MSCSM120AM042CT6LIAG Datasheet Very Low Stray Inductance Phase Leg SiC MOSFET Power Module

January 2020





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1 Revision History

The revision history describes the changes that were implemented in the document. The changes are listed by revision, starting with the most current publication.

1.1 Revision 1.0

Revision 1.0 was published in January 2020. It is the first publication of this document.



2 Product Overview

The MSCSM120AM042CT6LIAG device is a 1200 V, 495 A full Silicon Carbide power module.

Figure 1 • Electrical Schematic of MSCSM120AM042CT6LIAG Device

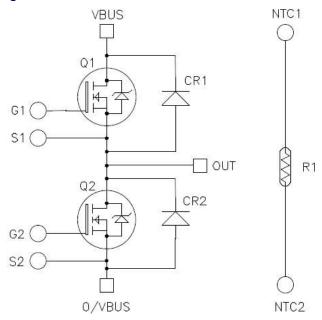
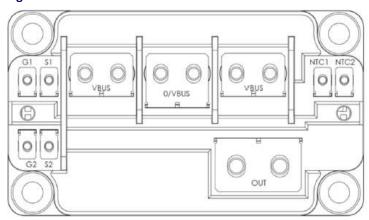


Figure 2 • Pinout Location



All ratings at Tj = 25 °C, unless otherwise specified.

Caution:These devices are sensitive to electrostatic discharge. Proper handling procedures should be followed.



2.1 Features

The following are the features of MSCSM120AM042CT6LIAG device:

- SiC power MOSFET
 - Low R_{DS(on)}
 - High temperature performance
- SiC Schottky diode
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature independent switching behavior
 - Positive temperature coefficient on VF
- · Very low stray inductance
- Internal thermistor for temperature monitoring
- M4 and M5 power connectors
- M2.5 signals connectors
- AlN substrate for improved thermal performance

2.2 Benefits

The following are the benefits of MSCSM120AM042CT6LIAG device:

- High efficiency converter
- Outstanding performance at high frequency operation
- Direct mounting to heatsink (isolated package)
- Low junction-to-case thermal resistance
- · Low profile
- RoHS compliant

2.3 Applications

The following are the applications of MSCSM120AM042CT6LIAG device:

- Welding converters
- Switched mode power supplies
- Uninterruptible power supplies
- EV motor and traction drive



3 Electrical Specifications

This section provides the electrical specifications for the MSCSM120AM042CT6LIAG device.

3.1 SiC MOSFET Characteristics

The following table shows the absolute maximum ratings of MSCSM120AM042CT6LIAG device.

Table 1 • Absolute Maximum Ratings

Symbol	Parameters	Maximum Ratings	Unit		
V _{DSS}	Drain–source voltage	1200	V		
I _D	Continuous drain current	Continuous drain current $T_C = 25^{\circ}C$		А	
	T _C = 80°C		395 ¹		
I _{DM}	Pulsed drain current	990			
V _{GS}	Gate-source voltage		-10/25	V	
R _{DSon}	Drain–source ON resistance	5.2	mΩ		
P _D	Power dissipation	T _C = 25°C	2031	w	

Note:

1. Specification of SiC MOSFET device but output current must be limited due to size of power connectors.

The following table shows the electrical characteristics of MSCSM120AM042CT6LIAG device.

Table 2 • Electrical Characteristics

Symbol	Characteristics	Test Conditions		Min	Тур	Max	Unit
I _{DSS}	Zero gate voltage drain current	V _{GS} = 0 V ; V _{DS} = 1200 V			60	600	μΑ
R _{DS(on)}	Drain–source on resistance	$V_{GS} = 20 \text{ V}$ $I_D = 240 \text{ A}$	T _C = 25°C		4.2	5.2	mΩ
			T _C = 175°C		6.7		
V _{GS(th)}	Gate threshold voltage	$V_{GS} = V_{DS}$, $I_D = 6 \text{ mA}$		1.8	2.8		V
I _{GSS}	Gate-source leakage current	V _{GS} = 20 V, V _{DS} = 0 V				0.6	μΑ



The following table shows the dynamic characteristics of MSCSM120AM042CT6LIAG device.

Table 3 • Dynamic Characteristics

Symbol	Characteristics	Test Conditions	Min	Тур	Max	Unit
C _{iss}	Input capacitance	V _{GS} = 0 V		18.1		nF
C _{oss}	Output capacitance	V _{DS} = 1000 V f = 1 MHz		1.6		
C _{rss}	Reverse transfer capacitance			0.15		
Qg	Total gate charge	V _{GS} = -5/20 V		1392		nC
Q_{gs}	Gate-source charge	V _{Bus} = 800 V I _D = 240 A		246		
Q_{gd}	Gate-drain charge			300		
T _{d(on)}	Turn-on delay time	$V_{GS} = -5/20 \text{ V}$ $T_{J} = 150 \text{ °C}$ $V_{Bus} = 600 \text{ V}$ $I_{D} = 300 \text{ A}$ $R_{G} = 0.5 \Omega$		56		ns
T _r	Rise time			55		
T _{d(off)}	Turn-off delay time			166		
T _f	Fall time	- G		67		
E _{on}	Turn on energy	Inductive switching		5.5		mJ
E _{off}	Turn off energy	$T_J = 150 \text{ °C}$ $V_{GS} = -5/20 \text{ V}$ $V_{Bus} = 600 \text{ V}$ $I_D = 300 \text{ A}$ $R_G = 0.5 \Omega$		4.97		
R _{Gint}	Internal gate resistance	Internal gate resistance				Ω
R _{thJC}	Junction-to-case thermal resistance				0.074	°C/W

