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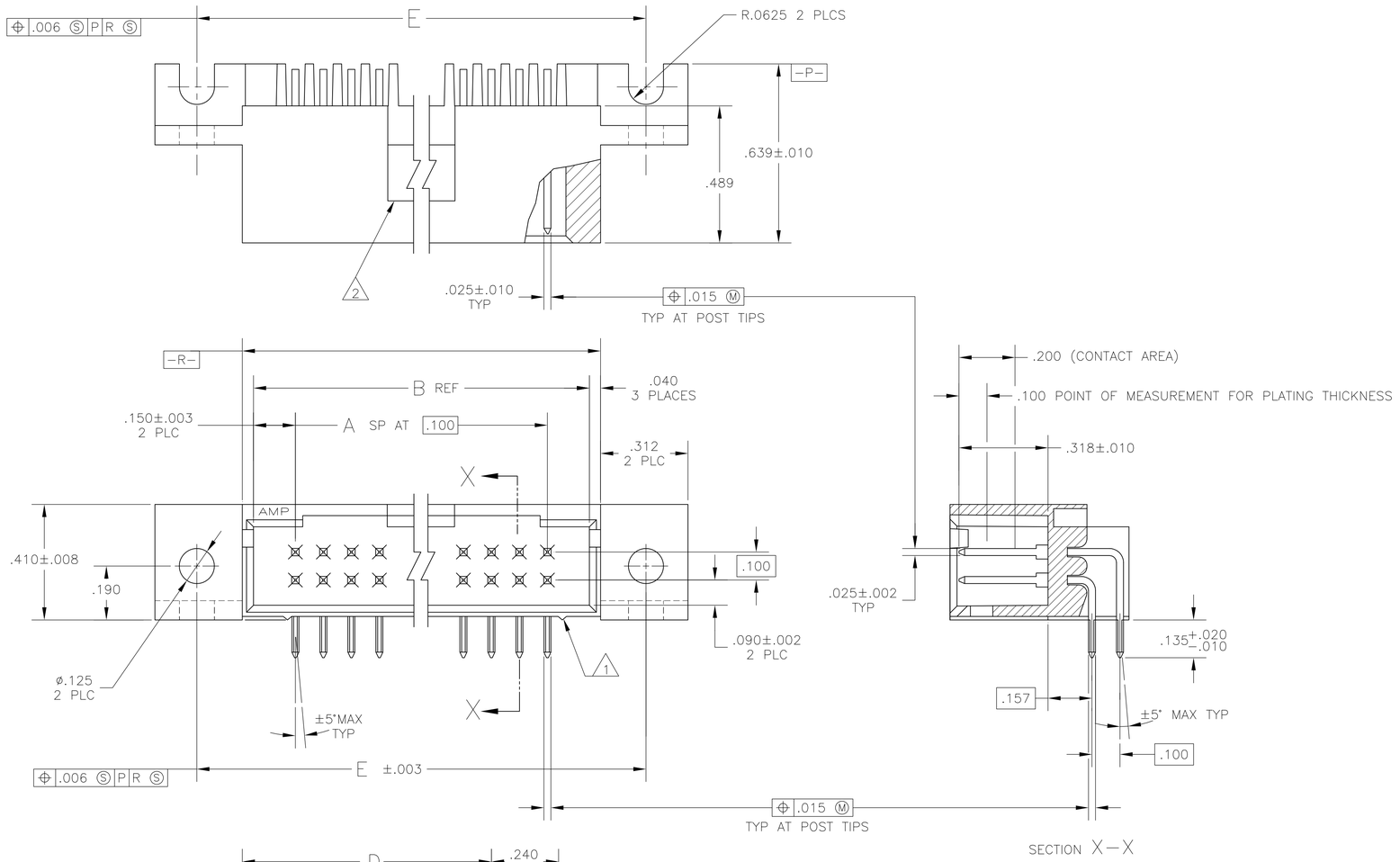
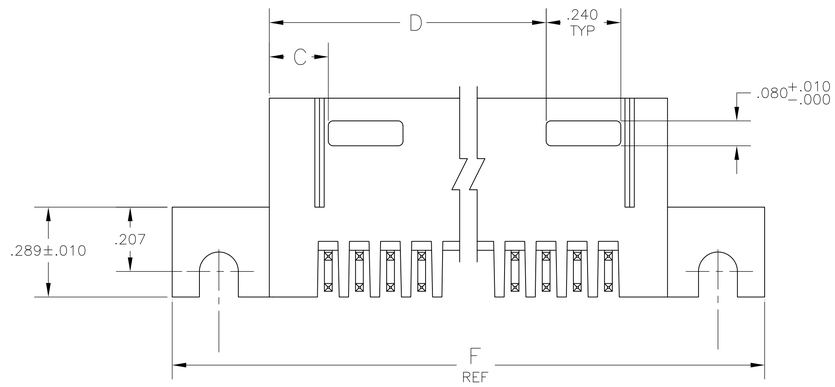
LOC	DIST
AD	00

