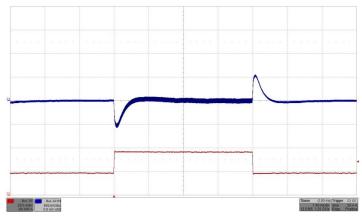


Fig. 42: Output voltage response to load current step change 50% - 100%-50% (18A-36A-18A) with di/dt =1A/µs at Vin = 24V . Top trace (C4): Output voltage (500 mV/div.). Bottom trace (C3): Load current (10A/div.). Co = 470 μ F/70m Ω . Time: 1ms/div.

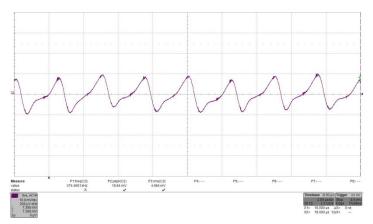


Fig. 44: Input reflected ripple current, i_C (500 mA/div.), measured at input terminals at full rated load current at Vin = 24 V. Refer to Fig. 2 for test setup. Time: 2 μ s/div. RMS input ripple current is 4.968*0.5A = 2.48A_{rms}.

ICF Series

Wide Input 1000 Watt Isolated Full Brick DC-DC

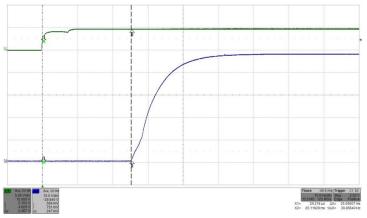


Fig. 45: Turn-on by ON/OFF transient (Vin applied) at full rated load current (resistive) at Vin = 24V. Top trace (C1): ON/OFF signal (5 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 10 ms/div.

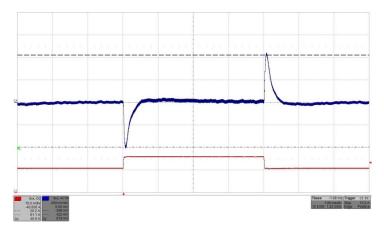


Fig. 47: Output voltage response to load current step change 50% - 75%-50% (10.5A–15.75A–10.5A) with di/dt =1A/ μ s at Vin = 24V. Top trace (C4): Output voltage (200 mV/div.). Bottom trace (C3): Load current (10A/div.).. Time: 1ms/div.

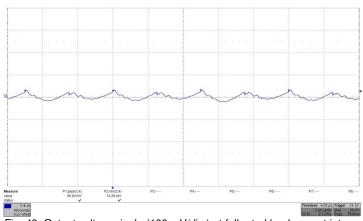


Fig. 49: Output voltage ripple (100 mV/div.) at full rated load current into a resistive load at Vin = 24 V. Time: $2 \mu s/div$.

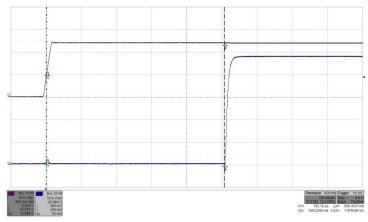


Fig. 46: Turn-on by Vin (ON/OFF high) transient at full rated load current (resistive) at Vin = 24V. Top trace (C2): Input voltage Vin (10 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 100 ms/div.

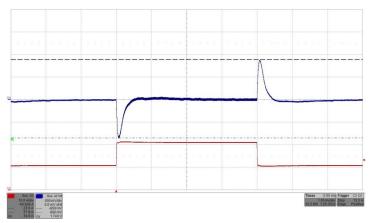


Fig. 48: Output voltage response to load current step change 50% - 100%-50% (10.5A-21A-10.5A) with di/dt =1A/ μ s at Vin = 24V. Top trace (C4): Output voltage (500 mV/div.). Bottom trace (C3): Load current (10A/div.). Time: 1ms/div.

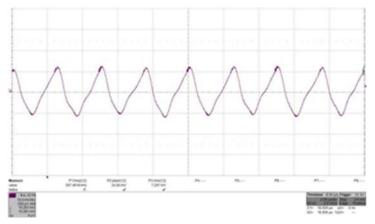


Fig. 50: Input reflected ripple current, i_C (500 mA/div.), measured at input terminals at full rated load current at Vin = 24 V. Refer to Fig. 2 for test setup. Time: 2 µs/div. RMS input ripple current is 7.3*0.5A = $3.65A_{rms}$.

Characteristic Waveforms – ICF0621V1

ICF Series

Wide Input 1000 Watt Isolated Full Brick DC-DC

Characteristic Waveforms – ICF0719V1

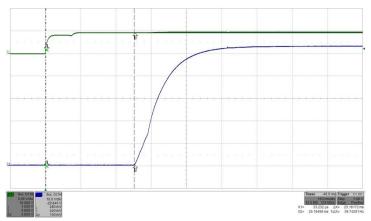


Fig. 51: Turn-on by ON/OFF transient (Vin applied) at full rated load current (resistive) at Vin = 24V. Top trace (C1): ON/OFF signal (5 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 10 ms/div.