 $The following table shows the body diode\ ratings\ and\ characteristics\ of\ MSCSM120AM042CT6LIAG\ device.$

Table 4 • Body Diode Ratings and Characteristics

Symbol	Characteristics	Test Conditions	Min	Тур	Max	Unit
V _{SD}	Diode forward voltage	V _{GS} = 0 V ; I _{SD} = 240 A		4		V
		V _{GS} = -5 V ; I _{SD} = 240 A		4.2		
t _{rr}	Reverse recovery time	I _{SD} = 240 A;		90		ns
Q _{rr}	Reverse recovery charge	$V_{GS} = -5 \text{ V}$ $V_{R} = 800 \text{ V}$;		3.3		μС
I _{rr}	Reverse recovery current	di _F /dt = 6000 A/μs		81		Α



3.2 SiC Diode Characteristics (Per SiC Diode)

The following table shows the SiC diode characteristics (per SiC diode) of MSCSM120AM042CT6LIAG device.

Table 5 • SiC Diode Characteristics (Per SiC Diode)

Symbol	Characteristics	Test Conditions		Min	Тур	Max	Unit
V _{RRM}	Peak repetitive reverse voltage					1200	V
I _{RM}	Reverse leakage current	V _R = 1200 V	T _J = 25°C		0.06	1.2	mA
			T _J = 175°C		0.9		
I _F	DC forward current		T _C = 95°C		180		А
V _F	Diode forward voltage I _F = 180	I _F = 180 A	T _J = 25°C		1.5	1.8	V
			T _J = 175°C		2.1		
Q_{C}	Total capacitive charge	V _R = 600 V			780		nC
С	Total capacitance	f = 1 MHz, V _R = 400 V			846		pF
		f = 1 MHz, V _R = 800 V			630		
R _{thJC}	Junction-to-case thermal	resistance				0.175	°C/W



3.3 Thermal and Package Characteristics

The following table shows the package characteristics of MSCSM120AM042CT6LIAG device.

Table 6 • Package Characteristics

Symbol	Characteristics		Min	Max	Unit	
V _{ISOL}	RMS isolation voltage, any termi	4000		V		
T _J	Operating junction temperature	Operating junction temperature range				°C
T _{JOP}	Recommended junction temper	ature under switch	ning conditions	-40	T _{Jmax} –25	
T _{STG}	Storage temperature range			-40	125	
T _C	Operating case temperature			-40	125	
Torque	que Mounting torque For terminals	For terminals	M2.5	0.4	0.6	N.m
		M4 M5		2	3	
				2	3.5	
		To heatsink	M6	3	5	
L _{DC}	Module stray inductance between		3	nH		
Wt	Package weight				320	g

The following table shows the temperature sensor NTC of MSCSM120AM042CT6LIAG device.

Table 7 • Temperature Sensor NTC

Symbol	Characteristics		Min	Тур	Max	Unit
R ₂₅	Resistance at 25°C			50		kΩ
$\Delta R_{25}/R_{25}$				5		%
B _{25/85}	T ₂₅ = 298.15 K			3952		K
ΔΒ/Β		T _C = 100°C		4		%

$$R_T = \frac{R_{25}}{\exp\left[B_{25/85}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]}$$
 T: Thermistor temperature R_T: Thermistor value at T



3.4 SiC MOSFET Performance Curves

The following images show the SiC MOSFET performance curves of the MSCSM120AM042CT6LIAG device.

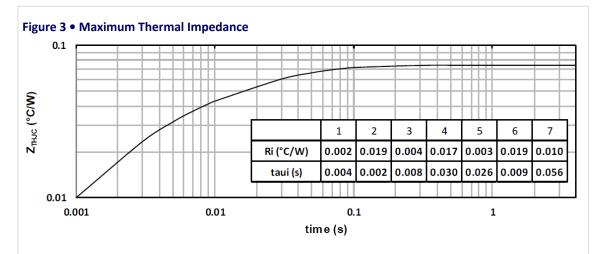
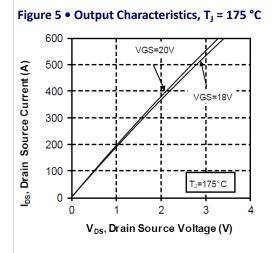
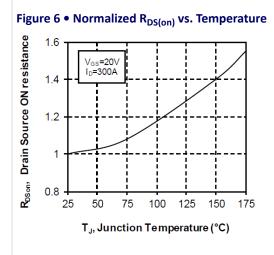