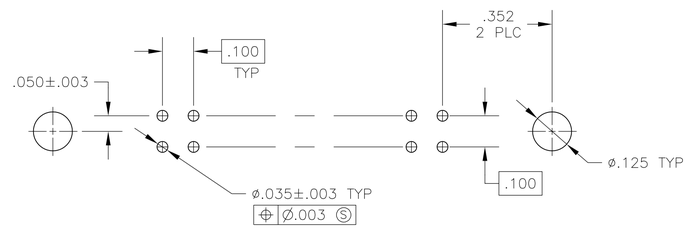
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	L1	REVISED PER ECO-09-021826	26AUG09	KK	AEG



SECTION X-X





RECOMMENDED HOLE LAYOUT

1. STAND-OFFS:
10 THRU 18 POS (2) REQD LOCATED AS SHOWN OUTBIARD OF END CIRCUITS
20 THRU 38 POS (3) REQD LOCATED OUTBOARD OF END CIRCUITS PLUS (1) CENTERED
40 THRU 60 POS (4) REQD LOCATED OUTBOARD OF END CIRCUITS WITH (2) EVENLY SPACED WITHIN THE REMAINING LENGTH
2. ACCESS SLOT
3. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

	F	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE	3.504	3.204	2.490	.190	2.800		25	52	2-87813-3
3 OBSOLETE	3.404	3.104	2.390	.190	2.700		24	50	2-87813-2
OBSOLETE	3.304	3.004	2.290	.190	2.600		23	48	2-87813-1
OBSOLETE	3.204	2.904	2.190	.190	2.500		22	46	2-87813-0
OBSOLETE	3.104	2.804	2.090	.190	2.400		21	44	1-87813-9
OBSOLETE	3.004	2.704	1.990	.190	2.300		20	42	1-87813-8
OBSOLETE	2.904	2.604	1.890	.190	2.200		19	40	1-87813-7
OBSOLETE	2.804	2.504	1.790	.190	2.100		18	38	1-87813-6
OBSOLETE	2.704	2.404	1.690	.190	2.000		17	36	1-87813-5
	2.604	2.304	1.590	.190	1.900		16	34	1-87813-4
OBSOLETE	2.504	2.204	1.490	.190	1.800		15	32	1-87813-3
OBSOLETE	2.404	2.104	1.390	.190	1.700		14	30	1-87813-2
OBSOLETE	2.304	2.004	1.290	.190	1.600		13	28	1-87813-1
OBSOLETE	2.204	1.904	1.190	.190	1.500		12	26	1-87813-0
OBSOLETE	2.104	1.804	1.090	.190	1.400		11	24	87813-9
OBSOLETE	2.004	1.704	.990	.190	1.300		10	22	87813-8
3 OBSOLETE	1.904	1.604	.890	.190	1.200		9	20	87813-7
OBSOLETE	1.804	1.504	-	.490	1.100		8	18	87813-6
OBSOLETE	1.704	1.404	-	.390	1.000		7	16	87813-5
OBSOLETE	1.604	1.304	-	.390	.900		6	14	87813-4
OBSOLETE	1.504	1.204	-	.290	.800		5	12	87813-3
OBSOLETE	1.404	1.104	-	.290	.700		4	10	87813-2
OBSOLETE	1.304	1.004	-	.190	.600		3	8	87813-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005
4 PLC ± -
ANGLES ± -

MATERIAL
HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK
POST: PHOS BRONZE

FINISH
.00030 GOLD IN CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .00050 NICKEL ON ENTIRE POST.

DWN J GALLUCCI 11OCT89
CHK R. ELICKER 25OCT89
APVD R. ELICKER 25OCT89
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT AREA, — —

Tyco Electronics
Tyco Electronics Corporation
Harrisburg, Pa 17105-3608

NAME
HDR ASSY,MOD II,.025 SQ POST, RT ANGLE,SHROUDED,WITH MOUNTING EARS

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	—	C-87813	—

CUSTOMER DRAWING

SCALE	SHEET	OF	REV
4:1	1	1	L1