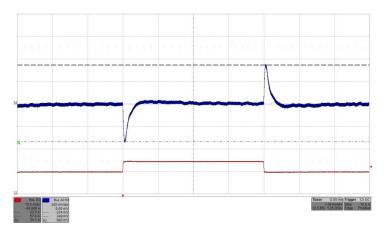


Fig. 53: Output voltage response to load current step change 50% - 75%-50% (9.5A-14.25A-9.5A) with di/dt =1A/ μ s at Vin = 24V. Top trace (C4): Output voltage (200 mV/div.). Bottom trace (C3): Load current (10A/div.).. Time: 1ms/div.

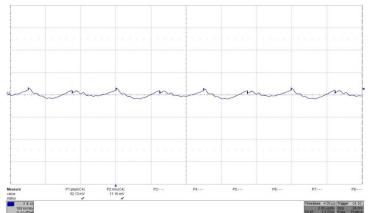


Fig. 55: Output voltage ripple (100 mV/div.) at full rated load current into a resistive load at Vin = 24 V. Time: $2 \mu s/div$.

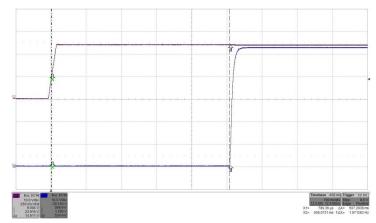


Fig. 52: Turn-on by Vin (ON/OFF high) transient at full rated load current (resistive) at Vin = 24V. Top trace (C2): Input voltage Vin (10 V/div.). Bottom trace (C4): Output voltage (10 V/div.). Time: 100 ms/div.

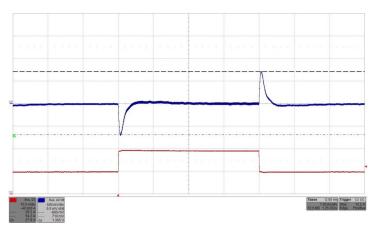


Fig. 54: Output voltage response to load current step change 50% - 100%-50% (9.5A-19A-9.5A) with di/dt =1A/ μ s at Vin = 24V . Top trace (C4): Output voltage (500 mV/div.). Bottom trace (C3): Load current (10A/div.). Time: 1ms/div.

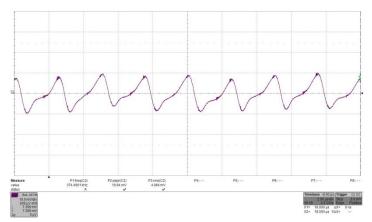


Fig. 56: Input reflected ripple current, i_C (500 mA/div.), measured at input terminals at full rated load current at Vin = 24 V. Refer to Fig. 2 for test setup. Time: 2 µs/div. RMS input ripple current is 4.968*0.5A = 2.48A_{rms}.

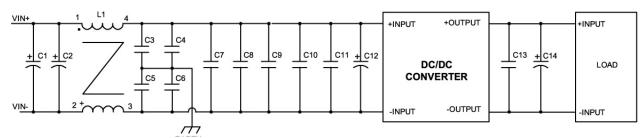
ICF Series

EMC Consideration:

Wide Input 1000 Watt Isolated Full Brick DC-DC

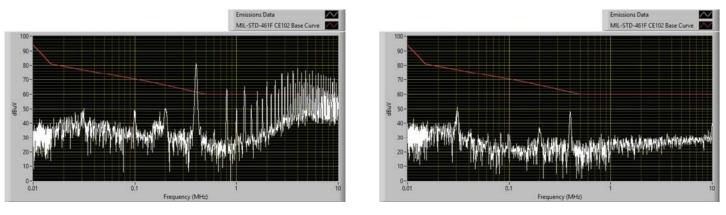
The filter circuit schematic for suggested input filter configuration as tested to meet the conducted emission limits of MILSTD-461F CE102 Base Curve is shown in Fig. 57. The plots of conducted EMI spectrum measured using 5uH LISNs are shown in Fig. 58.

Note: Customer is ultimately responsible for the proper selection, component rating and verification of the suggested parts based on the end application.