Figure 4 • Output Characteristics, T₁ = 25 °C 600 I_{DS}, Drain Source Current (A) 500 V_{GS}=20V 400 VGS=18V 300 200 100 T_J=25°C 0 2.0 0.5 1.0 1.5 2.5 V_{DS}, Drain Source Voltage (V)





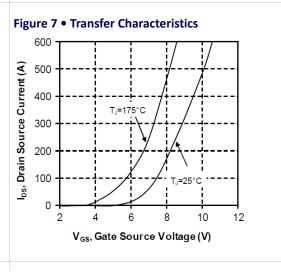




Figure 8 • Switching Energy vs. Rg

8
7
Eon
V_{GS}=-5/20V
I_D= 300A
V_{BUS}= 600V
T_J= 150°C

Gate resistance (ohm)

Figure 9 • Switching Energy vs. Current _{GS}=-5/20V 5 R_G=0.5Ω V_{BUS}= 600V T_J = 150°C Losses (mJ) Eoff 3 50 200 250 300 0 100 150 Current (A)

Figure 10 • Capacitance vs. Drain Source Voltage

100000

Ciss

10000

Coss

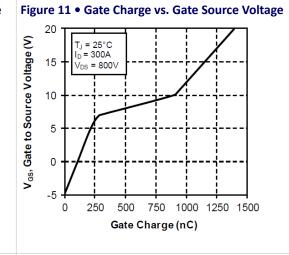
1000

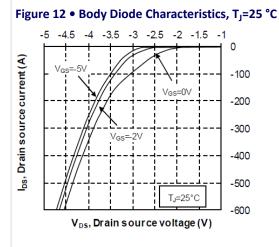
Coss

1000

Crss

VDS, Drain source Voltage (V)





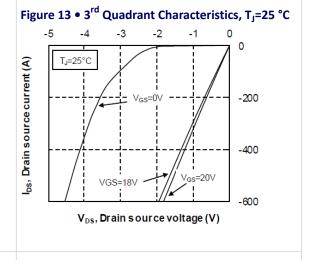




Figure 14 • Body Diode Characteristics, T_J=175 °C

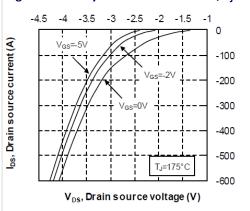


Figure 15 • 3rd Quadrant Characteristics, T₁=175 °C

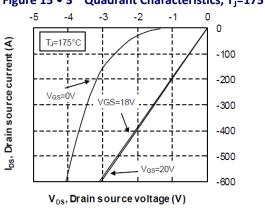
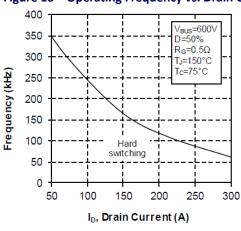


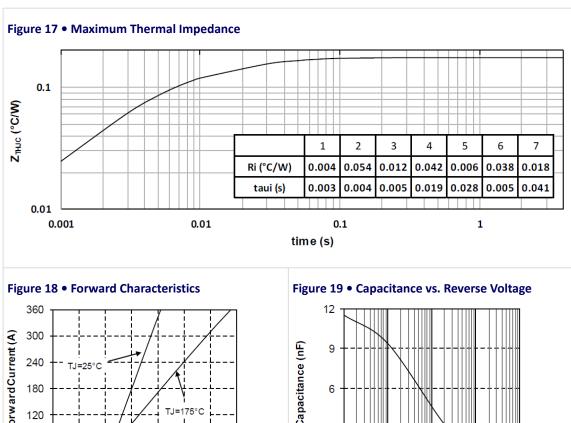
Figure 16 • Operating Frequency vs. Drain Current

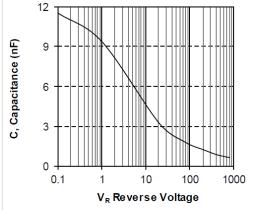




3.5 **SiC Diode Performance Curves**

The following images show the SiC diode performance curves of MSCSM120AM042CT6LIAG device.







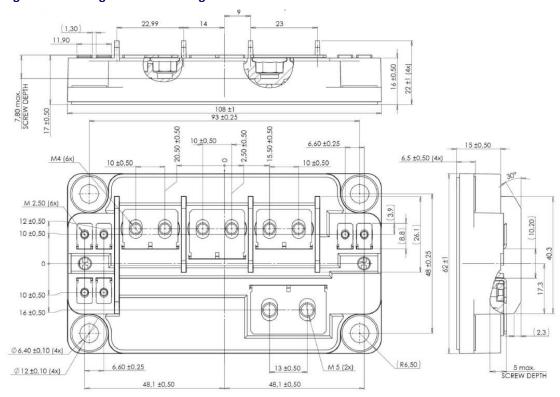
4 Package Specification

The following section shows the package specification of MSCSM120AM042CT6LIAG device.

4.1 Package Outline Drawing

The following image illustrates the package outline drawing of MSCSM120AM042CT6LIAG device. The dimensions are in millimeters.

Figure 20 • Package Outline Drawing



Note:

See AN1911—Mounting instructions for SP6 Low inductance Power Module application note.





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