Email: sales@linengineering.com | techsupport@linengineering.com

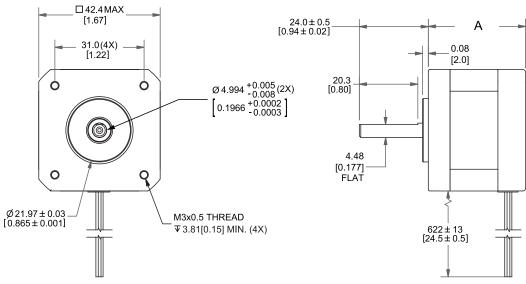
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DIMENSIONS

Part Number	W0-4118M-06S	
Step Angle	1.8°	
Frame Size	NEMA 17	
Body Length (Dim. A)	1.58 in (40.1 mm)	
Current	0.7 Amps/Phase	
Holding Torque	63 oz-in (0.44 Nm)	
Resistance	10.8 Ohms/Phase	
Rotor Inertia	0.28 oz-in ²	
Number of Leads	4	
Connection	Bipolar	
Weight	0.6 lbs (0.27 kg)	



PERFORMANCE CURVE

4118M-06S 24VDC, 0.7 Amps/Phase, Bipolar, 1/2 Stepping 70 0.45 0.4 0.35 50 0.3 Torque (oz-in) 40 30 0.2 20 0.1 10 0.05 3000 Speed (pps) 4 Speed (rps)

OPERATING SPECIFICATIONS

Radial Play	0.001" max @ 1 lbs load
End Play	0.003" max @ 2 lbs load
Shaft Run Out	0.002" TIR
Concentricity of Mounting Pilot to Shaft	0.003" TIR
Perpendicularity of Shaft to Mounting Face	0.003" TIR
Max Axial Load	6 lbs
Maximum Case Temperature	80 C
Ambient Temperature	-20° to 50° C
Storage Temperature	-20° to 100° C
Humidity Range	85% or less, non-condensing
Magnet Wire Insulation	Class B 130° C
Insulation Resistance	100MΩ at 500 VDC
Dielectric Strength	500 VAC for 1 minute

WIRING TABLE

COLOR	FUNCTION	
Red	A+ Phase	
Blue	A- Phase	
Green	B + Phase	
Black	B- Phase	

OPERATION & USAGE TIPS



Do not disassemble motors; a significant reduction in motor performance will occur.



Do not machine shafts; this will have a negative effect on shaft run out and perpendicularity.



Do not disconnect motor from drive while in operation.



Do not use holding torque/detent torque of motor as a fail safe brake.



Do not hold motor by lead wires.



Do not exceed the rated current; this will burn the motor.

FAILURE TO COMPLY WITH THESE RECOMMENDATIONS WILL VOID ALL WARRANTY TERMS

RECOMMENDED



Microstepping Driver R208



Single Axis Controller + Driver R256-RO

Motion Control, Solved.

MOTOR ENGINEERING & MANUFACTURING







Small Batch to OEM Volume Production