Comp. Des.	Description
C1, C2, C12, C14	470μ F/50V/70m Ω Electrolytic Capacitor (Vishay MAL214699108E3 or equivalent)
C3, C4, C5, C6	4.7nF/1210/X7R/1500V Ceramic Capacitor
C7, C8, C9, C10, C11, C13	10µF/1210/X7R/50V Ceramic Capacitor
L1	CM choke, 130uH, Leakage = 0.6uH (4T on toroid 22.1mm x 13.7 mm x 7.92 mm)

Fig. 57: Typical input EMI filter circuit to attenuate conducted emissions per MILSTD-461F CE102 Base Curve.



a) Without input filter from Fig. 57 (C9 = 2 x 470μ F/50V/70m Ω)

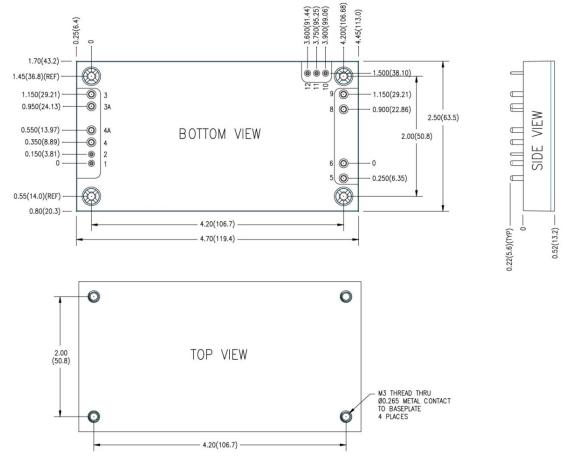
b) With input filter from Fig. 57.

Fig. 58: Input conducted emissions measurement (Typ.) of ICF0442V1.

ICF Series

Wide Input 1000 Watt Isolated Full Brick DC-DC

Mechanical Specifications:



Input/Output Connections		
Pin	Label	Function
1	+ON/OFF	TTL input with internal pull up, referenced to ON/OFF pin, used to turn converter on and off
2	-ON/OFF	Negative input of Remote ON/OFF
3	-INPUT	Negative Input Voltage
ЗA	-INPUT	Negative Input Voltage
4	+INPUT	Positive Input Voltage
4A	+INPUT	Positive Input Voltage
5	+OUT	Positive Output Voltage
6	+OUT	Positive Output Voltage
8	-OUT	Negative Output Voltage
9	-OUT	Negative Output Voltage
10	SENSE-	Negative Remote Sense
11	SENSE+	Positive Remote Sense
12	TRIM	Used to trim output voltage +10/-40%

NOTE: Pinout as well as pin number and pin diameter are inconsistent between manufacturers of the full brick converters. Make sure to follow the pin function, not the pin number, as well as spec for pin diameter when laying out your board.

NOTES:

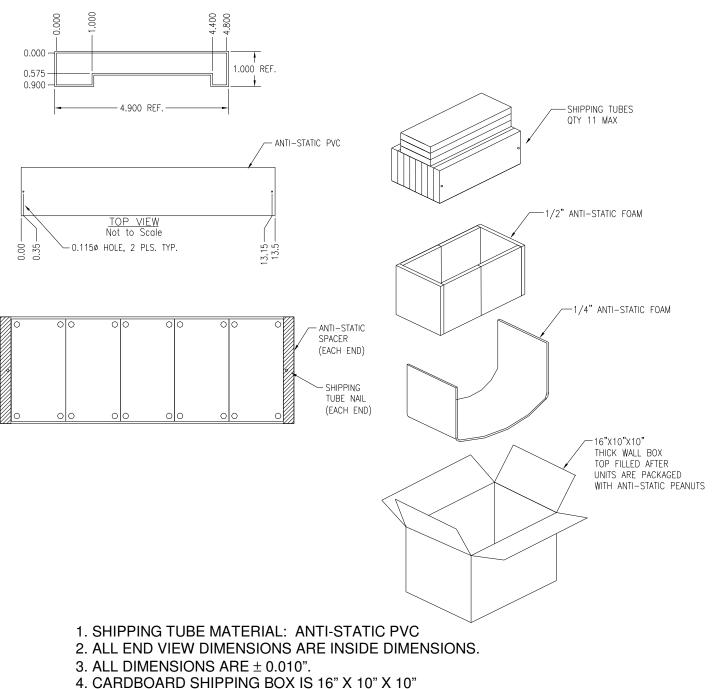
Unless otherwise specified: All dimensions are in inches [millimeter] Tolerances: x.xx in. ±0.02 in. [x.x mm ± 0.5mm] x.xxx in. ±0.010 in. [x.xx mm ± 0.25mm]

Torque fasteners into threaded mounting inserts at 10 in.lbs. or less. Greater torque may result in damage to unit and void the warranty.

ICF Series

Packaging Information:

Wide Input 1000 Watt Isolated Full Brick DC-DC



- 5. MAXIMUM NUMBER OF UNITS (MPQ) PER BOX IS 55 CONVERTERS.
- 6. BOX IS TOP FILLED WITH ANTI-STATIC SHIPPING PEANUTS

Murata Power Solutions, Inc. 129 Flanders Road, Westborough MA 01581 U.S.A. ISO 9001 and 14001 REGISTERED



This product is subject to the following operating requirements and the Life and Safety Critical Application Sales Policy:

Refer to: http://www.murata-ps.com/requirements/

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